

ION TRANSFER TUBE HAVING ELONGATE BORE SEGMENTS

TECHNICAL FIELD

[0001] This invention generally relates to mass spectrometer systems, and more specifically to an ion transfer tube for transporting ions between regions of different pressure in a mass spectrometer.

BACKGROUND ART

[0002] Ion transfer tubes are well-known in the mass spectrometry art for transporting ions from an ionization chamber, which typically operates at or near atmospheric pressure, to a region of reduced pressure. Generally described, an ion transfer tube typically consists of a narrow elongated conduit having an inlet end open to the ionization chamber, and an outlet end open to the reduced-pressure region. Ions formed in the ionization chamber (e.g., via an electrospray ionization (ESI) or atmospheric pressure chemical ionization (APCI) process), together with partially desolvated droplets and background gas, enter the inlet end of the ion transfer tube, traverse its length under the influence of the pressure gradient, and exit the outlet end into a lower-pressure chamber – namely, the first vacuum stage of a mass spectrometer. The ions subsequently may then pass through apertures in one or more partitions, such apertures possibly in skimmer cones, through regions of successively lower pressures so as to be thereafter delivered to a mass analyzer for acquisition of a mass spectrum.

[0003] FIG. 1 is a simplified schematic diagram of a general conventional mass spectrometer system **10** comprising an atmospheric pressure ionization (API) source coupled to an analyzing region via an ion transfer tube. Referring to FIG. 1, an API source **12** housed in an ionization chamber **14** is connected to receive a liquid sample from an associated apparatus such as for instance a liquid chromatograph or syringe pump through a capillary **7**. The API source **12** optionally is an electrospray ionization (ESI) source, a heated electrospray ionization (H-ESI) source, an atmospheric pressure chemical ionization (APCI) source, an atmospheric pressure matrix assisted laser desorption (MALDI) source, a photoionization source, or a source employing any other ionization technique that operates at pressures substantially above the operating pressure of mass analyzer **28** (e.g., from about

1 Torr to about 2000 Torr). Furthermore, the term API source is intended to include a “multi-mode” source combining a plurality of the above-mentioned source types. The API source **12** forms charged particles **9** (either ions or charged droplets that may be desolvated so as to release ions) representative of the sample, which charged particles are subsequently transported from the API source **12** to the mass analyzer **28** in high-vacuum chamber **26** through at least one intermediate-vacuum chamber **18**. In particular, the droplets or ions are entrained in a background gas and transported from the API source **12** through an ion transfer tube **16** that passes through a first partition element or wall **11** into an intermediate-vacuum chamber **18** which is maintained at a lower pressure than the pressure of the ionization chamber **14** but at a higher pressure than the pressure of the high-vacuum chamber **26**. The ion transfer tube **16** may be physically coupled to a heating element or block **23** that provides heat to the gas and entrained particles in the ion transfer tube so as to aid in desolvation of charged droplets so as to thereby release free ions.

[0004] Due to the differences in pressure between the ionization chamber **14** and the intermediate-vacuum chamber **18** (FIG.1), gases and entrained ions are caused to flow through ion transfer tube **16** into the intermediate-vacuum chamber **18**. A plate or second partition element or wall **15** separates the intermediate-vacuum chamber **18** from either the high-vacuum chamber **26** or possibly a second intermediate-pressure region (not shown), which is maintained at a pressure that is lower than that of chamber **18** but higher than that of high-vacuum chamber **26**. Ion optical assembly or ion lens **20** provides an electric field or electric fields that guide and focus the ion stream leaving ion transfer tube **16** through an aperture **22** in the second partition element or wall **15** that may be an aperture of a skimmer **21**. A second ion optical assembly or lens **24** may be provided so as to transfer or guide ions to the mass analyzer **28**. The ion optical assemblies or lenses **20**, **24** may comprise transfer elements, such as, for instance a multipole ion guide, so as to direct the ions through aperture **22** and into the mass analyzer **28**. The mass analyzer **28** comprises one or more detectors **30** whose output can be displayed as a mass spectrum. Vacuum port **13** is used for evacuation of the intermediate-vacuum chamber **18** and vacuum port **19** is used for evacuation of the high-vacuum chamber **26**.

[0005] FIG. 2 is a schematic illustration of a portion, in particular, an outlet portion **50** of a known ion transfer tube. The upper and lower parts of FIG. 2 respectively show a cross-sectional view and a perspective view of the outlet portion **50**. The ion transfer tube

comprises a tube member **52** (in this example, cylindrical tube) having a hollow cylindrical interior or bore **54**, the flow direction through which is indicated by the dashed arrow. At the outlet end **51** of the ion transfer tube, the tube member **52** is terminated by a substantially flat end surface **56** that is substantially perpendicular to the length of the tube and to the flow direction. Further, a beveled surface or chamfer **58**, which in the case of the cylindrical tube shown is a frustoconical surface, may be disposed at an angle to the end surface so as to intersect both the end surface **56** and the outer cylindrical surface of the tube member **52**. The surface **58** may be used to align and seat the outlet end of the ion transfer tube against a mating structural element (not shown) in the interior of the intermediate vacuum chamber **18** or may be used so as to penetrate, upon insertion into a mass spectrometer instrument, a vacuum sealing element or valve, such as the sealing ball disclosed in US Pat. No. 6,667,474, in the names of Abramson et al.

[0006] The number of ions delivered to the mass analyzer (as measured by peak intensities or total ion count) is partially governed by the flow rate through the ion transfer tube. One of the ways to increase the sensitivity of a mass spectrometer is to let in more ion laden-gas from the API source **12**, provided that enough vacuum pumping is being applied to maintain a sufficient level of vacuum in the mass spectrometer for it to function. However, this approach of increasing the throughput of the ion transfer tube, either by shortening it or increasing its inner diameter, has been found experimentally to be limited by how well the solvent surrounding the ions can be evaporated during the transfer time of the tube. Thus, the ion transfer tube is generally heated to improve solvent evaporation and ion de-solvation. Unfortunately, the maximum temperature that can be applied to the ion transfer tube is limited due to melting of nearby plastic parts as well as to fragmentation of fragile molecular ions such as certain peptides that may flow through the tube.

[0007] Another disadvantage arising from use of the conventional ion transfer tube is the inability of the round-cross-section bore to effectively match – and thus efficiently capture ions from – the charged particle plumes produced by linear or otherwise configured arrays of simultaneously emitting ion sources, i.e. discrete or as part of a monolithically formed microchip assembly. Arrays of multiple ion transfer tubes have been described (for example, Kelly et al., “Capillary-Based Multi Nanoelectrospray Emitters: Improvements in Ion Transmission Efficiency and Implementation with Capillary Reversed-Phase LC-ESI-MS”, Anal. Chem. 2008, 80, pp. 143- 149) so as to geometrically match the charged particle

plumes as well as increase the efficiency of heat transfer to the solvated ions. However, such ion transfer tube arrays are more costly to implement than is a single ion transfer tube and are difficult to align, couple to an ion source and extract and replace for cleaning. Further, an expansion of ion and gas is generally formed at the low-pressure outlet end of an ion transfer tube. If multiple ion transfer tubes are employed in an array, the ions in each of these expansions must be merged back into a single beam of ions (refocused), a process which the inventors have found to be non trivial and to lead to loss of sensitivity, as compared to the novel ion transfer tubes disclosed herein. There are therefore needs in the art for ion transfer tubes which have improved abilities to transfer heat to entrained charged particles and improved efficiency in capturing charged particles from plumes produced by emitter arrays.

DISCLOSURE OF INVENTION

[0008] The present disclosure addresses the above-noted needs in the conventional art through the teaching of various ion transfer tubes and associated systems for transferring ions from an atmospheric pressure ion (API) source into the first vacuum stage of a mass spectrometer where the inner diameter of the tube has a non circular cross section.

[0009] Various embodiments of ion transfer tubes in accordance with the present teachings comprise a tube member having an inlet end and an outlet end and one or more bores or channels extending through the tube member from the inlet end to the outlet end, such ion transfer tubes at least characterized in that at least one bore or channel comprises a non-circular cross section. Embodiments of ion transfer tubes according to the present teachings may have contiguous interior bores or channels with cross sections comprising one or more lobes that are elliptical, obround, or “letterbox” or slot shape, with either square or rounded corners. Various embodiments of ion transfer tubes according to the present teachings may comprise a plurality of mutually non-contiguous bores or channels. Each bore or channel of the plurality may have a cross section comprising one or more lobes that are elliptical, obround, or of a “letterbox” or slot shape, with either square or rounded corners.

[0010] Various embodiments of ion transfer tubes according to the present teachings may comprise one or more separated bores or channels of which an internal dimension or a cross-sectional area diminishes or decreases in the direction of flow through the tube, from

an inlet end to an outlet end of the tube. Each one of the one or more bores or channels may have a cross section comprising one or more lobes that are elliptical, obround, or of a “letterbox” or slot shape, with either square or rounded corners.

[0011] Various embodiments of ion transfer tubes according to the present teachings may comprise a plurality of separated bores or channels which converge towards one another in the direction of flow through the tube. Each of the separated bores or channels may comprise an internal dimension or a cross-sectional area that diminishes or decreases in the direction of flow through the tube. Further, each of the separated bores or channels may have a cross section comprising one or more lobes that are elliptical, obround, or of a “letterbox” or slot shape, with either square or rounded corners.

[0012] Various other embodiments of ion transfer tubes according to the present teachings may comprise a tube member having an inlet end and an outlet end, such ion transfer tubes at least characterized by a plurality of first slots extending through the tube member from the inlet end to the outlet end, the first slots being substantially parallel to one another and at least one second slot intersecting at least two of the plurality of first slots. The intersection is preferably at a high angle, and may be at a right angle.

[0013] Systems in accordance with the present teachings include ion emitter arrays, having multiple simultaneously emitting individual ion emitters coupled to an ion transfer tube receiving ions from the multiple emitters, the ion transfer tube having a contiguous interior bore or channel with a cross section comprising one or more lobes that are elliptical, obround, or “letterbox” or slot shape, with either square or rounded corners, the cross sectional shape configured so as to maximize either the efficiency of transfer of charged particles from the emitter array into the bore or channel or the transfer of heat to the charged particles within the bore or channel. The bore or channel may have an internal dimension or a cross-sectional area that diminishes or decreases in the direction of flow through the tube.

[0014] Various other systems in accordance with the present teachings include ion emitter arrays having multiple simultaneously emitting individual ion emitters coupled to an ion transfer tube receiving ions from the multiple emitters, the ion transfer tube having multiple non-contiguous interior bores or channels, each bore or channel with a cross section comprising one or more lobes that are elliptical, obround, or “letterbox” or slot shape, with either square or rounded corners. Each of the separated bores or channels may

be configured so as to receive ions predominantly from a subset of the ion emitters of the array. Each of the separated bores or channels may have an internal dimension or a cross-sectional area that diminishes or decreases in the direction of flow through the tube. Further, the separated bores or channels may converge towards one another in the direction of flow through the tube.

[0015] Additionally, various methods of forming an ion transfer tube in accordance with the present teachings comprise the steps of providing a tube member having a length and an internal bore, the internal bore having a wall of circular cross section, said methods at least characterized by the step of etching or eroding portions of the tube member adjacent to the wall so as to form an enlarged bore or channel having a non-circular cross section. Various methods for analyzing a sample in accordance with the present teachings comprise the steps of: (a) generating ions from the sample within an ionization chamber at substantially atmospheric pressure; (b) entraining the ions in a background gas; (c) transferring the background gas and entrained ions to an evacuated chamber of a mass spectrometer system using an ion transfer tube having an inlet end, an outlet end, and at least one bore or channel extending through the tube member from the inlet end to the outlet end, the at least one bore or channel having a non-circular cross section; and (d) analyzing the ions using a mass analyzer of the mass spectrometer system.

BRIEF DESCRIPTION OF DRAWINGS

[0016] The above noted and various other aspects of the present invention will become apparent from the following description which is given by way of example only and with reference to the accompanying drawings, not drawn to scale, in which:

[0017] FIG. 1 is a schematic illustration of a generalized mass spectrometer system comprising a conventional ion transfer tube;

[0018] FIG. 2 is a schematic illustration of a portion of a known ion transfer tube in both cross-sectional and perspective views;

[0019] FIG. 3 is a cross sectional view of an ion transfer tube in accordance with various embodiments of the instant teachings;

[0020] FIG. 4 is a cross sectional view of a second ion transfer tube in accordance with various embodiments of the instant teachings;

- [0021] FIG. 5 is a cross sectional view of a third ion transfer tube in accordance with various embodiments of the instant teachings;
- [0022] FIG. 6 is a cross sectional view of a fourth ion transfer tube in accordance with various embodiments of the instant teachings;
- [0023] FIG. 7 is a cross sectional view of a fifth ion transfer tube in accordance with various embodiments of the instant teachings;
- [0024] FIG. 8 is a cross sectional view of a sixth ion transfer tube in accordance with various embodiments of the instant teachings;
- [0025] FIG. 9 is a cross sectional view of a seventh ion transfer tube in accordance with various embodiments of the instant teachings;
- [0026] FIG. 10 is a cross sectional view of an eighth ion transfer tube in accordance with various embodiments of the instant teachings;
- [0027] FIGS. 11A and 11B are illustrations of steps in a method for forming a multiple bore ion transfer tube in accordance with the present teachings;
- [0028] FIG. 12A is a cross-sectional view of a ninth ion transfer tube in accordance with various embodiments of the instant teachings;
- [0029] FIG. 12B is a perspective view of a core portion of the ion transfer tube of FIG. 12A;
- [0030] FIG. 13A is a perspective view of a tenth ion transfer tube in accordance with various embodiments of the instant teachings;
- [0031] FIG. 13B is a perspective view of a eleventh ion transfer tube in accordance with various embodiments of the instant teachings;
- [0032] FIG. 14 is a perspective view of another ion transfer tube in accordance with the present teachings;
- [0033] FIG. 15 is an example, in perspective view, of an ion transfer tube in accordance with the instant teachings fluidically coupled to and receiving charged particles from an ion emitter array;
- [0034] FIG. 16 is a schematic illustration of a mass spectrometer system in accordance with the instant teachings comprising an ion transfer tube in accordance with the instant

teachings fluidically coupled to and receiving charged particles from an ion emitter array and delivering ions to a stacked ring ion guide or S-lens system;

[0035] FIG. 17 is a schematic illustration of an array of ion emitter capillaries fluidically coupled to an ion transfer tube in accordance with the present teachings;

[0036] FIGS. 18A and 18B are, respectively, a perspective and a cross-sectional view of an example of a known nano-electrospray apparatus that may be configured as an emitter array that is fluidically coupled to an ion transfer tube in accordance with the present teachings;

[0037] FIG. 19 is a cross-sectional view of another known nano-electrospray emitter array apparatus that may be fluidically coupled to an ion transfer tube in accordance with the present teachings;

[0038] FIG. 20 is a cross-sectional view of another nano-electrospray emitter array apparatus that may be fluidically coupled to an ion transfer tube in accordance with the present teachings;

[0039] FIG. 21A is a cross-sectional view of another nano-electrospray emitter array apparatus that may be fluidically coupled to an ion transfer tube in accordance with the present teachings; and

[0040] FIG. 21B is a cross-sectional view of another nano-electrospray emitter array apparatus that may be fluidically coupled to an ion transfer tube in accordance with the present teachings.

MODES FOR CARRYING OUT THE INVENTION

[0041] The following description is presented to enable any person skilled in the art to make and use the invention, and is provided in the context of a particular application and its requirements. Various modifications to the described embodiments will be readily apparent to those skilled in the art and the generic principles herein may be applied to other embodiments. Thus, the present invention is not intended to be limited to the embodiments and examples shown but is to be accorded the widest possible scope in accordance with the features and principles shown and described.

[0042] To more particularly describe the features of the present invention, please refer to FIGS. 3 through 21 in conjunction with the discussion below.

[0043] FIG. 3 is a cross sectional view of a portion of an ion transfer tube, ion transfer tube **100**, in accordance with various embodiments of the instant teachings. The internal bore of the ion transfer tube **100** comprises a slot **64a** in the tube material **102** that is elongated in one dimension (i.e., a “letterbox” shape) and that has rounded ends so as to form a so-called “obround” shape. Alternatively, the bore could comprise a rectangular slot, but rounded ends are preferred in order to maintain smoothness and symmetry of fluid flow through the bore. As shown in FIG. 3, each rounded end comprises or approximates a semi-circle. The slot **64a** (with or without rounded off corners) may be accurately and rapidly formed from a pre-existing standard circular tube bore using, for instance, wire electrical discharge machining (wire-EDM) so as to enlarge or extend the bore in one direction outward from the tube center by removing portions of the tube wall adjacent to the original circular bore. For instance, the wire-EDM procedure may employ a 0.2 mm diameter wire.

[0044] FIG. 4 is a cross sectional view of a portion of another ion transfer tube, ion transfer tube **110**, in accordance with various embodiments of the instant teachings. In this example, the slot **64b** in the tube material **112** has been formed (for example, by wire-EDM, wire erosion, etching or abrasion) in diametrically outward directions, from an originally circular cross section bore of 580 μm diameter so as to create a “letterbox” like shape – with rounded corners – having a width, w (along the elongated direction), of 1.25 mm and a height, h , of 580 μm . A slot of this size conveniently fits within the 1/16” outer diameter of commonly available stock tubing. The slot **64b** may be considered as comprising a number, N , of lobes extending outwardly from the tube axis, wherein $N=2$. By contrast, the slot **64a** (FIG. 3) may be considered as being associated with $N=1$. The ratio, R , between the area of the novel slotted bore **64b** and the standard circular bore is

$$R = \frac{\pi(580/2)^2 + (1250 - 580) \times 580}{\pi(580/2)^2} = 2.47x \quad \text{Eq. 1.}$$

[0045] The steady state chamber pressure of an evacuated chamber into which gas is introduced through an ion transfer tube may be taken as a measure of the throughput of the tube. Accordingly, the respective throughputs of three different ion transfer tubes used as inlets to a chamber were compared by observing the chamber pressures obtained with a two-stage mechanical pump having a pumping capacity of 30 m^3/hr , and operated in a

choked flow regime (all tubes the same length). The results are shown in Table 1 below. From the results shown in Table 1, it may be observed that, as expected, the chamber pressure scales in direct proportion to the bore cross-sectional area for the two tubes having circular bores. Moreover, with regard to the present discussion, it is also to be noted that, within experimental error, the ratio of pressures observed in comparison of the slotted-bore tube having bore lobe height of 580 μm to the circular-bore tube having 580 μm also scales in direct proportion to the area ratio as calculated in Eq. 1 above. To achieve throughput comparable to that of the obround-bore

Table 1. Comparison of ion transfer tube throughput

<u>BORE TYPE</u>	<u>DIMENSION(S)</u>	<u>CHAMBER PRESSURE</u>
Circular	580 μm diameter	2.7 Torr
Circular	700 μm diameter	3.9 Torr
Obround	1250 μm $\times$ 580 μm	6.5 Torr

tube, a circular-bore tube having a bore diameter of 911 μm would be required. Some charged droplets passing through the center of such a conventional single bore tube would be as far as 455 μm away from a heat-providing tube wall as compared to the maximum distance of 290 μm experienced by droplets passing through the tube with the obround bore. The obround-bore tube is therefore expected to provide more complete desolvation than a circular-bore tube of similar length having the same bore cross-sectional area. Equivalently, the obround-bore tube is expected to, in general, provide greater throughput than and equivalent desolvation to a circular-bore tube having a diameter equal to the minimum distance across (i.e., the height of, in the present example) the obround channel.

[0046] The benefit of a so-called “letterbox” shape is that the one of the dimensions of the rectangular cross section can be kept relatively small, i.e. similar to the maximum useable diameter in case of a tube with circular inner bore so to maintain sufficient desolvation, whereas the other dimension (i.e., the width) can be much larger so as to increase the throughput of ion laden gas from the API source and thereby increasing the sensitivity of the mass spectrometer system.

[0047] Alternatively, the cross sectional area can be maintained approximately the same as that of the maximum usable diameter, which at e.g. 1.25 mm width would correspond to a channel height in the 220-260 μm range. This reduced height would have, as a benefit,

the property that the desolvation properties of such a tube would be improved over a circular bore capillary without affecting the throughput. The improved desolvation would increase the sensitivity of the mass spectrometer system, and also would allow the tube to be operated at lower temperatures which could benefit the transmission of fragile, temperature sensitive molecules, e.g. certain (poly-)peptides.

[0048] FIG. 5 is a cross sectional view of a portion of a third ion transfer tube, ion transfer tube **120**, and FIG. 6 is a cross sectional view of a fourth ion transfer tube, ion transfer tube **130**, in accordance with various alternative embodiments of the instant teachings. The ion transfer tube **120** comprises a bore **64c** in tube material **122** having three lobes (that is, $N=3$) and the ion transfer tube **130** comprises a bore **64d** in tube material **132** having four lobes (that is, $N=4$) all extending outward from the central axis of the respective ion transfer tube. The multiple lobes of these tube bores may be employed so as to match the configuration of emitters in an emitter array – for instance, an array comprising three emitters in the case of ion transfer tube **120** or an array configured in a cross geometry, in the case of ion transfer tube **130**. Alternatively, these multi-lobed ion transfer tubes may be employed advantageously even with linear emitter arrays since the presence of multiple lobes may mitigate the effect of any angular misalignment of the tube, taken with regard to rotation about its long axis.

[0049] As described previously, the various lobes may be formed by wire-EDM erosion (or other erosion or abrasion technique) outward from a pre-existing central hole or bore of circular cross-section. The lobe height, h , of each lobe only needs to be as large as the diameter of the wire or tool used to form it.

[0050] FIG. 7 is a cross sectional view of a fifth ion transfer tube in accordance with various embodiments of the instant teachings. The ion transfer tube **135** illustrated in FIG. 7 comprises a plurality of bores **64e** disposed within the tube material **147** around the center of the tube material but does not comprise any central bore (that is, a bore disposed at a central axis of the ion transfer tube) nor any other point of intersection of the various individual bores **64e**. Although the bores **64e** are illustrated as six radially oriented slots in FIG. 7, the bores can be of any general shape or orientation and may be of any number. Further, the bores need not be symmetrically disposed about the center of the tube material **147**. The configuration of slots shown in FIG. 7 leads to more complete surrounding of all portions of the flow of charged particles and gas by the heat conducting tube material **147**

than if the slots were to intersect in the center of the tube. The configuration shown in thus lends itself to more efficient heat transfer and desolvation than those embodiments having a central bore.

[0051] FIG. 8 and FIG. 9 are cross sectional views of a sixth ion transfer tube and a seventh ion transfer tube, respectively, in accordance with various embodiments of the instant teachings. The ion transfer tube **140** illustrated in FIG. 8 comprises multiple distinct separated obround bores **64b** in tube material **142** and the ion transfer tube **150** illustrated in FIG. 9 comprises multiple arcuate bores **64f** in tube material **152**. Although two such bores are illustrated in each of FIG. 8 and FIG. 9, the number of bores within a particular ion transfer tube need not be limited to any particular number. These multiple-bore ion tubes (for example, those shown in FIGS. 7-9) may be employed to capture charged particles emitted by a single two-dimensional emitter array. The multiple-bore ion tubes may also capture charged particles emitted by separate emitter arrays – for example, two linear emitter arrays or two curved arrays of emitters – perhaps receiving sample material from respective separate sample sources. As another example, different bores could be used concurrently in order to transport different respective analytes or substances (e.g., one obround bore may be used mainly for analyte, while a different one is used for an internal calibrant). The ion transfer tube **150** (FIG. 9) could alternatively be utilized so as to capture charged particles from a single array of emitters configured as a ring. The use of such a ring-shaped emitter array in conjunction with an ion transfer tube having one or more arcuate bores may be employed advantageously so as to mitigate the effect of any angular rotation of the ion transfer tube about its long axis, such as upon insertion of the thread on the backside of the tube's front nipple in the mating thread of a bulkhead.

[0052] FIG. 10 is a cross sectional view of an eighth ion transfer tube in accordance with various embodiments of the instant teachings. The ion transfer tube **170** (FIG. 9) has a complexly-shaped bore **64g** in tube material **172**. The bore **64g** comprises two or more substantially parallel slots **65a** that are intersected at a high angle, such as a right angle, by another slot **65b**. The slot **65b** could be extended further than shown in FIG. 9 so as to completely cross one or more of the slots **65a**.

[0053] The multiple tube bores illustrated in FIGS. 8-10 may be formed by wire-EDM erosion (or other erosion or abrasion technique) outward from separate pre-existing through-going circular bores of a pre-existing tube. For instance, the pre-existing tube may be a

commercially available tube having multiple circular bores. If a suitable pre-existing multi-bore tube is not commercially available, then one may be fabricated by drilling multiple bore holes through a solid cylinder. Alternatively, a tube in accordance with the present teachings, such as the ion transfer tube **140** shown in FIG. 8, the ion transfer tube **150** shown in FIG. 9 or the ion transfer tube **170** shown in FIG. 10, may be fabricated starting with a conventional tube having a single central bore, as illustrated in FIGS. 11A-11B. A first step, as shown in FIG. 11A, is to etch or erode (e.g., by the wire-EDM technique) auxiliary channels **144** outward from a pre-existing central circular bore hole **143** within a tube **142**, as indicated by the arrows in FIG. 11A. The ends of the auxiliary channels **144** then serve as starting points for etching or erosion of additional channels **145**, as shown by the arrows in FIG. 11B. Further enlargement (if desired) of the channels **145** then yields the slots **64b** as shown in FIG. 8. The auxiliary channels **144** could be formed in some other directions than those shown.

[0054] FIGS. 12A-12B illustrate a ninth ion transfer tube in accordance with various embodiments of the instant teachings. FIG. 12A, which provides a cross-sectional view of the ion transfer tube **180**, illustrates that this ion transfer tube comprises an inner channeled cylindrical core tube member **184** that is surrounded by an outer jacket tube member **182** circumferentially surrounding the core tube member. FIG. 12B shows, in perspective view, just the core tube member **184**.

[0055] The slots or channels **64h** through which, in operation, gas and charged particles pass are formed solely within the core tube member **184**. These channels **64h** may be formed within the core tube member **184**, prior to its insertion into the jacket tube member **182**, by wire EDM (or other etching, erosion or cutting technique) that commences at the outer surface of the core tube member and progresses inward into the core tube member. Because the erosion etching or cutting commences at the outer surface of the core tube member, multiple channels or slots may be formed without the need to provide multiple axial "starter" bores or holes within the interior of the tube. Once the channels **64h** have been fully formed within the core tube member **184**, the ion transfer tube **180** may be assembled in its final form by inserting the core tube member **184** into the hollow interior of the jacket tube member **182**. Together, the channels **64h** and the enclosing jacket tube **182** confine the flow of gas and charged particles through the ion transfer tube **180**. Such two-

piece construction allows a user to replace the core tube member by another one – perhaps comprising a different channel pattern – as required by the user.

[0056] Although the channels **64h** may be formed according to any desired pattern, it is advantageous for the channels to be formed according to a pattern, such as the one shown in FIG. 12, that permits the core tube member **184** to exert a spring force against the inner surface of the jacket tube member **182** upon insertion and during use, thus ensuring a snug, gas-tight fit. To enable such a spring force, the core tube member **184** should be fabricated with an outer diameter that is slightly greater than the inner diameter of the jacket tube member **182**. Then, with an appropriate channel pattern, such as the one shown in FIG. 12, the thin wall portions of the core tube member **184** the reside between the side of one channel and the base of an adjacent channel **64h** may flex upon insertion into the jacket tube member **182** such that the core tube member forms a compression dowel within the jacket tube member. The channel pattern illustrated in FIG. 12 may be described as comprising a plurality of channels, each of which penetrates the interior of the core tube member **184** from the outer cylindrical surface of the core tube member **184** without residing or lying along a radius of the tube. As shown, these channels are geometrically related by rotational symmetry about the tube axis.

[0057] FIGS. 13A-13B illustrate ion transfer tubes having one or more bores having at least one inner dimension that decreases in the direction of flow of charged particles through the tube. As a result, the cross-sectional area of the bore decreases in the same direction. The ion transfer tube **111** shown in FIG. 13A comprises a single bore **64h** (comprising two lobes, $N=2$, as defined above and discussed with regard to the ion transfer tube **110** shown in FIG. 4) whose bore height, decreases from h_1 to h_2 in the flow direction from left to right. Alternatively, the width of the bore could decrease or both the height and width could decrease. The ion transfer tube **141** illustrated in FIG. 13B comprises two such bores **64h** having decreasing cross-sectional area in the direction of flow. As ions or other charged particles together with entrained sheath gas travel along the bore, the average flow velocity increases as the bore cross sectional area decreases and, consequently, the flow regime tends to become laminar flow. The high ion velocity and laminar flow regime downstream tends to minimize any potential adverse effects of increasing ion space charge, tube wall charging (in the case of dielectric materials) or ion discharging against the walls (in the case of electrically conductive wall materials).

[0058] Additionally, the centers of the bores may converge towards one another as is also shown in FIG. 13B. The converging walls of each bore or converging bore centers in the direction of flow assist in focusing the flow of ions so as to improve the efficiency of introduction of such ions into downstream ion optical elements. This focusing effect may be used to advantage to increase the efficiency of overall ion transmission to a mass analyzer, thereby improving instrument sensitivity.

[0059] FIG. 14 is a perspective view of another ion transfer tube, ion transfer tube **114**, in accordance with the present teachings. In contrast to the previously illustrated ion transfer tubes, the ion transfer tube **114** depicted in FIG. 14 comprises two separate structural members – a first tube member **113a** formed of an electrically resistive material and a second tube member **113b** formed of a material, such as a metal, that is an electrical conductor and that also has high thermal conductivity. The two tube members **113a**, **113b** are joined to one another by a leak-tight seal between the two tube members. Each of the tube members **113a**, **113b** has a bore. The two bores mate with one another – that is, comprise similar shapes and dimensions – at the juncture of the two tube members. The ion transfer tube **114** shown in FIG. 14 is a modified version of an ion transfer tube disclosed in co-pending United States Patent Application 12/765,540 titled “Ion Transfer Tube for a Mass Spectrometer Having a Resistive Tube Member and a Conductive Tube Member”, which was filed on April 22, 2010 and is assigned to the assignee of the present invention. The disclosure of said co-pending application is hereby incorporated herein by reference in its entirety.

[0060] The flow within the ion transfer tube **114** is in the direction from the first tube member **113a** to the second tube member **113b**. Thus, the first tube member **113a** and second tube member **113b** are respectively disposed at the ion inlet end **151a** and the ion outlet end **151b** of the ion transfer tube **114**. The distance from the open ion inlet of the ion transfer tube **114** to the contact between the first and second tube members **113a**, **113b** is represented as a length L_1 which is greater than or equal to a flow transition length. The flow transition length is the distance within which the through-going flow of carrier gas changes from an initial plug flow or turbulent flow to laminar flow. The second tube member **113b** has a length L_2 .

[0061] The resistive tube member **113a** may be formed of any one of a number of materials (e.g., without limitation, doped glasses, cermets, polymers, etc.) having

electrically resistive properties. It has been postulated (see Verbeck et al., US Patent Application Publication 2006/0273251) that the use of a tube comprising a resistive material enables the bleeding off of any surface charge that would otherwise accumulate on an electrically insulating tube as a result of ion impingement on the tube surface. An electrode **155**, which may be a plate, a foil, or a thin film coating, is in electrical contact with an end of the first tube member. A power supply **157** whose leads are electrically connected to the electrode **155** and to the second tube member **113b** is operable so as to provide an electrical potential difference between the electrode **155** and to the second tube member **113b**.

Alternatively, the end of the first tube member **113a** that faces the second tube member **113b** may be provided with an electrode plate or film, such as a metalized coating together with a tab in electrical contact with the metalized coating. In such an instance, an electrical lead of the power supply **157** may be contacted to the tab, electrode plate or film, instead of directly to the second tube member.

[0062] As noted above, the length L_1 of the first tube member **113a** should be at least as great as the distance required for the carrier gas flow to transition from an initial plug flow or turbulent flow to laminar flow. Within this flow-transition region, collisions of ions or other charged particles with the lumen wall are minimized by the axial electric field provided by the electrical potential difference between the electrode **155** and the second tube member **113b**. Since the first tube member **113a** is not an electrical insulator, those charged particles which may collide with the lumen wall do not cause surface charging of the first tube member and, thus, there is no opposing electrical field at the inlet end of the ion transfer tube **114** inhibiting the flow of charged particles into the tube. Once the ions or other charged particles have passed into the second tube member **113b**, the laminar gas flow prevents further collisions with the lumen wall and, thus, a resistive tube material is no longer required. Instead, it is desirable to form the second tube member **113b** of a sufficient length of a material with high thermal conductivity (such as a metal) such that ions are completely de-solvated by heat while traversing the second tube member **113b**. This length required for desolvation, which may be on the order of several centimeters, may comprise a significant percentage of the space available for the ion transfer tube **114**. Therefore, it may be desirable to limit the length L_1 of the first tube member **113a**. The inventors have determined that adequate results are obtained when the length of the first tube member **113a** (which may be substantially equal to L_1) is approximately 5 mm.

[0063] The use of an ion transfer tube with a bore that has an elongated cross section or multiple elongated lobes has the additional benefit (in addition to improved ion capture and desolvation) that it is a key element into implementing another technique that increases the sensitivity of a mass spectrometer: using arrays of electrospray emitters. Since the number of ions emitted by an array is increased with respect to that emitted by a single emitter, but the number of ions that can occupy the volume immediately in front of a conventional ion transfer tube is limited by Coulombic repulsion (the so-called space charge limit), the benefit of multiple emitters cannot be realized with a conventional ion transfer tube. FIG. 15 graphically illustrates this concept with reference to, for example, the ion transfer tube **110** for which a cross sectional view has already been provided in FIG. 4. The elongate bore **64b** may align with the long dimension of a linear array **200** of ion emitters, thereby decreasing space charge density at the tube entrance and geometrically providing a better match to the composite ion plume, both in comparison to a conventional ion transfer tube.

[0064] FIG. 16 is a schematic illustration of a mass spectrometer system **250** in accordance with the instant teachings. The system **250** comprises both an ion emitter array as well as a novel ion transfer tube as disclosed herein. In contrast to the mass spectrometer system **10** (FIG. 1) that has only a single emitter **12**, the system **250** shown in FIG. 16 comprises an emitter array **8** of which two individual emitters **12a**, **12b** are shown, each producing a respective charged particle stream **9a**, **9b**, respectively. In general, the emitter array **8** may comprise any suitable number of emitters in any suitable configuration. The mass spectrometer system **250** further comprises, in place of the conventional ion transfer tube **16** (FIG. 1), an ion transfer tube **160** in accordance with the present teachings. The ion transfer tube **160** is fluidically coupled to and receives charged particles from the ion emitter array **8**. A heater **23** may provide heat to the ion transfer tube so as to evaporate solvent and de-solvate ions flowing through the tube.

[0065] The ion transfer tube **160** shown in FIG. 16 may comprise any of the ion transfer tubes **100** (FIG. 3), **110** (FIG. 4), **120** (FIG. 5), **130** (FIG. 6), **135** (FIG. 7), **140** (FIG. 8) **150** (FIG. 9), **170** (FIG. 10), **180** (FIG. 12A), **111** (FIG. 13A), **141** (FIG. 13B) or **114** (FIG. 14). However, the form of the ion transfer tube **160** need not be limited to one of these listed exemplary embodiments. More generally, the ion transfer tube **160** may include any of the novel features taught herein, either singly or in combination or in combination with other features.

[0066] Additionally, the mass spectrometer system **250** may comprise an ion transport device **40** that receives ions from the ion transfer tube **160** within the intermediate vacuum chamber **18**, as shown in FIG. 16. The ion transport device may be described as a (square) transfer quadrupole or a stacked ring ion guide (SRIG), types of the latter including the so-called “ion funnel” and the type with progressive spacing also known as an “S-Lens”. In operation, the ions exit the outlet end of ion transfer tube **160** as a free jet expansion and travel through an ion channel **41** defined within the interior of the ion transport device **40**. As discussed in further detail in US Patent Publication 2009/0045062 A1, the entire disclosure of which is incorporated herein by reference, radial confinement and focusing of ions within ion channel **41** are achieved by application of oscillatory voltages to apertured electrodes **44** of ion transport device **40**. Such focusing may be used advantageously to supplement the ion focusing provided by, for example, the ion transfer tube **111** (FIG. 13A) or the ion transfer tube **141** (FIG. 13B) or, in general, other ion transfer tubes having similar features. As is further discussed in US Patent Publication 2009/0045062 A1, transport of ions along ion channel **41** to the device exit may be facilitated by generating a longitudinal DC field. Ions leave the ion transport device **40** as a narrowly focused beam and are directed through aperture **22** of extraction lens **29** into chamber **26**.

[0067] The reader is referred to US Patent Publication 2009/0045062 A1 for more details of the ion transport device **40** (FIG. 16). Briefly, the ion transport device **40** is formed from a plurality of generally planar electrodes **44** arranged in longitudinally spaced-apart relation (as used herein, the term “longitudinally” denotes the axis defined by the overall movement of ions along ion channel **41**). Each electrode **44** is adapted with an aperture through which ions may pass. The apertures collectively define an ion channel **41**, which may be straight or curved, depending on the lateral alignment of the apertures. To improve manufacturability and reduce cost, all of the electrodes **44** may have identically sized apertures. An oscillatory (e.g., radio-frequency) voltage source applies oscillatory voltages to electrodes **44** to thereby generate a field that radially confines ions within ion channel **41**. In order to create a tapered field that focuses ions to a narrow beam near the exit of the ion transport device **40**, the inter-electrode spacing or the oscillatory voltage amplitude may be increased in the direction of ion travel.

[0068] The electrodes **44** of the ion transport device **40** may be divided into a plurality of first electrodes interleaved with a plurality of second electrodes, with the first electrodes

receiving an oscillatory voltage that is opposite in phase with respect to the oscillatory voltage applied to the second electrodes. Further, a longitudinal DC field may be created within the ion channel **41** by providing a DC voltage source (not illustrated) that applies a set of DC voltages to electrodes **44** in order to assist in propelling ions through the ion transport device **40**.

[0069] The ion transfer tube **160** of the system **250** (FIG. 16) may be employed in conjunction with and so as to receive ions from a variety ion emitter array configurations and a variety of ion emitter types. The ion transfer tube **160** may be employed in conjunction with an emitter array or may be employed in conjunction with a single ion emitter of either conventional or novel design.

[0070] As one example, FIG. 17 illustrates an array of conventional ion emitter capillaries **202** fluidically coupled to an ion transfer tube **160** in accordance with the present teachings. The emitter capillaries may be configured so as to produce ions by either the electrospray or atmospheric pressure chemical ionization techniques. As is known, an extractor or counter electrode **204** may be disposed between the plurality of ion emitter capillaries and the ion transfer tube so as to provide an electrical potential difference the assists in accelerating charged particles towards the ion transfer tube **160**.

[0071] Alternatively, various types of ion emitters or nanospray ion emitters may provide ions to the ion capillary **160**. FIGS. 18-20 provide various examples of electrospray emitters comprising nozzles configured such that sample-bearing charged droplets and ions are emitted from the nozzle interiors by means of apertures. FIGS. 21A-21B provide examples of pillared emitters configured such that charged droplets and ions are emitted from the pillar exterior surfaces.

[0072] FIGS. 18A-18B show, respectively, a schematic view of one electrospray system and a cross-sectional view of an electrospray device of the system, as taught in United States Patent Application Publication 2002/0158027 A1, in the name of Moon et al., which is hereby incorporated by reference in its entirety. FIGS. 18A-18B illustrate a single emitter, which could be interfaced to the mass spectrometer system **250** (FIG. 16) as the sole emitter. Alternatively, an integrated array of emitters similar to the single electrospray emitter **304** could be fabricated and interfaced to the mass spectrometer system **250**. The electrospray device **304** generally comprises a silicon substrate or microchip or wafer **305**

defining a channel **306** through substrate **305** between an entrance orifice **307** on an injection surface **308** and a nozzle **309** on an ejection surface **310**. The nozzle **309** has an inner and an outer diameter and is defined by a recessed region **311**. The region **311** is recessed from the ejection surface **310**, extends outwardly from the nozzle **309** and may be annular. The tip of the nozzle **309** does not extend beyond the ejection surface **310** to thereby protect the nozzle **309** from accidental breakage.

[0073] A grid-plane region **312** of the ejection surface **310** is exterior to the nozzle **309** and to the recessed region **311** and may provide a surface on which a layer of conductive material **314** including a conductive electrode **315** may be formed for the application of an electric potential to the substrate **305** to modify the electric field pattern between the ejection surface **310**, including the nozzle tip **309**, and the extracting electrode **317**, which may simply be the ion transfer tube **160**. Alternatively, the conductive electrode may be provided on the injection surface **308** (not shown).

[0074] The electrospray device **304** further comprises a layer of silicon dioxide **313** over the surfaces of the substrate **305** through which the electrode **315** is in contact with the substrate **305** either on the ejection surface **310** or on the injection surface **308**. The silicon dioxide **313** formed on the walls of the channel **306** electrically isolates a fluid therein from the silicon substrate **305** and thus allows for the independent application and sustenance of different electrical potentials to the fluid in the channel **306** and to the silicon substrate **305**. Alternatively, the substrate **305** can be controlled to the same electrical potential as the fluid.

[0075] As shown in FIGS. 18A-18B, to generate an electrospray, fluid may be delivered to the entrance orifice **307** of the electrospray device **304** by, for example, a capillary **316** or micropipette. The fluid is subjected to a potential voltage V_{fluid} via a wire (not shown) positioned in the capillary **316** or in the channel **306** or via an electrode (not shown) provided on the injection surface **308** and isolated from the surrounding surface region and the substrate **305**. A potential voltage $V_{\text{substrate}}$ may also be applied to the electrode **315** on the grid-plane **312**, the magnitude of which is preferably adjustable for optimization of the electrospray characteristics. The fluid flows through the channel **306** and exits or is ejected from the nozzle **309** in the form of very fine, highly charged fluidic droplets **318**. The extracting electrode **317** may be held at a potential voltage V_{extract} such that the electrospray is drawn toward the extracting electrode **317** under the influence of an electric field.

[0076] As another example, FIG. 19 illustrates an exemplary microfluidic device **400** as described in United States Patent Application Publication 2006/0103051 A1 in the name of Staats, which is hereby incorporated by reference in its entirety. The microfluidic device **400** has a substrate body **420** that is formed of a polymeric material and that has at least one microfluidic channel **430** that is formed in the substrate body **420**. The microfluidic channels **430** can be arranged according to any number of different patterns. More specifically, the substrate body **420** has a first surface **422** and an opposing second surface **424** with the microfluidic channels **430** being formed between the first and second surfaces **422**, **424** such that the microfluidic channels **430** extends the complete thickness of the substrate body **420**. The microfluidic channels **430** are thus open at both a first end **432** at the first surface **422** and a second end **434** at the second surface **424**. The first end **432** of the microfluidic channel **430** is in the form of a reservoir **460** (i.e., an annular cavity) that tapers inwardly to an intermediate channel section **436**. The second end **434** of the microfluidic channel **430** is formed in a protrusion **450** that is formed on the second surface **424** of the substrate body **420**. The tapered protrusion **450** serves as a nozzle that delivers a sample (i.e., a liquid) that is loaded into the microfluidic device **400**. Electrospray is achieved by subjecting the nozzle **450** to a voltage so that liquid and analytes emerge to a high electric field. For this particular application, the microfluidic device **400** includes a conductive region formed on at least a portion of the nozzle **450** and optionally, the conductive region can extend onto the second surface **424**. Each of the conductive regions formed around the nozzles **450** is connected to one or more electrical contacts formed at one edge of the substrate body **420**.

[0077] FIG. 20 illustrates another electrospray device as disclosed in co-pending United States Patent Application No. 12/701,011 filed on 05 February, 2010 titled "Multi-Needle Multi-Parallel Nanospray Ionization Source For Mass Spectrometry" and assigned to the assignee of the present application, the disclosure of said co-pending application hereby incorporated herein by reference in its entirety. The electrospray device **470** shown in FIG. 20 comprises a bulk substrate material **402**, such as a polycarbonate material and a multi-pillared electrode **414** that comprises a layer that is bonded to a portion of both a first side **403a** of the substrate as well as to the interior walls of apertures **401** within the substrate **402**. The portions of the electrode **414** that are bonded to the walls of the apertures **401** comprise hollow pillars or columns. One method of creating the apertures **401**, as explained

in United States Patent Application No. 12/701,011, is by chemical etching of latent ion tracks formed by exposing the substrate to a beam of accelerated heavy ions. The electrode **414** may then be formed in the configuration shown by a combination of thin film deposition and electroplating. The portions of the electrode that are bonded to the interior walls of the apertures **401** may extend to a second side **403b** of the substrate **402**. The second side **403b** may be either cut, ground or polished so as to remove the tips of the pillars, thereby truncating the pillar ends so as to expose a plurality of emission apertures or nozzles **405**. With the pillar tips removed in this fashion, the truncated hollow pillars of the multi-pillared electrode **414** may be used as capillaries or conduits, wherein analyte-bearing liquid flows through the conduits to the emission apertures **405** so as to be emitted therefrom under electrospray emission conditions that include application of a voltage to the electrode **414**.

[0078] FIG. 21A illustrates another electrospray device as described in the aforementioned co-pending United States Patent Application No. 12/701,011. The apparatus **500** shown in FIG. 21A comprises a multi-pillared emitter electrode **514** and an extractor electrode **530**. The multi-pillared emitter electrode **514** comprises a plurality of pillars **516** integrated with a plurality of base portions or inter-pillar portions and comprises an electrically conductive surface to which an electric potential (low kilovolt range) is applied. The exteriors of the pillars and a side of the base facing the pillars may comprise a single continuous surface and may be formed by a procedure similar to that described with respect to FIG. 20 but with the additional step of removal of the substrate material. The electric field is largest at the tips and the electromotive force there is large enough to overcome the surface tension such that small charged droplets will be emitted. Most of these droplets readily evaporate to produce ions (as well as, possibly, some residual droplets) that may be directed to a first vacuum stage of a mass spectrometer for analysis.

[0079] The extractor electrode **530** (also referred to as a counter electrode) comprises one or more apertures **531** through which charged particles emitted from a sample pass under the influence of an electrical potential applied between the multi-pillared emitter electrode **514** and the extractor electrode **530**. Advantageously, the extractor electrode may comprise a novel ion transfer tube **160** as disclosed herein.

[0080] The apparatus **500** (FIG. 21A) may, optionally, further comprise a cover plate **520** that is disposed substantially perpendicular to the longitudinal axes of the pillars **516** and

that is maintained at a distance from the base portions or inter-pillar portions of the multi-pillared emitter electrode **514** by means of one or more spacers **522**. The size of the resulting gap between the base or interpillar portions and the cover plate **520** could be controlled to regulate a flow of analyte-bearing liquid **526** and prevent it from spilling out.

[0081] One or more fluid inlet conduits **524** such as capillary tubes may pass through the one or more spacers **522** so as to introduce analyte-bearing sample liquids into the gap or gaps between the base or inter-pillar portions of the multi-pillared emitter electrode **514** and the cover plate **520**. The fluid inlet conduit or conduits **524** may serve, for instance, to couple the apparatus to a liquid chromatograph or a syringe pump so that eluent would flow into the gap and between the pillars **516** so as to be subsequently wicked towards the pillar tips.

[0082] As indicated by arrows in FIG. 21A, analyte-bearing liquid **526** that flows into the vicinity of an aperture **523** of the cover plate **520** is further drawn or otherwise caused to move along the outer surfaces of pillars **516** passing through the aperture under the influence of surface tension or hydrodynamic effects or electrostatic effects (or some combination of these). The cover plate may not be required at all when the total quantity of analyte-bearing liquid is sufficiently small – in such a situation, the liquid may be retained on and will flow on the multi-pillared electrode solely by surface tension or electrostatic forces, or both.

[0083] Generation of an electric field in the vicinity of the emitter electrode **514** by application of a voltage difference between the multi-pillared emitter electrode and the extractor electrode **530** produces a concentration of electric field lines at each pillar tip. With sufficient electric field strength, the analyte-bearing liquid **526** deforms into a Taylor cone **517** at each respective pillar tip and emits a charged stream **528**, comprising a jet, a spray of charged liquid droplets and, ultimately, a cloud of free ions.

[0084] FIG. 21B illustrates an alternative electrospray apparatus as also described in the aforementioned co-pending United States Patent Application No. 12/701,011. The apparatus **550** schematically illustrated in FIG. 21B comprises a plurality of columns **553** comprising, for example, carbon nanotube (CNT) or other material. If the columns **553** comprise CNT material, the CNT columns **553** may be formed on catalyst dots **552** deposited on a suitable substrate **551**, such as a silicon wafer, the substrate comprising a

“floor” for the CNT columns **553**. An optional coating **556**, such as a thin film coating deposited by chemical vapor deposition, may be deposited on or applied to the substrate floor and the surfaces of the columns **553** so as to provide surfaces that are “wetttable” by potential analyte-bearing liquids. An overhanging extractor electrode **555** may be spaced away from the substrate **551** on the same side of the substrate as the columns **553** by one or more sidewalls or spacers **554**. At least one fluid inlet **557** in either the substrate **551** or a sidewall **554** is fluidically connected to a source of analyte-bearing liquid and is used to introduce such analyte-bearing liquid to the bases of the columns and the region of the floor (possibly coated) surrounding the columns.

[0085] In operation, the nano-electrospray apparatus **550** is utilized to introduce electrosprayed ions into the ion inlet orifice of a mass spectrometer similar to the situation illustrated in FIG. 21A. The overhanging extractor electrode **555** may be eliminated or replaced by an ion transfer tube as disclosed herein.

INDUSTRIAL APPLICABILITY

[0086] Improved ion transfer tubes for mass spectrometry have been disclosed. Ion transfer tubes are frequently necessary in the field of mass spectrometry for transporting ions from a relatively high-pressure environment within an ionization chamber of an ion source to the necessarily low-pressure environment of a mass analyzer. As such, ion transfer tubes are generally required when ions are generated for mass analysis by the common means of electrospray or atmospheric pressure chemical ionization processes. The ion tubes described herein can provide the benefit of improved efficiency in capturing charged particles from plumes produced by atmospheric pressure emitter arrays as well as other benefits. Mass spectrometer instruments employing such ion transfer tubes may be utilized in numerous industries, including the pharmaceutical industry, food industry, environmental monitoring, biological research, inorganic chemistry and material science, to name only a few.

[0087] The discussion included in this application is intended to serve as a basic description. Although the present invention has been described in accordance with the various embodiments shown and described, one of ordinary skill in the art will readily recognize that there could be variations to the embodiments and those variations would be within the spirit and scope of the present invention. The reader should be aware that the

specific discussion may not explicitly describe all embodiments possible; many alternatives are implicit. For instance, an ion transfer tube in accordance with the invention need not be limited to one of these listed exemplary embodiments. More generally, such an ion transfer tube may include any of the novel features taught herein, either singly or in combination or in combination with other features. Accordingly, many modifications may be made by one of ordinary skill in the art without departing from the spirit, scope and essence of the invention. Neither the description nor the terminology is intended to limit the scope of the invention. All patent application disclosures, patent application publications or other publications are hereby explicitly incorporated by reference herein as if fully set forth herein.

CLAIMS

What is claimed is:

1. An ion transfer tube for a mass spectrometer comprising a tube member having an inlet end and an outlet end and one or more bores extending through the tube member from the inlet end to the outlet end, the ion transfer tube characterized in that:
at least one bore comprises a non-circular cross section.
2. An ion transfer as recited in claim 1, wherein the non-circular cross-section is rectangular but not square.
3. An ion transfer tube as recited in claim 1, wherein the non-circular cross-section comprises a width, a height that is smaller than the width and rounded corners.
4. An ion transfer tube as recited in claim 1, further characterized in that:
at least one bore comprises multiple lobes, each one of the multiple lobes extending through the tube member from the inlet end to the outlet end.
5. An ion transfer tube as recited in claim 4, wherein the multiple lobes consist of exactly three lobes.
6. An ion transfer tube as recited in claim 4, wherein the multiple lobes consist of exactly four lobes.
7. An ion transfer tube as recited in claim 4, wherein the multiple lobes consist of at least five lobes.
8. An ion transfer tube as recited in claim 1, further characterized in that:
a dimension or a cross-sectional area of at least one bore comprising a non-circular cross section decreases through the tube member from the inlet end to the outlet end.
9. An ion transfer tube as recited in claim 1, wherein the one or more bores comprise a plurality of bores, each of the plurality of bores having a non-circular cross section.

10. An ion transfer tube as recited in claim 9, wherein each of the plurality of cross-sections is rectangular but not square.
11. An ion transfer tube as recited in claim 9, wherein each of the plurality of cross-sections comprises a width, a height that is smaller than the width and rounded corners.
12. An ion transfer tube as recited in claim 9, wherein at least one of the bores comprises a cross section that is arcuate in shape.
13. An ion transfer tube as recited in any of claims 9-12, wherein at least two of the plurality of bores converge towards one another in the direction from the inlet end to the outlet end.
14. An ion transfer tube as recited in any of claims 9-13, wherein the tube member comprises a central axis that is not intersected by any of the plurality of bores.
15. An ion transfer tube as recited in any of claims 9-11, wherein the plurality of bores comprise a plurality of radially oriented slots.
16. An ion transfer tube as recited in any of claims 9-15, further characterized by:
a jacket tube member circumferentially enclosing the tube member such that an inner surface of the jacket tube member comprises a wall portion of each of the plurality of bores.
17. An ion transfer tube as recited in claim 16, wherein the tube member comprises a compression dowel within the jacket tube member.
18. A method of forming an ion transfer tube from a tube member having a length and an internal bore, wherein the internal bore has a wall of circular cross section, the method characterized by the step of:
etching or eroding portions of the tube member adjacent to the wall so as to form an enlarged bore having a non-circular cross section.

19. A method of forming an ion transfer tube as recited in claim 18, wherein the step of etching or eroding portions of the tube member is performed by means of wire electrical discharge machining.
20. A method of forming an ion transfer tube as recited in claim 18, wherein the step of etching or eroding portions of the tube member so as to form an enlarged bore having a non-circular cross section comprises etching or eroding portions of the tube member so as to form an enlarged bore having a cross section that is rectangular but not square.
21. A method of forming an ion transfer tube as recited in claim 18, wherein the step of etching or eroding portions of the tube member so as to form an enlarged bore having a non-circular cross section comprises etching or eroding portions of the tube member so as to form an enlarged bore having a cross section comprising a width, a height that is smaller than the width and rounded corners.
22. A method of forming an ion transfer tube as recited in claim 18, wherein the step of etching or eroding portions of the tube member so as to form an enlarged bore having a non-circular cross section comprises etching or eroding portions of the tube member so as to form an enlarged bore having a cross section comprising multiple lobes.
23. A method of forming an ion transfer tube from a tube member having a length and an internal bore, wherein the internal bore has a wall of circular cross section, the method characterized by the steps of:
 - etching or eroding portions of the tube member adjacent to the wall so as to form a plurality of auxiliary channels extending outward from the internal bore;
 - and
 - etching or eroding portions of the tube member adjacent to each of the auxiliary channels so as to form a plurality of bores having non-circular cross sections.

24. A method for analyzing a sample comprising the steps of generating ions from the sample within an ionization chamber at substantially atmospheric pressure, entraining the ions in a background gas, transferring the background gas and entrained ions to an evacuated chamber of a mass spectrometer system, and analyzing the ions using a mass analyzer of the mass spectrometer system, the method characterized in that:

the step of transferring the background gas and entrained ions to the evacuated chamber of the mass spectrometer system is performed using an ion transfer tube having an inlet end, an outlet end, and at least one bore extending through the tube member from the inlet end to the outlet end, wherein the at least one bore has a non-circular cross section.

25. A method for analyzing a sample as recited in claim 24, further characterized in that:

the step of generating ions from the sample comprises generating the ions using an array of electrospray or atmospheric pressure chemical ionization emitters that, together, produce a plume of charged particles having a plume configuration that corresponds to the non-circular cross section of the at least one bore.

26. A method for analyzing a sample as recited in either of claim 24 or claim 25, further comprising:

transferring the ions through the evacuated chamber to the mass analyzer using a stacked ring ion guide.

27. A method for analyzing a sample as recited in claim 24, wherein the ion transfer tube includes at least one bore comprising multiple lobes extending through the tube member from the inlet end to the outlet end.

28. A method for analyzing a sample as recited in claim 24, wherein the ion transfer tube includes at least one bore comprising a dimension or a cross-sectional that decreases through the tube member from the inlet end to the outlet end.

29. A method for analyzing a sample as recited in claim 24, wherein the ion transfer tube comprises a plurality of bores configured such that at least two of the plurality of bores converge towards one another in the direction from the inlet end to the outlet end.
30. An ion transfer tube for a mass spectrometer, the ion transfer tube comprising a tube member having an inlet end and an outlet end and characterized by:
a plurality of first slots extending through the tube member from the inlet end to the outlet end, the first slots being substantially parallel to one another; and
at least one second slot intersecting at least two of the plurality of first slots.
31. An ion transfer tube as recited in claim 30, wherein the at least one second slot intersects the at least two of the plurality of first slots at a right angle.