CLAMPING FIXTURE INCLUDING A CHUCK AND A WORKPIECE PALLET RELEASABLY LOCATED THEREON

Abstract

The clamping fixture comprises a chuck (1) and a workpiece pallet (22) releasably located thereon. The chuck (1) is provided with a clamping mechanism for locating the workpiece pallet (22). The clamping mechanism comprises a plurality of clamping members configured as plungers (10). The workpiece pallet (22) comprises a clamping surface (28a) running essentially along its shell surface (26) for surface contacting the plungers (10) by its front part (12) provided with a compression surface (13) during clamping.

(FIG. 1)