

TITLE OF THE INVENTION

Tape Cartridge Having Rotation Detection Unit for Drive Roll

BACKGROUND OF THE INVENTION

This invention relates to a tape cartridge employed for data backup for a personal computer or an office computer, known as a data cartridge. More particularly, it relates to a tape cartridge in which a magnetic tape for recording data signals is adapted for being driven via an endless driving belt.

The tape cartridge, known as a data cartridge, is loaded on a data backup device connected to a main apparatus, such as a recording/reproducing apparatus or an office computer, for picking up data signals stored in e.g., a memory of the main apparatus for recording them on a magnetic tape or furnishing data signals recorded on the magnetic tape to e.g., a memory of the main apparatus.

The tape cartridge has a main cartridge member made up of a shallow cup-shaped cover member and a base plate. Within the main cartridge member is accommodated a magnetic tape which is reeled out from a tape supply reel so as to run along the inner surface of the cover member before being taken up by a tape take-up reel by the operation of a magnetic tape driving system. The magnetic tape driving system is made up of an endless driving belt, a drive roll and a pair of belt guide rolls. The endless driving belt is placed around the drive roll and the belt guide rolls.

The drive roll is formed of an elastic material exhibiting resistance against abrasion and is rotatably accommodated in the main cartridge member so that a portion of the outer periphery thereof is exposed to outside of the main cartridge member. That is, the driving roll has a driving flange portion on its upper portion which is circumferentially protruded so that its peripheral surface is exposed via an opening formed in the cover member into rolling contact with a capstan roll of a driving device in order to have rotation transmitted thereto from the capstan roll. The drive roll is rotatably mounted on a supporting shaft mounted upright at a mid portion of the forward side of a base plate constituting the main cartridge member.

The belt guide rolls are also formed of an elastic material exhibiting resistance against abrasion and are rotatably supported by a pair of supporting shafts mounted upright at rear side corners of the base plate. The endless driving belt is formed by stretch molding a polyurethane resin material admixed with carbon and is placed around the belt guide rolls and the tape supply and tape take-up reels from which it is changed in its proceeding direction and routed via a mid region between the reels so as to be placed around the drive roll so that the driving belt is run along a substantially convexed travel path within the main cartridge member. Thus, when the endless driving belt is changed in its proceeding direction on the outer peripheral surface of the tape supply and tape take-up reels, it

is pressured with a pre-set tension against the outer peripheral surface of the magnetic tape placed around the two reels.

The tape cartridge also has a recording/reproducing aperture usually closed by a lid member. When the tape cartridge is loaded on the driving device, the lid member is rotated to open the recording /reproducing aperture to permit the recording/reproducing head of the driving device to be intruded via the opened recording/reproducing aperture into sliding contact with the magnetic tape travelling along the inner surface of the cover member. The magnetic tape is driven by the endless driving belt which is placed around the drive roll of the driving device and the belt guide rolls and which is run in pressure contact with the magnetic tape placed around the tape supply and tape take-up reels. The endless driving belt constitutes the magnetic tape driving system along with the drive roll run in rotation by the capstan roll of the driving device.

The drive roll is configured for having a surface contact with the capstan roll of the driving device at a contact load of 500 g so as to have rotation transmitted thereto from the capstan roll. However, it is a frequent occurrence that rotation cannot be efficiently transmitted between the drive roll and the capstan roll due to the slip phenomenon between the drive roll and the capstan roll with the result that the magnetic tape cannot be run at an accurate and stable velocity. Such running troubles in the magnetic tape lead to temporal deviation in the recording and

reproduction of data signals by the magnetic head and to difficulties in recording/reproduction of data signals, while producing data errors thereby significantly lowering the recordable capacity of the tape cartridge.

The data signal recording capacity of the tape cartridge is lowered by 20% on an average due to the above-described loss in rotation transmission between the drive roll and the capstan roll. The conventional practice for overcoming this inconvenience has been to provide a processing circuit for electrically processing recording and playback signals on e.g. the driving device for maintaining a pre-set recording capacity or processing data signals on the premises that rotation transmission loss between the drive roll and the capstan roll is inevitable.

For overcoming the problem of rotation transmission loss between the drive roll and the capstan roll, it may also be contemplated to increase the contact pressure between the drive roll and the capstan roll. However, in this case, a high driving torque motor is required as a driving source for the capstan roll, thus raising the cost of the driving device.

SUMMARY OF THE INVENTION

It is therefore a principal object of the present invention to provide a tape cartridge wherein the state of rotation of the drive roll can be detected by an rpm detecting section provided on the drive roll and a control system provided on the driving

device is actuated for reducing data errors or preventing loss in recording capacity.

The tape cartridge according to the present invention has a main cartridge member having a cover member in the shape of a shallow cup and a base plate in combination, and a pair of tape reels rotatably housed within the main cartridge member. The tape cartridge also has a magnetic tape engaged with these tape reels and adapted for travelling along the front surface of a cover member, and a drive roll rotatably housed within the main cartridge member for being exposed via an opening formed in a front surface of the cover member. The drive roll is pressured by a capstan roll of a driving device to permit rotation to be transmitted thereto from said capstan roll. The tape cartridge also has an endless driving belt engaged under pressure with the outermost periphery of the magnetic tape placed around the tape reels and the drive roll for transmitting rotation of the driving roll to the magnetic tape for running the magnetic tape. The drive roll has rpm detecting means for detecting the number of revolutions enabling detection of the rotating state of the driving member. The cover member has a detecting portion at a position facing the rpm detecting means for detecting the number of revolutions of the drive roll.

With the tape cartridge according to the present invention, the rpm detecting section is a groove formed in a part of the outer rim on the upper surface of the drive roll facing the top

surface of the cover member, a rib-like protrusion extending towards the axis from the outer rim of the upper surface of the drive roll facing the top surface of the cover member or a marking formed on the peripheral surface or the upper surface of the drive roll facing the lateral surface or the top surface of the cover member.

With the tape cartridge according to the present invention, the cover member is formed of a transparent or semi-transparent synthetic resin material exhibiting high light transmittance. The rpm detecting section of the drive roll is detected via a detecting section provided on the cover member by optical detection means provided on the driving device. The detecting section is formed by reducing the thickness of a portion of the cover member which is in registration with the rpm detecting section provided on the drive roll. Alternatively, the detecting section is formed by an opening formed in a portion of the cover member which is in registration with the rpm detecting section provided on the drive roll.

When the tape cartridge according to the present invention is loaded on the driving device, the driving roll is pressured against the capstan roll run in rotation by the driving system, so that rotation is transmitted from the capstan roll to the drive roll. The drive roll has its rpm detection section detected by photodetector means arranged on the driving device via a detection section provided on the cover member. The

information of detection of the rotating state of the drive roll as detected by the photodetector means of the driving device is compared to the information of the rotating state of the capstan roll for performing a pre-set control operation. The control operation is carried out by adjusting the rotational velocity of the capstan roll, contact pressure between the capstan roll and the drive roll or the recording frequency of the recording head. Thus the tape cartridge may be adjusted for rotation transmission loss between the drive roll and the capstan roll for decreasing the occurrence of data errors or prohibiting loss of recording capacity.

With the tape cartridge according to the present invention, the state of rotation of the drive roll run in rotation by being contacted with the capstan roll of the driving device can be detected by the photodetector means of the driving device via the detection member provided on the cover member, so that the rotation transmission loss between the drive roll and the capstan roll due to slip may be coped with by the control operation on the side of the driving device, with the consequence that data errors during recording/reproducing operation may be prohibited and loss in storage capacity may be reduced, while the tape cartridge may be improved in operational reliability.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig.1 is an exploded perspective view showing a tape cartridge according to the present invention, with a cover member

removed.

Fig.2 is an exploded perspective view of the tape cartridge illustrating an internal mechanism thereof.

Fig.3 is a perspective view of the tape cartridge.

Fig.4 is a perspective view of a drive roll provided in the tape cartridge.

Fig.5 is a perspective view showing a driving device in which the tape cartridge is loaded for recording/reproducing data signals.

Fig.6 is a perspective view for illustrating the internal mechanism of the driving device, with a portion thereof being cut away.

Fig.7 is a perspective view for illustrating the state of loading the tape cartridge via a loading opening in the driving device.

Fig.8 is a schematic perspective view showing the state in which the tape cartridge has been loaded in a cartridge loading section of the driving device.

Fig.9 is a schematic plan view for illustrating the state in which a capstan roll of the driving device is kept in surface contact with a driving roll of the tape cartridge for transmitting the rotation thereto.

Fig.10 is a schematic side view showing a rotation transmitting section.

Fig.11 is a schematic front view for illustrating the

operation of detecting the state of rotation of a driving roll of the tape cartridge loaded on and run in rotation by the driving device.

Fig.12 is a perspective view of a driving roll provided on the tape cartridge.

Fig.13 is a perspective view showing a modification of the drive roll.

Fig.14 is a perspective view showing another modification of the drive roll.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to the drawings, preferred embodiments of the present invention will be explained in detail.

A data cartridge 1 as shown in Figs.1 to 3 is basically configured similarly to the conventional tape cartridge and includes a cover member 3 formed of a transparent synthetic resin having excellent light transmittance, such as polycarbonate resin, in the shape of a shallow cup, and a base plate 4 of a metal material, such as aluminum or aluminum alloy, arranged on the lower side of the cover member 3. The cover member 3 and the base plate 4 are combined together by having a set screw or an integral mounting stud, not shown, on the inner surface of the cover member 3, fitted into a mounting hole formed in the base plate 4, to form a main cartridge member 2.

At a mid portion of the base plate 4 is mounted a pair of supporting shafts 6A, 6B at a longitudinal spacing from each

other. A tape supply reel 8 and a tape take-up reel 9, on which is placed a magnetic tape 7, are rotatably carried by these supporting shafts 6A, 6B. The tape supply reel member 8 and the tape take-up reel member 9 are each constituted by a lower reel member formed with a reel hub and an upper flange member combined with the lower reel member. The leading and trailing ends of the magnetic tape 7 are secured to the reel hubs by clampers, not shown.

The magnetic tape 7, reeled out from the tape supply reel 8, is engaged with tape guide rolls 10A, 10B and a guide pin 11 mounted on the forward side of the base plate 4, so that the tape 7 travels along the front surface of the cover member 3 in the inside of the main cartridge member 2 so as to be taken up by the tape take-up reel 9. The tape guide rolls 10A, 10B are rotatably mounted on supporting shafts mounted upright on both corners on the front side of the base plate 4 and are provided with circumferential flanges for preventing disengagement of the magnetic tape 7.

The tape cartridge 1 is provided with a magnetic tape driving mechanism for running the magnetic tape 7 reeled out from the tape supply reel 8 towards the tape take-up reel 9. The magnetic tape driving mechanism is made up of an endless driving belt 12, a drive roll 13 and a pair of belt guide rolls 14A, 14B around which is placed the endless driving belt 12. The drive roll 13, details of which are explained later, is formed in a

cylindrical shape from an elastic material exhibiting abrasion resistance, and is rotatably mounted on a supporting shaft 15 set upright at a mid portion on the front side of the base plate 4.

The belt guide rolls 14A, 14B are also formed of an elastic material exhibiting abrasion resistance, and are rotatably mounted on a pair of supporting shafts 16A, 16B set upright on both corners on the rear side of the base plate 4. The endless driving belt 12, kept in pressure contact with the outer periphery of the magnetic tape 7 placed around the tape supply reel 8 and the tape take-up reel 9 via the belt guide rolls 14A, 14B, is changed in its direction and placed around the drive roll 13 through a mid vacant portion between the tape supply reel 8 and the tape take-up reel 9, as shown in Fig.1. Thus the endless driving belt 12 travels along a substantially convexed passage within the main cartridge member 2.

Towards a corner on the front surface of the main cartridge member 2 is formed a recording/reproducing aperture 16 by cut-outs formed in the front edges of the cover member 3 and the base plate 4. Into this aperture 16 is intruded a recording/reproducing magnetic head, not shown, of a driving device 40 into which the tape cartridge 1 is loaded, as will be explained subsequently. The recording/reproducing aperture 16 is normally closed by a lid member 17 constituting a portion of the front surface section of the main cartridge member 2.

The lid member 17 is rotatably supported in cantilever

fashion by the main cartridge member 2 by having a supporting shaft 18, mounted upright on the forward corder of the base plate 4, fitted into a bearing member 17A formed on one side of the lid member 17. The lid member 17 is biased by a torsion spring 19, entwined on the supporting shaft 18, in a direction of closing the recording/reproducing aperture 16. On a lateral side of a supporting portion of the lid member 17 is integrally formed a cam member 17B protruded towards an insertion guide recess 20A formed in a lateral surface of the main cartridge member 2.

The front side of the cover member 3, that is the front side of the main cartridge member 2, is formed with a rectangular driving opening 21 via which the peripheral surface of the drive roll 13 is partially exposed to outside. Into this rectangular opening 21 is intruded a capstan roll 46 of the driving device 40 when the tape cartridge 1 is loaded on the driving device 40, as will be explained subsequently.

The tape cartridge 1 has an inadvertent recording prohibiting mechanism in order to prevent inadvertent erasure of valuable data recorded on the magnetic tape 7. The inadvertent recording prohibiting mechanism is made up of an inadvertent recording detection opening 22 and an inadvertent recording prohibiting member 23 provided on the main cartridge member 2 on the opposite side with respect to the lid member 17. That is, the front side of the cover member 3 is formed with a slide groove 24 along which slides an inadvertent recording inhibiting

portion 23A of the inadvertent recording prohibiting member 23, while an inadvertent recording detecting opening 22 is formed in the slide groove 24.

The inadvertent recording detecting opening 22 is opened on the upper surface of the cover member 3 and an actuating guide opening 25, into which the inadvertent recording prohibiting member 23 is loaded, is bored in the upper surface of the cover member 3 in communication with the upper portion of the opened inadvertent recording prohibiting member 23. The actuating guide opening 25 is formed as a rectangular opening in the upper surface of the main cartridge member 2 for extending along the front surface of the main cartridge member 2. The actuating guide opening 25 is formed in the upper surface of the cover member 3 and is of a length sufficient to permit an inadvertent recording prohibiting portion 23B to be moved between a first position of opening the inadvertent recording detection opening 22 and a second position of closing the inadvertent recording detection opening 22. The slide groove 24 is also formed in the front side of the main cartridge member 2 as a rectangular groove having a length sufficient to permit the inadvertent recording prohibiting portion 23B to be moved between a first position of opening the inadvertent recording detection opening 22 and a second position of closing the inadvertent recording detection opening 22.

The inadvertent recording prohibiting member 23 is molded

from a synthetic resin material and is made up of the plate-shaped actuating portion 23A and the inadvertent recording prohibiting portion 23B bent perpendicularly at an end of the plate-shaped actuating portion 23A. The actuating portion 23A of the inadvertent recording prohibiting member 23 is of a thickness such that, when the inadvertent recording prohibiting member 23 is loaded in the actuating guide opening 20, the actuating portion 23A is flush with the upper surface of the cover member 3. The inadvertent recording prohibiting portion 23B has a shape and size such that, when the inadvertent recording prohibiting member 23 is moved to the second position, the inadvertent recording prohibiting portion 23B is capable of closing the inadvertent recording detection opening 22.

The above-described inadvertent recording prohibiting mechanism enables data signals to be recorded on the magnetic tape 7 by the recording/reproducing head of the driving device 40 when the inadvertent recording prohibiting member 23 is actuated and set to the second position. When the inadvertent recording prohibiting member 23 is actuated and set to the first position on the left-hand side of the cover member 3 along the actuating guide opening 25, and the inadvertent recording prohibiting portion 23B is moved in the slide groove 24 for opening the inadvertent recording detection opening 22, the inadvertent recording prohibiting member 23 permits an inadvertent recording detection member of the driving device 40

to be intruded into the inadvertent recording detection opening 22. In such state, recording of data signals on the magnetic tape 7 by the recording/reproducing magnetic head is prohibited.

On the other hand, when the inadvertent recording prohibiting member 23 is actuated and moved from the above-mentioned first position towards right along the actuating guide opening 25 and is set to the second position indicated in Fig.3, the inadvertent recording detection opening 22 is closed by the inadvertent recording prohibiting portion 23A moved along the slide groove 24. Consequently, the inadvertent recording detecting member of the driving device 40 is prohibited from being intruded into the inadvertent recording detection opening 22 in order to permit data signals to be recorded on the magnetic tape 7 by the recording/reproducing magnetic head.

The base plate 4 has a reflecting member mounting opening 26 at its front side proximate to the tape guide roll 10B. A reflecting member 27, built into the mounting opening 26, is formed as a substantially right-angled triangle, and has a mirror jointed to an oblique side facing the travel path of the magnetic tape 7. The reflecting member 27 constitutes, along with a discriminating hole provided in the magnetic tape 7, a design statement discriminating portion of the tape cartridge 1.

That is, the magnetic tape 7 has plural discriminating holes which are arrayed in a pattern for discriminating the design statement information, such as the recording start and recording

end positions for data signals, coercive force, tape length or difference in recording density at the time of recording. When the tape cartridge 1 is loaded on the driving device 40, a light emitting element of the design specification discriminating sensor provided on the driving device 40, not shown, is positioned facing the bottom side of the reflecting member mounting opening 26. The front side of the main cartridge member 2 is provided with a design statement detection portion 28 of a reduced thickness positioned between the driving opening 21 and the inadvertent recording detection opening 22. When the tape cartridge 1 is loaded on the driving device 40, the design statement detecting portion 28 is confronted by a light receiving element, not shown, of the design statement discriminating sensor of the driving device 40.

Thus the detection light emitted by the light emitting element is incident via the reflecting member mounting hole 26 so as to be reflected by a mirror of the reflecting member 27 towards the front surface of the main cartridge member 2 so as to be radiated on the magnetic tape 7 travelling along the front surface. Thus the detection light discriminates the discriminating hole bored in the front surface and is projected towards the design statement detecting portion 28 on the front surface of the main cartridge member 2. The irradiated discrimination hole is detected by the light receiving element of the driving device 40 mounted facing the design statement

detecting portion 28 for discriminating the above-mentioned design statement of the magnetic tape 7.

The tape cartridge 1 can be smoothly loaded on the driving device 40 by an insertion guide mechanism provided between the tape cartridge 1 and the driving device 40. The insertion guide mechanism is made up of insertion guide recesses 20A, 20B formed in the fore-and-aft direction on both lateral sides of the main cartridge member 2, only the insertion guide recess 20B being shown, and insertion guide protrusions 43A, 43B formed in the fore-and-aft direction on both lateral sides of the cartridge loading section 41, only the insertion guide protrusion 43B being shown.

The tape cartridge 1 is inserted via a loading opening 42 of the driving device 40 so that the insertion guide recesses 20A, 20B are engaged by the insertion guide protrusions 43A, 43B in order to permit the tape cartridge 1 to be loaded smoothly and accurately on the cartridge loading section 41 of the driving device 40. The insertion guide protrusions 43A, 43B are of cross-sectional size substantially equal to that of the insertion guide recesses 20A, 20B.

The drive roll 13, run in rotation by a capstan roll 46 of the driving device 40, is of a dual tube structure in which a bearing portion 31 having a shaft opening 30 passed through by the supporting shaft 15 operates as a core and a cylindrical main member 32 and a driving flange portion 33 formed

circumferentially on an upper part of the main member 32 are formed around the bearing 31, as shown in Fig.4. The main member 32 has its outer peripheral surface engaged by the endless driving belt 12 on the outer peripheral surface of which the magnetic tape 7 is run in sliding contact therewith. The main member 32 has its height substantially equal to the width of the magnetic tape 7.

The driving flange portion 33 has an outer size such that, when the drive roll 13 is rotatably supported by the supporting shaft 15, the outer peripheral surface of the driving flange portion is exposed to outside via the driving opening 21 formed in the cover member 3. The main member 32 and the driving flange portion 33 exhibit moderate elasticity along the axial direction by virtue of the above-mentioned dual tube structure. The driving flange portion 33 has its upper surface protruded in the axial direction whereby an outer rim is formed. The driving flange portion 33 retains the upper edge of the magnetic tape 7 run in sliding contact with the outer peripheral surface of the main member 32.

When the tape cartridge 1 is loaded on the cartridge loading section 41 of the driving device 40, the capstan roll 46 of the driving device 40 is pressured against the outer peripheral surface of the drive roll 13, as shown in Fig.8. In this case, the drive roll 13 and the capstan roll 46 are kept in surface contact with each other with a contact load of 500 g, as in the

case of a conventional tape cartridge, and rotation transmission occurs by the capstan roll 13 being run in rotation.

The drive roll 13 has a rpm detection section 34 for detecting the number of revolutions for enabling detection of the rotating state. The rpm detection section 34 is constituted by a height-wise U-groove formed in the outer rim constituting the driving flange portion 33 on the upper surface of the driving roll 13 which is a site of the drive roll confronting the top surface of the cover member 3. The rpm detection section 34 is formed in the inner peripheral surface of the outer rim simultaneously with the molding of the driving roll 13 or by subsequent machining. Although only one U-groove is formed in the embodiment shown, a plurality of such U-grooves may also be formed within the scope of the invention.

The rpm detection section 34 is detected by a photosensor device 50 provided on the driving device 40 as shown in Fig.11 when the data cartridge 1 is loaded on the cartridge section 41 of the driving device 40.

The cover member 3 is provided with a detector 35 in registration with the rotational region of the drive roll 13, more specifically, the rotational region of the rpm detecting section 34. This detector 35 is provided in the vicinity of the front edge of the top surface of the cover member 3 in registration with the driving opening 21, and is constituted by reducing the thickness of a portion of the cover member 3 as is

the design statement detecting portion 28. If there is no significant necessity of taking account of intrusion of dust and dirt, the detecting section 35 may be constituted as a through-hole in the cover member 3.

The driving device 40, on which the tape cartridge 1 of the above-described embodiment is loaded, is hereinafter explained. The driving device 40 is constituted as a thin-walled casing having on its front side a loading opening 42 for the tape cartridge 1 communicating with the inner cartridge loading section 41, as shown in Fig.5.

The loading opening 42 is formed as a rectangular opening of substantially the same size as the outer size of the back side of the tape cartridge 1, so that the cartridge loading section 41 is introduced from its front side first. An ejection button 44 for taking out the tape cartridge 1 loaded into the cartridge loading section 41 is provided laterally of the loading opening 42. A lid 43 is mounted for the loading opening 42 in a manner not shown in detail. The lid 43 normally closes the loading opening 42 for prohibiting dust and dirt from being intruded into the inside of the cartridge loading section 41, and is rotated towards the inside of the cartridge loading section 41 by inwardly thrusting the tape cartridge 1.

The cartridge loading section 41 is formed as a rectangular spacing sufficient to hold the tape cartridge 1 loaded therein, and is formed with the above-mentioned insertion guide

protrusions 43 on both lateral sides in the fore-and-aft direction. In addition to the capstan roll 46 in registration with the driving opening 21 for the loaded tape cartridge 1, the recording/reproducing magnetic head, not shown, in registration with the recording/reproducing aperture 16, the design statement discriminating sensor for detecting the design statement on the magnetic tape 7 or an optical detection section 50 for detecting the number of revolutions of the drive roll 13 as later explained, are provided in the cartridge loading section 41.

It is noted that description of the operation of recording data signals on the magnetic tape 7 by the recording/reproducing head, the operation of reproducing the recorded data signals and the operation of detecting the design statements of the magnetic tape 7 by the design statement discrimination sensor has been made hereinabove in connection with the construction and operation of the tape cartridge 1. Thus the following description concerning the driving device 40 is made in connection with the driving of the tape cartridge 1 via the capstan roll 46 and the detection of the number of revolutions of the driving roll 13.

When the tape cartridge 1 is loaded on the cartridge loading section 41, the capstan roll 46 is intruded via the driving opening 21 into the inside of the tape cartridge 1 into surface contact with the driving flange portion 33 of the driving roll 13 under the above-mentioned contact load. The capstan roll 46

is of a thickness substantially equal to the thickness of the driving flange portion 33. Since the driving flange portion 33 is protruded on the circumference of the main member 32 engaged by the magnetic tape 7 and the driving belt 12, there is no risk of the magnetic tape 7 or the endless driving belt 12 being pinched by the capstan roll 46.

The capstan roll 46 is secured to an output shaft 47 of a driving motor 48, so that, for fetching data signal stored in the memory of the main apparatus connected to the driving device or reproducing data signals recording on the magnetic tape 7 of the tape cartridge 1 to the memory of the main apparatus, the capstan roll 46 is run in rotation by the driving by the driving motor 48. The capstan roll 46 is run in rotation at a pre-set rpm by the rotation of the driving motor 48 being precisely controlled by a driving controller, not shown. An output of the driving motor 48 may be configured to be transmitted via a gearing to the capstan roll 46.

The rotation of the capstan roll 46 is transmitted to the driving roll 13 for running the endless driving belt 12 in rotation. The endless driving belt 12 causes the tape supply roll 8 and the tape take-up reel 9 to be run in rotation since the endless driving belt is pressured against the outer periphery of the magnetic tape 7 placed around the reels 8 and 9 under a pre-set tension. The tape take-up reel 8 and the tape take-up reel 9 when rotated reel out the magnetic tape 7 and take up the

reeled-out tape 7, respectively. The magnetic tape 7 travels along the front surface of the main cartridge member 2 for recording or reproducing data signals by the recording/reproducing magnetic head of the driving device 40 contacted with the magnetic tape 7 via the recording/reproducing aperture 16 opened into the inside of the main cartridge member 2.

The drive roll 13 has its driving flange portion 46 contacted with a surface contact with the driving flange portion 33, so that rotation is transmitted to the drive roll, as described above. However, there are occasions wherein precisely controlled rotation of the capstan roll 46 is not transmitted due to the slip phenomenon occurring between the driving roll 13 and the capstan roll 46. In this case, the number of revolutions of the driving roll 13 is detected by the rpm detection section 34 provided on the upper surface of the roll by the photodetector 50 for controlling the driving motor 48 for correcting the state of rotation of the drive roll 13.

The photodetector 50 is constituted by a photosensor 51 arranged for facing the detector 35 provided on the cover member 3 of the tape cartridge 1 loaded on the cartridge loading section 41, as shown in Fig.8. The photosensor 51 is mounted on a mounting piece 53 integrally protruded on a driving circuit substrate 52 on which are loaded electrical parts, electronic parts or circuit devices making up a controller of the driving

device 40. The mounting piece 53 is extended for facing the detector 35 of the tape cartridge 1, as shown in Fig.11.

The outgoing detection light from the light-emitting device of the photosensor 51 is transmitted through the thin-walled detector 35 provided in the cover member 3 so as to be radiated on the upper surface of the drive roll 13. The detection light is reflected by the upper surface of the driving roll 13 so as to be transmitted again through the detector 35 of the cover member 3 to fall on the light receiving element of the photosensor 51. The cover member 3 constituting the detector 35 is molded from the transparent to semi-transparent polycarbonate resin having high light transmittance as described above so that the light loss at the time of transmission through the detector 35 may be substantially disregarded. Thus the photosensor 51 may be constituted by a light-emitting element of a relatively small light volume.

The change in light volume of the detection light by the photosensor 51 radiated on the upper surface of the drive roll 13 in the rpm detection section 34 is received by the light receiving element for detecting the state of rotation of the driving roll 13. The driving device 40 compares the number of revolutions of the driving roll 13 detected by the photosensor 51 and the rotational pulses of the driving motor 48 as found by an internal circuit for calculating the ratio of transmission of rotation between the driving roll 13 and the capstan roll 46.

Based upon the results of the calculations, the driving device 40 performs a correcting operation in conformity to the amount of slip incurred between the driving roll 13 and the capstan roll 46.

The correcting operation conforming to the amount of slip is performed by adjusting the rotational speed of the driving motor 48 via a driving controller. Such correcting operation may also be performed by adjustment of the contact pressure of the driving motor 48 or of the recording frequency of the recording/reproducing magnetic head.

In the above-described tape cartridge 1, the rpm detecting section 34 is implemented by a height-wise U-shaped groove on the upper surface of the driving roll 13. However, the rpm detecting sections as enumerated hereinbelow may also be employed within the scope of the present invention. That is, a drive roll 60 shown in Fig.12 is similar to the drive roll 13 of the first embodiment in being a double tube structure in which a bearing 62 having a shaft hole 61 passed through by the supporting shaft 15 operates as a core and a cylindrical main member 63 and a driving flange portion 64 formed around the upper end of the main member 63 are formed integrally around the outer periphery of the bearing 62.

With the drive roll 60, the rpm detecting section 65 is implemented by a rib-shaped protrusion formed integrally with the inner periphery of the outer peripheral rim of the driving flange

portion 64 for extending towards the axis. The rib constituting the rpm detection section 65 enables more reliable detection of the number of revolutions by the photodetector 50 of the driving device 40 than with the rpm detecting section 34 by the U-shaped groove of the drive roll 13 of the first embodiment.

It should be noted that the rib 65 is substantially of the same height as the driving flange 64, as shown in Fig.12, so as not to be abutted against the inner surface of the cover member 3. One or more such ribs 65 may be formed simultaneously with molding of the drive roll 60.

The drive roll 66 shown in Fig.13 is similar to the drive rolls 13, 60 in being a double tube structure in which a bearing 68 having a shaft hole 67 passed through by the supporting shaft 15 operates as a core and a cylindrical main member 69 and a driving flange portion 70 formed around the upper end of the main member 69 are formed integrally around the outer periphery of the bearing 68.

A rpm detecting section 72 and an rpm detecting section 74 are formed on an upper surface 71 and on an upper rim of an outer rim 73 of driving flange portion 70 of the drive roll 65, respectively. The rpm detecting sections 72, 74 can be formed by, for example, pad printing or hot stamping, as markings of different color hues from the ground color hues of the drive roll 60. The rpm detecting sections 72, 74, constituted by the markings, dispense with correction of the metal molds for molding

the driving roll 65 such that markings of an optional shape and number may be provided at an arbitrary location.

The drive roll 75 shown in Fig.14 is similar to the drive rolls 13, 60, 65 in being a double tube structure in which a bearing 77 having a bearing hole 76 passed through by the supporting shaft 15 operates as a core and a cylindrical main member 78 and a driving flange portion 79 formed around the upper end of the main member 78 are formed integrally around the outer periphery of the bearing 77.

For molding the drive roll 75, a gate for charging molten resin is provided at an upper surface 80 which is a site not obstructive to rotation, such that gate marks are left on its upper surface 80. Thus the gate mark is employed in the drive roll 75 as an rpm detecting section 81. In this case, the rpm detecting section 81 may be formed as a recess or as a protrusion and may be coated with a suitable color hue different from the ground color of the driving roll 75. With the drive roll 75, not only can the correction of the metal mold for molding be dispensed with, but also the gate mark having a constant position may be utilized for constituting the rpm detecting section 81 without the necessity of using positioning means.

The driving rolls are provided with rotation detection means on its upper surface facing the inner surface of the cover member 3. However, the rpm detecting section may also be provided on an surface of the drive roll other than its upper surface, such

as its outer peripheral surface, if the overall shape of the tape cartridge 1 and the driving device 40 allow for such disposition. In such case, the detection section of the tape cartridge 1 may be provided in a region register with the rpm detecting section provided on the drive motor.



WHAT IS CLAIMED IS:

1. A tape cartridge comprising:

a main cartridge member having a cover member in the shape of a shallow cup and a base plate in combination;

a pair of tape reels rotatably housed within said main cartridge member;

a magnetic tape engaged with these tape reels and adapted for travelling along the front surface of a cover member;

a drive roll rotatably housed within the main cartridge member for being exposed via an opening formed in a front surface of the cover member;

said drive roll being pressured by a capstan roll of a driving device to permit rotation to be transmitted thereto from said capstan roll; and

an endless driving belt engaged under pressure with the outermost periphery of the magnetic tape placed around the tape reels and said drive roll for transmitting rotation of the driving roll to the magnetic tape for running said magnetic tape;

said drive roll having rpm detecting means for detecting the number of revolutions enabling detection of the rotating state of the driving member, said cover member having a detecting portion at a position facing said rpm detecting means for detecting the number of revolutions of the drive roll.

2. The tape cartridge as claimed in claim 1, wherein the rpm detecting section is a groove formed in a part of the outer rim



on the upper surface of the drive roll facing the top surface of the cover member.

3. The tape cartridge as claimed in claim 1, wherein the rpm detecting section is a rib-like protrusion extending towards the axis from the outer rim of the upper surface of the drive roll facing the top surface of the cover member.

4. The tape cartridge as claimed in claim 1, wherein the rpm detecting section is a marking formed on the peripheral surface or the upper surface of the drive roll facing the lateral surface or the top surface of the cover member.

5. The tape cartridge as claimed in any one of claims 1 to 4, wherein the cover member is formed of a transparent or semi-transparent synthetic resin material exhibiting high light transmittance and wherein the rpm detecting section of the drive roll is detected via a detecting section provided on the cover member by optical detection means provided on the driving device.

6. The tape cartridge as claimed in claim 5, wherein the detecting section is formed by reducing the thickness of a portion of the cover member which is in registration with the rpm detecting section provided on the drive roll.

7. The tape cartridge as claimed in claim 5, wherein the detecting section is formed by an opening formed in a portion of the cover member which is in registration with the rpm detecting section provided on the drive roll.