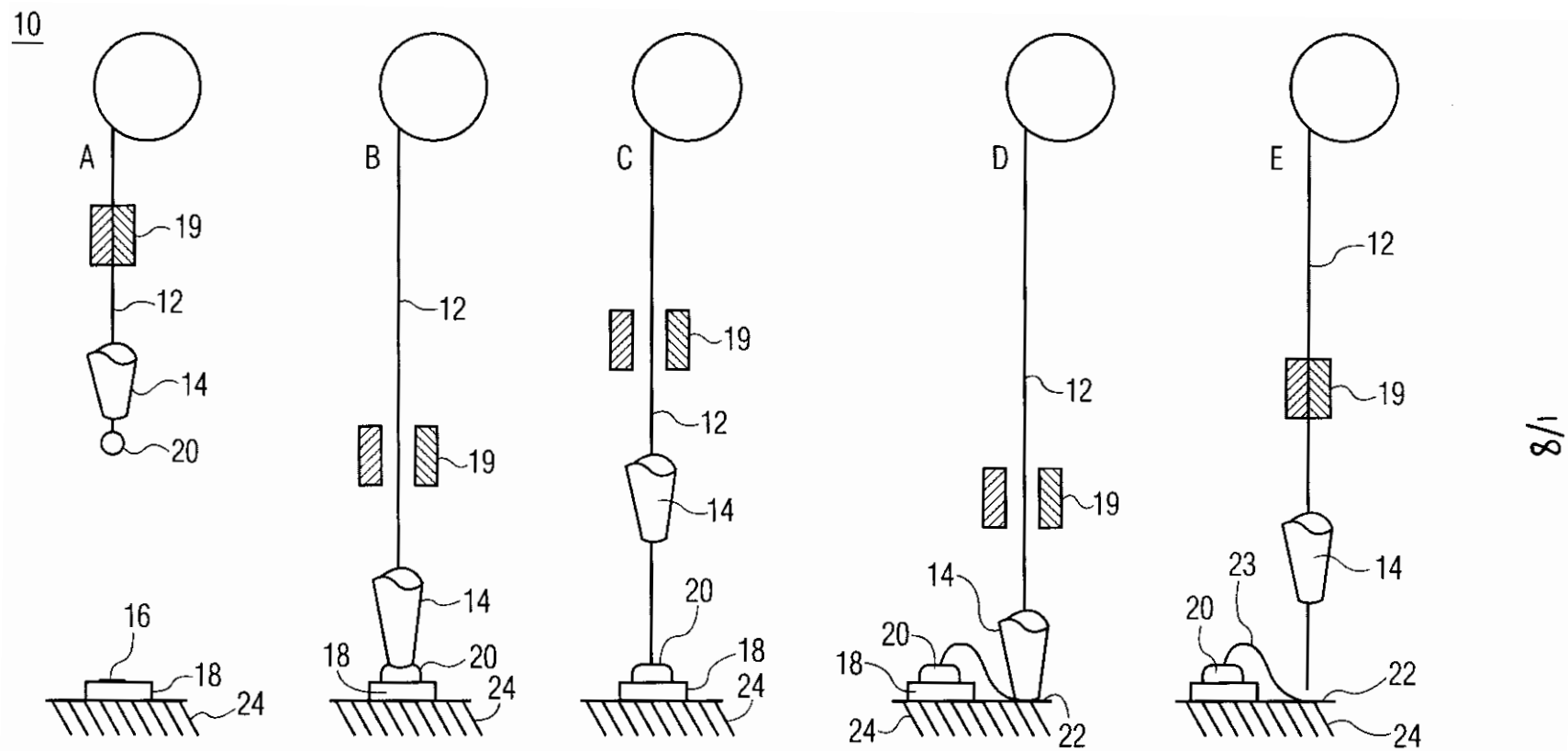


FIG. 1A FIG. 1B FIG. 1C FIG. 1D FIG. 1E

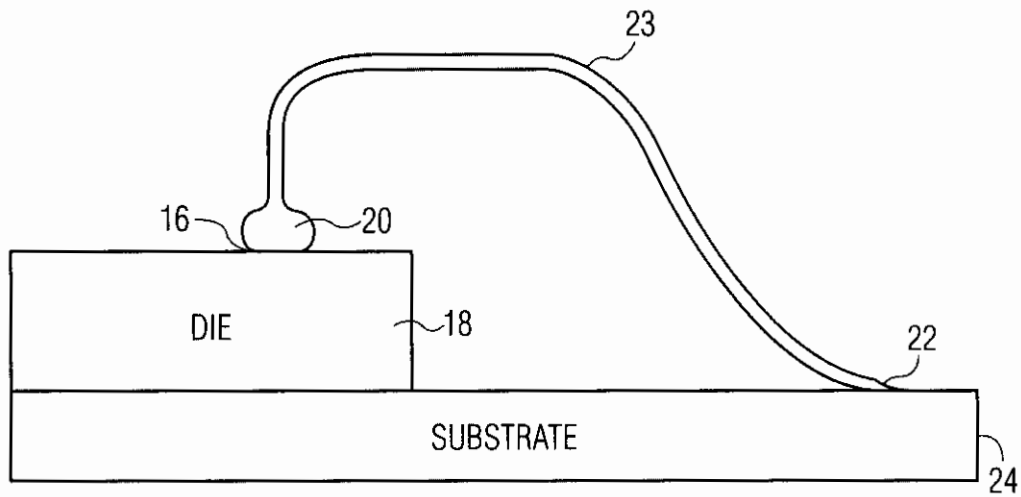


FIG. 2

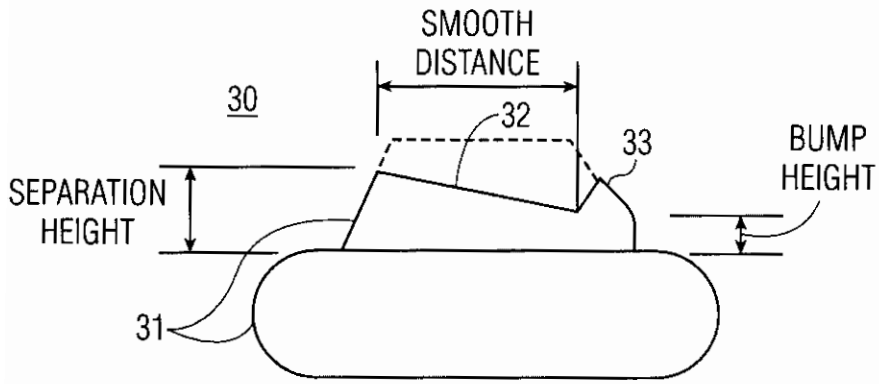

SMOOTH
DISTANCE
30
32
33
BUMP
HEIGHT
SEPARATION
HEIGHT
31

FIG. 3

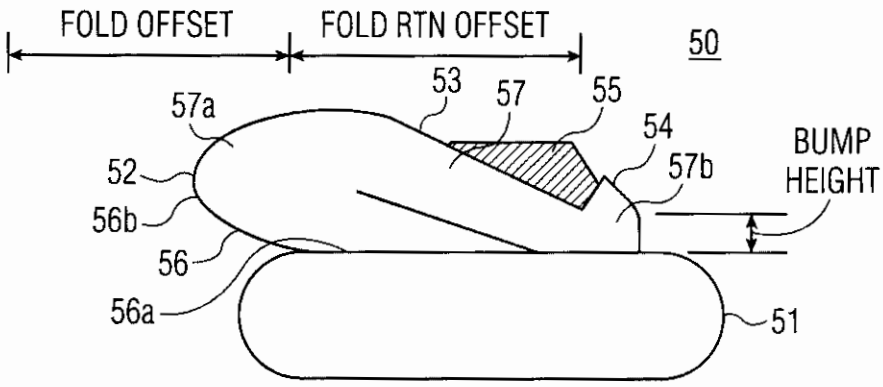

FOLD OFFSET
FOLD RTN OFFSET
50
53
57
55
57a
54
BUMP
HEIGHT
52
57b
56b
56
56a
51

FIG. 5

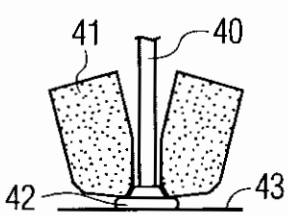


FIG. 4A

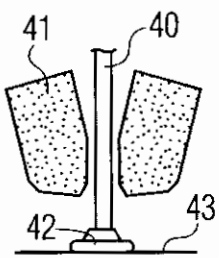


FIG. 4B

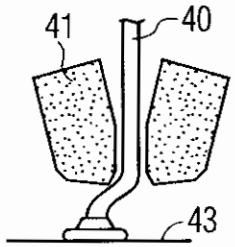


FIG. 4C

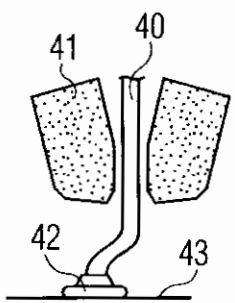


FIG. 4D

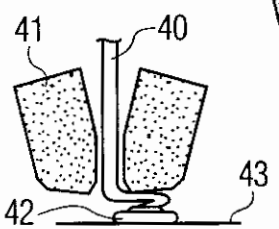


FIG. 4E

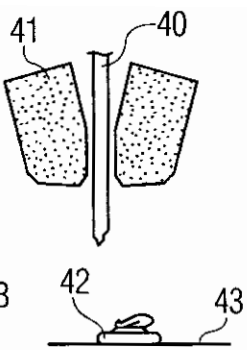


FIG. 4F

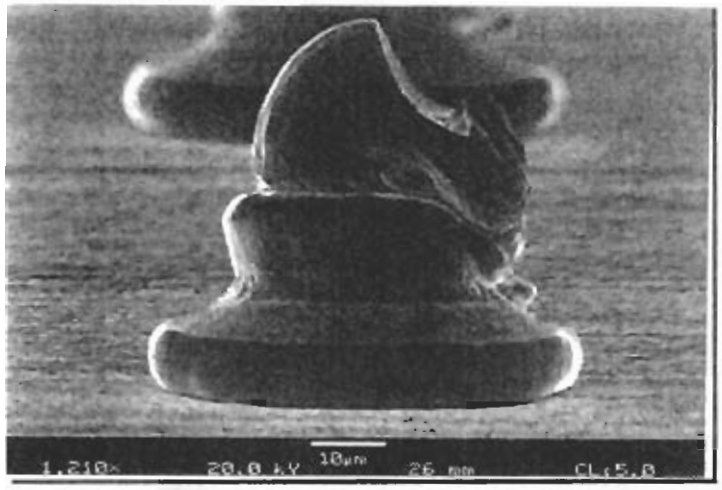


FIG. 6A

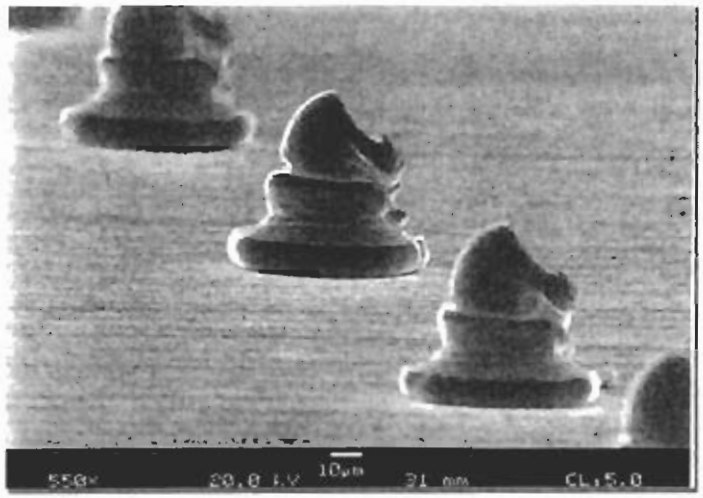


FIG. 6B



FIG. 7A



FIG. 7B



FIG. 7C

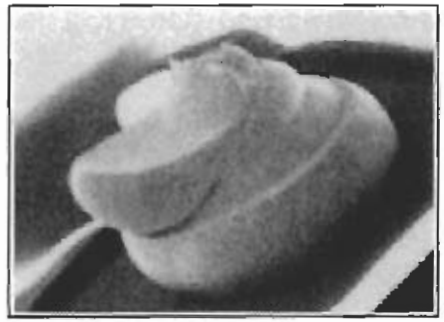


FIG. 7D

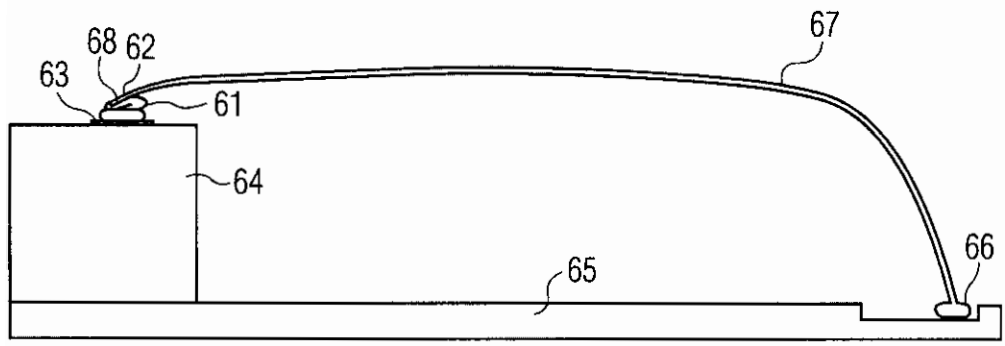


FIG. 8

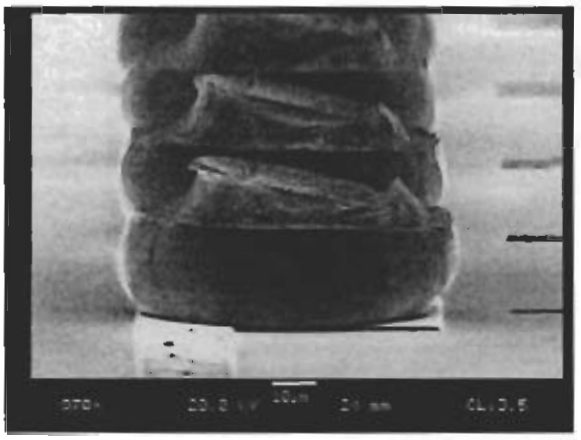


FIG. 9 (PRIOR ART)

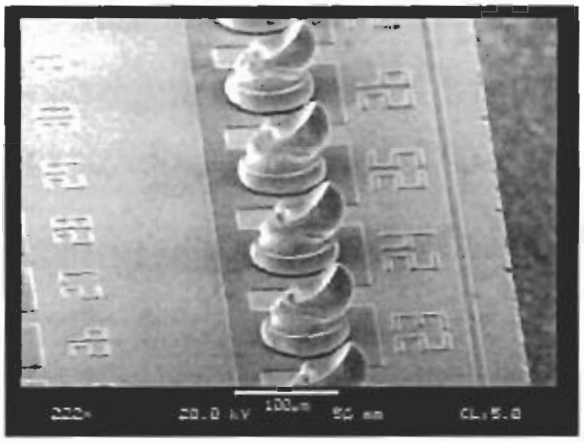


FIG. 10

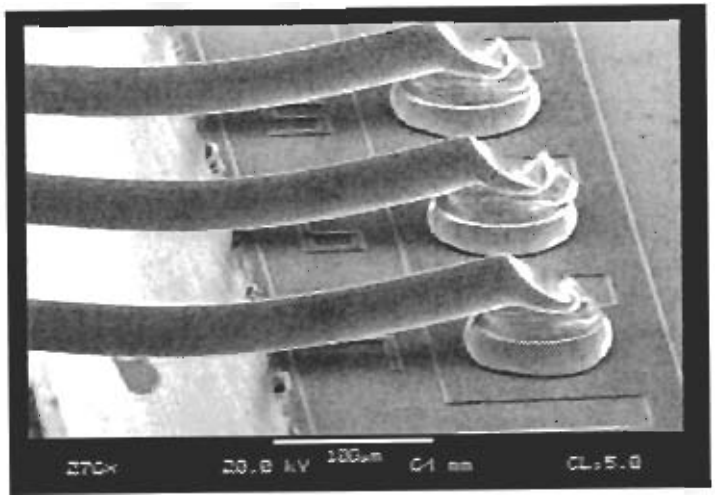


FIG. 11A

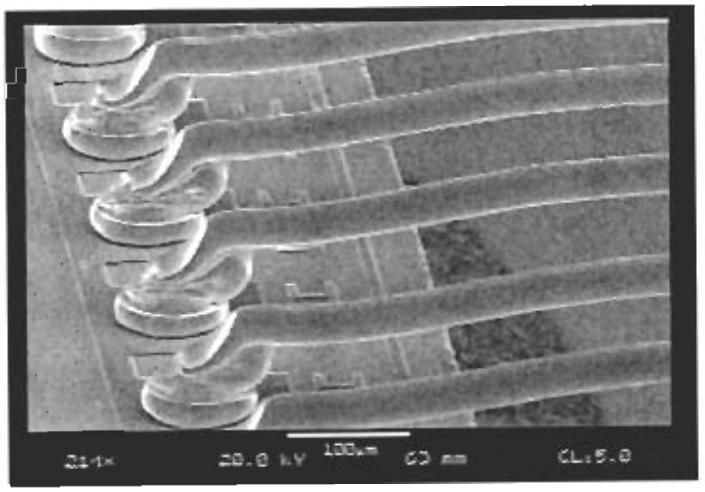


FIG. 12A

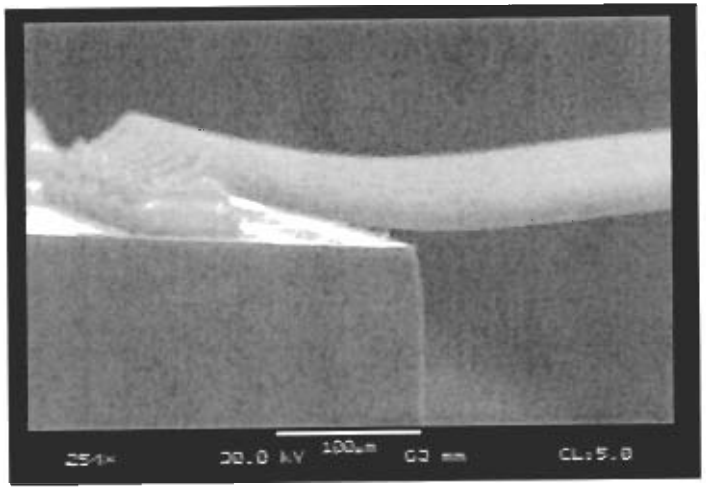


FIG. 11B

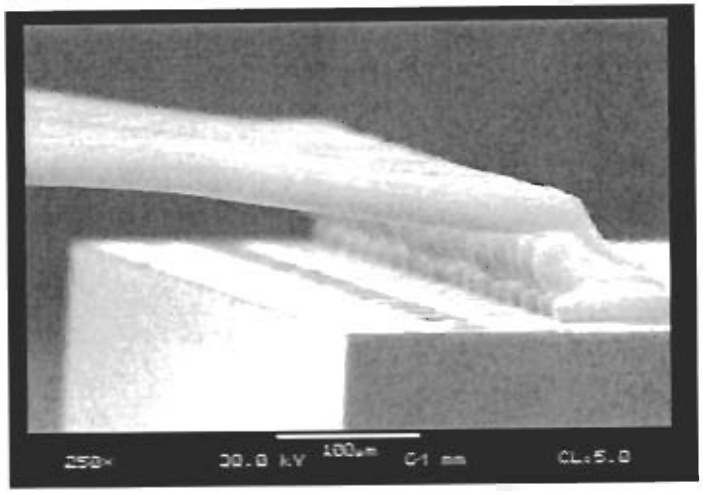


FIG. 12B