

THERMOPLASTIC RESIN PELLET, PROCESS FOR PREPARING
THERMOPLASTIC RESIN PELLETS AND
EXPANDED THERMOPLASTIC RESIN BEAD

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A process for preparing thermoplastic resin pellets, including extruding a melt of a thermoplastic resin into a gas phase through a die in the form of strands, immersing the strands in a bath containing water and a surfactant to cool the strands, taking the cooled strands out of the bath, and cutting the taken-out strands into pellets.

FIG. 1



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