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(21) International Application Number: PCT/IB98/01442 (22) International Filing Date: 17 September 1998 (17.09.98) (30) Priority Data: 08/937,326 18 September 1997 (18.09.97) US (71) Applicant: THE PROCTER & GAMBLE COMPANY [US/US]; One Procter & Gamble Plaza, Cincinnati, OH 45202 (US). (72) Inventors: BOUTILIER, Glenn, David; 10566 Stablehand Drive, Cincinnati, OH 45242 (US). TROKHAN, Paul, Dennis; 1356 Warvel Road, Hamilton, OH 45013 (US). HUSTON, Larry, Leroy; 8141 Pepperwood Drive, West Chester, OH 45069 (US). (74) Agents: REED, T., David et al.; The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45217-1087 (US).	(81) Designated States: AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, EE (Utility model), ES, FI, FI (Utility model), GB, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>	

(54) Title: **MULTIPLE LAYER FORAMINOUS BELTS WITH FUGITIVE TIE YARNS**

(57) Abstract

A belt (10) for supporting a cellulosic fibrous structure in a papermaking process. The belt comprises a reinforcing structure (12) having two layers (16, 18), a web contacting first layer and a machine facing second layer and a pattern layer (30) comprised of a cured photosensitive resin, the pattern layer having a plurality of conduits (44) therethrough. The two layers are joined together by either integral or adjunct tie yarns (322) at least a portion of the tie yarns which lies within the conduits being removable after the photosensitive resin has been cured. A method for producing such belts is also disclosed.

