

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
26 August 2004 (26.08.2004)

PCT

(10) International Publication Number
WO 2004/072000 A1

(51) International Patent Classification⁷: **C07C 2/64**,
15/107

(21) International Application Number:
PCT/US2004/002958

(22) International Filing Date: 3 February 2004 (03.02.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/445,312 5 February 2003 (05.02.2003) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

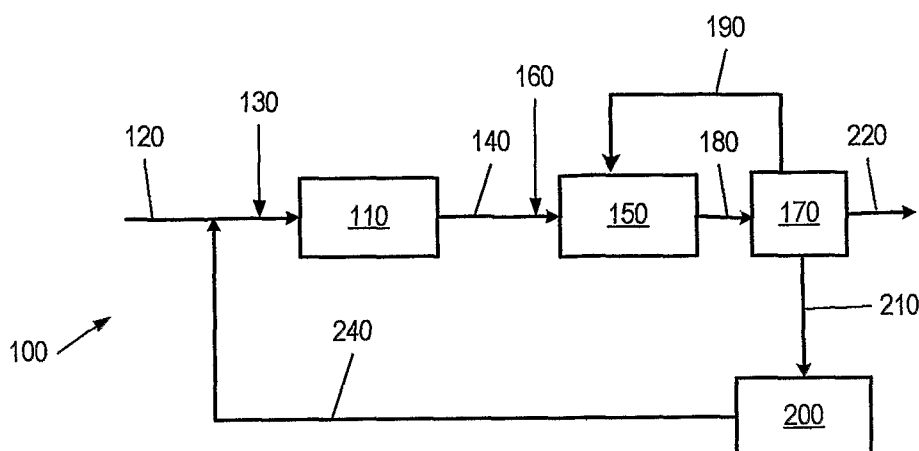
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: METHOD OF PREPARING BRANCHED ALKYL AROMATIC HYDROCARBONS USING A PROCESS STREAM FROM AN ISOMERIZATION UNIT



(57) Abstract: Systems and methods to produce branched alkyl aromatic hydrocarbons are described. Systems may include an isomerization unit, a dehydrogenation unit, an alkylation unit and separation unit. Methods for producing branched alkyl aromatic hydrocarbons may include isomerization of olefins in a process stream. The produced olefins may be used to alkylate aromatic hydrocarbons to form branched alkyl aromatic hydrocarbons. After alkylation of the aromatic hydrocarbons, unreacted components from alkylation process may be separated from the alkyl aromatic hydrocarbons. The unreacted components from the alkylation process may be recycled back into the main process stream or sent to other processing units

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