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(71) Applicant *(for all designated States except US)*: **THERAVANCE, INC.** [US/US]; 901 Gateway Boulevard, South San Francisco, California 94080 (US).

(72) Inventors; and

(75) Inventors/Applicants *(for US only)*: **CHAO, Robert S.** [US/US]; 1121 Doyle Circle, Santa Clara, California 95054 (US). **RAPTA, Miroslav** [SK/US]; 411 E. Duane Avenue, Sunnyvale, California 94085 (US). **COLSON, Pierre-Jean** [FR/US]; 301 Bryant Street #403, San Francisco, California 94107 (US).

(74) Agents: **HAGENAH, Jeffrey A.** et al.; THERAVANCE, INC., 901 Gateway Boulevard, South San Francisco, California 94080 (US).

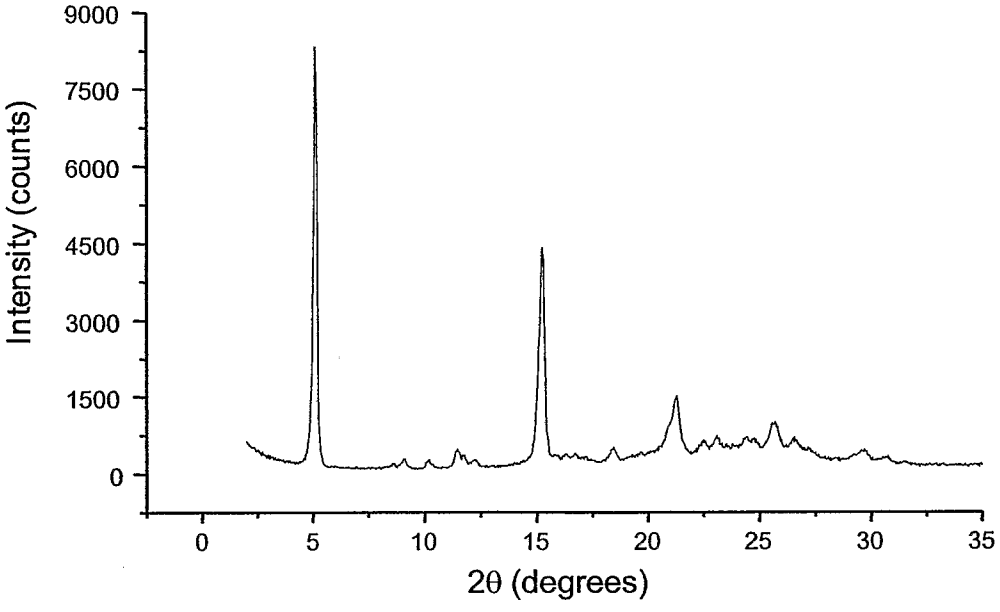
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(54) Title: CRYSTALLINE FORM OF A BIPHENYL COMPOUND



(57) Abstract: The invention provides a crystalline 1,2-ethanedisulfonic acid salt of biphenyl-2-ylcarbamic acid 1-[2-(2-chloro-4-{[(*R*)-2-hydroxy-2-(8-hydroxy-2-oxo-1,2-dihydroquinolin-5-yl)ethylamino]methyl}-5-methoxyphenylcarbamoyl)ethyl]piperidin-4-yl ester or a solvate thereof. This invention also provides pharmaceutical compositions comprising such a salt or prepared using such a salt; processes and intermediates for preparing such a salt; and methods of using such a salt to treat a pulmonary disorder.

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