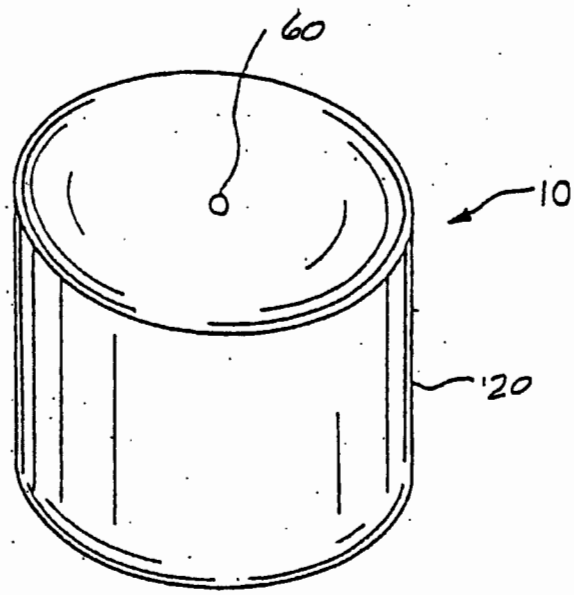


FIG. 1

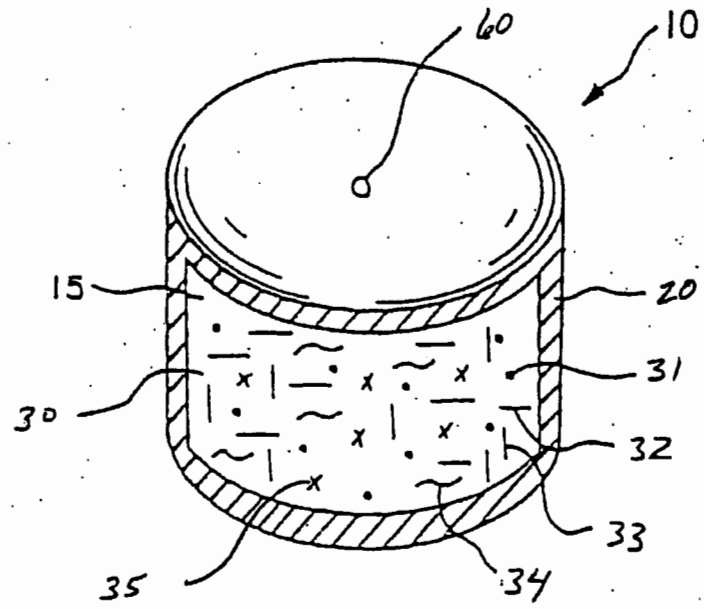


FIG. 2

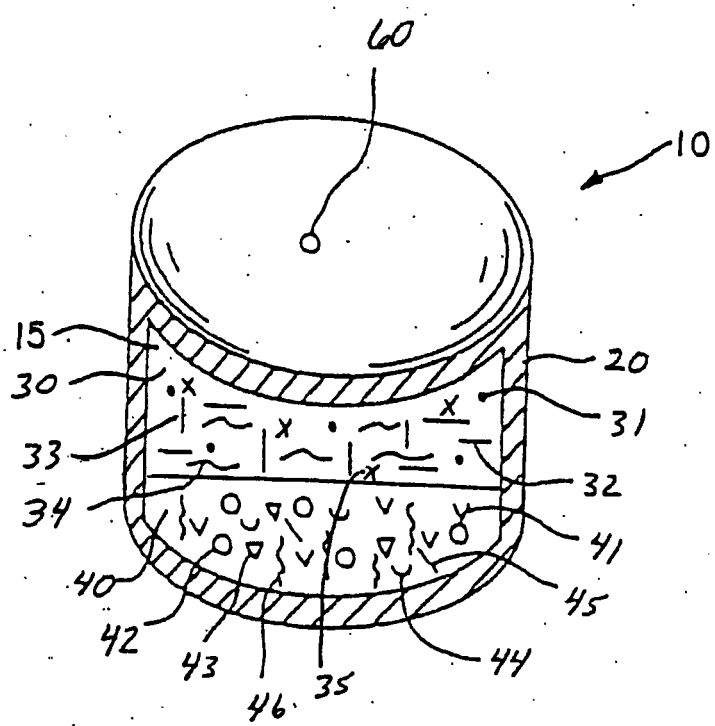


FIG. 3

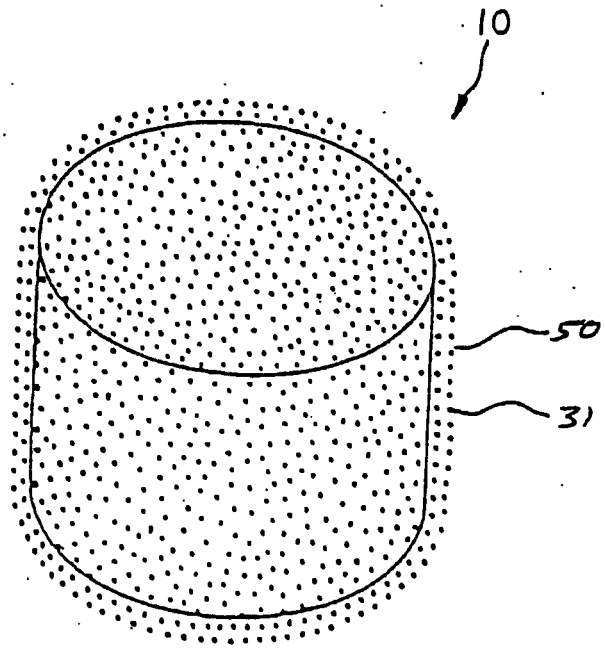


FIG. 4

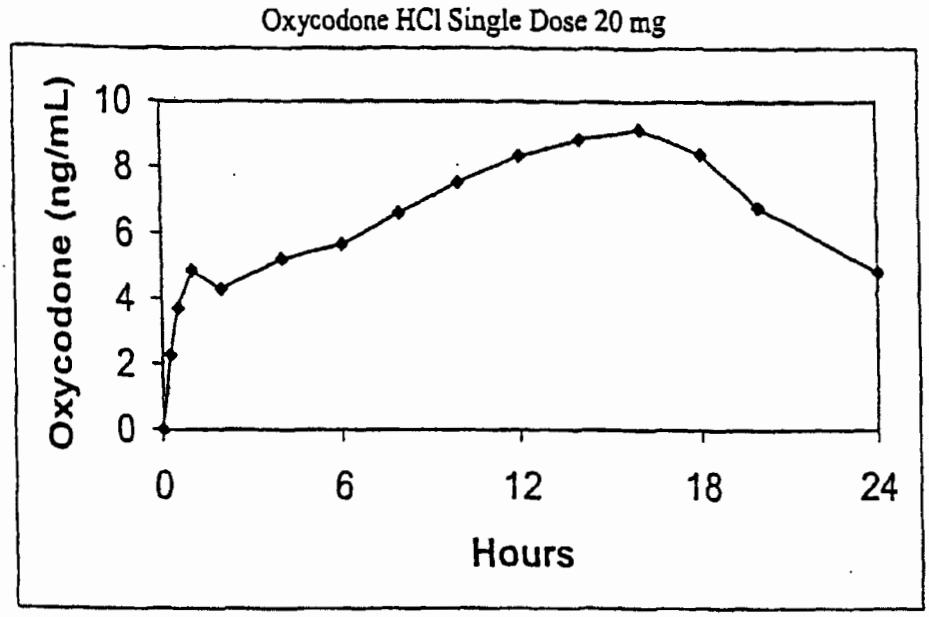

Oxycodone HCl Single Dose 20 mg
Oxycodone (ng/mL)
10
8
6
4
2
0
0
6
12
18
24
Hours

FIG. 5

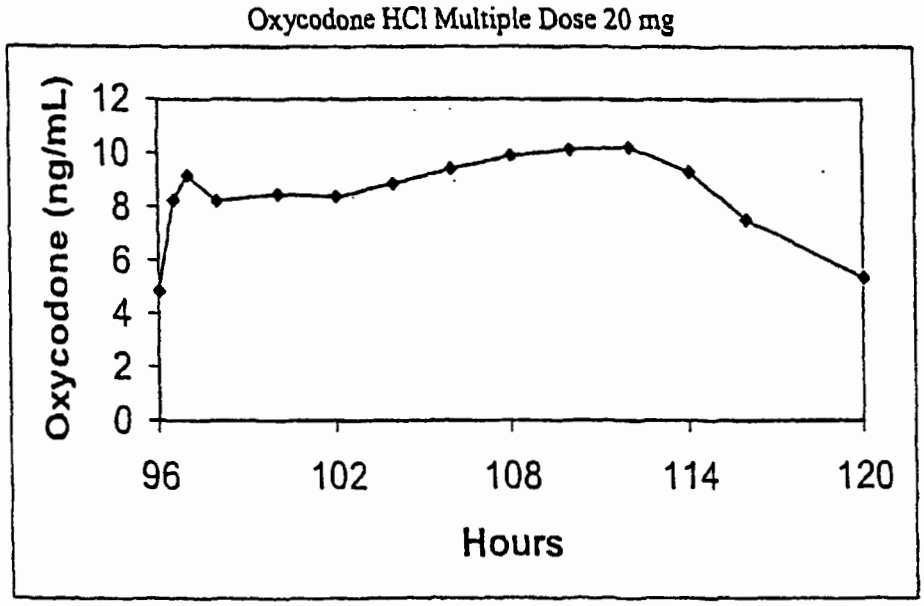

Oxycodone HCl Multiple Dose 20 mg
Oxycodone (ng/mL)
12
10
8
6
4
2
0
96
102
108
114
120
Hours

FIG. 6

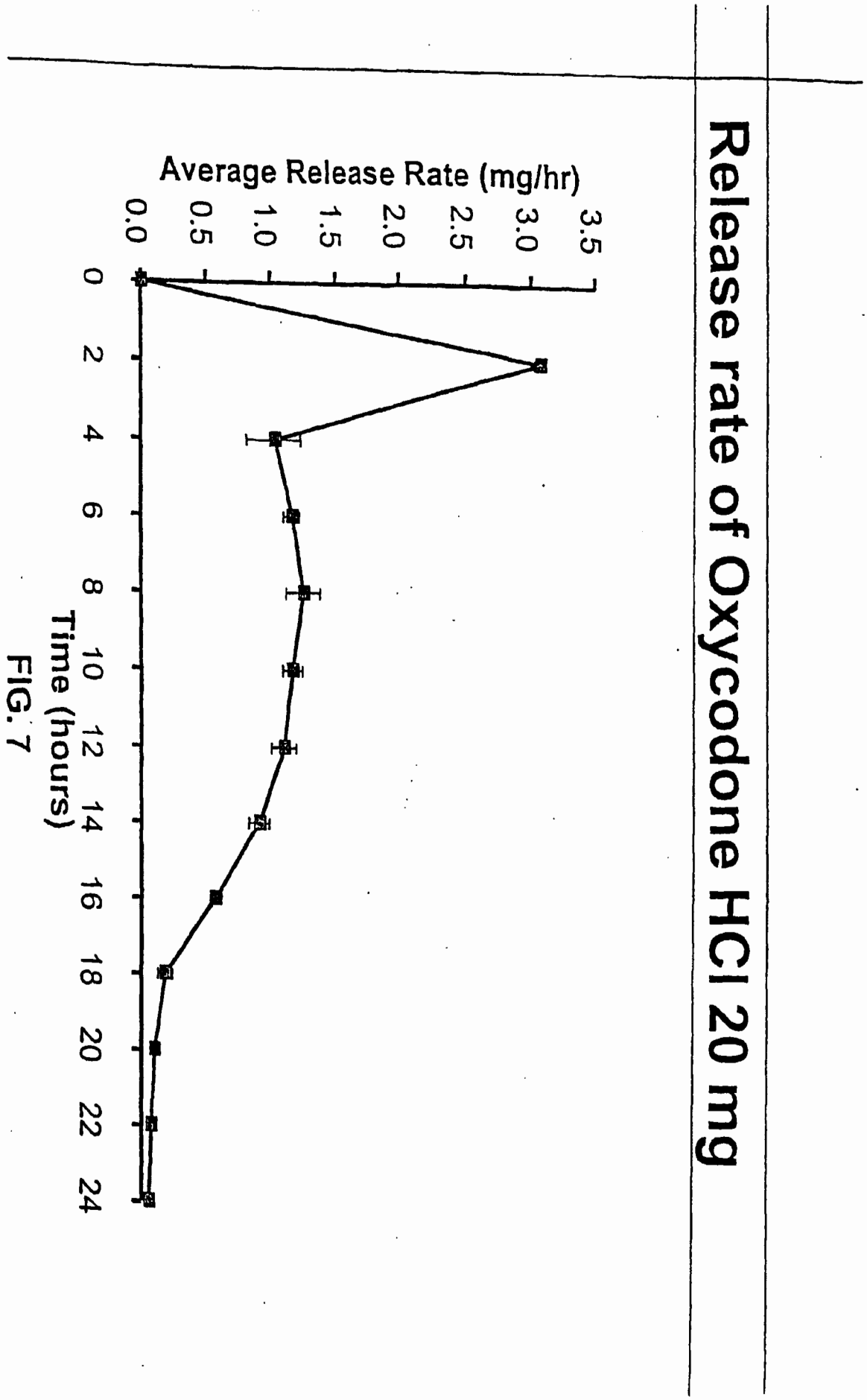
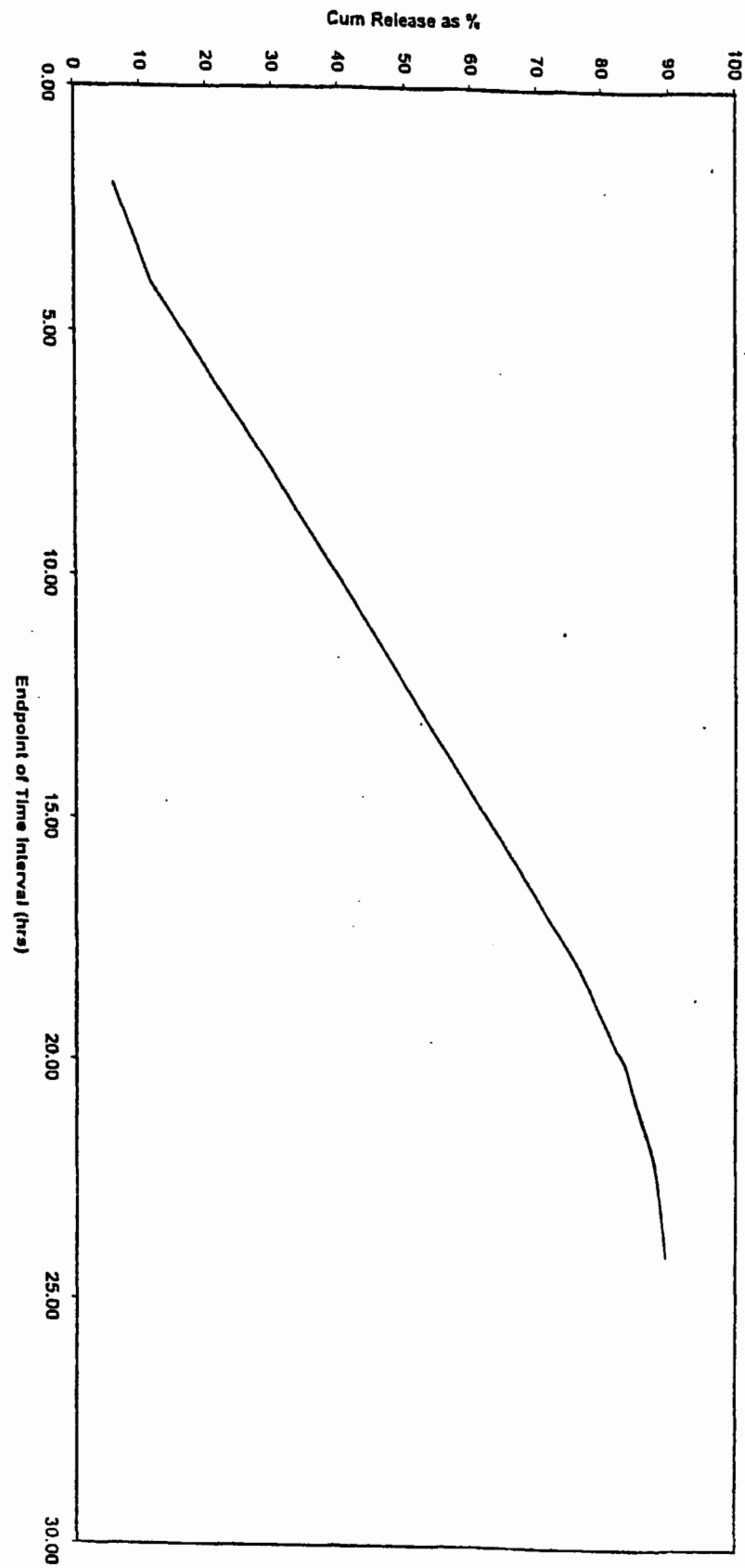
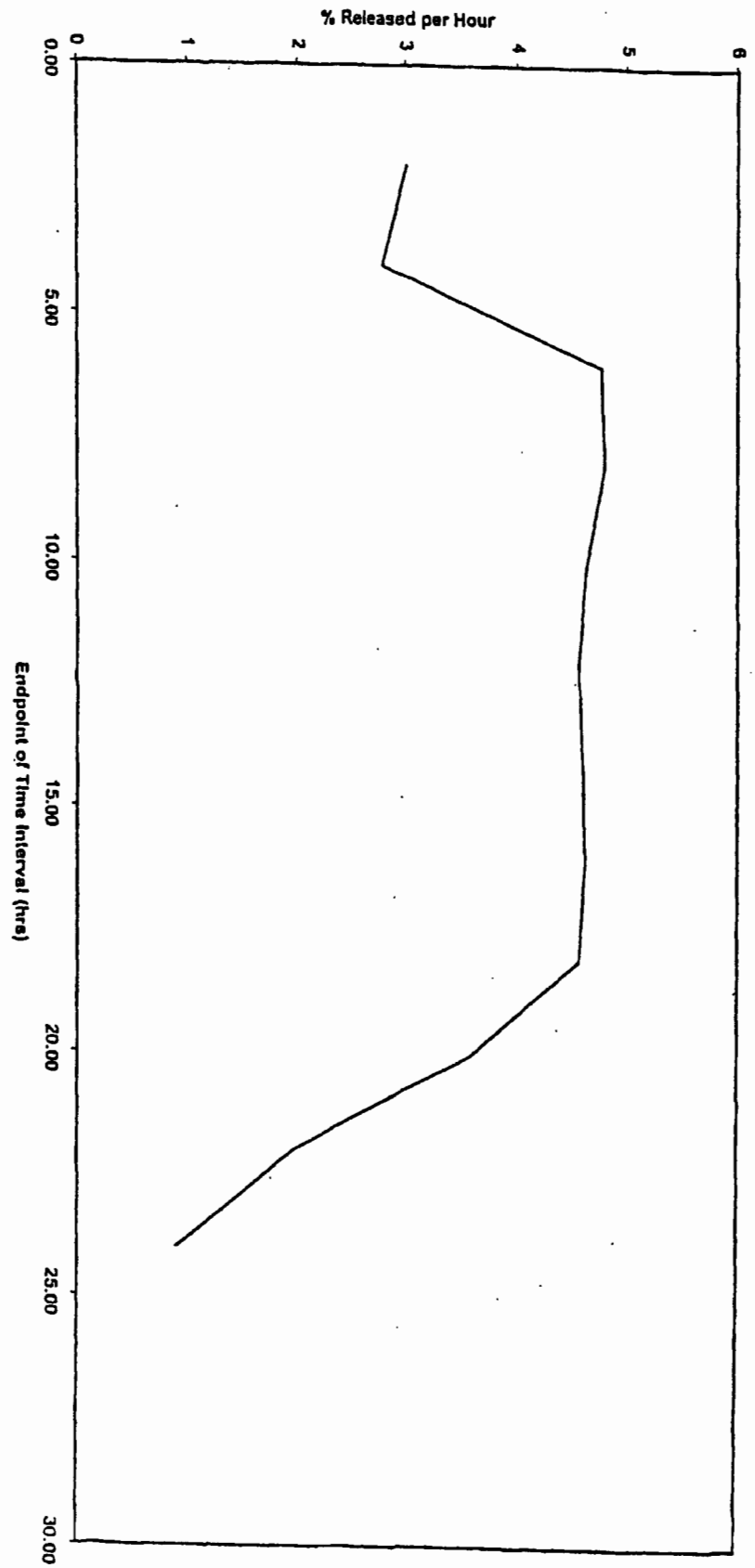

Release rate of Oxycodone HCl 20 mg
Average Release Rate (mg/hr)
0.0
0.5
1.0
1.5
2.0
2.5
3.0
3.5
0
2
4
6
8
10
12
14
16
18
20
22
24
Time (hours)

FIG. 7



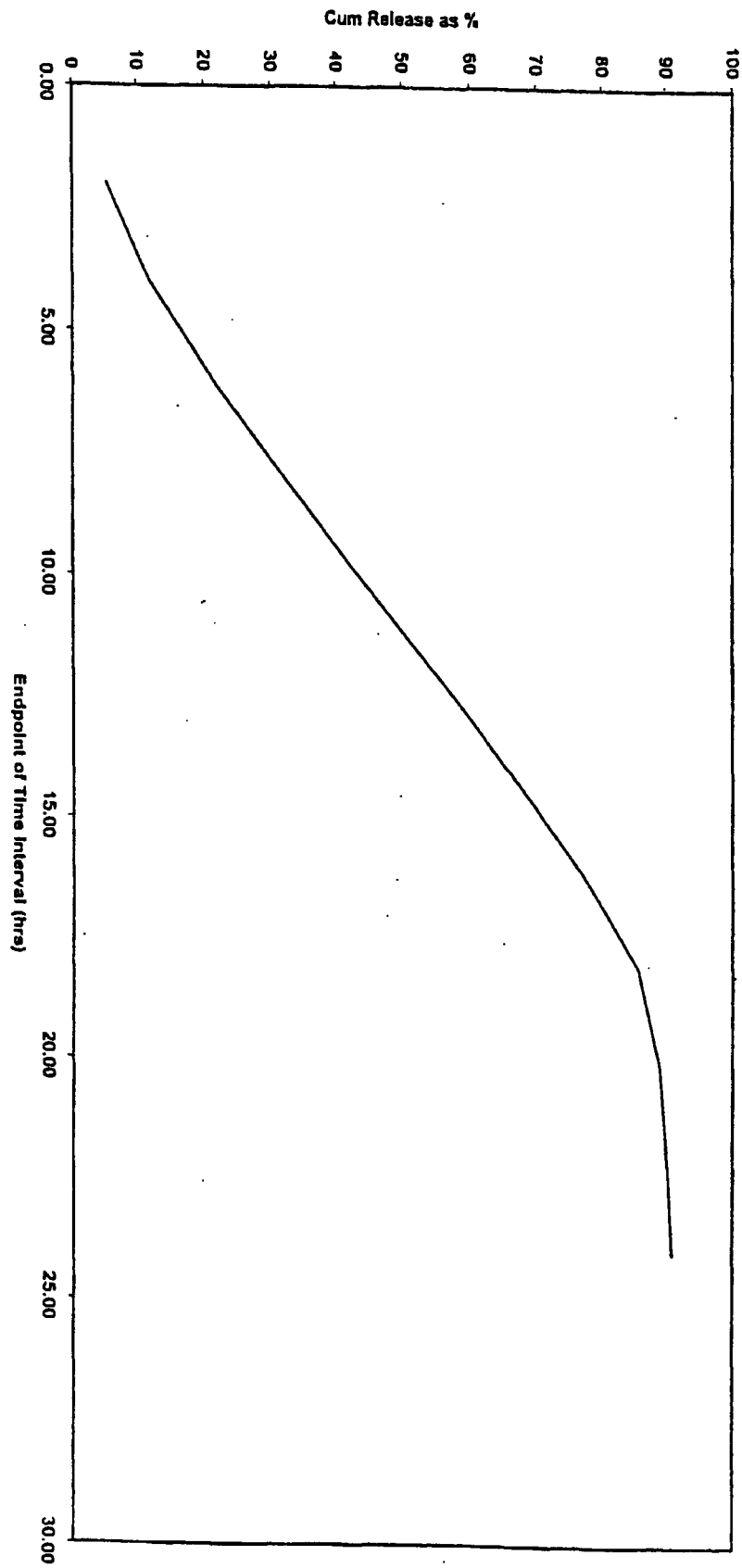
Cumulative release of Oxycodone HCl 20 mg

FIG. 8



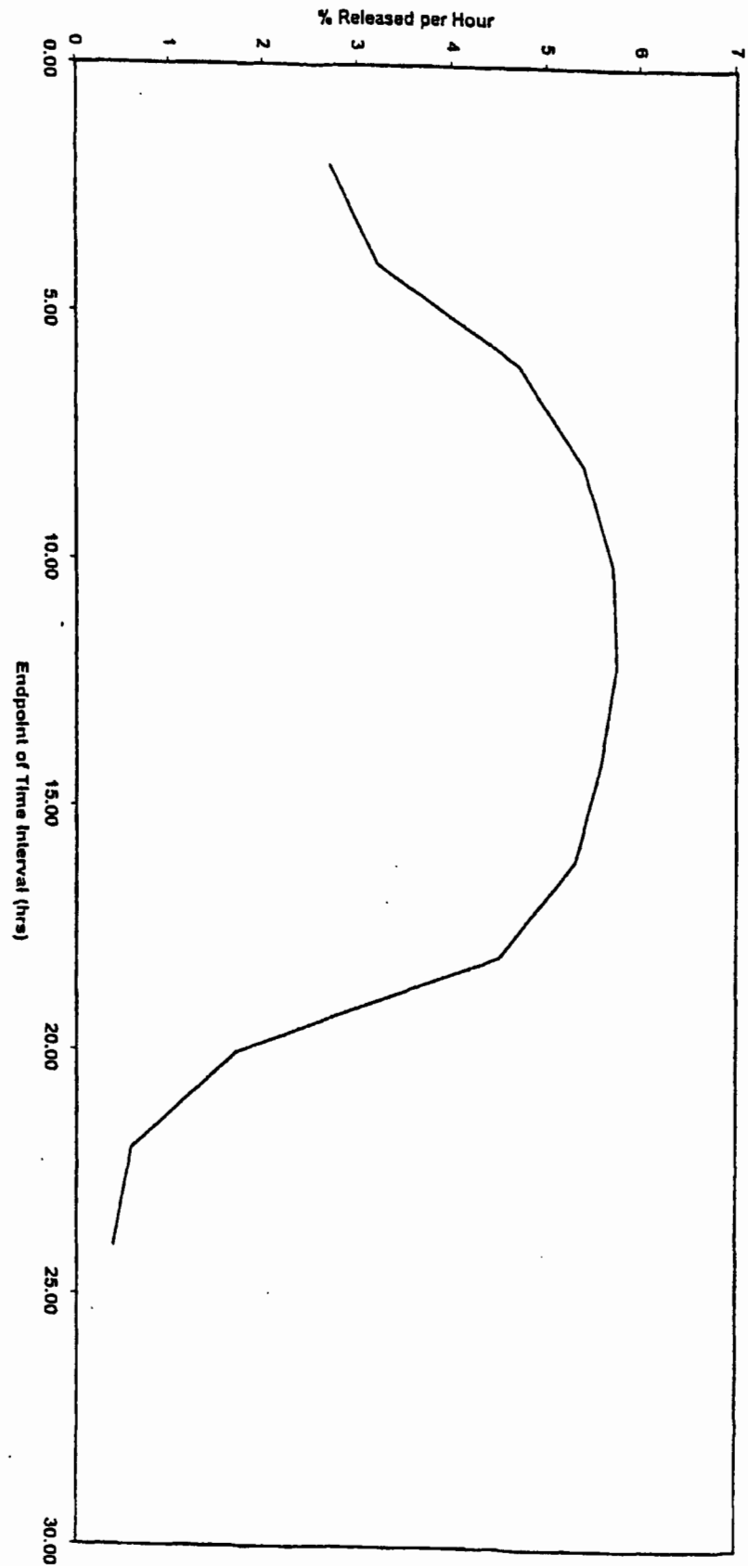
Release rate of Oxycodone HCl 20 mg

FIG. 9



Cumulative release of Oxycodone HCl, 80 mg

FIG. 10



Release rate of Oxycodone HCl, 80 mg
FIG. 11