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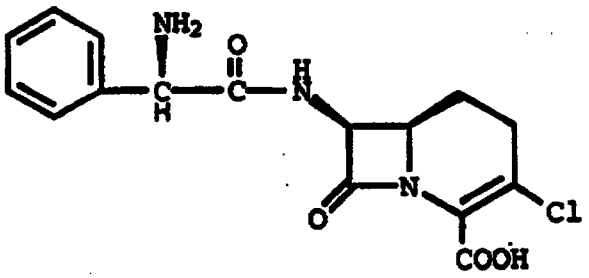
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(54) Title: A PROCESS FOR PREPARING LORACARBEF MONOHYDRATE



(I)

(57) Abstract

The invention is directed to a crystalline anhydrate solvate of loracarbef, and also is directed to a process for preparing a crystalline monohydrate form of the compound of formula (I) which comprises drying a crystalline isopropanolate form of the compound of formula (I) at a temperature of from about 50 °C to about 100 °C to provide a crystalline anhydrate form of the compound of formula (I); and exposing the crystalline anhydrate form of the compound of formula (I) to a relative humidity of from about 90 to about 100 %.