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## Controlled Fracture Method and Apparatus for Breaking Hard Compact Rock and Concrete Materials

### BACKGROUND OF THE INVENTION

Since the invention of dynamite in 1866, explosive blasting has been the primary technique utilized for the excavation of hard rock. Despite many improvements in rock excavation technology over the years, methods suitable for the continuous excavation of hard rock do not yet exist, whether for mining or civil construction. Conventional drill and blast remains the only technique which may be utilized to excavate the harder rocks, such as granite and gneiss, with reasonable efficiency. Numerous mechanical and water jet assisted systems have been developed for the efficient excavation of softer, typically sedimentary rocks. Recent improvements in tunnel boring machines have allowed these machines to cut relatively hard rock up to 300 MPa in compressive strength, but cutter wear remains a serious problem. These systems are not able to effectively excavate the harder rocks, however. Also the TBM type of machines are limited in their mobility and in their ability to cut irregularly shaped openings.

Conventional drill and blast, while being able to excavate the hardest of rocks at acceptable efficiencies, is limited, in that the technique must be applied in a cyclic drill, blast and muck fashion, resulting in the inefficient and often interfering use of the machines required for each cycle. Conventional drill and blast is also limited, in that considerable damage is done to the rock left around the structure being excavated, with this residual damage often requiring additional and expensive ground support. For commercial mining operations, the conventional drill and blast method is limited, in that all of the rock excavated from a mine heading in a single drill and blast round is so jumbled and mixed that all of the rock must be removed from the mine, crushed, milled and processed for ore removal. Numerous mining operations involve the excavation of vein-

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type deposits, where the ore-bearing rock is restricted to a small section of the excavation face. A method whereby the ore-bearing rock could be selectively mined and transported to the surface for milling and extraction, with the remaining barren rock being left underground, would significantly improve the economics of many mining operations. For civil construction, the conventional drill and blast method is often limited, in that the large air blast and ground shock associated with each blast preclude the method being utilized in urban construction. Also the residual damage caused to the remaining rock often compromises the mechanical integrity of the structure, requiring additional and expensive ground support.

#### Rapid Excavation Techniques

Due to the inherent limitations of conventional drill and blast methods as discussed above, considerable research has been devoted over the past 20 years to the development of alternative rapid excavation techniques suitable for hard rock. The approaches which have been considered during these two decades of research have ranged from water-jet impact (Young, 1977) through high-velocity projectile impact (Lundquist, 1974), to small-charge blasting (Lundquist and Peterson, 1983). Both continuous (Zink et al., 1983) and pulsed water-jet impact techniques (Young, 1977; Young, 1985) have been investigated in considerable detail. In general, the continuous water-jet techniques cannot generate water-jet pressures high enough to efficiently cut the harder rocks. While the pulsed water-jet impact techniques can cut the hardest of rocks, the energy efficiency of these techniques and the mechanical complexity of the pulse-jet generating devices has hindered the commercial development of the techniques. Rapid excavation techniques based upon projectile impact have included consideration of a very small projectile (pellet) impact (Singh, 1960), very large projectile impact (where the projectiles might be launched with conventional 104 mm military cannons (Lundquist, 1974),

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and have even included consideration of explosive projectiles which would increase the rock damage by their detonation upon impact (Louie, 1973). The poor efficiencies of the small pellet impact approaches have precluded their development, while the very large air blast problems inherent in the large projectile and explosive pellet approaches have hindered their commercial development.

#### Small-Charge Blasting

Due to the relative efficiency characteristic of conventional drill and blast techniques, considerable research has been devoted to the scaling down and automation of drill and blast approaches so they might be applied on a small-charge continuous drill and blast basis. Most notable among these approaches is the Rapidex spiral drill and blast system, which received considerable research consideration during the 1970's (Lundquist and Peterson, 1983). Interest in the further development in continuous drill and blast techniques has been limited due to the relatively large explosive loadings that are still required in the scale-down systems, and the consequent requirement that considerable effort would need to be devoted to protecting both machines and personnel operating at or near the excavation face. The explosive quantities in these continuous drill and blast approaches often remained high because conventional charge loadings were employed and several shot holes were typically required to be detonated nearly simultaneously for proper operation of the technique (Clark et al., 1979).

#### Fracture Control Blasting

A third approach to the development of more efficient excavation techniques involved the consideration of methods for applying controlled fracture techniques to the rock breaking process. As less than one percent of the total energy expended in conventional drill and blast is utilized to develop the desired tensile fractures within the rock, it is quite attractive to investigate methods by which the energy required for rock fracture may be much more

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efficiently applied to the fracturing process. Controlled fracturing techniques recently developed by the University of Maryland (Dally and Fourney, 1977), the Swedish Detonic Research Foundation (Bjarnholt et al., 1983) and elsewhere (Young and Fourney, 1983) have shown that, with proper fracture initiation and control, the quantity of explosive charges required to achieve a given desired fracturing can be significantly reduced. Other research into the controlled fracture of rock has resulted in the development of both static and dynamic techniques, wherein the geometry of the breakage process might significantly reduce the energy requirements. In general, these approaches involve methods whereby the primary rock breaking fractures could be developed roughly parallel to a free face, resulting in less energy being required for fracture development. One static method based upon this approach involves a mechanical device which could act in a relatively shallow borehole and by means of grippers, could pull (spall) the rock toward the free face from which the hole was drilled (Cooper et al., 1980, Anderson and Swanson, 1982). A dynamic approach employing a comparable geometry involved the firing of steel pistons into shallow water-filled holes, such that the rapid pressurization of the hole would result in the initiation and propagation of a fracture from the stress concentration occurring at the sharp corner at the hole bottom (Denisart et al., 1976). A fracture so initiated would tend to propagate out from the hole and parallel to the free face from which the hole was drilled. While this approach yielded very attractive rock excavation efficiencies, difficulties with the rapid loss of the pressurization liquid when fracturing other than from the hole bottom occurred, and with the frequent jamming of the steel pistons in incompletely broken holes, precluded the further commercial development of the technique. In order to avoid the piston jamming problem, a method utilizing high pressure, high velocity slugs of water fired into shallow holes has also been proposed (Lavon,

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1980).

based upon the excellent rock breakage efficiencies which could be obtained with fracture control techniques applied to specialized rock breakage geometries, and the premise that better methods for pressurizing and propagating these fractures could be developed, small research effort in 1984 demonstrated that small explosive or propellant charges could be utilized to effectively apply controlled fracture techniques to unique rock breaking geometries (Young and Barker, 1984). The primary geometry considered is illustrated in Figure 1 and was based in part upon the geometry proposed by Denisart et al. (1976). As indicated in Figure 1, this fracturing is predicated upon the initiation and propagation of a fracture from the bottom of a shallow and rapidly pressurized borehole. Such a fracture could be expected to propagate initially down into the rock and to then turn towards the free surface as surface effects became important, thus resulting in the removal of a large volume of rock. The residual cone left on the rock face by the initial penetration of the fracture into the rock provides the basis for the name (penetrating cone fracture, or PCF) given to this type of fracturing. In contrast with the earlier work of Denisart et al., later research efforts considered the possibilities for initiating and propagating cone fractures from shallow boreholes with small propellant and decoupled explosive charges (Young and Barker, 1984).

#### SUMMARY OF THE INVENTION

The intention of the present invention is to disclose a continuous drill-and-blast rapid excavation system (apparatus and method) based upon the penetrating cone fracture (PCF) approach.

The excavation of hard rock for both mining and civil construction applications is usually accomplished with the traditional drill and blast method. Due to the cyclic nature of drill and blast operations (drill, blast, ventilate and

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muck), excavation rates are limited and equipment utilization is low. A small-charge rapid excavation system employing a novel fracture initiation and propagation technique has been demonstrated to be capable of excavating the hardest of rocks at efficiencies (energy per unit volume of rock removed) four to ten times greater than attainable with conventional drill and blast. Significant enhancements to the concept include the use of propellant rather than explosive charges, and the design of devices for containing the charges and effectively sealing the shot holes.

It is the object of this invention to provide an improved rapid excavation method and apparatus. A machine is disclosed integrating drilling, small-charge blasting and mucking that remains at the excavating face during continuous operations. An excavation method using the machine involves: optimizing rock breakage with the penetrating cone fracture technique; establishing optimum hole patterns and cone fracture interactions through spacing and placement; optimizing borehole sealing by incorporating established stemming parameters and new sealing techniques; and optimizing continuous drilling, blasting and mucking operations by incorporating established rock breakage parameters, drilling parameters, and propellant (explosive) charge parameters. Furthermore, the machine could incorporate robotic control into a smart system capable of optimizing shot hole placement and geometry and charge characteristics for specific rock conditions.

The small-charge rapid excavation system would be attractive for mining and civil construction operations where sensitive structures, equipment and personnel would be in close proximity to the excavation face. The small-charge rapid excavation system would be attractive in selective mining operations where the ore rock could be fragmented and processed separately from the barren country rock. The barren rock could then be kept underground and eliminated from the traditional hauling and milling operations.

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Hard compact materials, such as rock, concrete, et cetera, are broken by igniting an appropriately designed explosive or propellant charge placed within the hole or carried in a special charge-containing device with a short barrel which is inserted and sealed into a pre-drilled hole of particular geometry. One or more approximately cylindrical holes are drilled into the material to be broken by conventional drilling means, such as used in the mining and construction industries.

The holes have a relatively short depth to diameter ratio, being in the range of about 2.5 to 1 to 10 to 1, and preferably about 3 to 1 to 4 to 1. The holes may be drilled with sharp hole bottoms so as to enhance fracture initiation at the hole bottoms, or may be notched at the hole bottom or at other locations so as to provide for preferred fracture initiation. Microfracturing from percussive drilling is extremely beneficial to the process by providing fracture initiating sites.

The explosive or propellant charges may be any of several commercially available explosives or propellants, including standard military and commercial rifle powders and various recently developed liquid propellants.

The propellant charges, whether solid or liquid, may be placed and ignited within a charge-containing device, which includes a short barrel inserted into the holes drilled into the material to be broken. The barrel of this device may be further sealed into the holes by means of a helical shim sealing method or by having a slight shoulder on the barrel pressed against a slight step on the hole wall. The charge-containing device is prevented from being accelerated out of the hole by means of a heavy steel bar or comparable structure held against the rearward end of the charge-containing device.

With the controlled pressurization of the hole, realized with the proper combinations of explosive and/or propellant charge, the charge-containing device, hole sealing method and

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restriction of the charge or charge-containing device within the hole by heavy steel bar or structure, a controlled fracturing of the material may be realized.

One preferred fracturing involves the initiation and propagation of a fracture from the hole bottom such that the fracture propagates roughly parallel to the surface in which the hole was drilled.

This fracture will propagate with a lower expenditure of energy due to its relation to the free surface, and will thus remove and excavate the material more efficiently than will conventional drilling and blasting or boring. Due to the lower energies required for effective breakage of the material, the velocity imparted to the broken material is lower than for convention blasting, and thus machines and/or personnel may remain close to the face being drilled and excavated, allowing for the continuous operation of the process.

These and further and other objects and features of the invention are apparent in the disclosure, which includes the above and ongoing written specification, with the claims and the drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a schematic view of prior art penetrating cone fracture development from a rapidly pressurized borehole. The figure illustrates a general cone fracture trajectory.

Figure 2 provides details of cored, rounded, notched and percussively drilled hole bottoms evaluated in laboratory tests. Good cone fracture initiation was obtained in all of the percussively drilled holes.

Figures 3A, B and C are details of a mine gun having a tapered nozzle section and a helical shim for simple and effective sealing of the mine gun barrel in PCF holes.

Figure 4 further details the taper on the PCF gun barrel for improved borehole sealing, and also illustrates a double

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stepped borehole design.

Figure 5 illustrates a possible machine configuration using a drilling machine equipped with a boom that carries the PCF drill and PCF gun.

Figure 6 shows another possible configuration of the machine in which a mining machine chassis is modified with a boom for the PCF drill and PCF gun. A mucking apron and conveyor system is also illustrated.

Figures 7A, B and C show three possible toe mucking systems that are available for the modified miner chassis shown in Figure 6.

Figure 8 provides a more detailed illustration of the PCF boom extension with drilling, charge handling and firing capabilities.

Figures 9A and B illustrate a multiple stepped drill bit providing the small diameter change for borehole sealing, and the larger borehole change for gun clearance. The deepest, narrowest portion of the borehole is where rapid pressurization occurs and PCF breakage is initiated.

Figures 10A, B, C and D give details of a standard 50 caliber cartridge with a hollow shell to carry additional propellant.

Figures 11A and B are a schematic of the charge and blast apparatus showing the breech mechanism of the PCF gun. Modified 50 caliber cartridges are used.

#### DETAILED DESCRIPTION OF THE DRAWINGS

Figure 1 illustrates the prior art penetrating cone fracture (PCF) development which occurs when a substantially cylindrical borehole 1 is sealed and a propellant or explosive charge 3 is ignited within the hole. During combustion, the borehole is rapidly pressurized, and rock fracture is initiated along the perimeter of the hole bottom 5. The initial fracture typically propagates down into the rock and then turns towards the free surface as the surface effects become a factor. In contrast with earlier work done

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in this area, the penetrating cone fractures 7 in this disclosure are created using shallow boreholes with small propellant charges.

Figure 2 illustrates various hole types that can be used to facilitate PCF breakage. A hole 9 may be drilled having a hole bottom 11 with a sharp 90° corner. A rounded or worn carbide tip bit provides a hole bottom 13 with a rounded radius. Such a rounded hole bottom is detrimental. Another bit could be used which creates a cylindrical hole 15 that is notched 16 at the bottom of the hole, perpendicular to the sidewall of the hole. Extremely sharp, if not notched, borehole bottoms are conducive to successful cone fracture initiation. Preferred holes 17 and bottoms 18 are generated by a percussive drill bit. Although less sharp than the diamond core drilled hole bottoms, the percussively drilled holes 18 and bottoms 19 produce very good cone fracture initiation. The additional microflaw damage 19 induced in the rock by percussive drilling, particularly at the hole bottom radius, is more than adequate for consistent fracture initiation. Thus, the preferred percussive drilling of the borehole eliminates the necessity for construction of a specific hole bottom geometry.

Figure 3 illustrates a borehole sealing method using a brass shim strip 21 helically wrapped about the tapered section 23 of a mine gun barrel 25. While a simple cylindrical barrel mine gun may be used to seal the borehole, using the helical shim seal allows for better containment of gas pressure and higher peak pressure. The helical shim effectively cuts down on the escape of propellant gases during pressurization and fracture propagation, and also reduces erosion about the exterior of the mine gun barrel.

Figures 3B and 3C show a mine gun 27 with a propellant charge breech 29 and a threaded breach 31 which receives a plug closure 31. A ball and socket joint 33 has a stub 35 with a bore 37 which receives an end 39 of stemming bar 41.

Figure 4 shows another sealing means using a mine gun

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barrel particularly designed to seal a borehole 43 with double steps 45 and 47. The borehole is drilled so that a very small diameter change occurs at the sealing shoulder 45. Having a too-large diameter at the shoulder would allow significant chipping or fracturing to occur at the shoulder during pressurization, thus permitting gas pressure loss and hindering PCF breakage. The preferred small diameter change reduces such chipping or fracturing at the shoulder. The gun barrel 51 is tapered 53 to partially fit within the PCF hole 43 and form a seal 55 at the sealing shoulder 49.

Figures 5 and 6 illustrate embodiments of the mining apparatus. Commercially available crawler-type mining machines 57 are used in conjunction with one or more booms 59. The booms have rotational capabilities about their long axis. An extension 61 is mounted on the boom, containing hydraulic cylinders and having forward movement capabilities along the long axis of the boom. A pivot cone 63 is mounted on the extension and determines the axis of rotation for drill and blast sequences. The PCF gun 65 and the excavation drill 67 are mounted on opposing sides of the extension 61. A mucking apron 68 and conveyor system 69 are be attached to the mining carriage.

Figures 7A, B and C show three possible prior art mucking systems for use with the mining apparatus of the present invention. The standard mucking options use gathering arms 71, collection disks 73, or loading chains 75. Toe plates 77 and conveyors 79 are included. Machines equipped with pineapple or drum pick cutters are standard. Rock fragments generated in many mining operations consistently are fine and are readily handled by either the gathering disk or loading chain option. For machines modified with two booms and PCF drilling and charge handling equipment, the rock fragment size distribution generated includes more large fragments and fewer smaller fragments, and the gathering arm option would generally be preferable. Mucking is continuous while holes are drilled and blasted.

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Figure 8 illustrates the boom extension 61 having internal hydraulic cylinders 81, drilling 67, charge handling 83, and firing 65 capabilities. The hydraulic cylinders are contained within a sealed tube chassis 85. The extension is attached to the boom by a mounting plate. The drill 67 and gun 65 of both are mounted on the extension 61 with slide plates 81 and 89, and are further supported by cradles 91 and 93. The index pivot point 63 is centered on the end 64 of the extension 61 that is roughly parallel to the excavation face 66.

Figures 9A and B give details of the special carbide steel drill bit 95 used to create the small diameter change borehole for one of the sealing options. The three component combination bit includes steel carbide inserts 97, 98 for the stepped portions of the bit. The small diameter lead bit 99 for drilling the cone fracturing portion of the hole should experience the greatest amount of wear, and is separately replaceable.

Figures 10A, B C and D illustrate a 50 caliber cartridge 101 with a hollow shell 103 to carry additional propellant 104. The hollow shell or boot may be manufactured of plastic or aluminum. The aluminum shells or boots react somewhat with the burning propellant, providing for additional propellant energy, and the melted aluminum serves to further improve borehole sealing at the slightly stepped radius shoulder. For a slightly larger scale of PCF breakage or for an operation requiring considerably more propellant charge, standard 20 millimeter military cartridges may be used. Shell 101 has a primer cup 105, a primary charge 107 and an optional wadding 109.

Figures 11A and B show a breech mechanism for the PCF gun 111 utilizing modified 50 caliber cartridges 101. The gun has a simple, double acting hydraulic cylinder 113 to activate the breech block or bolt 115 shown in the figure. A swinging feed gate 117 is used to position the cartridges in alignment with the breech 119 as they are received from the

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cartridge feed tube 121. Swinging gate 117 is activated by an air or hydraulic cylinder. Cartridge removal is effected by a simple mechanical spring clip 123. A small air jet manifold 125 placed beneath the breech portion 125 of the gun is used for cartridge ejection.

Liquid propellants are particularly suited for use in the invention. The gun barrel is inserted, stemmed and sealed in a percussively drilled shouldered hole. Liquid is supplied to the chamber through an opening, the opening is closed, and the liquid propellant is ignited. Fractures promulgate from sites at the hole bottom, and a large, generally flat excavated portion is broken up and falls from the face for mucking and conveying out of the mine.

While the invention has been described with reference to specific embodiments, modifications and variations of the invention may be constructed without departing from the scope of the invention, which is described in the following claims.

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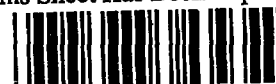
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1. An apparatus for breaking materials comprising:
  - (a) means for generating a gas;
  - (b) means for injecting generated gas into a hole in said material, wherein said means for generating is in communication with said means for injecting; and
  - (c) means for sealing said means for injecting in said hole to achieve increased pressure in said hole upon injection of gas into said hole.
2. The apparatus as claimed in Claim 1, wherein said means for injecting injects generated gas in the direction of the bottom of said hole to cause the formation and propagation of a fracture from a bottom corner of said hole.
3. The apparatus as claimed in Claim 2, wherein the bottom corner of said hole is notched to facilitate the formation and propagation of said fracture.
4. The apparatus as claimed in Claim 1, wherein said means for sealing comprises a shim operatively connected to said means for injecting.
5. The apparatus as claimed in Claim 1, wherein said hole is formed by drilling with a percussive drill to form fracture initiation sites in said hole.
6. The apparatus as claimed in Claim 1, wherein said means for injecting and said means for sealing comprise a tapered barrel.
7. The apparatus as claimed in Claim 1, wherein said means for injecting comprises:
  - (a) a substantially cylindrical barrel with a portion of said barrel having a smaller diameter than said hole;
  - (b) a bore in said barrel having an outlet to inject gas into said hole; and
  - (c) a chamber for containing said means for generating in communication with said bore.

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8. The apparatus as claimed in Claim 1, wherein said means for generating comprises a propellant charge and an ignition system for igniting said charge.

9. The apparatus as claimed in Claim 1, wherein said means for sealing comprises means for exerting a force on said means for injecting to substantially resist force exerted on said means for injecting by said increased gas pressure.

10. The apparatus as claimed in Claim 1, wherein said increased gas pressure is sufficient to initiate a fracture from a bottom corner of said hole.

11. The apparatus as claimed in Claim 1, wherein said means for sealing can maintain sufficient increased gas pressure in said hole to propagate a fracture from a bottom corner of said hole.

12. A method for breaking material comprising injecting gas into a hole in the material with a gas injection means wherein said gas injection means is sealed in said hole to form and propagate a fracture from said hole to break a volume of said material.

13. The method as claimed in Claim 12, wherein said hole has a depth to diameter ratio of about 2.5:1 to about 10:1.

14. The method as claimed in Claim 12, wherein said fracture is propagated from a bottom corner of said hole.

15. The method as claimed in Claim 12, wherein said gas injection means is sealed in said hole by engagement of a tapered portion of said gas injection means with said hole.

16. An apparatus for breaking material comprising:

(a) means for forming a hole in a surface of said material to be broken;

(b) means for injecting gas into said hole towards the hole bottom under pressure to cause the formation and propagation of a fracture from a bottom corner of said hole;

(c) means for generating said gas in communication with said means for injecting to supply gas to said means for injecting; and



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(d) means for aligning operatively connected to said means for forming and said means for injecting to consecutively align said means for forming and said means for injecting with said hole.

17. The apparatus as claimed in Claim 16, wherein said means for aligning rotates about an axis to consecutively align said means for forming and said means for injecting with said hole.



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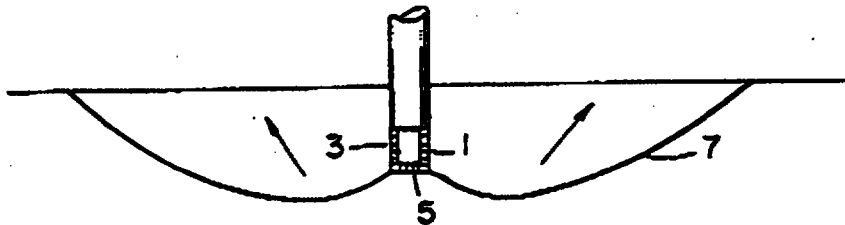
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FIG. 1

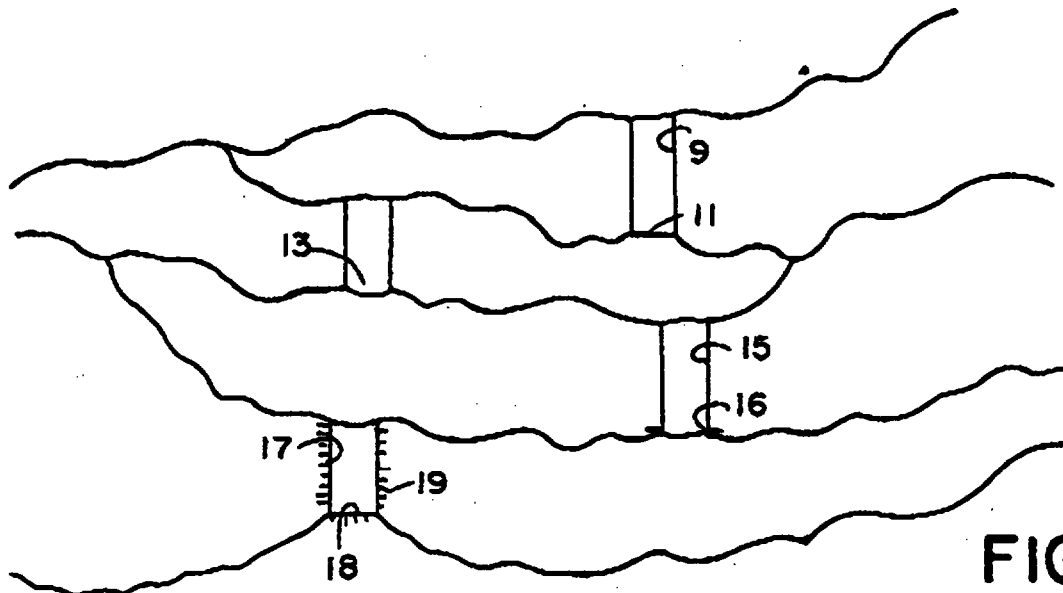


FIG. 2

FIG. 3a

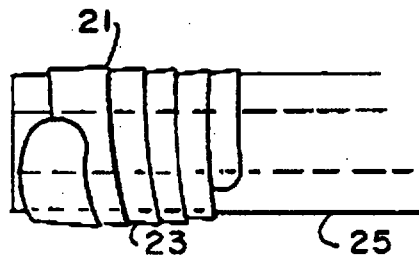
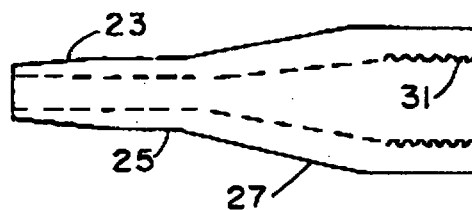


FIG. 3b



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FIG. 8

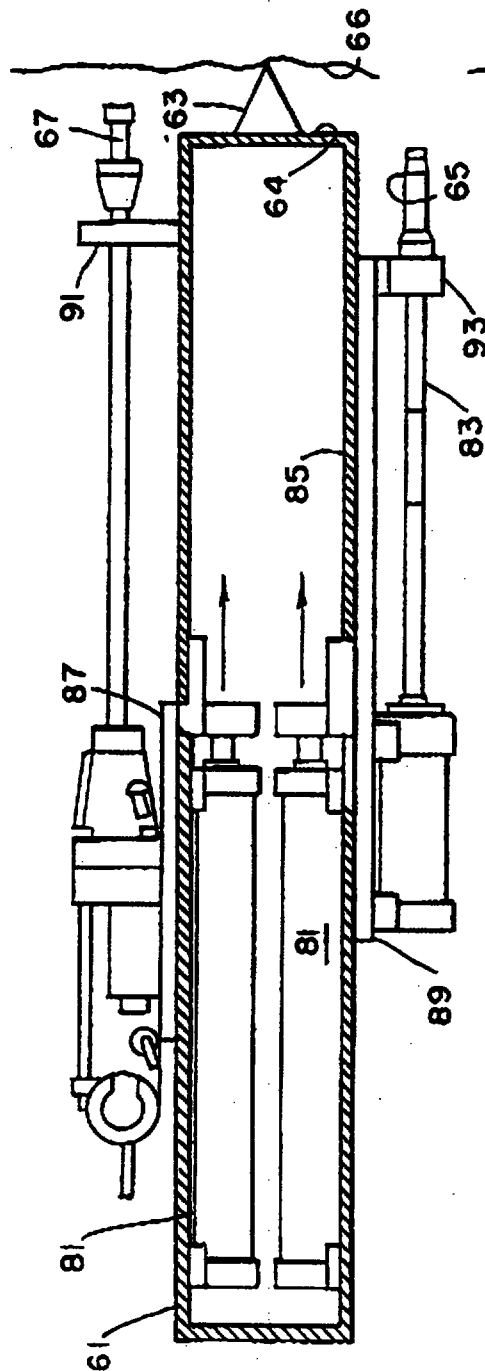
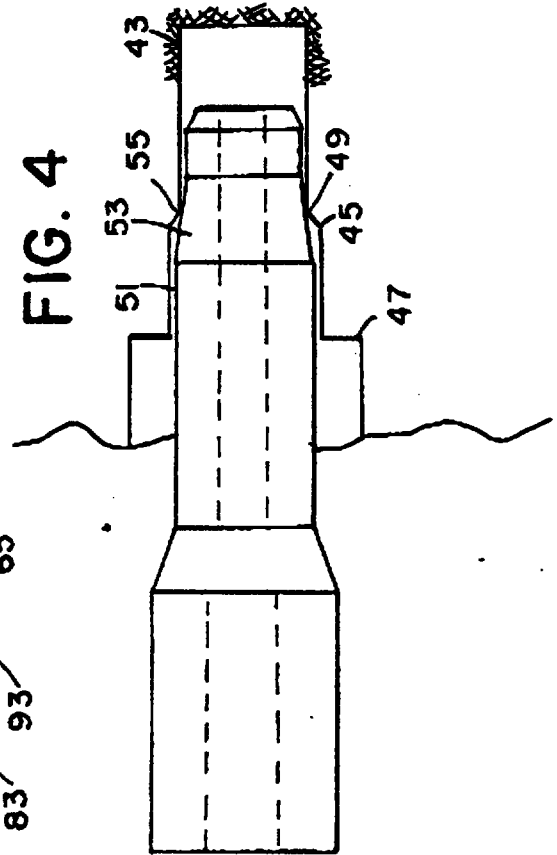


FIG. 4



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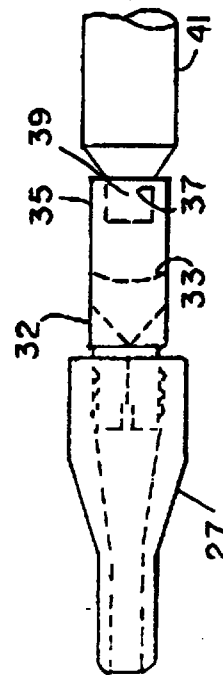


FIG. 3c

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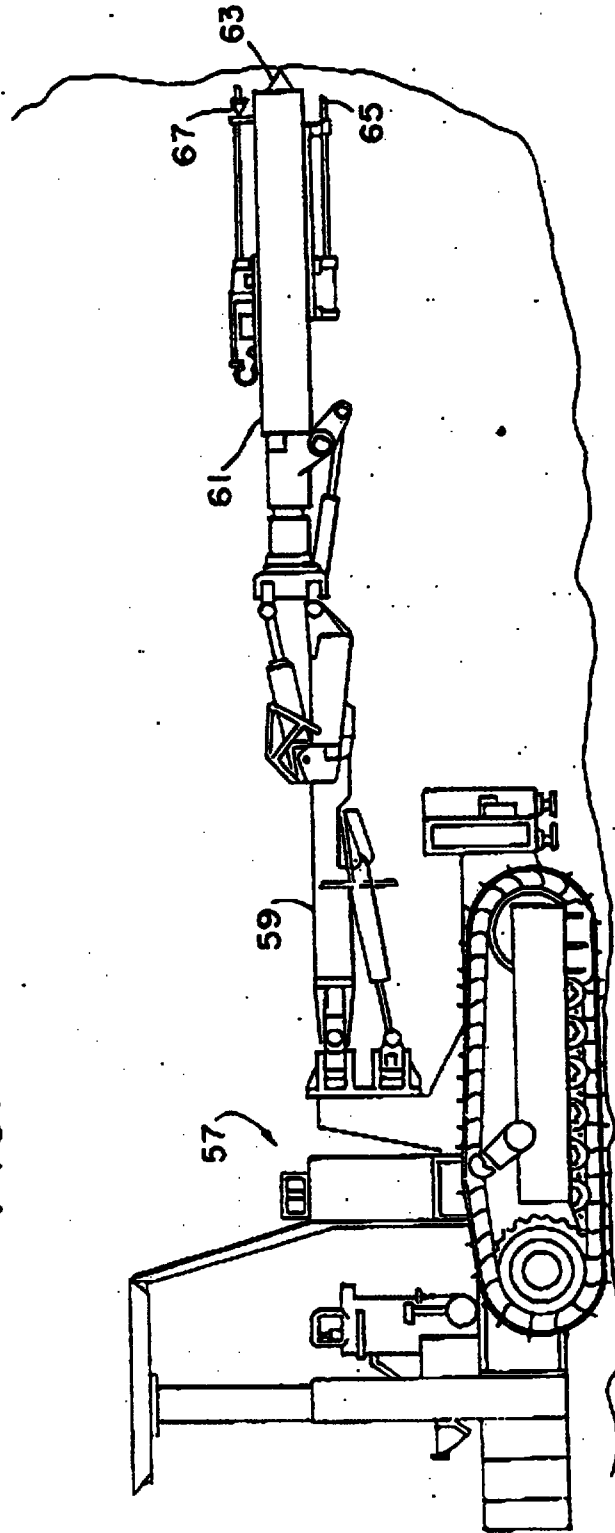
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FIG. 5



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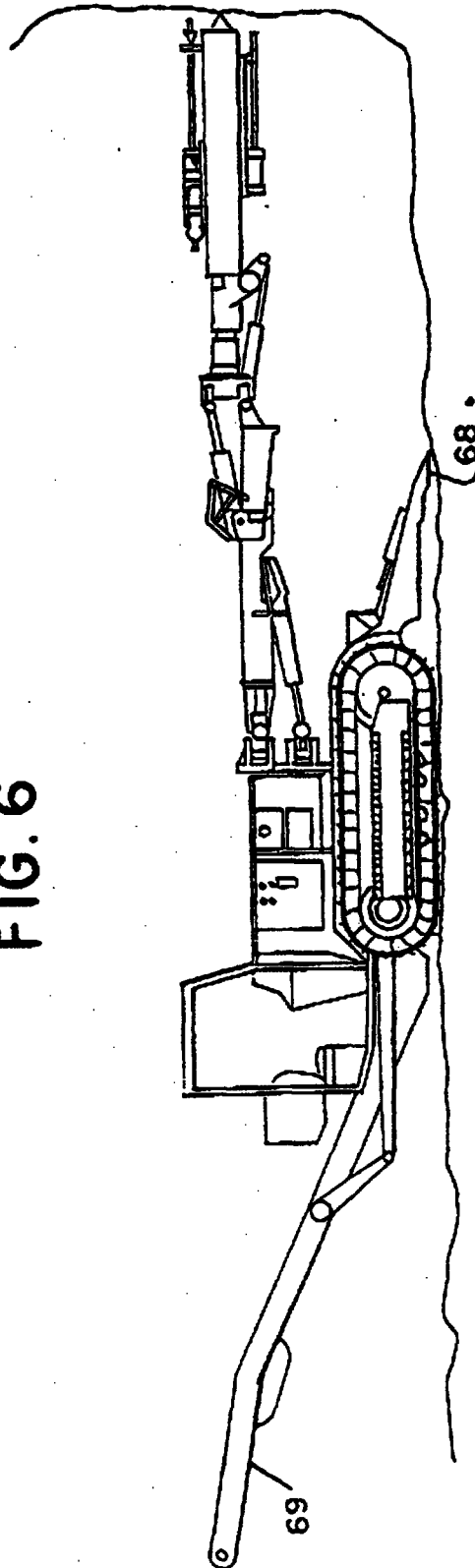
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FIG. 6



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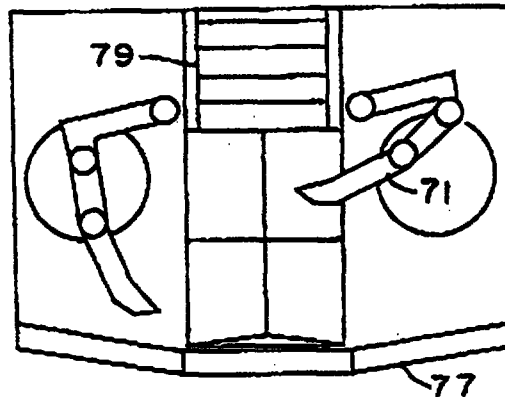
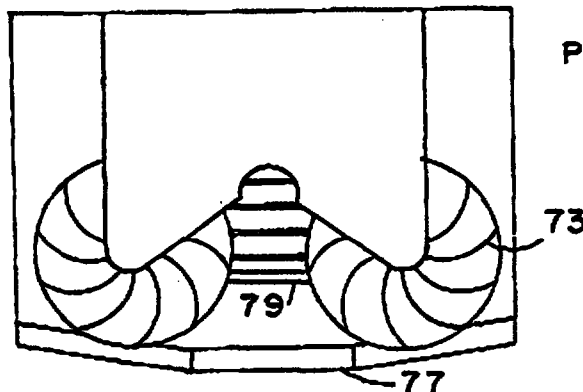


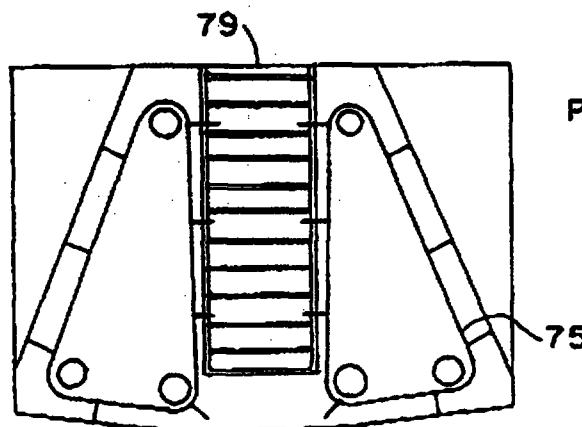
FIG. 7a

PRIOR ART



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FIG. 7b



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FIG. 7c

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FIG. 9a

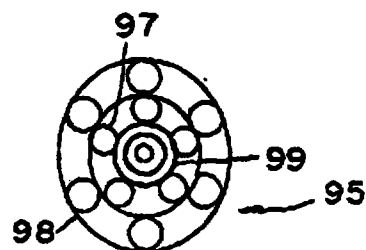
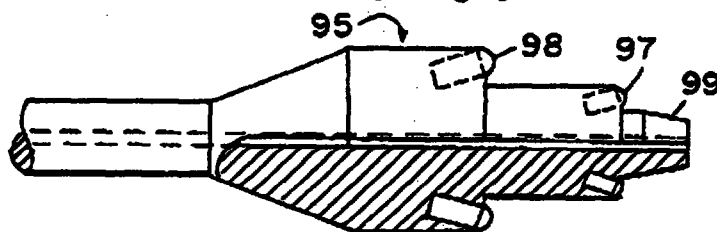


FIG. 9b

FIG. 10a

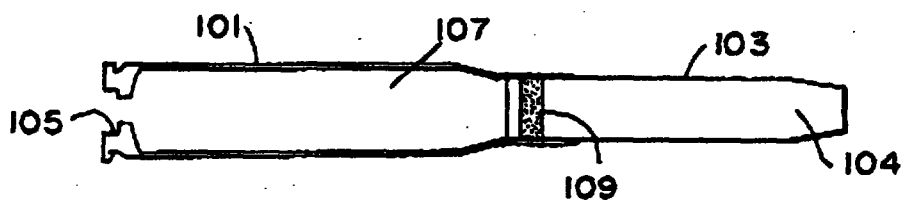


FIG. 10b

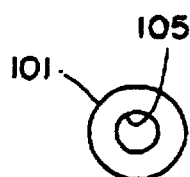


FIG. 10c

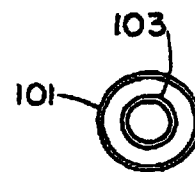
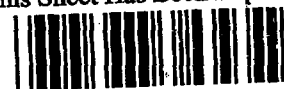


FIG. 10d

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FIG. 11a

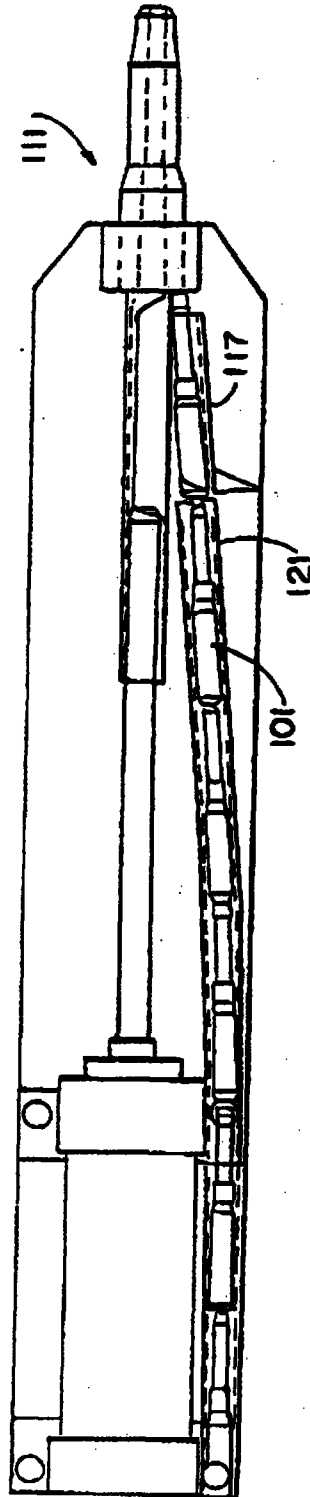
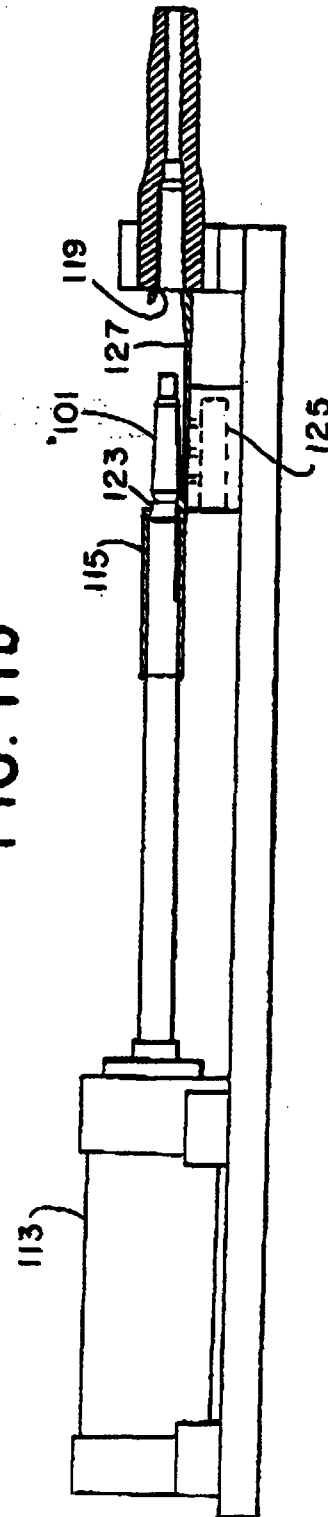


FIG. 11b



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I claim:

1. A rapid excavation apparatus using penetrating cone fracture breakage techniques, comprising:

- a mining machine;
- a boom mounted on the mining machine;
- a drill mounted on said boom means having a drill bit for drilling a hole in an excavation face;
- a mine gun mounted on the boom for inserting in the hole;
- the gun having a receiver and a barrel;
- a borehole sealing means and stemming bar connected to the gun for holding the gun sealed in the hole; and
- mucking means mounted upon said machine.

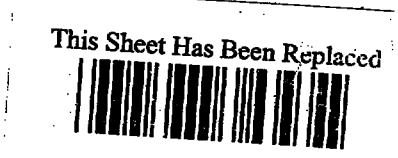
2. The apparatus of claim 1, wherein the drill has progressively smaller diameters, the smallest and the next smallest of which have only a slight diameter change for forming a small sealing shoulder when drilling a borehole, the sealing means comprising a tapered portion on an external surface of the barrel for contacting the small sealing shoulder of a borehole, thereby sealing the borehole.

3. The apparatus of claim 2, wherein the drill comprises a two-stepped drill bit having three sections for drilling a borehole with three distinct and successively narrowing diameters, whereby a smaller diameter difference between the smallest and a second next smallest portions form a sealing shoulder in the borehole, and a larger diameter difference between the second portion and the largest diameter portion provides for insertion of the gun in the borehole.

4. The apparatus of claim 1, further comprising a cartridge for holding a charge in the receiver.

5. The apparatus of claim 1, wherein the boom is rotatable for indexing between aligning the drill and the gun with the borehole.

6. The apparatus of claim 1, having a chamber and closure in the gun for holding a propellant.



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7. The apparatus of claim 1, having along its longest axis hydraulic actuators for alternately and separately advancing the drill and the gun toward the face.

8. The apparatus of claim 7, wherein the boom extension is a steel tube in which the hydraulic actuators are carried.

9. The apparatus of claim 1, wherein the boom has an attached steel tube boom extension with internal hydraulic cylinders, a boom mounting plate on one end, and a pivot cone on the other end.

10. The apparatus of claim 9, wherein the boom has a first attachment on its outer surface for the drill, the first attachment comprising a drill slide plate and a drill cradle, and also having a second attachment for the gun, the second attachment comprising a gun slide plate and a gun cradle.

11. The apparatus of claim 1, wherein the sealing means comprises a cylindrical mine gun barrel with a slightly tapered portion which is helically wrapped with a brass shim.

12. The apparatus of claim 11, wherein the mine gun barrel with a tapered portion is used in conjunction with a double stepped borehole which has a small diameter increase forming a sealing shoulder and another larger diameter increase to accommodate a receiver portion of the mine gun.

13. The apparatus of claim 1, wherein the drill comprises a two-stepped drill bit with replaceable steel carbide inserts for forming a stepped borehole with three different diameters, the narrowest portion of which has an optimal aspect ratio for a given penetrating cone fracture breakage.

14. The apparatus of claim 1, further comprising a cartridge with propellant charge in the breech of the gun.

15. The apparatus of claim 14, further comprising an extension casing made of consumable material extending forward from the cartridge and holding propellant in the barrel.



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16. The apparatus of claim 15, further comprising a magazine and loader connected to the gun for loading cartridges into the gun breech.

17. The apparatus of claim 16, further comprising a cartridge extractor and ejector connected to the gun.

18. A method for rapid excavation using controlled penetrating cone fracture breakage techniques comprising performing a substantially continuous and sequential series of drilling and blasting operations, each successive sequential series of which being advanced further in the direction of excavation, the sequential series of steps further comprising:

- positioning a pivot point of a boom on an excavation face;

- advancing the drill toward the face;

- drilling a hole of stepped geometry and predetermined aspect ratio;

- removing the drill from the face;

- indexing the drill out of alignment with the hole and indexing a gun mounted on the boom into alignment with the hole;

- advancing the gun into the borehole;

- sealing the borehole with a sealing means on the gun;

- loading an explosive charge into the gun and igniting the charge;

- withdrawing the gun rearward on the boom; and

- advancing the boom along the face in the direction of excavation and repeating the series, all the while performing substantially continuous mucking.

19. The rapid excavation method of claim 18, whereby excavated material is fractured and not crushed, resulting in minimal dust formation.

20. The sequential rapid excavation method of claim 18, whereby the fracture fragmentation of each series aids the breakage and fragmentation of the next series in succession through optimal borehole placement.



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21. The method of claim 18, wherein the drilling comprises percussive drilling.

22. The method of claim 18, wherein the drilling comprises forming a borehole with stepped diameter and a preferred aspect ratio of about between 2:1 and 6:1, and preferably between 3:1 and 5:1, is formed.

23. The method of claim 18, whereby exploding gases are prohibited from escaping from the borehole by a tapered wall of a gun barrel, thereby facilitating penetrating cone fracture fragmentation.

24. The method of claim 18, in which jamming of the helically wrapped sealing means into the borehole prevents pressurized gas leakage.

25. A gas injector apparatus comprising a gas injector body having a breech with an opening for loading a propellant charge and a barrel and a discharge opening for directing and discharging gaseous matter produced by burning propellant, the barrel being of sufficient length to position the discharge opening in a direction of a bottom of a hole for discharging and directing the gaseous matter produced and propelled by the burning propellant toward the bottom of the hole, for pressurizing the hole and for providing inward and radially outward fracturing about the hole in the material to be excavated.

26. The gas injector apparatus of claim 25, further comprising a receiver in the breech for receiving a cartridge holding the propellant charge.

27. The gas injector apparatus of claim 26, further comprising a cartridge with a propellant charge positioned in the receiver of the injector.

28. The gas injector apparatus of claim 27, further comprising a cartridge extractor and ejector connected to the injector for removing an expended cartridge from the receiver.

29. The gas injector apparatus of claim 27, wherein an intermediate portion between a charge chamber and the barrel



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tapering inwardly.

30. The gas injector apparatus of claim 25, further comprising a relatively soft helical shim seal wrapped around the barrel for sealing the injector body in the hole.

31. A gas injector cartridge for use in a gas injector, comprising a gas injector-fitting casing filled with a propellant charge and an igniter for igniting the propellant charge and for ejecting the gaseous matter formed by burning propellant, from the cartridge through an opening at an end of a barrel of a gas injector and toward a bottom of a hole in which a gas injector is positioned.

32. The method of fracturing large amounts of material to be excavated, comprising drilling a hole in the material to be fractured, placing a barrel of a gas injector in a hole with a muzzle discharge opening facing a bottom of the hole, igniting and burning propellant in the gas injector, and forcing gaseous matter rapidly produced by the burning propellant toward the bottom of the hole for rapidly increasing pressure in the hole and fracturing surrounding material.

33. The method of claim 32, further comprising inserting a cartridge containing propellant in a breech of the gas injector.

34. The method of claim 32, further comprising loading propellant in a breech of the gas injector before igniting the propellant and forcing resultant gaseous matter products from the burning propellant toward a bottom of the hole.

35. Apparatus for breaking hard compact materials, such as rock and concrete, comprising:

a charge-containing device for inserting into a hole drilled into the material;

a charge in the device for generating a high-pressure gas which is then injected into the hole; and

an ignition system for igniting the charge;  
for causing and effecting formation and propagation of a preferred fracture from a bottom of the hole such that a



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volume of the material is effectively fractured, broken and/or removed.

36. The apparatus of claim 35, further comprising a helical shim seal wrapped around the device for sealing the device and containing the high pressure gas in the hole.

37. The apparatus of claim 35, further comprising an articulated boom connected to the device for aligning with the hole and inserting the device in the hole.

38. The apparatus of claim 35, further comprising an indexer on the boom and a drill on the indexer, for forming the hole with the drill and for indexing the drill out of alignment with the hole, and indexing the device into alignment with the hole.

39. A method for breaking hard compact materials, such as rock and concrete, comprising:

drilling a hole in the material;

containing a charge in a device;

inserting the device into the hole drilled into the material;

igniting the charge and causing the charge to burn;

generating high-pressure gas from the burning charge;

injecting the gas into the hole;

forming and propagating a preferred fracture from a bottom corner of the hole; and

breaking, fracturing and/or removing a volume of material.

40. The method of claim 39, further comprising wrapping a helical shim seal wrapped around the device, sealing the device and containing the high pressure gas in the hole.

41. The method of claim 39, further comprising aligning an articulated boom connected to the device with the hole and inserting the device in the hole.

42. The method of claim 41, further comprising indexing the boom and a drill on the boom for forming the hole with the drill and indexing the drill out of alignment with the



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hole, and indexing the charge-containing device into alignment with the hole.



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Controlled Fracture Method and Apparatus for  
Breaking Hard Compact Rock and Concrete Materials

BACKGROUND OF THE INVENTION

Since the invention of dynamite in 1866, explosive blasting has been the primary technique utilized for the excavation of hard rock. Despite many improvements in rock excavation technology over the years, methods suitable for the continuous excavation of hard rock do not yet exist, whether for mining or civil construction. Conventional drill and blast remains the only technique which may be utilized to excavate the harder rocks, such as granite and gneiss, with reasonable efficiency. Numerous mechanical and water jet assisted systems have been developed for the efficient excavation of softer, typically sedimentary rocks. Recent improvements in tunnel boring machines have allowed these machines to cut relatively hard rock up to 300 MPa in compressive strength, but cutter wear remains a serious problem. These systems are not able to effectively excavate the harder rocks, however. Also the TBM type of machines are limited in their mobility and in their ability to cut irregularly shaped openings.

Conventional drill and blast, while being able to excavate the hardest of rocks at acceptable efficiencies, is limited, in that the technique must be applied in a cyclic drill, blast and muck fashion, resulting in the inefficient and often interfering use of the machines required for each cycle. Conventional drill and blast is also limited, in that considerable damage is done to the rock left around the structure being excavated, with this residual damage often requiring additional and expensive ground support. For commercial mining operations, the conventional drill and blast method is limited, in that all of the rock excavated from a mine heading in a single drill and blast round is so jumbled and mixed that all of the rock must be removed from the mine, crushed, milled and processed for ore removal. Numerous mining operations involve the excavation of vein-

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type deposits, where the ore-bearing rock is restricted to a small section of the excavation face. A method whereby the ore-bearing rock could be selectively mined and transported to the surface for milling and extraction, with the remaining barren rock being left underground, would significantly improve the economics of many mining operations. For civil construction, the conventional drill and blast method is often limited, in that the large air blast and ground shock associated with each blast preclude the method being utilized in urban construction. Also the residual damage caused to the remaining rock often compromises the mechanical integrity of the structure, requiring additional and expensive ground support.

#### Rapid Excavation Techniques

Due to the inherent limitations of conventional drill and blast methods as discussed above, considerable research has been devoted over the past 20 years to the development of alternative rapid excavation techniques suitable for hard rock. The approaches which have been considered during these two decades of research have ranged from water-jet impact (Young, 1977) through high-velocity projectile impact (Lundquist, 1974), to small-charge blasting (Lundquist and Peterson, 1983). Both continuous (Zink et al., 1983) and pulsed water-jet impact techniques (Young, 1977; Young, 1985) have been investigated in considerable detail. In general, the continuous water-jet techniques cannot generate water-jet pressures high enough to efficiently cut the harder rocks. While the pulsed water-jet impact techniques can cut the hardest of rocks, the energy efficiency of these techniques and the mechanical complexity of the pulse-jet generating devices has hindered the commercial development of the techniques. Rapid excavation techniques based upon projectile impact have included consideration of a very small projectile (pellet) impact (Singh, 1960), very large projectile impact (where the projectiles might be launched with conventional 104 mm military cannons (Lundquist, 1974),

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and have even included consideration of explosive projectiles which would increase the rock damage by their detonation upon impact (Louie, 1973). The poor efficiencies of the small pellet impact approaches have precluded their development, while the very large air blast problems inherent in the large projectile and explosive pellet approaches have hindered their commercial development.

#### Small-Charge Blasting

Due to the relative efficiency characteristic of conventional drill and blast techniques, considerable research has been devoted to the scaling down and automation of drill and blast approaches so they might be applied on a small-charge continuous drill and blast basis. Most notable among these approaches is the Rapidex spiral drill and blast system, which received considerable research consideration during the 1970's (Lundquist and Peterson, 1983). Interest in the further development in continuous drill and blast techniques has been limited due to the relatively large explosive loadings that are still required in the scale-down systems, and the consequent requirement that considerable effort would need to be devoted to protecting both machines and personnel operating at or near the excavation face. The explosive quantities in these continuous drill and blast approaches often remained high because conventional charge loadings were employed and several shot holes were typically required to be detonated nearly simultaneously for proper operation of the technique (Clark et al., 1979).

#### Fracture Control Blasting

A third approach to the development of more efficient excavation techniques involved the consideration of methods for applying controlled fracture techniques to the rock breaking process. As less than one percent of the total energy expended in conventional drill and blast is utilized to develop the desired tensile fractures within the rock, it is quite attractive to investigate methods by which the energy required for rock fracture may be much more

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efficiently applied to the fracturing process. Controlled fracturing techniques recently developed by the University of Maryland (Dally and Fourney, 1977), the Swedish Detonic Research Foundation (Bjarnholt et al., 1983) and elsewhere (Young and Fourney, 1983) have shown that, with proper fracture initiation and control, the quantity of explosive charges required to achieve a given desired fracturing can be significantly reduced. Other research into the controlled fracture of rock has resulted in the development of both static and dynamic techniques, wherein the geometry of the breakage process might significantly reduce the energy requirements. In general, these approaches involve methods whereby the primary rock breaking fractures could be developed roughly parallel to a free face, resulting in less energy being required for fracture development. One static method based upon this approach involves a mechanical device which could act in a relatively shallow borehole and by means of grippers, could pull (spall) the rock toward the free face from which the hole was drilled (Cooper et al., 1980, Anderson and Swanson, 1982). A dynamic approach employing a comparable geometry involved the firing of steel pistons into shallow water-filled holes, such that the rapid pressurization of the hole would result in the initiation and propagation of a fracture from the stress concentration occurring at the sharp corner at the hole bottom (Denisart et al., 1976). A fracture so initiated would tend to propagate out from the hole and parallel to the free face from which the hole was drilled. While this approach yielded very attractive rock excavation efficiencies, difficulties with the rapid loss of the pressurization liquid when fracturing other than from the hole bottom occurred, and with the frequent jamming of the steel pistons in incompletely broken holes, precluded the further commercial development of the technique. In order to avoid the piston jamming problem, a method utilizing high pressure, high velocity slugs of water fired into shallow holes has also been proposed (Lavon,

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1980).

Based upon the excellent rock breakage efficiencies which could be obtained with fracture control techniques applied to specialized rock breakage geometries, and the premise that better methods for pressurizing and propagating these fractures could be developed, small research effort in 1984 demonstrated that small explosive or propellant charges could be utilized to effectively apply controlled fracture techniques to unique rock breaking geometries (Young and Barker, 1984). The primary geometry considered is illustrated in Figure 1 and was based in part upon the geometry proposed by Denisart et al. (1976). As indicated in Figure 1, this fracturing is predicated upon the initiation and propagation of a fracture from the bottom of a shallow and rapidly pressurized borehole. Such a fracture could be expected to propagate initially down into the rock and to then turn towards the free surface as surface effects became important, thus resulting in the removal of a large volume of rock. The residual cone left on the rock face by the initial penetration of the fracture into the rock provides the basis for the name (penetrating cone fracture, or PCF) given to this type of fracturing. In contrast with the earlier work of Denisart et al., later research efforts considered the possibilities for initiating and propagating cone fractures from shallow boreholes with small propellant and decoupled explosive charges (Young and Barker, 1984).

#### SUMMARY OF THE INVENTION

The intention of the present invention is to disclose a continuous drill-and-blast rapid excavation system (apparatus and method) based upon the penetrating cone fracture (PCF) approach.

The excavation of hard rock for both mining and civil construction applications is usually accomplished with the traditional drill and blast method. Due to the cyclic nature of drill and blast operations (drill, blast, ventilate and

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muck), excavation rates are limited and equipment utilization is low. A small-charge rapid excavation system employing a novel fracture initiation and propagation technique has been demonstrated to be capable of excavating the hardest of rocks at efficiencies (energy per unit volume of rock removed) four to ten times greater than attainable with conventional drill and blast. Significant enhancements to the concept include the use of propellant rather than explosive charges, and the design of devices for containing the charges and effectively sealing the shot holes.

It is the object of this invention to provide an improved rapid excavation method and apparatus. A machine is disclosed integrating drilling, small-charge blasting and mucking that remains at the excavating face during continuous operations. An excavation method using the machine involves: optimizing rock breakage with the penetrating cone fracture technique; establishing optimum hole patterns and cone fracture interactions through spacing and placement; optimizing borehole sealing by incorporating established stemming parameters and new sealing techniques; and optimizing continuous drilling, blasting and mucking operations by incorporating established rock breakage parameters, drilling parameters, and propellant (explosive) charge parameters. Furthermore, the machine could incorporate robotic control into a smart system capable of optimizing shot hole placement and geometry and charge characteristics for specific rock conditions.

The small-charge rapid excavation system would be attractive for mining and civil construction operations where sensitive structures, equipment and personnel would be in close proximity to the excavation face. The small-charge rapid excavation system would be attractive in selective mining operations where the ore rock could be fragmented and processed separately from the barren country rock. The barren rock could then be kept underground and eliminated from the traditional hauling and milling operations.

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Hard compact materials, such as rock, concrete, et cetera, are broken by igniting an appropriately designed explosive or propellant charge placed within the hole or carried in a special charge-containing device with a short barrel which is inserted and sealed into a pre-drilled hole of particular geometry. One or more approximately cylindrical holes are drilled into the material to be broken by conventional drilling means, such as used in the mining and construction industries.

The holes have a relatively short depth to diameter ratio, being in the range of about 2.5 to 1 to 10 to 1, and preferably about 3 to 1 to 4 to 1. The holes may be drilled with sharp hole bottoms so as to enhance fracture initiation at the hole bottoms, or may be notched at the hole bottom or at other locations so as to provide for preferred fracture initiation. Microfracturing from percussive drilling is extremely beneficial to the process by providing fracture initiating sites.

The explosive or propellant charges may be any of several commercially available explosives or propellants, including standard military and commercial rifle powders and various recently developed liquid propellants.

The propellant charges, whether solid or liquid, may be placed and ignited within a charge-containing device, which includes a short barrel inserted into the holes drilled into the material to be broken. The barrel of this device may be further sealed into the holes by means of a helical shim sealing method or by having a slight shoulder on the barrel pressed against a slight step on the hole wall. The charge-containing device is prevented from being accelerated out of the hole by means of a heavy steel bar or comparable structure held against the rearward end of the charge-containing device.

With the controlled pressurization of the hole, realized with the proper combinations of explosive and/or propellant charge, the charge-containing device, hole sealing method and

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restriction of the charge or charge-containing device within the hole by heavy steel bar or structure, a controlled fracturing of the material may be realized.

One preferred fracturing involves the initiation and propagation of a fracture from the hole bottom such that the fracture propagates roughly parallel to the surface in which the hole was drilled.

This fracture will propagate with a lower expenditure of energy due to its relation to the free surface, and will thus remove and excavate the material more efficiently than will conventional drilling and blasting or boring. Due to the lower energies required for effective breakage of the material, the velocity imparted to the broken material is lower than for convention blasting, and thus machines and/or personnel may remain close to the face being drilled and excavated, allowing for the continuous operation of the process.

These and further and other objects and features of the invention are apparent in the disclosure, which includes the above and ongoing written specification, with the claims and the drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a schematic view of prior art penetrating cone fracture development from a rapidly pressurized borehole. The figure illustrates a general cone fracture trajectory.

Figure 2 provides details of cored, rounded, notched and percussively drilled hole bottoms evaluated in laboratory tests. Good cone fracture initiation was obtained in all of the percussively drilled holes.

Figures 3A, B and C are details of a mine gun having a tapered nozzle section and a helical shim for simple and effective sealing of the mine gun barrel in PCF holes.

Figure 4 further details the taper on the PCF gun barrel for improved borehole sealing, and also illustrates a double

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stepped borehole design.

Figure 5 illustrates a possible machine configuration using a drilling machine equipped with a boom that carries the PCF drill and PCF gun.

Figure 6 shows another possible configuration of the machine in which a mining machine chassis is modified with a boom for the PCF drill and PCF gun. A mucking apron and conveyor system is also illustrated.

Figures 7A, B and C show three possible toe mucking systems that are available for the modified miner chassis shown in Figure 6.

Figure 8 provides a more detailed illustration of the PCF boom extension with drilling, charge handling and firing capabilities.

Figures 9A and B illustrate a multiple stepped drill bit providing the small diameter change for borehole sealing, and the larger borehole change for gun clearance. The deepest, narrowest portion of the borehole is where rapid pressurization occurs and PCF breakage is initiated.

Figures 10A, B, C and D give details of a standard 50 caliber cartridge with a hollow shell to carry additional propellant.

Figures 11A and B are a schematic of the charge and blast apparatus showing the breech mechanism of the PCF gun. Modified 50 caliber cartridges are used.

#### DETAILED DESCRIPTION OF THE DRAWINGS

Figure 1 illustrates the prior art penetrating cone fracture (PCF) development which occurs when a substantially cylindrical borehole 1 is sealed and a propellant or explosive charge 3 is ignited within the hole. During combustion, the borehole is rapidly pressurized, and rock fracture is initiated along the perimeter of the hole bottom 5. The initial fracture typically propagates down into the rock and then turns towards the free surface as the surface effects become a factor. In contrast with earlier work done

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in this area, the penetrating cone fractures 7 in this disclosure are created using shallow boreholes with small propellant charges.

Figure 2 illustrates various hole types that can be used to facilitate PCF breakage. A hole 9 may be drilled having a hole bottom 11 with a sharp 90° corner. A rounded or worn carbide tip bit provides a hole bottom 13 with a rounded radius. Such a rounded hole bottom is detrimental. Another bit could be used which creates a cylindrical hole 15 that is notched 16 at the bottom of the hole, perpendicular to the sidewall of the hole. Extremely sharp, if not notched, borehole bottoms are conducive to successful cone fracture initiation. Preferred holes 17 and bottoms 18 are generated by a percussive drill bit. Although less sharp than the diamond core drilled hole bottoms, the percussively drilled holes 18 and bottoms 19 produce very good cone fracture initiation. The additional microflaw damage 19 induced in the rock by percussive drilling, particularly at the hole bottom radius, is more than adequate for consistent fracture initiation. Thus, the preferred percussive drilling of the borehole eliminates the necessity for construction of a specific hole bottom geometry.

Figure 3 illustrates a borehole sealing method using a brass shim strip 21 helically wrapped about the tapered section 23 of a mine gun barrel 25. While a simple cylindrical barrel mine gun may be used to seal the borehole, using the helical shim seal allows for better containment of gas pressure and higher peak pressure. The helical shim effectively cuts down on the escape of propellant gases during pressurization and fracture propagation, and also reduces erosion about the exterior of the mine gun barrel.

Figures 3B and 3C show a mine gun 27 with a propellant charge breech 29 and a threaded breach 31 which receives a plug closure 31. A ball and socket joint 33 has a stub 35 with a bore 37 which receives an end 39 of stemming bar 41.

Figure 4 shows another sealing means using a mine gun

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barrel particularly designed to seal a borehole 43 with double steps 45 and 47. The borehole is drilled so that a very small diameter change occurs at the sealing shoulder 45. Having a too-large diameter at the shoulder would allow significant chipping or fracturing to occur at the shoulder during pressurization, thus permitting gas pressure loss and hindering PCF breakage. The preferred small diameter change reduces such chipping or fracturing at the shoulder. The gun barrel 51 is tapered 53 to partially fit within the PCF hole 43 and form a seal 55 at the sealing shoulder 49.

Figures 5 and 6 illustrate embodiments of the mining apparatus. Commercially available crawler-type mining machines 57 are used in conjunction with one or more booms 59. The booms have rotational capabilities about their long axis. An extension 61 is mounted on the boom, containing hydraulic cylinders and having forward movement capabilities along the long axis of the boom. A pivot cone 63 is mounted on the extension and determines the axis of rotation for drill and blast sequences. The PCF gun 65 and the excavation drill 67 are mounted on opposing sides of the extension 61. A mucking apron 68 and conveyor system 69 are to be attached to the mining carriage.

Figures 7A, B and C show three possible prior art mucking systems for use with the mining apparatus of the present invention. The standard mucking options use gathering arms 71, collection disks 73, or loading chains 75. Toe plates 77 and conveyors 79 are included. Machines equipped with pineapple or drum pick cutters are standard. Rock fragments generated in many mining operations consistently are fine and are readily handled by either the gathering disk or loading chain option. For machines modified with two booms and PCF drilling and charge handling equipment, the rock fragment size distribution generated includes more large fragments and fewer smaller fragments, and the gathering arm option would generally be preferable. Mucking is continuous while holes are drilled and blasted.

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Figure 8 illustrates the boom extension 61 having internal hydraulic cylinders 81, drilling 67, charge handling 83, and firing 65 capabilities. The hydraulic cylinders are contained within a sealed tube chassis 85. The extension is attached to the boom by a mounting plate. The drill 67 and gun 65 of both are mounted on the extension 61 with slide plates 81 and 89, and are further supported by cradles 91 and 93. The index pivot point 63 is centered on the end 64 of the extension 61 that is roughly parallel to the excavation face 66.

Figures 9A and B give details of the special carbide steel drill bit 95 used to create the small diameter change borehole for one of the sealing options. The three component combination bit includes steel carbide inserts 97, 98 for the stepped portions of the bit. The small diameter lead bit 99 for drilling the cone fracturing portion of the hole should experience the greatest amount of wear, and is separately replaceable.

Figures 10A, B C and D illustrate a 50 caliber cartridge 101 with a hollow shell 103 to carry additional propellant 104. The hollow shell or boot may be manufactured of plastic or aluminum. The aluminum shells or boots react somewhat with the burning propellant, providing for additional propellant energy, and the melted aluminum serves to further improve borehole sealing at the slightly stepped radius shoulder. For a slightly larger scale of PCF breakage or for an operation requiring considerably more propellant charge, standard 20 millimeter military cartridges may be used. Shell 101 has a primer cup 105, a primary charge 107 and an optional wadding 109.

Figures 11A and B show a breech mechanism for the PCF gun 111 utilizing modified 50 caliber cartridges 101. The gun has a simple, double acting hydraulic cylinder 113 to activate the breech block or bolt 115 shown in the figure. A swinging feed gate 117 is used to position the cartridges in alignment with the breech 119 as they are received from the

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cartridge feed tube 121. Swinging gate 117 is activated by an air or hydraulic cylinder. Cartridge removal is effected by a simple mechanical spring clip 123. A small air jet manifold 125 placed beneath the breech portion 125 of the gun is used for cartridge ejection.

Liquid propellants are particularly suited for use in the invention. The gun barrel is inserted, stemmed and sealed in a percussively drilled shouldered hole. Liquid is supplied to the chamber through an opening, the opening is closed, and the liquid propellant is ignited. Fractures promulgate from sites at the hole bottom, and a large, generally flat excavated portion is broken up and falls from the face for mucking and conveying out of the mine.

While the invention has been described with reference to specific embodiments, modifications and variations of the invention may be constructed without departing from the scope of the invention, which is described in the following claims.



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I claim:

1. A rapid excavation apparatus using penetrating cone fracture breakage techniques, comprising:

a mining machine;

a boom mounted on the mining machine;

a drill mounted on said boom means having a drill bit for drilling a hole in an excavation face;

a mine gun mounted on the boom for inserting in the hole;

the gun having a receiver and a barrel;

a borehole sealing means and stemming bar connected to the gun for holding the gun sealed in the hole; and

mucking means mounted upon said machine.

2. The apparatus of claim 1, wherein the drill has progressively smaller diameters, the smallest and the next smallest of which have only a slight diameter change for forming a small sealing shoulder when drilling a borehole, the sealing means comprising a tapered portion on an external surface of the barrel for contacting the small sealing shoulder of a borehole, thereby sealing the borehole.

3. The apparatus of claim 2, wherein the drill comprises a two-stepped drill bit having three sections for drilling a borehole with three distinct and successively narrowing diameters, whereby a smaller diameter difference between the smallest and a second next smallest portions form a sealing shoulder in the borehole, and a larger diameter difference between the second portion and the largest diameter portion provides for insertion of the gun in the borehole.

4. The apparatus of claim 1, further comprising a cartridge for holding a charge in the receiver.

5. The apparatus of claim 1, wherein the boom is rotatable for indexing between aligning the drill and the gun with the borehole.

6. The apparatus of claim 1, having a chamber and closure in the gun for holding a propellant.

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7. The apparatus of claim 1, having along its longest axis hydraulic actuators for alternately and separately advancing the drill and the gun toward the face.

8. The apparatus of claim 7, wherein the boom extension is a steel tube in which the hydraulic actuators are carried.

9. The apparatus of claim 1, wherein the boom has an attached steel tube boom extension with internal hydraulic cylinders, a boom mounting plate on one end, and a pivot cone on the other end.

10. The apparatus of claim 9, wherein the boom has a first attachment on its outer surface for the drill, the first attachment comprising a drill slide plate and a drill cradle, and also having a second attachment for the gun, the second attachment comprising a gun slide plate and a gun cradle.

11. The apparatus of claim 1, wherein the sealing means comprises a cylindrical mine gun barrel with a slightly tapered portion which is helically wrapped with a brass shim.

12. The apparatus of claim 11, wherein the mine gun barrel with a tapered portion is used in conjunction with a double stepped borehole which has a small diameter increase forming a sealing shoulder and another larger diameter increase to accommodate a receiver portion of the mine gun.

13. The apparatus of claim 1, wherein the drill comprises a two-stepped drill bit with replaceable steel carbide inserts for forming a stepped borehole with three different diameters, the narrowest portion of which has an optimal aspect ratio for a given penetrating cone fracture breakage.

14. The apparatus of claim 1, further comprising a cartridge with propellant charge in the breech of the gun.

15. The apparatus of claim 14, further comprising an extension casing made of consumable material extending forward from the cartridge and holding propellant in the barrel.

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16. The apparatus of claim 15, further comprising a magazine and loader connected to the gun for loading cartridges into the gun breech.

17. The apparatus of claim 16, further comprising a cartridge extractor and ejector connected to the gun.

18. A method for rapid excavation using controlled penetrating cone fracture breakage techniques comprising performing a substantially continuous and sequential series of drilling and blasting operations, each successive sequential series of which being advanced further in the direction of excavation, the sequential series of steps further comprising:

- positioning a pivot point of a boom on an excavation face;

- advancing the drill toward the face;

- drilling a hole of stepped geometry and predetermined aspect ratio;

- removing the drill from the face;

- indexing the drill out of alignment with the hole and indexing a gun mounted on the boom into alignment with the hole;

- advancing the gun into the borehole;

- sealing the borehole with a sealing means on the gun;

- loading an explosive charge into the gun and igniting the charge;

- withdrawing the gun rearward on the boom; and

- advancing the boom along the face in the direction of excavation and repeating the series, all the while performing substantially continuous mucking.

19. The rapid excavation method of claim 18, whereby excavated material is fractured and not crushed, resulting in minimal dust formation.

20. The sequential rapid excavation method of claim 18, whereby the fracture fragmentation of each series aids the breakage and fragmentation of the next series in succession through optimal borehole placement.

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21. The method of claim 18, wherein the drilling comprises percussive drilling.

22. The method of claim 18, wherein the drilling comprises forming a borehole with stepped diameter and a preferred aspect ratio of about between 2:1 and 6:1, and preferably between 3:1 and 5:1, is formed.

23. The method of claim 18, whereby exploding gases are prohibited from escaping from the borehole by a tapered wall of a gun barrel, thereby facilitating penetrating cone fracture fragmentation.

24. The method of claim 18, in which jamming of the helically wrapped sealing means into the borehole prevents pressurized gas leakage.

25. A gas injector apparatus comprising a gas injector body having a breech with an opening for loading a propellant charge and a barrel and a discharge opening for directing and discharging gaseous matter produced by burning propellant, the barrel being of sufficient length to position the discharge opening in a direction of a bottom of a hole for discharging and directing the gaseous matter produced and propelled by the burning propellant toward the bottom of the hole, for pressurizing the hole and for providing inward and radially outward fracturing about the hole in the material to be excavated.

26. The gas injector apparatus of claim 25, further comprising a receiver in the breech for receiving a cartridge holding the propellant charge.

27. The gas injector apparatus of claim 26, further comprising a cartridge with a propellant charge positioned in the receiver of the injector.

28. The gas injector apparatus of claim 27, further comprising a cartridge extractor and ejector connected to the injector for removing an expended cartridge from the receiver.

29. The gas injector apparatus of claim 27, wherein an intermediate portion between a charge chamber and the barrel

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tapering inwardly.

30. The gas injector apparatus of claim 25, further comprising a relatively soft helical shim seal wrapped around the barrel for sealing the injector body in the hole.

31. A gas injector cartridge for use in a gas injector, comprising a gas injector-fitting casing filled with a propellant charge and an igniter for igniting the propellant charge and for ejecting the gaseous matter formed by burning propellant, from the cartridge through an opening at an end of a barrel of a gas injector and toward a bottom of a hole in which a gas injector is positioned.

32. The method of fracturing large amounts of material to be excavated, comprising drilling a hole in the material to be fractured, placing a barrel of a gas injector in a hole with a muzzle discharge opening facing a bottom of the hole, igniting and burning propellant in the gas injector, and forcing gaseous matter rapidly produced by the burning propellant toward the bottom of the hole for rapidly increasing pressure in the hole and fracturing surrounding material.

33. The method of claim 32, further comprising inserting a cartridge containing propellant in a breech of the gas injector.

34. The method of claim 32, further comprising loading propellant in a breech of the gas injector before igniting the propellant and forcing resultant gaseous matter products from the burning propellant toward a bottom of the hole.

35. Apparatus for breaking hard compact materials, such as rock and concrete, comprising:

a charge-containing device for inserting into a hole drilled into the material;

a charge in the device for generating a high-pressure gas which is then injected into the hole; and

an ignition system for igniting the charge;  
for causing and effecting formation and propagation of a preferred fracture from a bottom of the hole such that a

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volume of the material is effectively fractured, broken and /or removed.

36. The apparatus of claim 35, further comprising a helical shim seal wrapped around the device for sealing the device and containing the high pressure gas in the hole.

37. The apparatus of claim 35, further comprising an articulated boom connected to the device for aligning with the hole and inserting the device in the hole.

38. The apparatus of claim 35, further comprising an indexer on the boom and a drill on the indexer, for forming the hole with the drill and for indexing the drill out of alignment with the hole, and indexing the device into alignment with the hole.

39. A method for breaking hard compact materials, such as rock and concrete, comprising:

drilling a hole in the material;

containing a charge in a device;

inserting the device into the hole drilled into the material;

igniting the charge and causing the charge to burn;

generating high-pressure gas from the burning charge;

injecting the gas into the hole;

forming and propagating a preferred fracture from a bottom corner of the hole; and

breaking, fracturing and/or removing a volume of material.

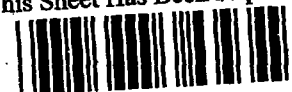
40. The method of claim 39, further comprising wrapping a helical shim seal wrapped around the device, sealing the device and containing the high pressure gas in the hole.

41. The method of claim 39, further comprising aligning an articulated boom connected to the device with the hole and inserting the device in the hole.

42. The method of claim 41, further comprising indexing the boom and a drill on the boom for forming the hole with the drill and indexing the drill out of alignment with the



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hole, and indexing the charge-containing device into alignment with the hole.



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CONTROLLED FRACTURE METHOD AND APPARATUS FOR BREAKING HARD  
COMPACT ROCK AND CONCRETE MATERIALS

ABSTRACT

Hard compact materials, such as rock, concrete, et cetera, are broken by igniting an appropriately designed explosive or propellant charge (101) carried in special charge-containing device (27) with a short barrel (25) which is inserted and sealed into a pre-drilled hole (9) of particular geometry. Holes (9) are percussively drilled with microfractures (19) in and around hole bottoms (13) to provide fracture initiation sites at the hole bottom (13) so as to provide preferred fracture initiation roughly parallel to a free surface of material being excavated. The propellant charge (101) may be placed and ignited within a charge-containing device (27) which includes a short barrel (25) inserted into the holes (9) drilled into the material to be broken. The barrel (25) of this device (27) may be further sealed into the holes (9) by a helical shim (21) or by having a slight shoulder (53) on the barrel pressed against a slight step (49) on the hole wall (43).

Figure 2 and Figure 3c

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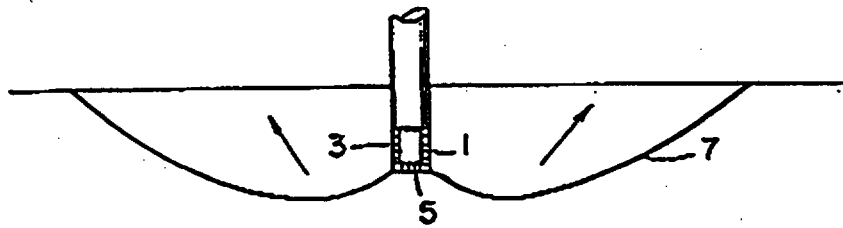


FIG. 1

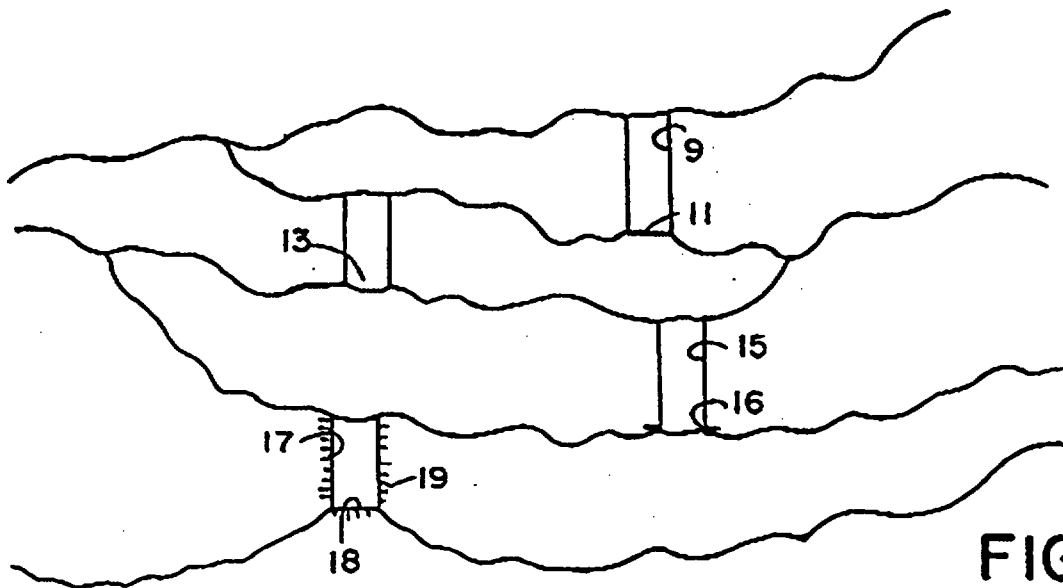


FIG. 2

FIG. 3a

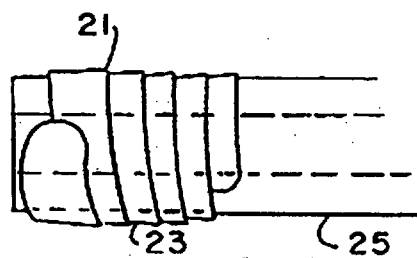
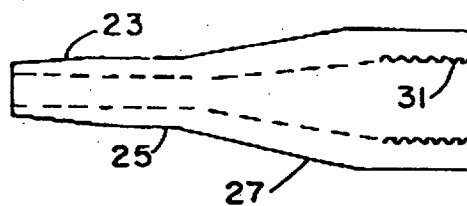


FIG. 3b

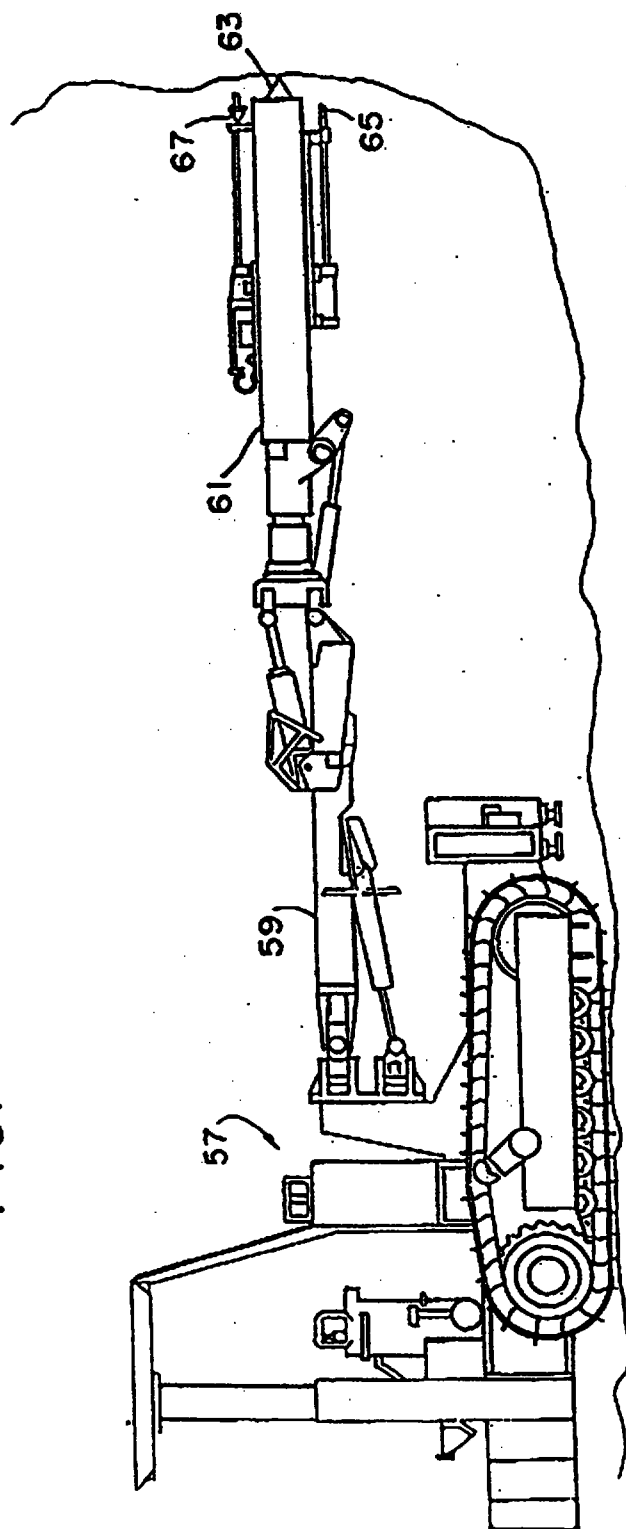




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FIG. 5

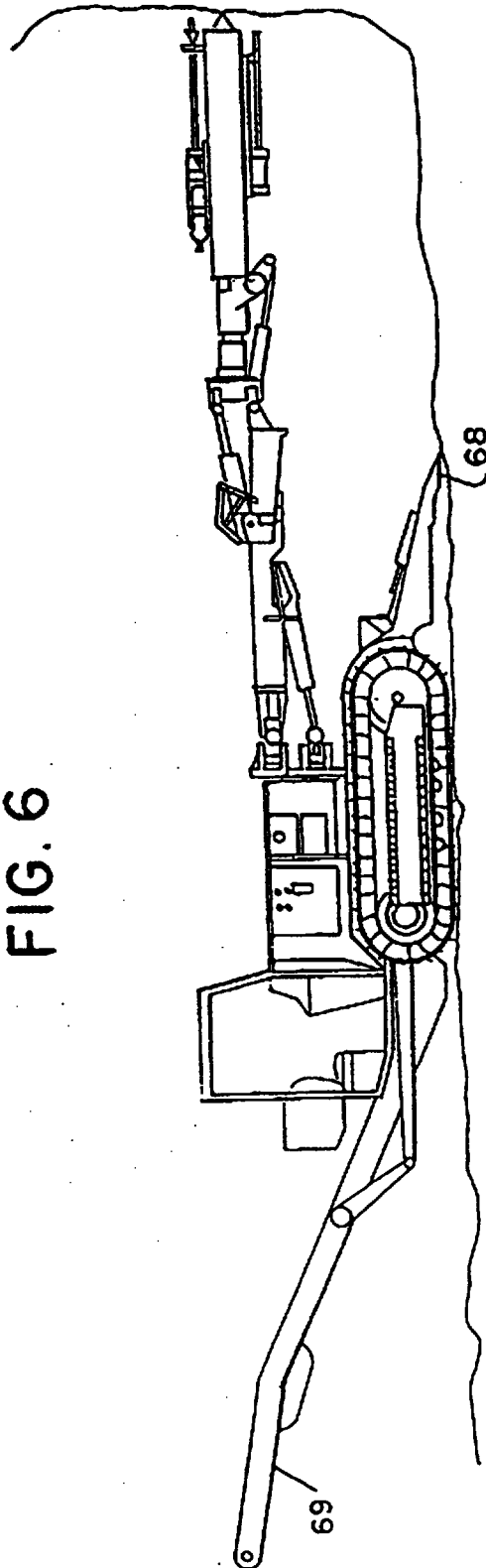


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FIG. 6



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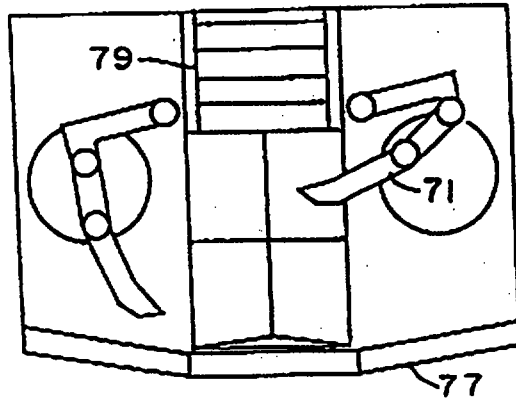
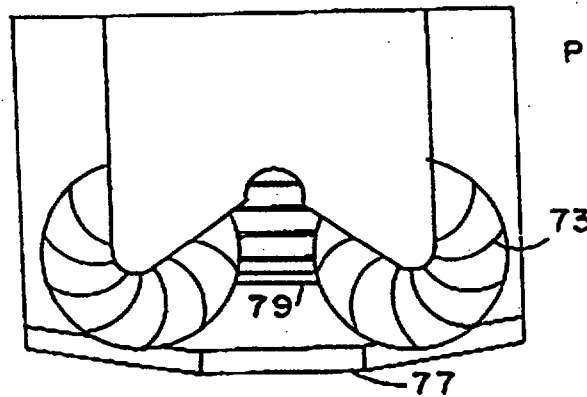


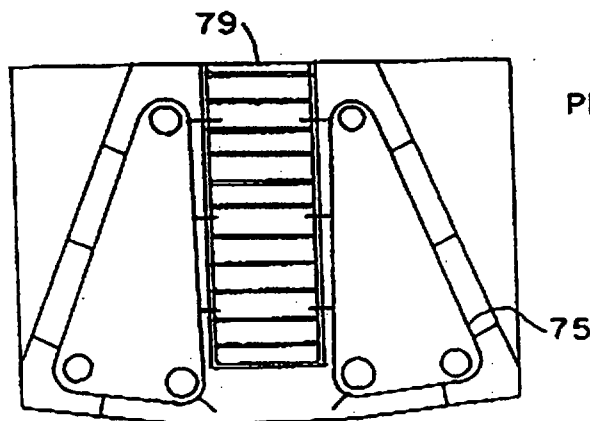
FIG. 7a

PRIOR ART



PRIOR ART

FIG. 7b



PRIOR ART

FIG. 7c

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FIG. 9a

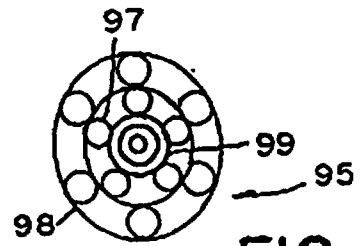
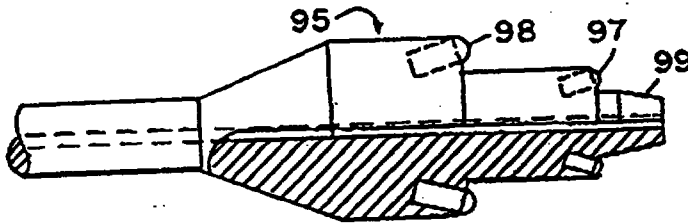


FIG. 9b

FIG. 10a

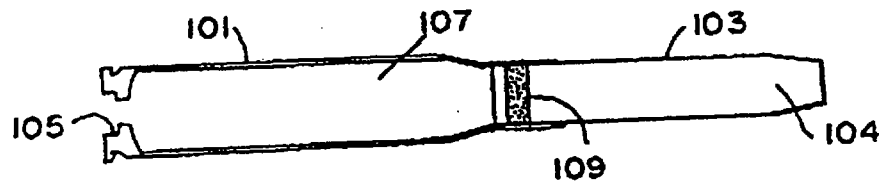


FIG. 10b

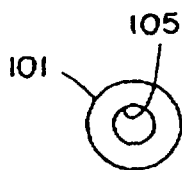
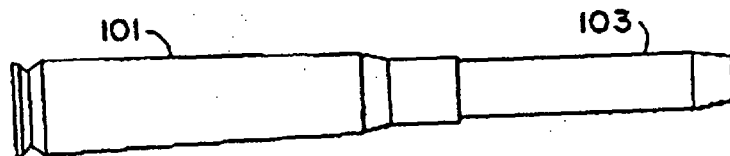


FIG. 10c

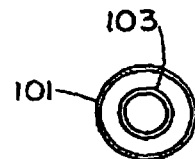


FIG. 10d

FIG. 11a

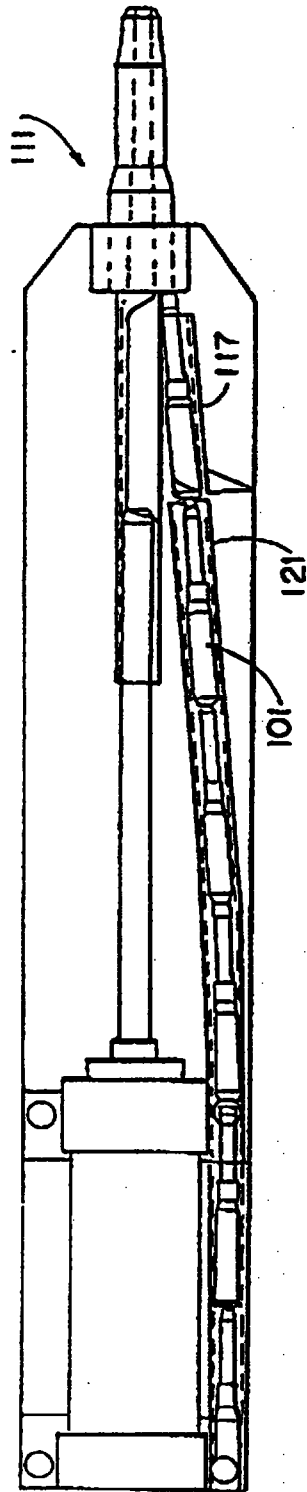
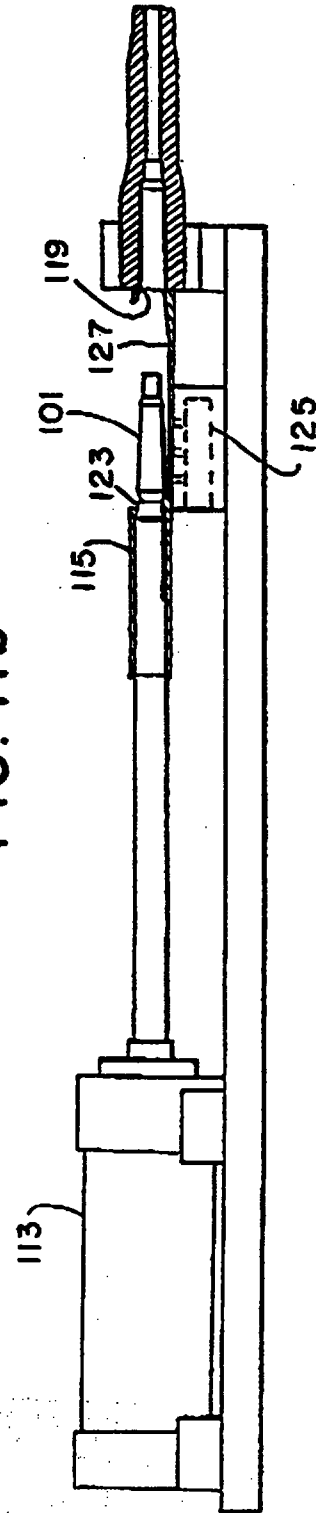
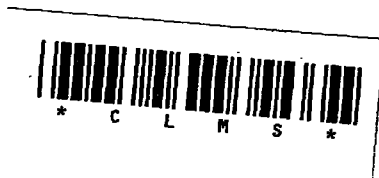


FIG. 11b





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**CLAIMS:**

1. An apparatus for breaking materials comprising:
  - (a) generating means for generating a gas;
  - (b) injecting means for injecting generated gas into a hole in said material, wherein said generating means is in communication with said injecting means and wherein said injecting means includes a barrel having a bore and said bore discharges said gas in a direction parallel to a longitudinal axis of the hole and along a longitudinal axis of the bore; and
  - (c) impeding means for impeding dissipation of the generated gas from the hole to achieve increased pressure in said hole upon injection of a gas into said hole, wherein the impeding means is provided at or near the end of the injecting means and arranged to form a seal with a surface of said hole within said hole and spaced from said free surface of said material and the increased gas pressure causes a fracture to form and propagate from a bottom corner of said hole.
2. The apparatus as claimed in claim 1, wherein a discharge opening of the bore faces the bottom of said hole.
3. The apparatus as claimed in claim 2, wherein the impeding means is located in a bottom half of the hole.
4. The apparatus as claimed in claim 1, wherein said impeding means and the injecting means are positioned in the hole during injection of the gas into the hole and the generating means is located outside the hole.
5. The apparatus as claimed in claim 1, wherein the distance between said impeding means and the end of the injecting means is less than one third of the length of the injecting means.
6. The apparatus as claimed in claim 1, wherein said injecting means and said impeding means comprises a tapered barrel.



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7. The apparatus as claimed in claim 1, wherein said injecting means comprises:
  - (a) a substantially cylindrical barrel with at least a portion of said barrel having a smaller diameter than said hole;
  - (b) a bore in said barrel having an outlet to inject gas into said hole; and
  - (c) a chamber for containing said generating means in communication with said bore.
8. The apparatus as claimed in claim 1, further comprising a self-propelled mining machine engaging the impeding means.
9. The apparatus as claimed in claim 1, wherein said impeding means contacts a step in the bottom half of the hole.
10. The apparatus as claimed in claims 1, 2, 3, 4, 5, 6, 7, 8 or 9, wherein said generating means comprises a propellant charge and an ignition system for igniting said charge.
11. A method for breaking material comprising injecting gas into a hole in the material with a gas injector that includes a muzzle discharge opening facing the bottom of the hole, wherein said gas injector forms a seal with said hole at or near the end of the gas injector and spaced from a free surface of the material to pressurize the hole bottom and thereby form and propagate a fracture from a bottom corner of said hole to break a volume of said material.
12. The method as claimed in claim 11, wherein the seal between the gas injector and the hole substantially impedes the escape of gas from the hole bottom and is located in a bottom portion of the hole.
13. The method as claimed in claims 11 or 12, wherein the distance between the seal and the end of the gas injector is less than one third of the length of the gas injector.
14. The method as claimed in claims 11, 12 or 13, wherein said gas injector is sealed in said hole by engagement of a tapered portion of said gas injector with a wall of said hole.

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15. The method as claimed in claim 11, wherein the hole is stepped and the gas injector engages said step to form a seal therewith.
16. An apparatus for breaking material comprising:
- (a) forming means for forming a hole in a surface of said material to be broken;
  - (b) introducing means for introducing gas into said hole towards a bottom portion of the hole under pressure to cause a fracture to form and propagate from a bottom corner of said hole;
  - (c) sealing means for sealing said gas in said hole; and
  - (d) aligning means for aligning operatively connected to said means for forming and said introducing means to consecutively align said forming means and said introducing means with said hole, and, said sealing means is provided at or near the end of the introducing means and arranged to form a seal with a surface of said hole within said hole and spaced from the surface to said material to pressurize the bottom of said hole.
17. The apparatus as claimed in claim 16, wherein said aligning means rotates about an axis to consecutively align said forming means and said introducing means with said hole and said aligning means engages a surface of said material to be broken to stabilize the aligning means when the forming means and introducing means are aligned with said hole and wherein said aligning means extends forwardly from an extension and is out of alignment with the hole during the consecutive alignment of the forming means and introducing means.
18. An excavation apparatus using small charge blasting techniques, comprising:
- (a) a self-propelled excavation machine;
  - (b) a drill for drilling a hole in an excavation face and optionally a material removal device for removing fractured material from the excavation face both of which are mounted on the excavation machine;
  - (c) an elongated member mounted on the excavation machine for impeding a pressurized medium from dissipating from a bottom of the hole to fracture at least a portion of the material surrounding the hole; and



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- (d) a boom connected to the self-propelled excavation machine, the boom mounting the drill and elongated member, wherein the drill forms the hole and the boom sequentially removes the drill from the hole and inserts the elongated member into the hole.
19. The excavation apparatus of claim 18, wherein the elongated member is a gas injector having a breech and a barrel in communication with the breech.
20. The excavation apparatus of claims 18 or 19, wherein the boom engages the excavation face to hold the boom stationary during formation of the hole and alignment of the elongated member with the hole.
21. The excavation apparatus of claim 18, wherein the end of the drill includes a stepped drill bit to form a stepped drill hole and the boom includes an alignment device that extends outwardly therefrom and contacts the excavation face during alignment of the elongated member with the hole and the alignment device is out of alignment with the hole during alignment.
22. The excavation apparatus of claims 18 or 19, wherein the elongated member is reusable.
23. The excavation apparatus of claims 18 or 19, wherein the elongated member has a downhole end that is tapered inwardly.
24. The excavation apparatus of claims 18, 19, 20 21, 22, or 23, wherein the pressurized medium is a gas.
25. A gas injector apparatus comprising a gas injector having a breech with an opening for loading cartridges, a barrel having a discharge opening for directing and discharging gaseous matter produced by a cartridge in the breech towards a bottom of a hole in an excavation face, the discharge opening facing the bottom of the hole, and a gas impeding portion for dissipating the release of the gaseous matter from the bottom of the hole and thereby pressurize the gaseous matter in the bottom of the hole, the barrel



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- being of sufficient length to position the gas impeding portion in a lower half of the hole and spaced from the excavation face and the bottom of the hole.
26. The gas injector apparatus of claim 25, further comprising a self-propelled mining machine having a boom engaging the gas injector and the gas injector apparatus forms a penetrating cone fracture in the material to be excavated.
27. The gas injector apparatus of claim 25, further comprising an indexer on a boom and a drill on the indexer, the indexer indexing the drill out of alignment with the hole, and wherein the indexer contacts the excavation face to stabilize the indexer when the drill is indexed out of alignment with the hole and the gas injector is indexed into alignment with the hole.
28. A method for fracturing a material, comprising:  
forming a hole in a face of the material;  
inserting an elongated member of an excavation machine into the hole;  
releasing gas through the elongated member into the hole, wherein a discharge opening of the elongated member is located in a bottom portion of the hole and faces the bottom of the hole; and  
sealing the elongated member in the bottom portion of the hole and spaced from the hole opening to pressurized selectively a hole bottom and thereby fracture at least a portion of the material surrounding the hole, wherein the sealing step occurs before the releasing step.
29. The method of claim 28, wherein the sealing step includes engaging the elongated member with an inwardly stepped portion of the hole.
30. The method of claims 28 or 29, wherein the seal is formed at or near the of the elongated member.
31. The method of claims 28 or 29, further comprising engaging an indexer with the face of the material, indexing a drill out of alignment with the hole and indexing the elongated member into alignment with the hole.



32. A gas injector apparatus using small charge blasting techniques, comprising:  
an elongated barrel for insertion into a hole in a material to be broken, the elongated barrel injecting a gas into the hole through a discharge opening and the discharge opening faces a bottom of the hole; and  
a breech, located outside the hole, in communication with the elongated barrel, the breech receiving a cartridge for generating the gas, wherein the elongated barrel forms a seal with an interior wall of the hole, spaced from an opening of the hole and near a bottom of the hole to impede gas from dissipating from the hole.
33. The gas injector apparatus of claim 32, wherein the seal is formed at or near the end of the elongated barrel and pressurized gas in the hole forms a penetrating cone fracture.
34. The gas injector apparatus of claims 32 or 33, further comprising a boom and a drill, wherein the elongated barrel and breech and the drill are both mouthed on the boom and the boom includes a positioning device that contacts a face of the material when the drill is removed from the hole and the elongated barrel is inserted into the hole.
35. A method for fracturing a material, comprising :  
inserting an elongated member of a self-propelled excavation machine into a hole in a face of the material, the elongated member having a breech for receiving a gas generating substance, a barrel and a discharge opening facing the bottom of the hole;  
sealing the elongated member in the hole near the bottom of the hole and spaced from the face;  
releasing gas into a bottom portion of the hole; and  
impeding the escape of gas from the bottom of the hole to pressurize the bottom of the hole and thereby form a penetrating cone fracture extending from a bottom corner of the hole to fracture at least a portion of the material surrounding the hole.
36. The method of claim 35, further comprising:  
engaging a portion of the boom with the face of the material;  
forming the hole in the material with a drill mounted on the boom;  
removing the drill from alignment with the hole; and



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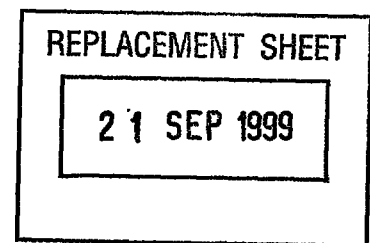
aligning the elongated member with the hole, the elongated member being mounted on the boom with the drill.

37. The method of claims 35 or 36, wherein the gas generating substance is a propellant and the seal is located near the discharge opening.
38. A method for forming a penetrating cone fracture in a material to be broken, comprising:  
engaging a portion of a boom with a surface of the material to be broken;  
drilling a hole in the material using a drill attached to the boom;  
removing the drill from the hole;  
positioning a device for forming a penetrating cone fracture in the material in the hole, wherein the device for forming a penetrating cone fracture is mounted on the boom; and  
forming a penetrating cone fracture in the material to be broken.
39. The method of claim 38, wherein the device for forming a penetrating cone fracture includes a breech for receiving a gas generating substance in communication with an elongated barrel for releasing a gas generated by the gas generating substance into the hole.
40. The method of claim 38, wherein the forming step includes sealing a gas in a bottom of the hole to form the penetrating cone fracture and the seal is located at or near a downhole end of the device for forming a penetrating cone fracture.
41. The method of claim 38, wherein the boom rotates about a longitudinal axis thereof and the portion of the boom is offset from the hole.
42. An apparatus for forming a penetrating cone fracture in a material, comprising:  
a drill and a device for forming the penetrating cone fracture both mounted on a common boom, wherein the drill and device for forming a penetrating cone fracture are sequentially aligned with a selected portion of a working face of the material along a common axis and wherein a free end of the boom engages the working face during sequential alignment of the drill and device for forming a penetrating cone fracture with the selected portion of the working face.



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43. The apparatus of claim 42, wherein the device for forming a penetrating cone fracture includes a breech for receiving a gas generating substance in communication with an elongated barrel for releasing a gas generated by the gas generating substance into the hole and the free end of the boom is out of alignment with the hole.
44. The apparatus of claim 43, wherein the device includes sealing means for sealing the gas in a bottom of the hole to form the penetrating cone fracture, the means for sealing being located near a downhole end of the elongated barrel.
45. The apparatus of claim 44 wherein the distance between the downhole end of the device and the sealing means is less than one third of the length of the device.
46. The apparatus of claim 1, wherein the impeding means is located at or near the bottom of the hole.
47. The method of claim 11, wherein the gas injector is sealed in the hole at or near the bottom of the hole.
48. The method of claims 28 or 35, wherein the discharge opening of the elongated member is located at or near the bottom of the hole.
49. The apparatus of claims 1 or 46, wherein the injecting means includes a breech and the breech is located outside of the hole.
50. The apparatus of claims 19 or 25, wherein the breech is located outside of the hole.
51. The gas injector of claim 25, wherein the gas impeding portion is located at or near a downhole end of the barrel.
52. The method of claims 11 to 15, 28 to 31, 35 to 41, and 47 or 48, further comprising placing an explosive or propellant charge in the bottom of the hole.



53. The method of claims 11 to 15, 28 to 31, 35 to 37, or 47 to 48, wherein the seal impedes substantially the escape of the gas from the hole.
54. The method of claims 11 to 15, 28 to 31, 35 to 37 or 47 to 48, further comprising supplying liquid propellant to a chamber through an opening and closing the opening.
55. A method of fracturing large amounts of material to be excavated, comprising drilling a hole in the material to be fractured with a drill, placing a barrel of a gas injector in the hole, igniting and burning propellant in the gas injector, and forcing gaseous matter rapidly produced by the burning propellant toward the bottom of the hole for rapidly increasing pressure in the hole and fracturing surrounding material, wherein the barrel has a muzzle discharge opening facing a bottom surface of the hole and further comprising the step of placing a second propellant or explosive charge within the hole.
56. A method as claimed in claim 55, wherein the propellant is a liquid propellant and further comprising supplying liquid propellant to a chamber through an opening and closing the opening and wherein the seal is closer to the hole bottom than to the hole opening.
57. A method as claimed in claims 55 to 56, further comprising taking the drill out of alignment with the hole and placing the barrel into alignment with the hole while an extension attached to the drill and gas injector is substantially stationary.
58. A method as claimed in claims 55 to 56, further comprising preventing the gas injector from being accelerated out of the hole by means of a structure held in place against the rearward end of the gas injector and the seal is located at or near the discharge opening.
59. A method as claimed in claims 55 to 58, wherein the gas is discharged from the opening in a direction parallel to a longitudinal axis of the hole and along a longitudinal axis of a bore in the barrel.

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CONTROLLED FRACTURE METHOD AND APPARATUS FOR BREAKING HARD  
COMPACT ROCK AND CONCRETE MATERIALS

ABSTRACT

Hard compact materials, such as rock, concrete, et cetera, are broken by igniting an appropriately designed explosive or propellant charge (101) carried in special charge-containing device (27) with a short barrel (25) which is inserted and sealed into a pre-drilled hole (9) of particular geometry. Holes (9) are percussively drilled with microfractures (19) in and around hole bottoms (13) to provide fracture initiation sites at the hole bottom (13) so as to provide preferred fracture initiation roughly parallel to a free surface of material being excavated. The propellant charge (101) may be placed and ignited within a charge-containing device (27) which includes a short barrel (25) inserted into the holes (9) drilled into the material to be broken. The barrel (25) of this device (27) may be further sealed into the holes (9) by a helical shim (21) or by having a slight shoulder (53) on the barrel pressed against a slight step (49) on the hole wall (43).

Figure 2 and Figure 3c

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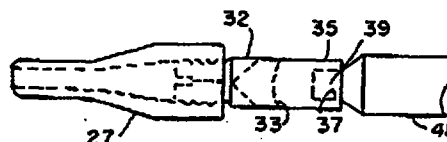
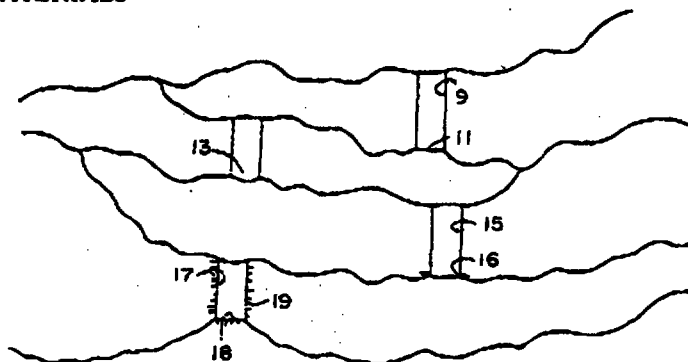
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|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>(51) International Patent Classification 5 :</b><br><br><b>E21C 37/00, F42D 3/04</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <b>A1</b> | <b>(11) International Publication Number:</b> <b>WO 92/02709</b><br><br><b>(43) International Publication Date:</b> 20 February 1992 (20.02.92)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>(21) International Application Number:</b> PCT/US91/05501<br><b>(22) International Filing Date:</b> 6 August 1991 (06.08.91)<br><br><b>(30) Priority data:</b><br>564,595                      9 August 1990 (09.08.90)                      US<br><br><b>(71) Applicant (for all designated States except US):</b> SUNBURST RECOVERY, INC. [US/US]; P.O. Box 2129, Steamboat Springs, CO 80477 (US).<br><br><b>(72) Inventor; and</b><br><b>(75) Inventor/Applicant (for US only) :</b> YOUNG, Chapman, III [US/US]; Sunburst Recovery, Inc., P.O. Box 2129, Steamboat Springs, CO 80477 (US).<br><br><b>(74) Agent:</b> WRAY, James, C.; 1493 Chain Bridge Road, Suite 300, McLean, VA 22101 (US). |           | <b>(81) Designated States:</b> AT, AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH, CH (European patent), CI (OAPI patent), CM (OAPI patent), CS, DE, DE (European patent), DK, DK (European patent), ES, ES (European patent), FI, FR (European patent), GA (OAPI patent), GB, GB (European patent), GN (OAPI patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU, LU (European patent), MC, MG, ML (OAPI patent), MN, MR (OAPI patent), MW, NL, NL (European patent), NO, PL, RO, SD, SE, SE (European patent), SN (OAPI patent), SU, TD (OAPI patent), TG (OAPI patent), US.<br><br>Published<br>With international search report. |

THIS SHEET HAS BEEN  
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**(54) Title:** CONTROLLED FRACTURE METHOD AND APPARATUS FOR BREAKING HARD COMPACT ROCK AND CONCRETE MATERIALS



This Sheet Has Been Replaced

**(57) Abstract**

Hard compact materials, such as rock, concrete, et cetera, are broken by igniting an appropriately designed explosive or propellant charge (101) carried in a special charge-containing device (27) with a short barrel (25) which is inserted and sealed into a pre-drilled hole (9) of particular geometry. Holes (9) are percussively drilled with microfractures (19) in and around hole bottoms (13) to provide fracture initiation sites at the hole bottom (13) so as to provide preferred fracture initiation roughly parallel to a free surface of material being excavated. The propellant charge (101) may be placed and ignited within a charge-containing device (27) which includes a short barrel (25) inserted into the holes (9) drilled into the material to be broken. The barrel (25) of this device (27) may be further sealed into the holes (9) by a helical shim (21) or by having a slight shoulder (53) on the barrel pressed against a slight step (49) on the hole wall (43).