

ABSTRACT

Many protrusions are provided on the surface of a cleaning sponge roller composed of a polyvinyl acetal-based porous material.

The top of these protrusions are each formed by a surface layer having a high smoothness. Further, the surface layer has fine openings formed therein.

By using thus constructed cleaning sponge roller, it is possible to provide a cleaning sponge roller which can exert a high cleaning effect for a reduced period of time in the cleaning of the surface of hard disc, silicon wafer, etc.