

METALLOPROTEASE INHIBITORS

This invention relates to a series of substituted α -aminosulphonyl-acetohydroxamic acids which are inhibitors of zinc-dependent metalloprotease enzymes. In particular, the compounds are inhibitors of certain members of the matrix metalloprotease (MMP) family.

Matrix metalloproteases (MMPs) constitute a family of structurally similar zinc-containing metalloproteases, which are involved in the remodelling and degradation of extracellular matrix proteins, both as part of normal physiological processes and in pathological conditions. Since they have high destructive potential, MMPs are usually under close regulation and failure to maintain MMP regulation has been implicated as a component of a number of diseases and conditions including pathological conditions, such as atherosclerotic plaque rupture, heart failure, restenosis, periodontal disease, tissue ulceration, cancer metastasis, tumour angiogenesis, age-related macular degeneration, fibrotic disease, rheumatoid arthritis, osteoarthritis and inflammatory diseases dependent on migratory inflammatory cells.

Another important function of certain MMPs is to activate various enzymes, including other MMPs, by cleaving the pro-domains from their protease domains. Thus some MMPs act to regulate the activities of other MMPs, so that over-production of one MMP may lead to excessive proteolysis of extracellular matrix by another. Moreover, MMPs have different substrate preferences (shown in the following Table for selected family members) and different functions within normal and pathological conditions. For recent reviews of MMPs, see Current Pharmaceutical Design, 1996, 2, 624 and Exp. Opin. Ther. Patents, 1996, 6, 1305.

25 TABLE

Enzyme	Other Names	Preferred Substrates
MMP-1	collagenase-1; interstitial collagenase	collagens I, II, III, VII, X; gelatins
MMP-2	gelatinase A; 72kDa gelatinase	gelatins; collagens IV, V, VII, X; elastin; fibronectin; activates pro-MMP-13
MMP-3	stromelysin-1	proteoglycans; laminin; fibronectin; gelatins
MMP-8	collagenase-2; neutrophil collagenase	collagens I, II, III
MMP-9	gelatinase B; 92kDa gelatinase	gelatins; collagens IV, V; elastin
MMP-13	collagenase-3	collagens I, II, III; gelatins
MMP-14	MT-MMP-1	activates pro-MMP-2 & 13; gelatins

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Excessive production of MMP-3 is thought to be responsible for pathological tissue breakdown which underlies a number of diseases and conditions. For example, MMP-3 has been found in the synovium

and cartilage of osteoarthritis and rheumatoid arthritis patients, thus implicating MMP-3 in the joint damage caused by these diseases: see Biochemistry, 1989, 28, 8691 and Biochem. J., 1989, 258, 115. MMP-13 is also thought to play an important role in the pathology of osteoarthritis and rheumatoid arthritis. see Lab. Invest., 1997, 76, 717 and Arthritis Rheum., 1997, 40, 1391.

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The over-expression of MMP-3 has also been implicated in the tissue damage and chronicity of chronic wounds, such as venous ulcers, diabetic ulcers and pressure sores: see Brit. J. Dermatology, 1996, 135, 52. Collagenase-3 (MMP-13) has also recently been implicated in the pathology of chronic wounds (*J Invest Dermatol*, 1997, 109, 96-101).

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Furthermore, the production of MMP-3 may also cause tissue damage in conditions where there is ulceration of the colon (as in ulcerative colitis and Crohn's disease: see J. Immunol., 1997 158, 1582 and J. Clin. Pathol., 1994, 47, 113) or of the duodenum (see Am J. Pathol., 1996, 148, 519).

15 Moreover, MMP-3 is also thought to be involved in skin diseases such as dystrophic epidermolysis bullosa (see Arch. Dermatol. Res., 1995, 287, 428) and dermatitis herpetiformis (see J. Invest. Dermatology, 1995, 105, 184).

Rupture of atherosclerotic plaques by MMP-3 has also been described (see e.g. Circulation, 1997, 96, 396). Thus, MMP-3 inhibitors may find utility in the treatment of conditions caused by or complicated by embolic phenomena such as cardiac or cerebral infarctions.

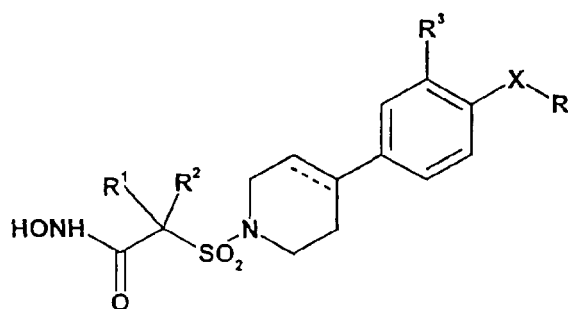
Studies of human cancers have shown that MMP-2 is activated on the invasive tumour cell surface (see J. Biol.Chem., 1993, 268, 14033) and BB-94, a non-selective peptidic hydroxamate MMP inhibitor, has
25 been reported to decrease the tumour burden and prolong the survival of mice carrying human ovarian carcinoma xenografts (see Cancer Res., 1993, 53, 2087).

Various series of MMP inhibitors have appeared in the literature which have a carbonyl moiety (CO) and a sulphone moiety (SO₂) with a two atom "spacer" interposed between them. For example, α -arylsulphonamido-substituted acetohydroxamic acids are disclosed in EP-A-0606046, WO-A-9627583
30 and WO-A-9719068, whilst EP-A-0780386 discloses certain related sulphone-substituted hydroxamic acids.

The compounds of the present invention represent a new class of compounds, and are inhibitors of some of the members of the MMP family. In particular, they are inhibitors of MMP-3 and/or MMP-13, with
35 certain compounds exhibiting varying degrees of selectivity over other MMPs, such as MMP-1, MMP-2, MMP-9 and MMP-14. Thus they may be of utility in treating diseases and conditions mediated by MMPs, in particular MMP-3 and/or MMP-13.

A series of substances related to the instant invention were disclosed in International Patent Application
40 number publication no. WO 99/29667, herein incorporated by reference in its entirety.

According to one aspect of the present invention ("A"), there is provided a compound of formula (I):



(I)

and pharmaceutically-acceptable salts thereof, and solvates thereof,

5 wherein

the dotted line represents an optional bond,

X is a monocyclic aromatic linker moiety selected from phenylene, pyridinylene, pyrazolylene, thiazolylene, thienylene, furylene, pyrimidinylene, pyrazinylene, pyridazinylene, pyrrolylene, oxazolylene, isoxazolylene, oxadiazolylene, thiadiazolylene, imidazolylene, triazolylene, or tetrazolylene;

10 R is H, C_{1-4} alkyl optionally substituted by C_{1-4} alkoxy, NR^4R^5 or OH, or R is C_{1-4} alkoxy optionally substituted by 1 or 2 substituents selected from (C_{1-4} alkyl optionally substituted by OH), C_{1-4} alkoxy, OH and NR^4R^5 ;

R^1 and R^2 are each independently H, C_{1-6} alkyl optionally substituted by OH or C_{1-4} alkoxy, or

15 C_{2-6} alkenyl;

or R^1 and R^2 are taken together, with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO_2 and NR^6 , and which 3- to 7-membered ring is optionally substituted by one or more OH;

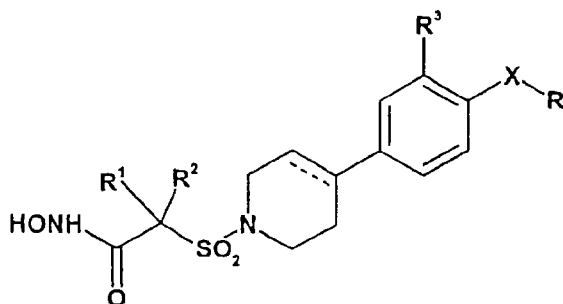
R^3 is H, halo, methyl, or methoxy;

20 R^4 and R^5 are each independently H or C_1 to C_6 alkyl optionally substituted by OH, C_1 to C_4 alkoxy or aryl,

or R^4 and R^5 can be taken together with the N atom to which they are attached, to form a 3- to 7-membered ring, optionally incorporating a further hetero- moiety selected from O, S, SO_2 and NR^7 ; and R^6 and R^7 are each independently H or C_1 to C_4 alkyl.

25

According to a further aspect of the invention ("B"), there is provided a compound of formula (I):



(I)

and pharmaceutically-acceptable salts thereof, and solvates thereof,

wherein

the dotted line represents an optional bond;

X is a monocyclic aromatic linker moiety selected from pyrazolylene, thiazolylene, pyrazinylene,

- 5 pyridazinylene, pyrrolylene, oxazolylene, isoxazolylene, oxadiazolylene, thiadiazolylene, imidazolylene, triazolylene, or tetrazolylene;

R is H, C₁₋₄ alkyl optionally substituted by C₁₋₄ alkoxy or NR⁴R⁵ or OH, or

C₁₋₄ alkoxy optionally substituted by 1 or 2 substituents selected from (C₁₋₄ alkyl optionally substituted by OH), C₁₋₄ alkoxy, OH and NR⁴R⁵;

- 10 R¹ and R² are each independently H, C₁₋₆ alkyl optionally substituted by OH or C₁₋₄ alkoxy, or C₂₋₆ alkenyl;

or R¹ and R² are taken, together with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO₂ and NR⁶, and which 3- to 7-membered ring is optionally substituted by one or more OH;

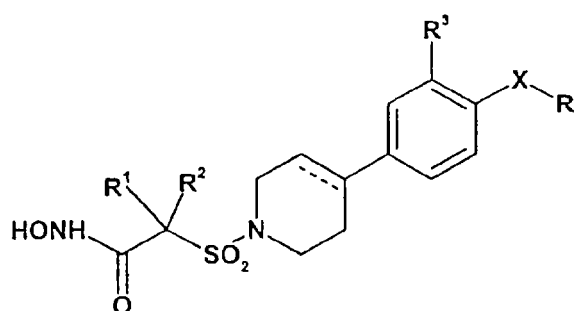
- 15 R³ is H, halo, methyl, or methoxy;

R⁴ and R⁵ are each independently H or C₁ to C₆ alkyl optionally substituted by OH, C₁ to C₄ alkoxy or aryl,

or R⁴ and R⁵ can be taken together with the N atom to which they are attached, to form a 3- to 7-membered ring, optionally incorporating a further hetero- moiety selected from O, S, SO₂ and NR⁷; and

- 20 R⁶ and R⁷ are each independently H or C₁ to C₄ alkyl.

According to a further aspect of the invention ("C") there is provided a compound of formula (I):



(I)

and pharmaceutically-acceptable salts thereof, and solvates thereof,

wherein

the dotted line represents an optional bond;

X is a monocyclic aromatic linker moiety selected from phenylene, pyridinylene, pyrazolylene,

- 5 thiazolylene, thienylene, furylene, pyrimidinylene, pyrazinylene, pyridazinylene, pyrrolylene, oxazolylene, isoxazolylene, oxadiazolylene, thiadiazolylene, imidazolylene, triazolylene, or tetrazolylene;

R is C₁₋₄ alkyl substituted by NR⁴R⁵, C₁₋₄ alkoxy substituted by NR⁴R⁵, or C₁₋₄ alkoxy substituted by 2 substituents selected from (C₁₋₄ alkyl optionally substituted by OH), C₁₋₄ alkoxy, OH and NR⁴R⁵;

R¹ and R² are each independently H, C₁₋₆ alkyl optionally substituted by OH or C₁₋₄ alkoxy, or

- 10 C₂₋₆ alkenyl;

or R¹ and R² are taken together, with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO₂ and NR⁶, and which 3- to 7-membered ring is optionally substituted by one or more OH;

R³ is H, halo, methyl, or methoxy;

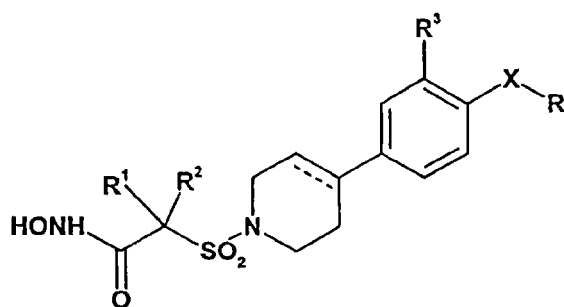
- 15 R⁴ and R⁵ are each independently H or C₁ to C₆ alkyl optionally substituted by OH, C₁ to C₄ alkoxy or aryl,

or R⁴ and R⁵ can be taken together with the N atom to which they are attached, to form a 3- to 7-membered ring, optionally incorporating a further hetero- moiety selected from O, S, SO₂ and NR⁷; and

R⁶ and R⁷ are each independently H or C₁ to C₄ alkyl.

20

According to a further aspect of the invention ("D") there is provided a compound of formula (I):



(I)

and pharmaceutically-acceptable salts thereof, and solvates thereof,

wherein

the dotted line represents an optional bond,

X is a monocyclic aromatic linker moiety selected from phenylene, pyridinylene, pyrazolylene, thiazolylene, thienylene, furylene, pyrimidinylene, pyrazinylene, pyridazinylene, pyrrolylene,

5 oxazolylene, isoxazolylene, oxadiazolylene, thiadiazolylene, imidazolylene, triazolylene, or tetrazolylene;

R is H, C₁₋₄ alkyl optionally substituted by C₁₋₄ alkoxy, NR⁴R⁵ or OH, or

C₁₋₄ alkoxy optionally substituted by 1 or 2 substituents selected from (C₁₋₄ alkyl optionally substituted by OH), C₁₋₄ alkoxy, OH and NR⁴R⁵;

R¹ and R² are each independently C₁₋₆ alkyl substituted by OH;

10 or R¹ and R² are taken together, with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO₂ and NR⁶, and which 3- to 7-membered ring is substituted by one or more OH;

R³ is H, halo, methyl, or methoxy,

R⁴ and R⁵ are each independently H or C₁ to C₆ alkyl optionally substituted by OH, C₁ to C₄ alkoxy or

15 aryl,

or R⁴ and R⁵ can be taken together with the N atom to which they are attached, to form a 3- to 7-membered ring, optionally incorporating a further hetero- moiety selected from O, S, SO₂ and NR⁷; and R⁶ and R⁷ are each independently H or C₁ to C₄ alkyl.

20 In all the above definitions A, B, C and D, unless otherwise indicated, alkyl, alkenyl, alkoxy, etc. groups having three or more carbon atoms may be straight chain or branched chain.

All the compounds of formula (I) in aspects A, B, C and D above may contain one or more chiral centres and therefore can exist as stereoisomers, i.e. as enantiomers or diastereoisomers, as well as mixtures

25 thereof. The invention includes both the individual stereoisomers of the compounds of formula (I) and any mixture thereof. Separation of diastereoisomers may be achieved by conventional techniques, e.g. by fractional crystallisation or chromatography (including HPLC) of a diastereoisomeric mixture of a compound of formula (I) or a suitable salt or derivative thereof. An individual enantiomer of a compound of formula (I) may be prepared from a corresponding optically pure intermediate or by

30 resolution, either by HPLC of the racemate using a suitable chiral support or, where appropriate, by fractional crystallisation of the diastereoisomeric salts formed by reaction of the racemate with a suitable optically active base or acid, as appropriate to the specific compound to be resolved. Furthermore, compound of formula (I) which contain alkenyl groups can exist as cis- or trans- geometric isomers.

Again, the invention includes both the separated individual geometric isomers as well as mixtures

35 thereof. Certain of the compounds of formula (I) may be tautomeric and all possible tautomers are included in the scope of this invention. Certain of the compounds of formula (I) may exhibit zwitterionic behaviour and all possible zwitterions are included in the scope of this invention. Also included in the invention are radiolabelled derivatives of compounds of formula (I) which are suitable for biological studies.

The pharmaceutically acceptable salts of all the compounds of the formula (I) include the acid addition and the base salts thereof. The term "pharmaceutically acceptable" means suitable for use in human or non-human animal medicine

- 5 Suitable acid addition salts are formed from acids which form non-toxic salts and examples include the hydrochloride, hydrobromide, hydroiodide, sulphate, hydrogen sulphate, nitrate, phosphate, hydrogen phosphate, acetate, maleate, fumarate, lactate, tartrate, citrate, gluconate, succinate, benzoate, methanesulphonate, benzenesulphonate and p-toluenesulphonate salts.
- 10 Suitable base salts are formed from bases which form non-toxic salts and examples include the aluminium, calcium, lithium, magnesium, potassium, sodium, zinc, tris, meglumine, choline, olamine, diolamine, ethylenediamine, benethamine, benzathene, glucosamine, nicotinamide, ornithine, guanidine, guanine, arginine and procaine salts.
- 15 For a review on suitable salts see for example Berge et al, J. Pharm. Sci., 66, 1-19 (1977).

- Solvates (e.g. hydrates) of the compounds and salts of aspects A, B, C and D of the invention are included in the invention. In some cases, the solvate may be the direct product of a reaction to make a compound or salt of the invention in a solvent, in which case no further transformation step would be
- 20 necessary. In other cases, solvates may be made by methods known in the art, such as by crystallisation from a solvent.

- Prodrugs of the compounds of aspects A, B, C and D of the invention, their pharmaceutically acceptable salts and solvates thereof, are also envisaged by the invention. For reference as to how to prepare
- 25 prodrugs, see standard texts in this field, for example "Design of Prodrugs" ed. H.Bundgaard (1985, Elsevier, Amsterdam / New York / Oxford).

- For aspects C and D of the invention, X is preferably phenylene, pyridinylene, pyrazolylene or thiazolylene.
- 30 For aspects C and D of the invention, X is more preferably 1,3-phenylene, 2,6-pyridinylene, 1,3-pyrazolylene or 2,5-thiazolylene.

For aspect B of the invention X is preferably pyrazolylene or thiazolylene.

For aspect B of the invention X is more preferably 1,3-pyrazolylene or 2,5-thiazolylene.

- 35 For aspects B and D of the invention R is preferably H, methoxy, $O(CH_2)_2OH$, $O(CH_2)_2OCH_3$, $O(CH_2)_2N(CH_3)_2$, $O(CH_2)_2NHCH_3$, $O(CH_2)_2NH_2$, CH_2NHCH_3 , morpholinomethyl, 2-morpholinoethoxy, 2R-2,3-dihydroxy-1-propyloxy, 2S-2,3-dihydroxy-1-propyloxy or 1,3-dihydroxy-2-propyloxy.
- 40 For aspects B and D of the invention R is most preferably $O(CH_2)_2OH$ or $O(CH_2)_2NH_2$.

For aspect C of the invention R is preferably $O(CH_2)_2N(CH_3)_2$, $O(CH_2)_2NHCH_3$, $O(CH_2)_2NH_2$, CH_2NHCH_3 , morpholinomethyl, 2-morpholinoethoxy, 2R-2,3-dihydroxy-1-propyloxy, 2S-2,3-dihydroxy-1-propyloxy or 1,3-dihydroxy-2-propyloxy.

For aspect C of the invention R is most preferably $O(CH_2)_2NH_2$.

5

For aspects B and C of the invention preferably R^1 and R^2 are each independently C_{1-6} alkyl optionally substituted by OH,

or R^1 and R^2 are taken together, with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO_2 and NR^6 , and which 3- to 7-

10 membered ring is optionally substituted by one or more OH.

For aspects B and C of the invention more preferably R^1 and R^2 are each CH_3 ,

or R^1 and R^2 are taken together, with the C atom to which they are attached, to form a tetrahydropyran-4-ylidene, piperidin-4-ylidene, 1-methylpiperidin-4-ylidene, or 3,4-dihydroxycyclopentylidene moiety.

For aspects B and C of the invention, yet more preferably R^1 and R^2 are taken together, with the C atom

15 to which they are attached, to form a tetrahydropyran-4-ylidene, *cis*-3,4-dihydroxycyclopentylidene, *trans*-3,4-dihydroxycyclopentylidene or piperidin-4-ylidene moiety.

For aspects B and C of the invention, most preferably R^1 and R^2 are taken together, with the C atom to which they are attached, to form a tetrahydropyran-4-ylidene, piperidin-4-ylidene, or *cis*-3,4-

20 dihydroxycyclopentylidene where the hydroxy substituents have a *cis*-relationship to the hydroxamate moiety.

For aspect D of the invention, R^1 and R^2 are preferably taken together, with the C atom to which they are attached, to form a 3,4-dihydroxycyclopentylidene moiety.

For aspect D of the invention, most preferably R^1 and R^2 are taken together, with the C atom to which

25 they are attached, to form a *cis*-3,4-dihydroxycyclopentylidene group where the hydroxy substituents have a *cis*-relationship to the hydroxamate moiety.

For aspects A, B, C and D of the invention R^3 is preferably methyl.

30 A preferred group of substances are those selected from the compounds of the Examples and the pharmaceutically acceptable salts and solvates thereof, especially the compounds of Examples 3, 6 and 14 below, and salts and solvates thereof.

The invention further provides synthetic methods for the production of compounds, salts and solvates of the invention, which are described below and in the Examples. The skilled man will appreciate that the compounds and salts of the invention could be made by methods other than those herein described, by adaptation of the methods herein described and/or adaptation of methods known in the art, for example the art described herein. Specific art which may be mentioned includes WO 99/29667, "Comprehensive Organic Transformations" by RC Larock, VCH Publishers Inc. (1989), "Advanced Organic Chemistry" by J

40 March, Wiley Interscience (1985), "Designing Organic Synthesis" by S Warren, Wiley Interscience (1978),

“Organic Synthesis - The Disconnection Approach” by S Warren, Wiley Interscience (1982), “Guidebook to Organic Synthesis” by RK Mackie and DM Smith, Longman (1982), “Protective Groups in Organic Synthesis” by TW Greene and PGM Wuts, John Wiley and Sons Inc (1999), and PJ Kocienski, in “Protecting Groups”, Georg Thieme Verlag (1994), references therein, and any updated versions of the
5 aforementioned standard works.

Where desired or necessary, the compound of formula (I) can be converted into a pharmaceutically acceptable salt thereof, conveniently by mixing together solutions of a compound of formula (I) and the desired acid or base, as appropriate. The salt may be precipitated from solution and collected by filtration,
10 or may be collected by other means such as by evaporation of the solvent. In some cases, the salt may be the direct product of a reaction to make a compound or salt of the invention in a solvent, in which case no further transformation step would be necessary

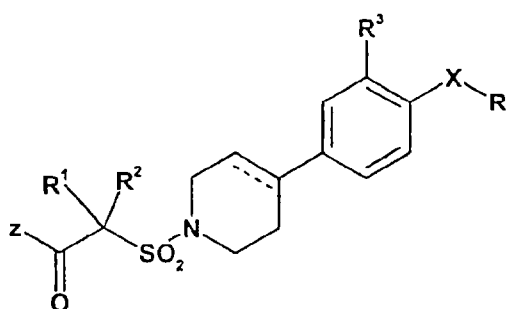
It is to be understood that the synthetic transformation methods mentioned herein may be carried out in various different sequences in order that the desired compounds can be efficiently assembled. The skilled
15 chemist will exercise his judgement and skill as to the most efficient sequence of reactions for synthesis of a given target compound.

It will be apparent to those skilled in the art that sensitive functional groups may need to be protected and deprotected during synthesis of a compound of the invention. This may be achieved by conventional
20 methods, for example as described in “Protective Groups in Organic Synthesis” by TW Greene and PGM Wuts, John Wiley & Sons Inc (1999).

The following methods are illustrative of the general synthetic procedures which may be adopted in order
25 to obtain the compounds of the invention.

In the synthetic methods below, unless otherwise specified, the substituents are as defined above with reference to the compounds of formula (I) as defined above with respect to aspects A, B, C and D.

30 A compound of formula (I) may be prepared directly from a corresponding acid or acid derivative of formula (II):



(II)

where Z is chloro, bromo, iodo, C₁₋₃ alkyloxy or HO.

When prepared directly from the ester of formula (II), where Z is C₁₋₃ alkyloxy, the reaction may be carried out by treatment of the ester with hydroxylamine, preferably up to a 3-fold excess of
 5 hydroxylamine, in a suitable solvent at from about room temperature to about 85°C. The hydroxylamine is conveniently generated in situ from a suitable salt such as its hydrochloride salt by conducting the reaction in the presence of a suitable base such as an alkali metal carbonate or bicarbonate, e.g. potassium carbonate. Preferably the solvent is a mixture of methanol and tetrahydrofuran and the reaction is temperature is from about 65 to 70°C.

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Alternatively, the ester (II, where Z is C₁₋₃ alkyloxy) may be converted by conventional hydrolysis to the corresponding carboxylic acid (II, Z is HO) which is then transformed to the required hydroxamic acid of formula (I). [If the R, R¹ or R² moieties contain any free hydroxyl groups, these should be protected with groups inert to this functional group interconversion reaction sequence, and released following it, using
 15 standard methodology.]

Preferably the hydrolysis of the ester is effected under basic conditions using about 2- to 6-fold excess of an alkali metal hydroxide in aqueous solution, optionally in the presence of a co-solvent, at from about room temperature to about 85°C. Typically the co-solvent is a mixture of methanol and tetrahydrofuran
 20 or a mixture of methanol and 1,4-dioxan and the reaction temperature is from about 40 to about 70°C.

The subsequent coupling step may be achieved using conventional amide-bond forming techniques, e.g. via the acyl halide derivative (II, Z is Cl, I or Br) and hydroxylamine hydrochloride in the presence of an excess of a tertiary amine such as triethylamine or pyridine to act as acid-scavenger, optionally in the
 25 presence of a catalyst such as 4-dimethylaminopyridine, in a suitable solvent such as dichloromethane, at from about 0°C to about room temperature. For convenience, pyridine may also be used as the solvent. Such acyl halide substrates are available from the corresponding acid via conventional methods.

In particular, any one of a host of amino acid coupling variations may be used. For example, the acid of
 30 formula (II) wherein Z is HO may be activated using a carbodiimide such as 1,3-dicyclohexylcarbodiimide or 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (often

referred to as "water-soluble carbodiimide" or "WSCDI") optionally in the presence of 1-hydroxybenzotriazole or 1-hydroxy-7-aza-1H-1,2,3-benzotriazole (HIOAt) and/or a catalyst such as 4-dimethylaminopyridine, or by using HOAt or a halotrisaminophosphonium salt such as bromotris(pyrrolidino)-phosphonium hexafluorophosphate. Either type of coupling is conducted in a suitable solvent such as dichloromethane, N-methylpyrrolidine (NMP) or dimethylformamide (DMF), optionally in the presence of pyridine or a tertiary amine such as N-methylmorpholine or N-ethyl-diisopropylamine (for example when either the hydroxylamine or the activating reagent is presented in the form of an acid addition salt), at from about 0°C to about room temperature. Typically, from 1.1 to 2.0 molecular equivalents of the activating reagent and from 1.0 to 4.0 molecular equivalents of any tertiary amine present are employed.

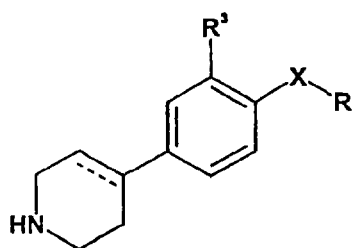
Preferred reagents for mediating the coupling reaction are HOAt, WSCDI and O-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate (HATU).

Preferably a solution of the acid (II, Z is HO) and N-ethyl-diisopropylamine in a suitable solvent such as anhydrous dimethylformamide or anhydrous 1-methylpyrrolidin-2-one, under nitrogen, is treated with up to a 1.5-fold excess of HATU at about room temperature followed, after about 15 to 30 minutes, with up to about a 3-fold excess of hydroxylamine hydrochloride and up to about a 4-fold excess of N-ethyl-diisopropylamine, optionally in the same solvent, at the same temperature.

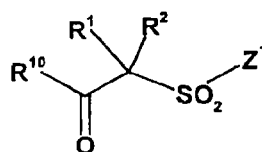
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More preferably the acid (II, Z is HO) is reacted with a carbodiimide, HOBt and hydroxylamine hydrochloride in pyridine in a suitable co-solvent such as dichloromethane.

An ester of formula (II, Z is C₁₋₃ alkyloxy) may be prepared from an appropriate amine of formula (III) by sulphonylation with an appropriate compound of formula (IV), wherein R¹⁰ is C₁₋₃ alkyloxy and Z¹ is a leaving group such as Br, I or Cl.



(III)



(IV)

Preferably, Z¹ is chloro.

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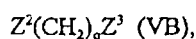
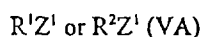
The reaction may be effected in the presence of an appropriate base in a suitable solvent at from about 0°C to about room temperature. For example, when both R¹ and R² are hydrogen, an appropriate base is

1,8-diazabicyclo[5.4.0]undec-7-ene and a suitable solvent is dichloromethane. Alternatively, the base can be sodium imidazolidate. An alternative method is to make a N-trialkylsilyl derivative of (III), and mix with (IV) at room temperature in tetrahydrofuran (THF) in the presence of a catalytic amount of benzenesulphonic acid (BSA).

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Certain esters of formula (II, Z is C₁₋₃ alkyloxy) wherein at least one of R¹ and R² is other than hydrogen may be conveniently obtained from the α-carbanion of an ester of formula (II) wherein at least one of R¹ and R² is hydrogen by conventional C-alkylation procedures using an alkylating agent of formula (VA) or (VB):

10



- 15 where the (CH₂)_q moiety of (VB) optionally incorporates a hetero- moiety selected from O, S, SO, SO₂ and NR⁶, and is optionally substituted by one or more optionally protected OH, and which NR⁶ group may be optionally protected, wherein R¹ and R² are not hydrogen, Z² and Z³ may be the same or different and are suitable leaving groups such as chloro, bromo, iodo, C₁-C₄ alkane sulphonyloxy, trifluoromethanesulphonyloxy or arylsulphonyloxy (e.g. benzenesulphonyloxy or p-toluenesulphonyloxy), and q is 3, 4, 5, 6 or 7. Other conditions are outlined below - sections vii) and x).

20

Preferably, Z² and Z³ are selected from bromo, iodo and p-toluenesulphonyloxy.

- 25 The carbanion may be generated using an appropriate base in a suitable solvent, optionally in the presence of a phase transfer catalyst (PTC). Typical base-solvent combinations may be selected from lithium, sodium or potassium hydride, lithium, sodium or potassium bis(trimethylsilyl)amide, lithium diisopropylamide and butyllithium, potassium carbonate, sodium or potassium t-butoxide, together with toluene, ether, DMSO, 1,2-dimethoxyethane, tetrahydrofuran, 1,4-dioxan, dimethylformamide, N,N-dimethylacetamide, 1-methylpyrrolidin-2-one and any mixture thereof.

30

Preferably the base is sodium hydride and the solvent is dimethylformamide, optionally with tetrahydrofuran as co-solvent, or 1-methylpyrrolidin-2-one. For monoalkylation up to about a 10% excess of base is employed whilst, for dialkylation, from about 2 to about 3 molar equivalents are generally appropriate.

35

Typically, the carbanion is generated at about room temperature, under nitrogen, and subsequently treated with the required alkylating agent at the same temperature.

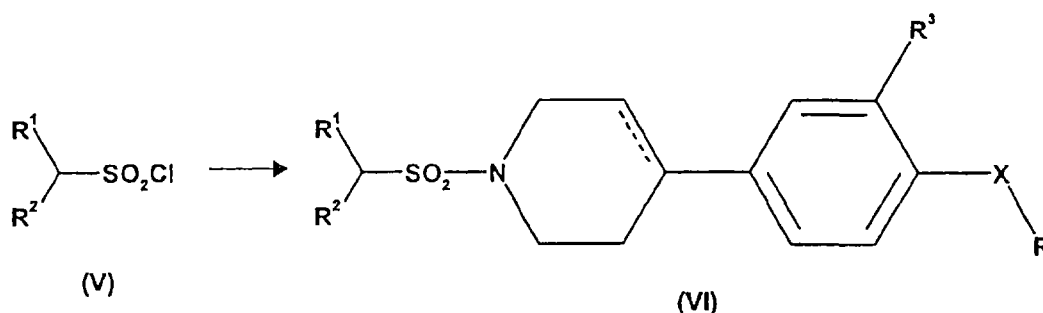
Clearly, when dialkylation is required and R¹ and R² are different, the substituents may be introduced in tandem in a "one-pot reaction" or in separate steps.

40

An amine of formula (III) may be obtained by standard chemical procedures

Other amines of formula (III), when neither commercially available nor subsequently described, can be obtained either by analogy with the processes described in the Preparations section below or by conventional synthetic procedures, in accordance with standard textbooks on organic chemistry or literature precedent, from readily accessible starting materials using appropriate reagents and reaction conditions.

Another way of making compounds of formula (II) where ZCO is an ester moiety, is via the reaction sequence

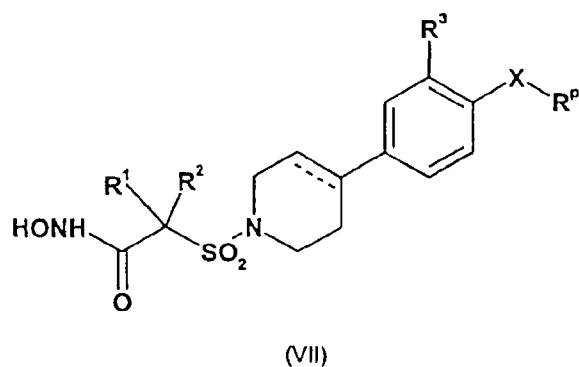


The appropriate sulfonyl chloride (V) is reacted with compound (III - see above) optionally in the presence of a base and in a suitable solvent. The resulting sulphonamide (VI) is reacted with a suitable base such as *n*-butyllithium, sodium hydride or potassium *t*-butoxide in a suitable anhydrous non-protic solvent to generate the carbanion α to the sulphonamide moiety, which is then reacted with for example dimethyl carbonate or methyl chloroformate, in suitable conditions, either of which reagent would give the compound (II) where Z is methoxy.

Compounds of formula (I) where R contains a free NH, NH₂ and/or OH group (apart from on the hydroxamic acid moiety) may conveniently be prepared from a corresponding N- or O-protected species (VII below). As such, compounds of formula (VII) where R^p is a O- and/or N-protected version of a corresponding compound of the formula (I), are included in the scope of this invention, with regard to aspects A, B, C and D of the invention and the specific compounds of formula (I) mentioned herein, such as those mentioned in the Preparations, as appropriate, below. Suitable protection / deprotection regimes are well known in the art, such as those mentioned in "Protective Groups in Organic Synthesis" by TW Greene and PGM Wuts, John Wiley & Sons Inc (1999).

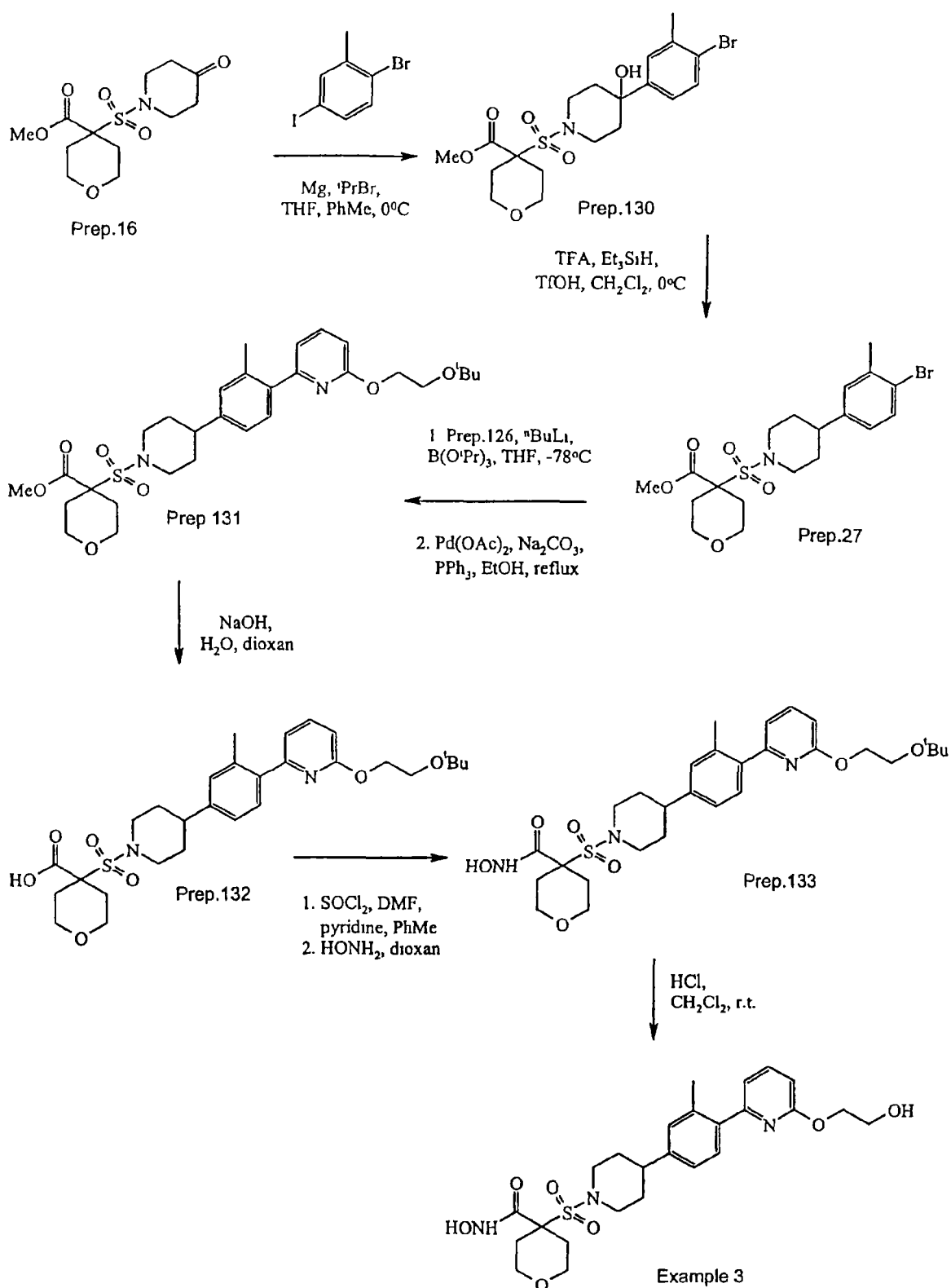
Suitable OH-protecting groups and regimes include the ethers such as *t*-butyloxy, tri(C₁₋₄)silyloxy, etc., and esters such as carbonates, sulphonates, C₁₋₄ acylates, etc. mentioned by Greene and Wuts, *ibid.* chapter 2. Suitable NH-protecting groups and regimes can be found in Greene and Wuts, *ibid.* chapter 7, and include amides such as "Boc", amines such as benzyl, etc

Compounds of formula (VII) may be made by methods described herein and /or by variation of methods described herein which the skilled man will appreciate are routine variations.



An example of a suitable OH-protecting group is the trimethylsilyl (TMS) group and the protection, reaction, deprotection sequence can be summarised by steps a) to c) below:

- 5 a) ClSiMe_3 (1.1 equiv per OH), WSCDI (1.1 to 1.2 equiv), HOBT or HOAT (1 to 1.1 equiv),
b) $\text{NH}_2\text{OH}\cdot\text{HCl}$ (3 equiv) in DMF/pyridine or CH_2Cl_2 /pyridine (3/1 to 1/1) at rt for between 4 and 20 hours.
c) TMS group removed by acid work-up.
- 10 Another example of a suitable OH-protecting group is the t-butyl (tBu) group which can be carried through the synthetic process and removed in the last step of the process. An example of the route is outlined in the scheme below (in relation to the synthesis of the compound of Example 3 - via compounds of the Preparations mentioned below).

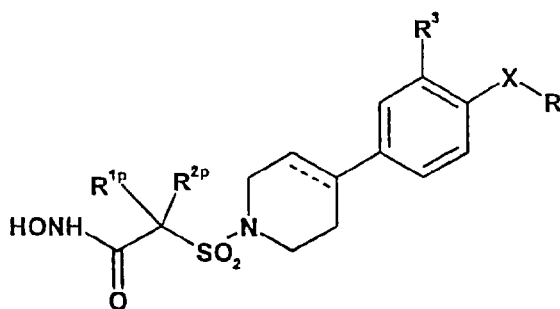


An example of a suitable NH-protecting group is the t-butoxycarbonyl (Boc) group. This group can be introduced in standard ways, such as those delineated in the Examples and Preparations section below. After the hydroxamic acid unit has been introduced, the Boc group can be removed for example by treatment of the N-Boc compound in methanol or dichloromethane saturated with HCl gas, at room temperature for 2 to 4 hours.

Compounds of formula (I) where R^1 and/or R^2 , either independently or together, contain a free NH, NH_2 and/or OH group (apart from on the hydroxamic acid moiety) may conveniently be prepared from a corresponding N- and/or O-protected species (XII below). As such, compounds of formula (XII) where R^{1p} and/or R^{2p} is a O- and/or N-protected version of a corresponding compound of the formula (I), are included in the scope of this invention, with regard to aspects A, B, C and D of the invention and the specific compounds of formula (I) mentioned herein, such as those compounds of formula (XII) mentioned in the Preparations, as appropriate, below. Suitable protection / deprotection regimes are well known in the art, such as those mentioned in "Protective Groups in Organic Synthesis" by TW Greene and PGM Wuts, John Wiley & Sons Inc (1999)

Suitable OH-protecting groups and regimes include the ethers such as t-butyloxy, $tri(C_{1-4})$ silyloxy, etc., and esters such as carbonates, sulphonates, C_{1-4} acylates, etc. mentioned by Greene and Wuts, *ibid.* chapter 2. Suitable NH-protecting groups and regimes can be found in Greene and Wuts, *ibid.* chapter 7, and include amides such as "Boc", amines such as benzyl, etc.

Compounds of formula (XII) may be made by methods described herein and /or by variation of methods described herein which the skilled man will appreciate are routine variations.



(XII)

25

An example of a suitable OH-protecting group is the trimethylsilyl (TMS) group and the protection, reaction, deprotection sequence can be summarised by steps a) to c) below:

- a) $ClSiMe_3$ (1.1 equiv per OH), WSCDI (1.1 to 1.2 equiv), HOBT or HOAT (1 to 1.1 equiv),
- b) $NH_2OH.HCl$ (3 equiv) in DMF/pyridine or CH_2Cl_2 /pyridine (3/1 to 1/1) at rt for between 4 and 20 hours
- c) TMS group removed by acid work-up.

30

Another example of a suitable OH-protecting group is the t-butyl ('Bu) group which can be carried through the synthetic process and removed in the last step of the process. An example of the route is outlined in the scheme below (in relation to the synthesis of the compound of Example 3 - via

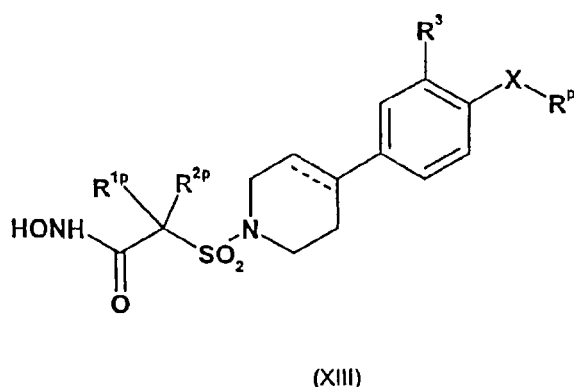
5 compounds of the Preparations mentioned below)

An example of a suitable NH-protecting group is the t-butoxycarbonyl (Boc) group. This group can be introduced in standard ways, such as those delineated in the Examples and Preparations section below. After the hydroxamic acid unit has been introduced, the Boc group can be removed for example by

10 treatment of the N-Boc compound in methanol or dichloromethane saturated with HCl gas, at room temperature for 2 to 4 hours.

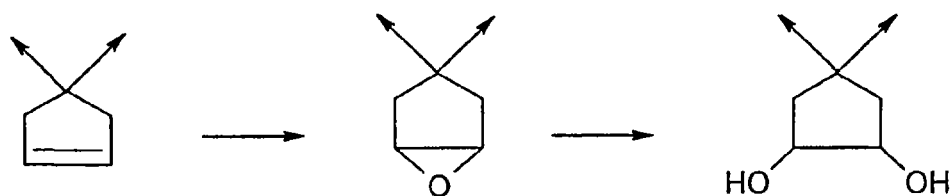
An extension of the above is where the compound of formula (I) contains a free, OH, NH and/or NH₂ group in R¹, R² and R (e.g. some Examples below). In this case a suitable precursor could be the

15 compound of formula (XIII) below:



where the substituents are as previously defined

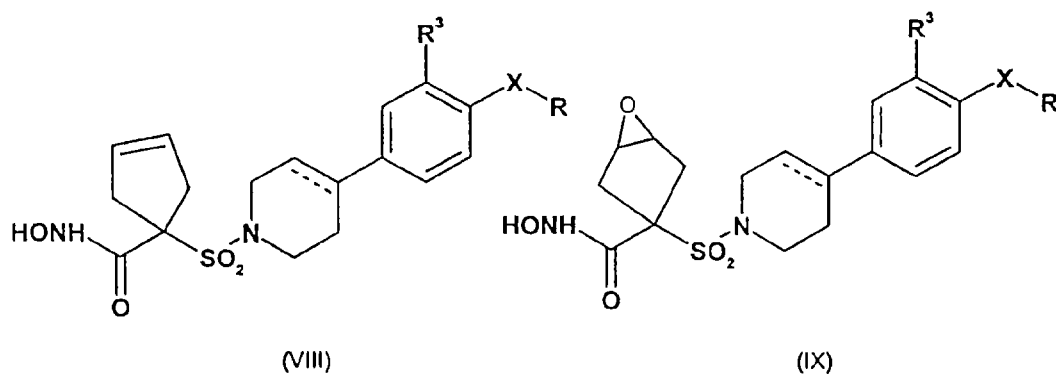
20 Compounds of formula (I) and appropriate intermediates thereto where R¹ and R² are taken together as 3,4-dihydroxycyclopentylidene can be made via the corresponding intermediacy of a corresponding cyclopent-3-enylidene moiety, viz.:



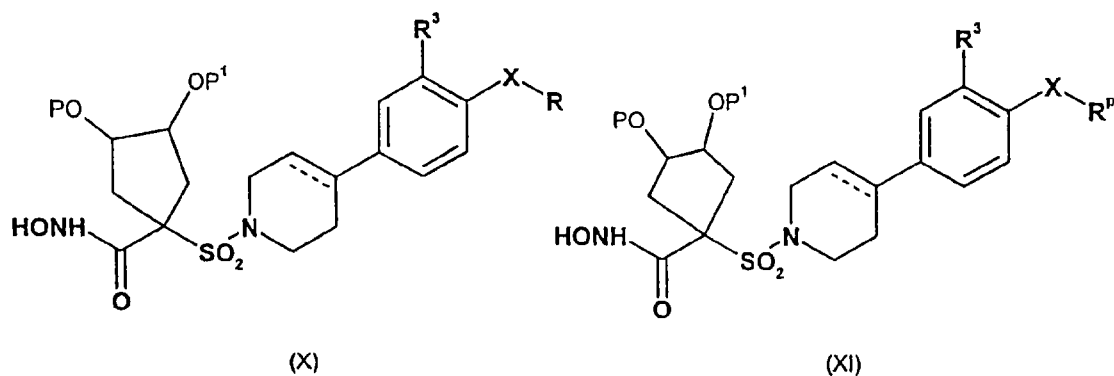
25 Cyclopentylidene intermediates can be epoxidised to give the corresponding epoxide using standard methods. The epoxide can be reacted in a number of different methods to give the diol product. By

suitable choice of reagents, conditions etc., the skilled chemist can make diols with any desired stereochemistry, using well-known methods.

- As such, compounds of the formula (VIII) and (IX) below are included in the scope of the invention, with regard to aspects A, B, C and D and also with respect to intermediates to appropriate individual compounds of formula (I) mentioned herein.



- Also included in the invention are intermediates of formula (X) and (XI), where R^p is defined as above for compounds of formula (VII) wherein P and P' represent standard OH and 1,2-diol protecting groups mentioned in Greene and Wuts, *ibid.*, chapter 2. P and P' are preferably taken together and form an acetonide moiety.



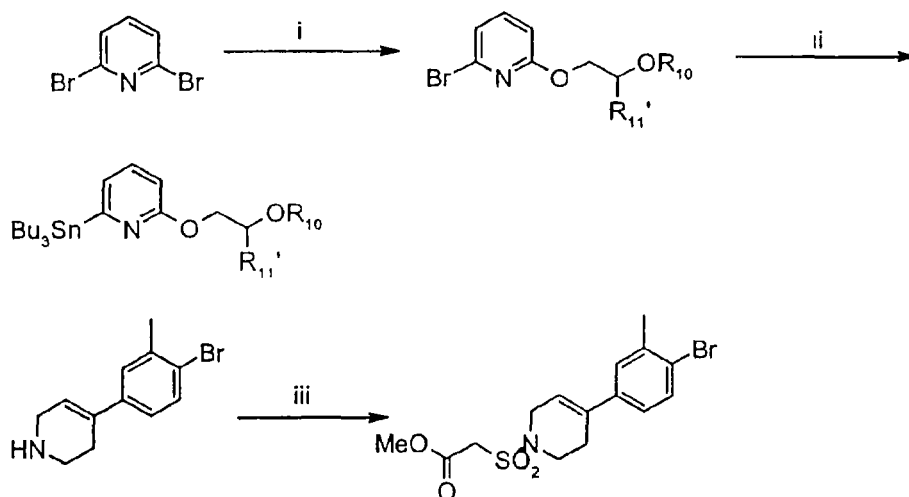
Certain specific compounds of formulae (VIII), (IX), (X) and (XI) are mentioned in the Preparations below.

- Moreover, persons skilled in the art will be aware of variations of, and alternatives to, those processes described herein, including in the Examples and Preparations sections, which allow the compounds defined by formula (I) to be obtained, such as carrying out certain bond-forming or functional group interconversion reactions in different sequences.

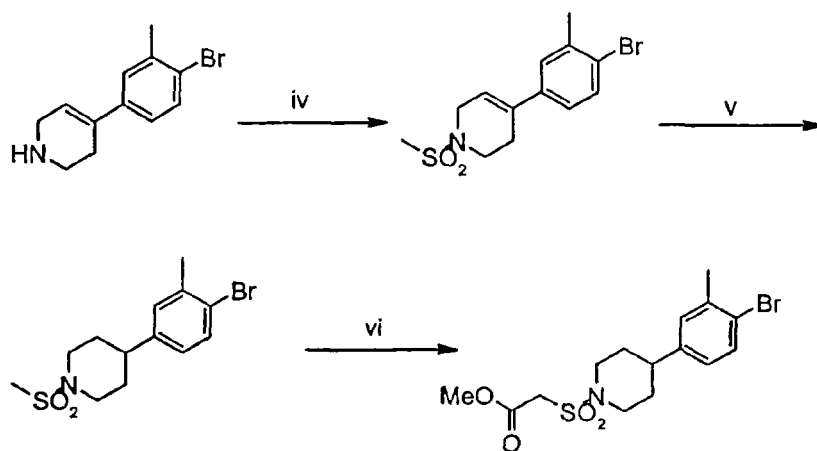
Examples of the preparation of a number of intermediates and final compounds are outlined in the following synthetic schemes, where the abbreviations used are standard and well-known to the person skilled in the art. Routine variation of these routes can give all the required compounds of the invention.

5

Route 1 (Pyridyl alcohols)



10



i = NaH (1.1 equiv), HOCH₂CH(R_{11'})OR₁₀ (1 equiv) in toluene, reflux for 2 to 5 hours

15 ii = n-BuLi (1.1 equiv), Bu₃SnCl (1.1 equiv), THF, -70°C to room temperature.
Or, Pd(PPh₃)₄ (0.01 to 0.05 equiv), [SnMe₃]₂ (1 equiv), dioxan, reflux for 2 to 5 hrs.

iii = BSA (0.5 equiv), MeCO₂CH₂SO₂Cl (1.2 equiv), THF, rt for 18 hours.

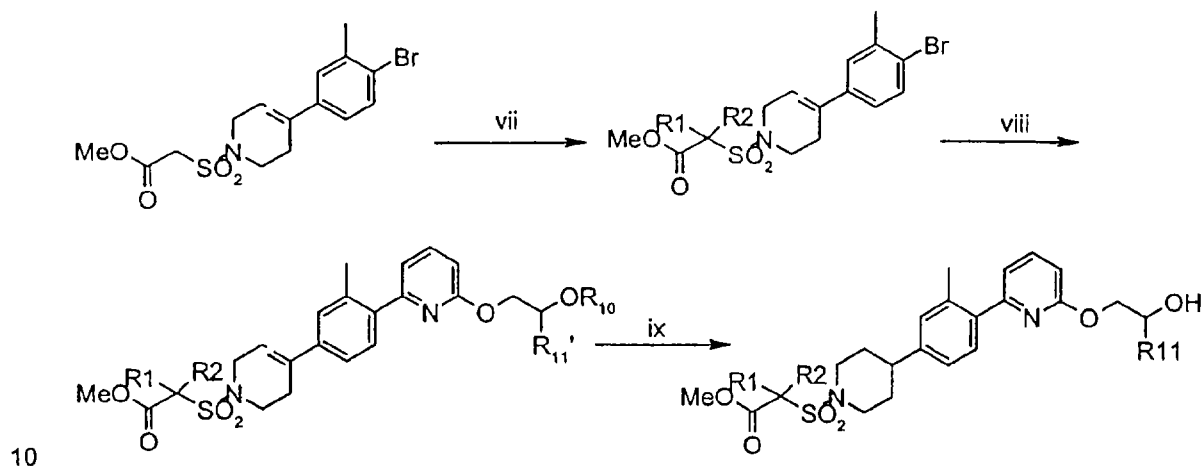
iv = MeSO_2Cl (1.2 equiv), Et_3N (1.4 equiv), CH_2Cl_2 , rt, for an hour.

v = Et_3SiH (3 equiv), $\text{CF}_3\text{SO}_3\text{H}$ (0.1 equiv), $\text{TFA}:\text{CH}_2\text{Cl}_2$ (1.1), rt, for 1-24 hrs

5 vi = NaH (2 equiv), Me_2CO_3 (4 equiv), toluene, reflux for 2 hours.

R10-alcohol protecting group- e.g. benzyl or dioxalane (for diols)

R11'-H or a protected alcohol



vii = (VB), (1.3 equiv), K_2CO_3 (3 equiv), DMSO, rt, 18-24 hours,
or KOtBu (2.5 equiv), (VA) or (VB) (excess), in THF, rt for 72 hours.

15

viii = Stille coupling- $\text{Pd}(\text{PPh}_3)_4$ (0.05 equiv), stannane (1.5 equiv), toluene, reflux for 4 to 20 hours.
OR $\text{PdCl}_2(\text{PPh}_3)_2$ (0.05 equiv), stannane (1.1 equiv), THF, reflux for 17 hours.

ix = $\text{NH}_4^+ \text{HCO}_3^-$ (excess) $\text{Pd}(\text{OH})_2/\text{C}$, AcOH, MeOH, reflux for 20 hours,

20

OR 10% Pd/C , in MeOH or EtOH, 3.3 atmospheres, room temperature, for 6 to 17 hours,-both methods also deprotect any benzyl group. (2N HCl, dioxan (3:1), rt, 75 mins at rt- deprotects the dioxalane)

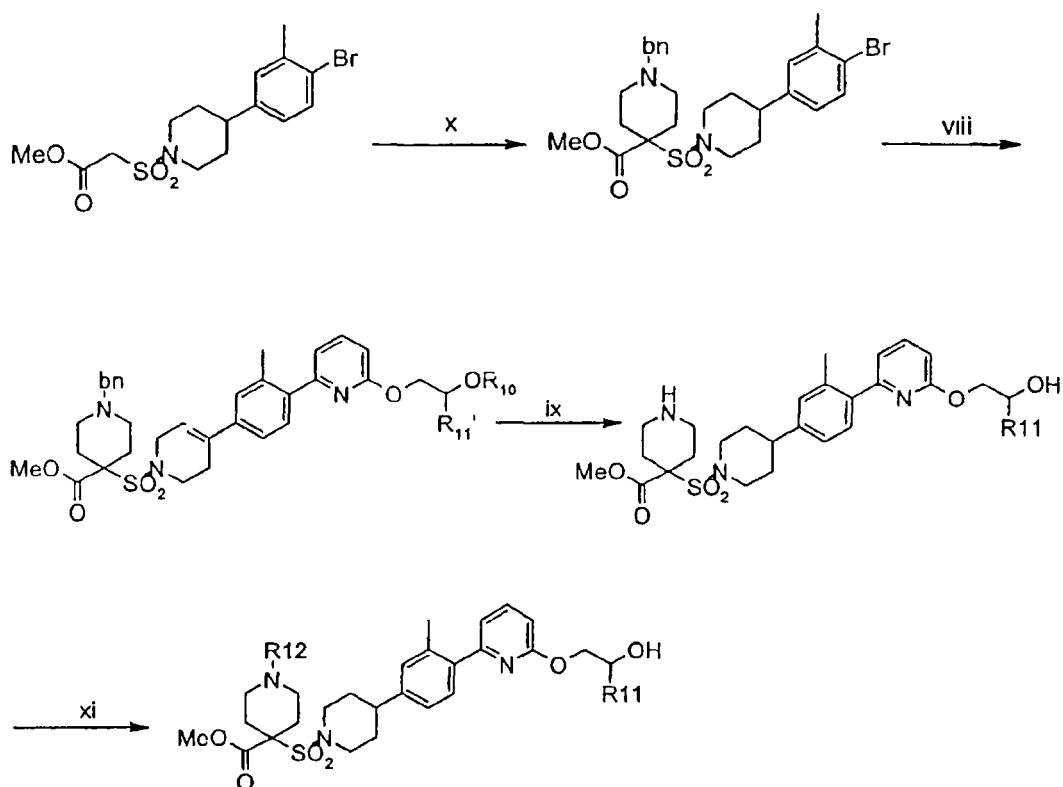
OR $\text{Pd}(\text{OH})_2/\text{C}$, $\text{NH}_4^+ \text{HCO}_3^-$ (excess), in MeOH:dioxan (2.5:1), 60°C for 2 hours.

25 R11 = H or deprotected alcohol

Similarly

when R1R2 when taken together, are a piperidine group:

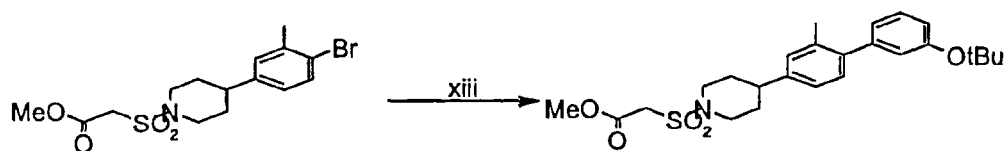
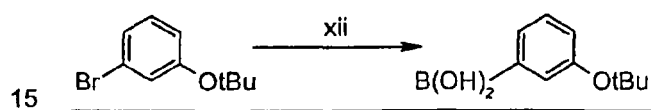
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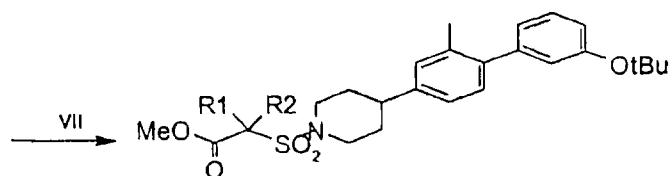


$x = \text{NaH}$ (3 equiv), $\text{tetra-}n\text{BuNH}_4\text{Br}$ (1 equiv), $\text{BnN}(\text{CH}_2\text{CH}_2\text{Cl})_2$ (0.95 equiv), NMP, 60°C for 6 hours.

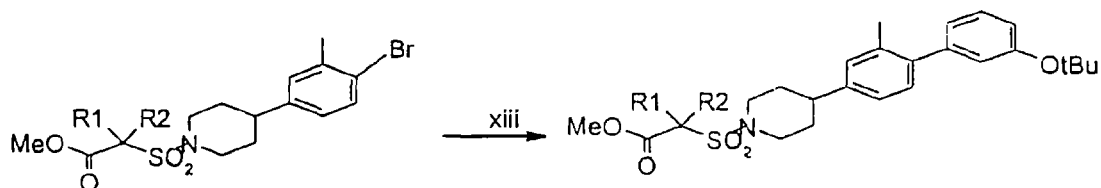
- 10 $x_1 =$ When R12 is Me, formaldehyde (4 equiv), $\text{Na}(\text{OAc})_3\text{BH}$ (2 equiv), CH_2Cl_2 , 20 hrs at rt.
When R12 is Boc, $(\text{Boc})_2\text{O}$ (1.05 equiv), Et_3N (1.1 equiv), CH_2Cl_2 , rt for an hour.

Route 2 (Phenyl alcohols)

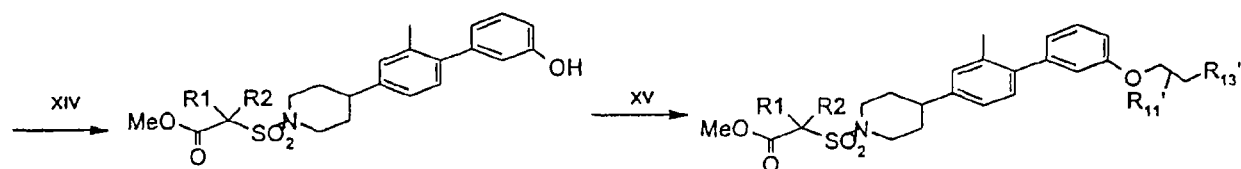




Or



5



xii = $n\text{BuLi}$ (1.1 equiv), $\text{B}[\text{OCH}(\text{CH}_3)_2]_3$ (1.5 equiv), THF, -70°C to rt.

- 10 xiii = Suzuki coupling- arylboronic acid (1.2 to 1.5 equiv), CsF (2 to 2.6 equiv), $\text{P}(\text{o-tol})_3$ (0.1 equiv), $\text{Pd}_2(\text{dba})_2$ (0.005 equiv), DME, reflux for 6 to 50 hours.

xiv = Et_3SiH (3 equiv), $\text{TFA}:\text{CH}_2\text{Cl}_2$ (1:1), rt for 2 to 24 hours.

- 15 xv = R/S glycidol (1 equiv), Et_3N (catalytic), MeOH, reflux for 20 hours.
OR, Mitsunobu reaction -DEAD (1.5 equiv), PPh_3 (1.5 equiv), $\text{HOCH}(\text{R}_{11}')\text{CH}_2\text{OR}_{13}'$ (1.5 equiv) in THF, rt for 3 hours.

R_{11}' is H or optionally protected alcohol

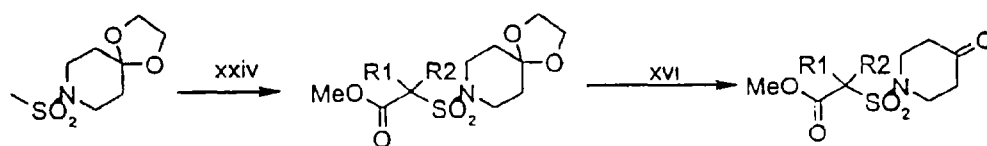
and R_{13}' is optionally protected alcohol

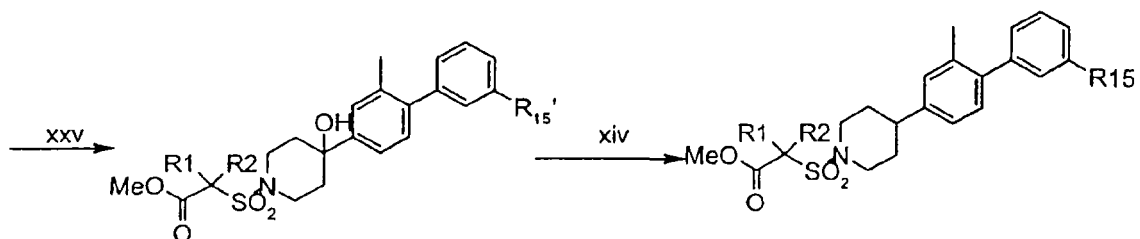
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For preparation 50 to 51, requires Bn deprotection using the conditions described in ix.

Alternative route

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5 xxiv = *t*-NaH (2.2 equiv), Me₂CO₃ (5 equiv), toluene, MeOH (catalytic), 90°C, overnight.

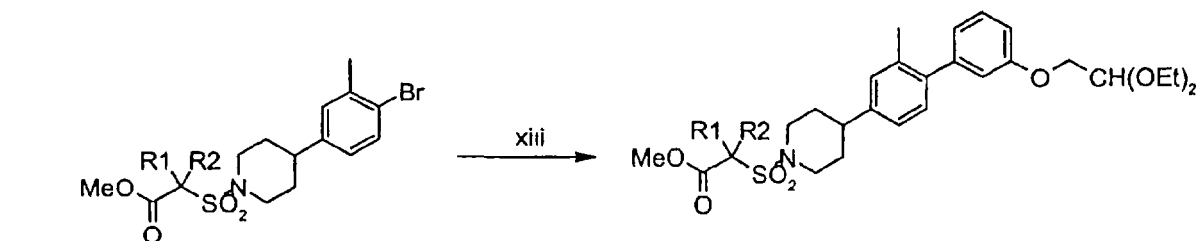
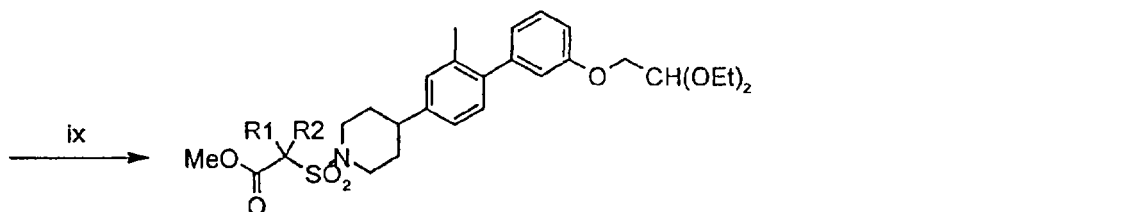
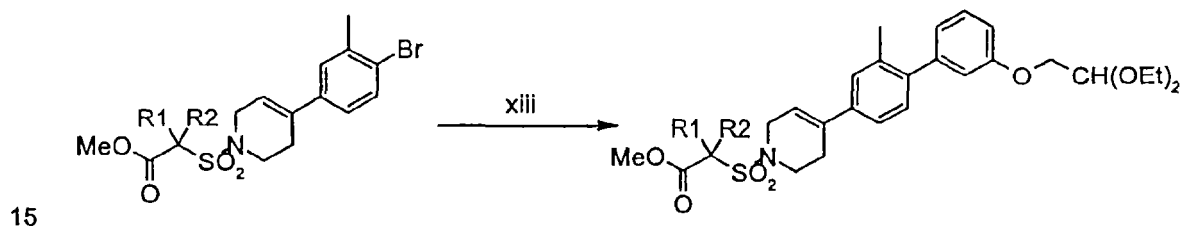
ii- O(CH₂CH₂Br)₂ (1.3 equiv), NMP, 90°C, 20 hrs.

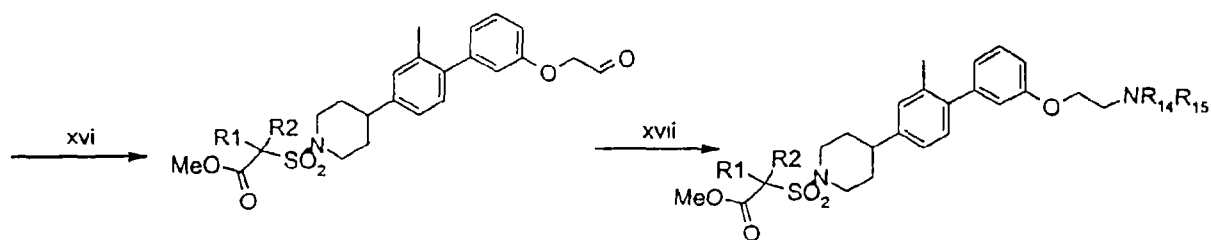
xxv = Grignard reagent (1.1 equiv), THF, -78°C to rt over approx hr.

10 R15'-optionally protected alcohol, in prep 48 this is a *t*-butyl ether.

R15-OH, for prep 48.

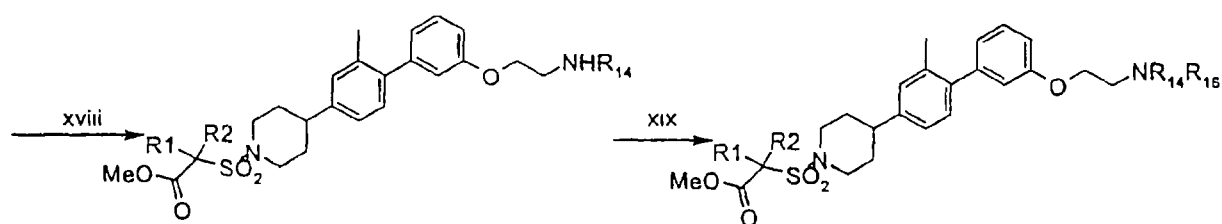
Route 3 (Phenyl aminoalcohols)





When R₁₅ is a protecting group, eg. benzyl, deprotection, followed by protection using an alternative

5 group eg Boc, can be used as shown below:



10 xvi = 1N HCl (1 to 2.3 equiv), acetone:dioxan (1.1), 70°C for 2 to 6 hours.

xvii = Reductive amination-amine (5.5 equiv), Na(OAc)₃BH (3 to 4 equiv), CH₂Cl₂, rt, overnight.

xviii = Pd(OH)₂/C, MeOH, 50 psi, rt, 18 hrs.

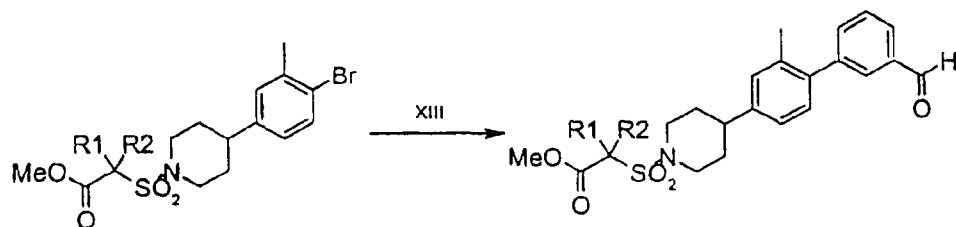
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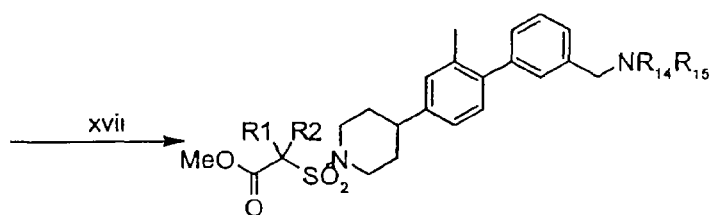
xix = When R₁₆ is Boc,

(Boc)₂O (1 to 1.1 equiv), Et₃N (optional, 1 equiv), DMAP (optional, cat), CH₂Cl₂, rt, 3 hrs.

20

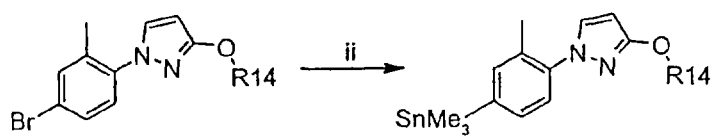
Route 4 (aminoalkyl phenyls)



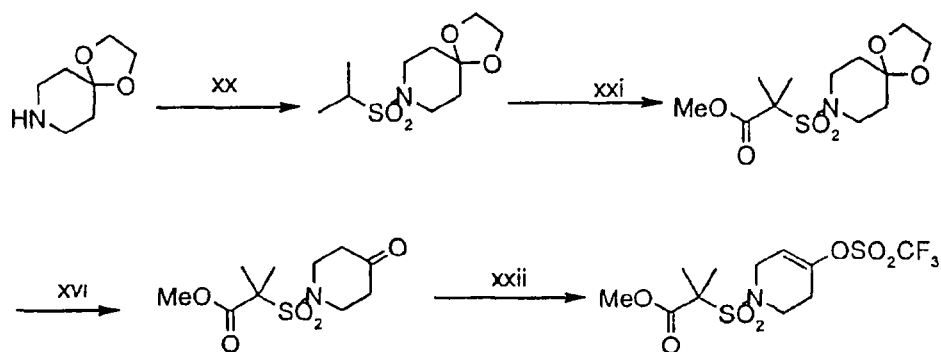


Route 5 (Heterocycles)

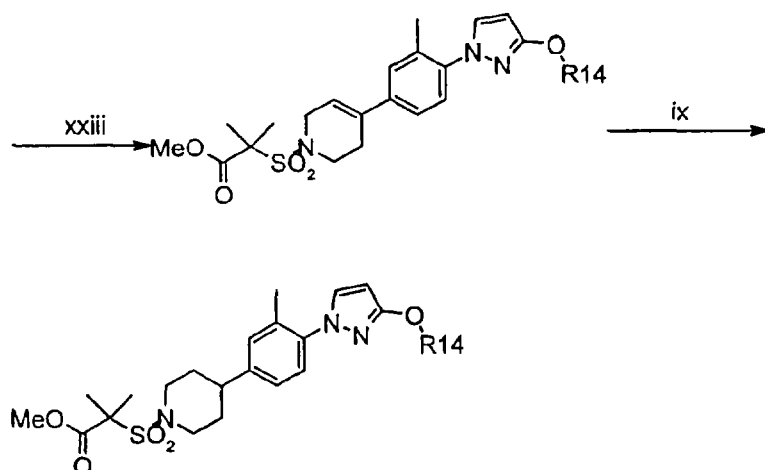
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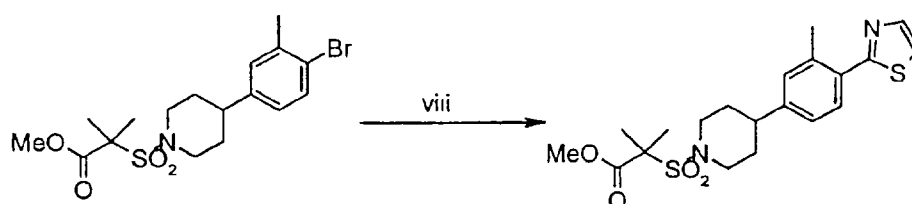
xx = iso-PrSO₂Cl (1 equiv), Et₃N (1.1 equiv), CH₂Cl₂, 3 hours at rt.

xxi = n-BuLi (1.1 equiv), MeOCOC(=O)Cl (1.2 equiv), THF -78° to rt.

5 xxii = 2,6-di-t-Bu-4-Me pyridine (2.5 equiv), (CF₃SO₂)₂O (2.5 equiv), CH₂Cl₂, 4°C to rt, 5 days

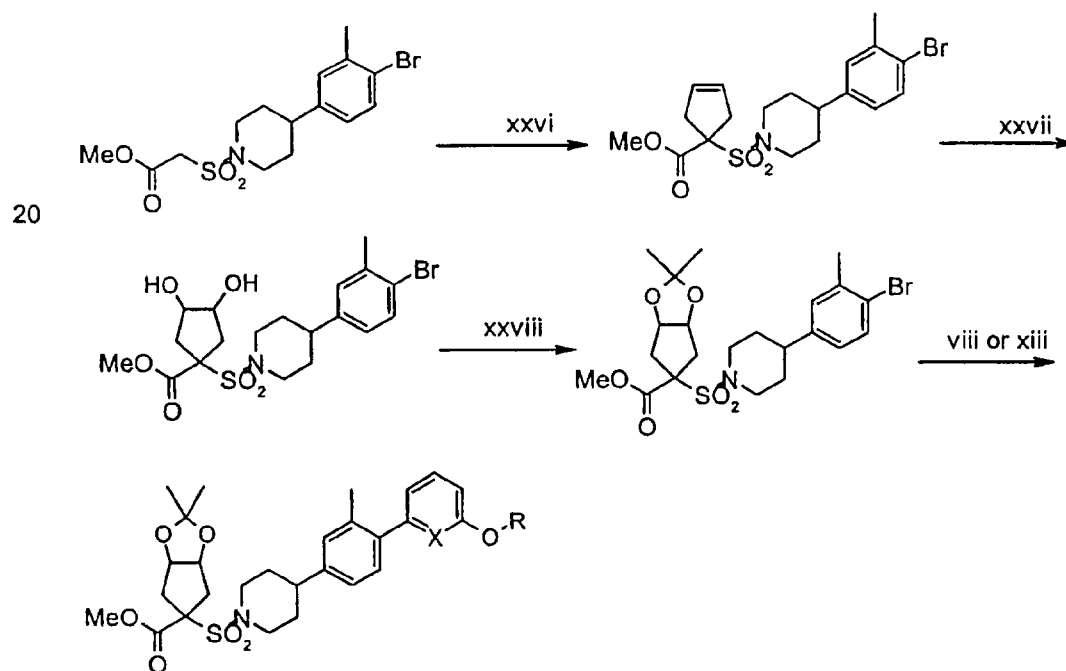
xxiii = Pd₂(dba)₃ (0.02 equiv), vinyl triflate (1.1 equiv), Ph₃As (0.21 equiv), CuI (0.1 equiv) in NMP, 75°C for 5 hrs.

10 Thiazoles



15

Route 6 (Cyclopentenediols)



xxvi = NaH (1.1 equiv), tetra-nBuNH₄Br (1 equiv), ClCH₂CHCHCH₂Cl (1.1 equiv), NMP, r.t for 3 hours, then NaH (1.1 equiv), 2 days

xxvii = NMO (1.1 equiv), OsO₄ (3 mol%), dioxan/water, r.t 18 hours

5 OR

(a) AgOAc (2.3 equiv), AcOH, r.t for 18 hours (b) 1N NaOH, dioxan/water

xxviii = 2,2-Dimethoxypropane (2 equiv), TsOH (0.1 equiv), DMF, 50°C for 4.5 hours

10

Biological Test Methods

The biological activities of the compounds of the present invention were determined by the following test methods, which are based on the ability of the compounds to inhibit the cleavage of various fluorogenic peptides by MMPs 1, 2, 3, 9, 13 and 14.

15

The assays for MMPs 2, 3, 9 and 14 are based upon the original protocol described in Fed.Euro.Biochem.Soc., 1992, 296, 263, with the minor modifications described below.

20 Inhibition of MMP-1

Enzyme Preparation

Catalytic domain MMP-1 was prepared in Pfizer Central Research laboratories in a standard manner from sources known to the skilled person, including some of the references mentioned herein. A stock solution of MMP-1 (1 µM) was activated by the addition of aminophenylmercuric acetate (APMA), at a final concentration of 1mM, for 20 minutes at 37°C. MMP-1 was then diluted in Tris-HCl assay buffer (50mM Tris, 200mM NaCl, 5mM CaCl₂, 20µM ZnSO₄ and 0.05% Brij 35, pH 7.5) to a concentration of 10nM. The final concentration of enzyme used in the assay was 1nM.

25

30 Substrate

The fluorogenic substrate used in this assay was Dnp-Pro-β-cyclohexyl-Ala-Gly-Cys(Me)-His-Ala-Lys-(N-Me-Ala)-NH₂ as originally described in Anal. Biochem., 1993, 212, 58. The final substrate concentration used in the assay was 10µM.

35

Determination of Enzyme Inhibition

The test compound was dissolved in dimethyl sulphoxide and diluted with assay buffer so that no more than 1% dimethyl sulphoxide was present. Test compound and enzyme were added to each well of a 96 well plate and allowed to equilibrate for 15 minutes at 37°C in an orbital shaker prior to the addition of substrate. Plates were then incubated for 1 hour at 37°C prior to determination of fluorescence (substrate cleavage) using a fluorimeter (Fluostar, BMG LabTechnologies, Aylesbury, UK) at an excitation

40

wavelength of 355 nm and emission wavelength of 440 nm. The potency of inhibition was measured from the amount of substrate cleavage obtained using a range of test compound concentrations and, from the resulting dose-response curve, an IC_{50} value (the concentration of inhibitor required to inhibit 50% of the enzyme activity) was calculated.

5

Inhibition of MMP-2, MMP-3 and MMP-9

Enzyme Preparation

Catalytic domains MMP-2, MMP-3 and MMP-9 were prepared in Pfizer Central Research laboratories in a standard manner from sources known to the skilled person, including some of the references mentioned herein. A stock solution of MMP-2, MMP-3 or MMP-9 (1 μ M) was activated by the addition of APMA. For MMP-2 and MMP-9, a final concentration of 1mM APMA was added, followed by incubation for 1 hour at 37°C. MMP-3 was activated by the addition of 2mM APMA, followed by incubation for 3 hours at 37°C. The enzymes were then diluted in Tris-HCl assay buffer (100mM Tris, 100mM NaCl, 10mM $CaCl_2$ and 0.16% Brij 35, pH 7.5) to a concentration of 10nM. The final concentration of enzyme used in the assays was 1nM.

Substrate

The fluorogenic substrate used in this screen was Mca-Arg-Pro-Lys-Pro-Tyr-Ala-Nva-Trp-Met-Lys(Dnp)-NH₂ (Bachem Ltd., Essex, UK) as originally described in J.Biol.Chem., 1994, 269, 20952. This substrate was selected because it has a balanced hydrolysis rate against MMPs 2, 3 and 9 (k_{cat}/k_m of 54,000, 59,400 and 55,300 s⁻¹ M⁻¹ respectively). The final substrate concentration used in the assay was 5 μ M.

25

Determination of Enzyme Inhibition

The test compound was dissolved in dimethyl sulphoxide and diluted with assay buffer so that no more than 1% dimethyl sulphoxide was present. Test compound and enzyme were added to each well of a 96 well plate and allowed to equilibrate for 15 minutes at 37°C in an orbital shaker prior to the addition of substrate. Plates were then incubated for 1 hour at 37°C, prior to determination of fluorescence using a fluorimeter (Fluostar; BMG LabTechnologies, Aylesbury, UK) at an excitation wavelength of 328nm and emission wavelength of 393nm. The potency of inhibition was measured from the amount of substrate cleavage obtained using a range of test compound concentrations and, from the resulting dose-response curve, an IC_{50} value (the concentration of inhibitor required to inhibit 50% of the enzyme activity) was calculated.

Inhibition of MMP-13

Enzyme Preparation

- Human recombinant MMP-13 was prepared by PanVera Corporation (Madison, Wisconsin) and characterised at Pfizer Central Research laboratories. A 1.9 mg/ml stock solution was activated with 2mM APMA for 2 hours at 37°C. MMP-13 was then diluted in assay buffer (50mM Tris, 200mM NaCl, 5mM CaCl₂, 20μM ZnCl₂ and 0.02% Brij 35, pH 7.5) to a concentration of 5.3nM. The final concentration of enzyme used in the assay was 1.3nM.

Substrate

- The fluorogenic substrate used in this screen was Dnp-Pro-Cha-Gly-Cys(Me)-His-Ala-Lys(NMA)-NH₂. The final substrate concentration used in the assay was 10μM.

Determination of Enzyme Inhibition

- The test compound was dissolved in dimethyl sulfoxide and diluted with assay buffer so that no more than 1% dimethyl sulfoxide was present. Test compound and enzyme were added to each well of a 96 well plate. The addition of substrate to each well initiated the reaction. Fluorescence intensity was determined using a 96 well plate fluorimeter (Cytofluor II; PerSeptive Biosystems, Inc., Framingham, MA) at an excitation wavelength of 360nm and emission wavelength of 460nm. The potency of inhibition was measured from the amount of substrate cleavage obtained using a range of test compound concentrations and, from the resulting dose-response curve, an IC₅₀ value (the concentration of inhibitor required to inhibit 50% of the enzyme activity) was calculated.

Inhibition of MMP-14

25

Enzyme Preparation

- Catalytic domain MMP-14 was prepared in Pfizer Central Research laboratories in a standard manner from sources known to the skilled person, including some of the references mentioned herein. A 10μM enzyme stock solution was activated for 20 minutes at 25°C following the addition of 5μg/ml of trypsin (Sigma, Dorset, UK). The trypsin activity was then neutralised by the addition of 50μg/ml of soyabean trypsin inhibitor (Sigma, Dorset, UK), prior to dilution of this enzyme stock solution in Tris-HCl assay buffer (100mM Tris, 100nM NaCl, 10mM CaCl₂, 0.16% Brij 35, pH 7.5) to a concentration of 10nM. The final concentration of enzyme used in the assay was 1nM.

35

Substrate

The fluorogenic substrate used in this screen was Mca-Pro-Leu-Gly-Leu-Dpa-Ala-Arg-NH₂ (Bachem Ltd., Essex, UK) as described in J.Biol.Chem., 1996, 271, 17119.

Determination of enzyme inhibition

This was performed in the same manner as described for MMPs 2, 3 and 9.

5

For use in mammals, including humans, the compounds of formula (I) or their salts or solvates of such compounds or salts, can be administered alone, but will generally be administered in admixture with a pharmaceutically or veterinarily acceptable diluent or carrier selected with regard to the intended route of administration and standard pharmaceutical practice. For example, they can be administered orally,

10

including sublingually, in the form of tablets containing such excipients as starch or lactose, or in capsules or ovules either alone or in admixture with excipients, or in the form of elixirs, solutions or suspensions containing flavouring or colouring agents. The compound or salt could be incorporated into capsules or tablets for targetting the colon or duodenum via delayed dissolution of said capsules or tablets for a particular time following oral administration. Dissolution could be controlled by susceptibility of the

15

formulation to bacteria found in the duodenum or colon, so that no substantial dissolution takes place before reaching the target area of the gastrointestinal tract. The compounds or salts can be injected parenterally, for example, intravenously, intramuscularly or subcutaneously. For parenteral administration, they are best used in the form of a sterile aqueous solution or suspension which may contain other substances, for example, enough salt or glucose to make the solution isotonic with blood.

20

They can be administered topically, in the form of sterile creams, gels, suspensions, lotions, ointments, dusting powders, sprays, drug-incorporated dressings or via a skin patch. For example they can be incorporated into a cream consisting of an aqueous or oily emulsion of polyethylene glycols or liquid paraffin, or they can be incorporated into an ointment consisting of a white wax soft paraffin base, or as hydrogel with cellulose or polyacrylate derivatives or other viscosity modifiers, or as a dry powder or liquid spray or aerosol with butane/propane, HFA or CFC propellants, or as a drug-incorporated dressing either as a tulle dressing, with white soft paraffin or polyethylene glycols impregnated gauze dressings or with hydrogel, hydrocolloid, alginate or film dressings. The compound or salt could also be administered intraocularly as an eye drop with appropriate buffers, viscosity modifiers (e.g. cellulose derivatives), preservatives (e.g. benzalkonium chloride (BZK)) and agents to adjust tonicity (e.g. sodium chloride).

25

Such formulation techniques are well-known in the art. In some instances the formulations may advantageously also contain an antibiotic. All such formulations may also contain appropriate stabilisers and preservatives.

30

For veterinary use, a compound of formula (I), or a veterinarily acceptable salt thereof, or a veterinarily acceptable solvate of either entity, is administered as a suitably acceptable formulation in accordance with normal veterinary practice and the veterinary surgeon will determine the dosing regimen and route of administration which will be most appropriate for a particular animal.

35

Reference to treatment includes prophylaxis as well as alleviation of established conditions, or the symptoms thereof.

40

For oral and parenteral administration to animal (inc. human) patients, the daily dosage level of the compounds of formula (I) or their salts will be from 0.001 to 20, preferably from 0.01 to 20, more preferably from 0.1 to 10, and most preferably from 0.5 to 5 mg/kg (in single or divided doses). Thus
5 tablets or capsules of the compounds will contain from 0.1 to 500, preferably from 50 to 200, mg of active compound for administration singly or two or more at a time as appropriate.

For topical administration to animal (inc. human) patients with chronic wounds, the daily dosage level of the compounds, in suspension or other formulation, could be from 0.001 to 30mg/ml, preferably from
10 0.01 to 10 mg/ml.

The physician or veterinary surgeon in any event will determine the actual dosage which will be most suitable for an individual patient and it will vary with the age, weight and response of the particular patient. The above dosages are exemplary of the average case; there can of course be individual instances
15 where higher or lower dosage ranges are merited, and such are within the scope of this invention.

Thus the invention provides a pharmaceutical composition comprising a compound of formula (I), or a pharmaceutically acceptable salt thereof, or solvate thereof, together with a pharmaceutically acceptable diluent or carrier.
20

The invention also provides a compound of formula (I), or a pharmaceutically acceptable salt thereof, or solvate thereof, or a pharmaceutical composition containing any of the foregoing, for use as a human medicament.

25 In yet another aspect, the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt thereof, in the manufacture of a human medicament for the treatment of a condition mediated by one or more MMPs.

Moreover, the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt thereof, for the manufacture of a human medicament for the treatment of atherosclerotic plaque
30 rupture, myocardial infarction, heart failure, restenosis, stroke, periodontal disease, tissue ulceration, wounds, skin diseases, cancer metastasis, tumour angiogenesis, age-related macular degeneration, fibrotic disease, rheumatoid arthritis, osteoarthritis and inflammatory diseases dependent on migratory inflammatory cells.

35 Additionally, the invention provides a method of treating a medical condition for which a MMP inhibitor is indicated, in an animal such as a mammal (including a human being), which comprises administering to said animal a therapeutically effective amount of a compound of formula (I), or a pharmaceutically acceptable salt thereof, or a pharmaceutically acceptable solvate of either entity, or a pharmaceutical
40 composition containing any of the foregoing.

Still further, the invention provides a method of treating atherosclerotic plaque rupture, myocardial infarction, heart failure, restenosis, stroke, periodontal disease, tissue ulceration, wounds, skin diseases, cancer metastasis, tumour angiogenesis, age-related macular degeneration, fibrotic disease, rheumatoid arthritis, osteoarthritis and inflammatory diseases dependent on migratory inflammatory cells, in a animal (including a human being), which comprises administering to said animal a therapeutically effective amount of a compound of formula (I), or a pharmaceutically or veterinarily acceptable salt thereof, or a pharmaceutically acceptable solvate of either entity, or a pharmaceutical composition containing any of the foregoing.

Biological data

The compounds of Examples 3, 4, 5, 6, 7, 10 and 14 gave the following IC₅₀ values (in nM concentrations) in tests mentioned above:

MMP-3	MMP-2	MMP-1	MMP-14	MMP-9
<10	>100	>1000	>2000	>70

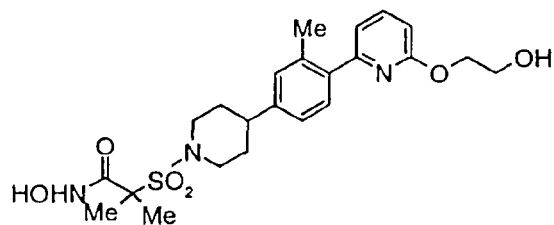
The syntheses of the compounds of the invention and of the intermediates for use therein are illustrated by the following Examples and Preparations.

EXAMPLES AND PREPARATIONS

Room temperature (rt) means 20 to 25°C. Flash chromatography refers to column chromatography on silica gel (Kieselgel 60, 230-400 mesh). Melting points are uncorrected. ¹H Nuclear magnetic resonance (NMR) spectra were recorded using a Bruker AC300, a Varian Unity Inova-300 or a Varian Unity Inova-400 spectrometer and were in all cases consistent with the proposed structures. Characteristic chemical shifts are given in parts-per-million downfield from tetramethylsilane using conventional abbreviations for designation of major peaks: e.g. s, singlet; d, doublet; t, triplet; q, quartet; m, multiplet; br, broad. Mass spectra were recorded using a Finnigan Mat. TSQ 7000 or a Fisons Instruments Trio 1000 mass spectrometer. LRMS means low resolution mass spectrum and the calculated and observed ions quoted refer to the isotopic composition of lowest mass. Hexane refers to a mixture of hexanes (hplc grade) b.p. 65-70°C. Ether refers to diethyl ether. Acetic acid refers to glacial acetic acid. 1-Hydroxy-7-aza-1H-1,2,3-benzotriazole (HOAt), N-[(dimethylamino)-1H-1,2,3-triazolo[4,5-b]pyridin-1-ylmethylene]-N-methylmethaninium hexafluorophosphate N-oxide (HATU) and 7-azabenzotriazol-1-yloxytris(pyrrolidino)phosphonium hexafluorophosphate (PyAOP) were purchased from PerSeptive Biosystems U.K. Ltd "Me" is methyl, "Bu" is butyl, "Bn" is benzyl. Other abbreviations and terms are used in conjunction with standard chemical practice.

Example 1

N-Hydroxy 2-[(4-{4-[6-(2-hydroxyethoxy)pyridin-2-yl]-3-methylphenyl}piperidin-1-yl)sulphonyl]-2-methylpropanamide



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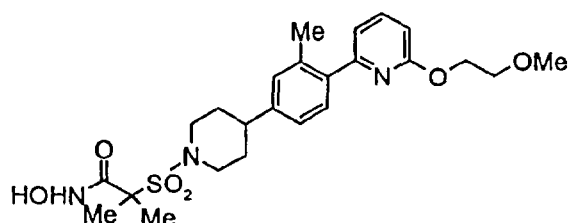
N,N-Dimethylformamide (10ml) was added to a solution of the acid from preparation 70 (430mg, 0.93mmol) in pyridine (5ml), followed by chlorotrimethylsilane (130μl, 1.03mmol) and the solution stirred for 1 ½ hours. 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (215mg, 1.11mmol) and 1-hydroxybenzotriazole hydrate (130mg, 0.93mmol) were added, and the reaction stirred
 10 for a further 2 hours. Hydroxylamine hydrochloride (195mg, 2.8mmol) was then added, and the reaction stirred at room temperature overnight. The reaction mixture was acidified to pH 1 using 2N hydrochloric acid, stirred for an hour, and then the pH re-adjusted to pH 4. Water (50ml) was added, the resulting precipitate filtered, washed with water and dried under vacuum. This solid was purified by column chromatography on silica gel using dichloromethane:methanol:0.88 ammonia (90:10:1) as eluant to
 15 afford the title compound as a white solid, (220mg, 49%).

mp 137-140°C

¹H nmr (DMSO-d₆, 300MHz) δ: 1.50 (s, 6H), 1.61 (m, 2H), 1.80 (m, 2H), 2.36 (s, 3H), 2.68 (m, 1H),
 20 3.05 (m, 2H), 3.72 (m, 4H), 4.25 (t, 2H), 4.79 (t, 1H), 6.76 (d, 1H), 7.05 (d, 1H), 7.17 (m, 2H), 7.35 (d, 1H), 7.76 (dd, 1H), 9.00 (s, 1H), 10.55 (s, 1H).

Example 2

N-Hydroxy 2-[(4-{4-[6-(2-methoxyethoxy)pyridin-2-yl]-3-methylphenyl}piperidin-1-yl)sulphonyl]-2-methylpropanamide
 25



O-(7-Azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate (425mg, 0.95mmol) and
 30 N-ethyl-diisopropylamine (150μl, 0.70mmol) were added to a solution of the acid from preparation 71

(300mg, 0.63mmol) in N,N-dimethylformamide (10ml), and the solution stirred at room temperature for 30 minutes. Hydroxylamine hydrochloride (158mg, 1.9mmol) and additional N-ethyl-diisopropylamine (410μl, 1.9mmol) were added, and the reaction stirred at room temperature overnight. The reaction mixture was diluted with water (20ml), and pH 7 buffer solution (20ml), and then extracted with ethyl acetate (3x30ml). The combined organic extracts were washed with brine (3x), water (2x), then dried (MgSO₄), filtered and evaporated in vacuo. The residue was triturated with di-isopropyl ether to afford the title compound as an off-white solid, (220mg, 71%).

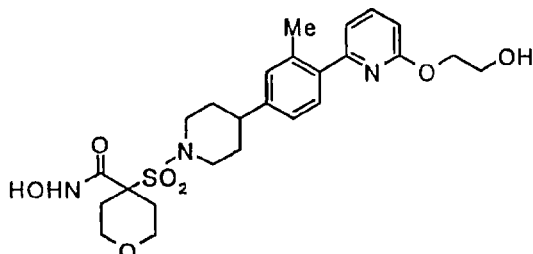
mp 134-138°C

¹H nmr (DMSO-d₆, 300MHz) δ: 1.48 (s, 6H), 1.61 (m, 2H), 1.80 (m, 2H), 2.36 (s, 3H), 2.66 (m, 1H), 3.05 (m, 2H), 3.28 (s, 3H), 3.62 (t, 2H), 3.78 (m, 2H), 4.38 (t, 2H), 6.78 (d, 1H), 7.06 (d, 1H), 7.16 (m, 2H), 7.35 (d, 1H), 7.76 (m, 1H).

Anal. Found: C, 59.65; H, 7.12; N, 7.69. C₂₄H₃₃N₃O₆S·0.21-Pr₂O requires C, 59.59; H, 7.04; N, 8.04%.

Example 3

N-Hydroxy 4-{[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}tetrahydro-2H-pyran-4-carboxamide



Chlorotrimethylsilane (2.1ml, 16.46mmol) was added to a solution of the acid from preparation 72 (7.55g, 14.96mmol) in N,N-dimethylformamide (150ml), and pyridine (150ml), and the solution stirred at room temperature under a nitrogen atmosphere for 1 hour. 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (3.44g, 17.95mmol) and 1-hydroxy-7-azabenzotriazole (2.04g, 14.96mmol) were added, and stirring was continued for a further 45 minutes. Hydroxylamine hydrochloride (3.12g, 44.8mmol) was then added and the reaction stirred at room temperature for 72 hours. The reaction mixture was acidified to pH 2 using hydrochloric acid, stirred for 30 minutes, and the pH then re-adjusted to pH 4 using 1N sodium hydroxide solution. The mixture was extracted with ethyl acetate (3x), the combined organic extracts washed with brine, dried (MgSO₄), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel using ethyl acetate as eluant, and recrystallised from methanol/ethyl acetate to afford the title compound as a white solid, (3.75g, 48%).

mp 193-194°C

¹H nmr (DMSO-d₆, 400MHz) δ. 1.61 (m, 2H), 1.79 (m, 2H), 1.92 (m, 2H), 2.36 (m 5H), 2.62 (m, 1H),
5 3.01 (m, 2H), 3.19 (m, 2H), 3.70 (m, 4H), 3.82 (m, 2H), 4.25 (t, 2H), 4.75 (br, t, 1H), 6.70 (d, 1H), 7.01
(d, 1H), 7.12 (m, 2H), 7.30 (d, 1H), 7.62 (dd, 1H), 9.10 (s, 1H), 10.94 (s, 1H).

LRMS : m/z 520 (M+1)⁺

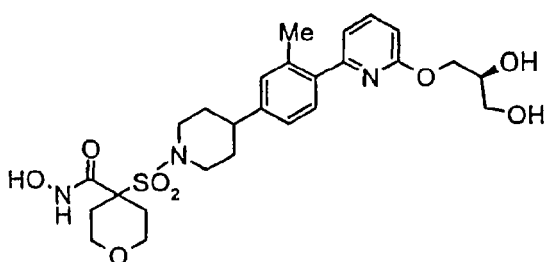
10 Anal. Found. C, 57.73; H, 6.39; N, 7.99. C₂₃H₃₃N₃O₇S requires C, 57.79; H, 6.40, N, 8.09%.

Alternative route: Hydrogen chloride gas was bubbled through a solution of the tert-butyl ether from
preparation 133 (3.0g, 5.22mmol) in anhydrous trifluoroacetic acid (30ml) and dichloromethane (30ml)
for 10 minutes, then stirred at room temperature overnight. Nitrogen gas was bubbled through the
15 reaction mixture for 1 hour and then 5N NaOH solution until the solution was pH6. The resulting
precipitate was cooled to 0°C, filtered and washed with cold water. The resulting solid was dissolved in
hot ethyl acetate (500ml) and the organic layer was washed with water (3x250ml) and brine (250ml) and
then dried (Na₂SO₄), filtered and concentrated in vacuo. On cooling to 0°C overnight a solid formed and
was filtered, washed with cold ethyl acetate and dried. The title compound was obtained as a beige solid
20 (1.6g, 60%).

Example 4

N-Hydroxy 4-{{4-(4-{6-[(2S)-2,3-dihydroxy-1-propoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-
yl]sulphonyl}tetrahydro-2H-pyran-4-carboxamide

25



Chlorotrimethylsilane (168μl, 1.32mmol) was added to a solution of the acid from preparation 73
(318mg, 0.60mmol) in dichloromethane (6ml), and pyridine (2ml), and the solution stirred at room
temperature under a nitrogen atmosphere for 1 hour. 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide
30 hydrochloride (138mg, 0.72mmol) and 1-hydroxy-7-azabenzotriazole (90mg, 0.66mmol) were added,
and stirring was continued for a further hour. Hydroxylamine hydrochloride (124mg, 1.80mmol) was
added and the reaction stirred at room temperature for 2 hours. The reaction mixture was evaporated in
vacuo, the residue dissolved in methanol, the solution acidified to pH 1 using hydrochloric acid (2M),

then stirred for 10 minutes. The solution was diluted with water, the pH adjusted to 6, and the resulting precipitate filtered and dried. The solid was purified by column chromatography on silica gel using dichloromethane:methanol (90:10) as eluant, and recrystallised from methanol/di-isopropyl ether to give the title compound as a white solid, (200mg, 60%).

5

¹H nmr (DMSO-d₆, 400MHz) δ: 1.61 (m, 2H), 1.79 (m, 2H), 1.92 (m, 2H), 2.36 (m, 5H), 2.63 (m, 1H), 3.03 (m, 2H), 3.08-3.31 (m, 3H), 3.40 (m, 2H), 3.68-3.89 (m, 4H), 4.15 (m, 1H), 4.25 (m, 1H), 4.56 (br, s, 1H), 4.80 (br, s, 1H), 6.75 (d, 1H), 7.04 (d, 1H), 7.14 (m, 2H), 7.34 (d, 1H), 7.75 (m, 1H), 9.14 (s, 1H), 10.96 (s, 1H).

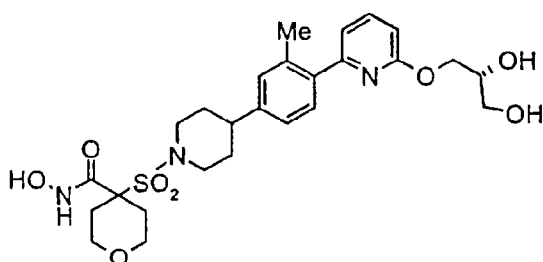
10

LRMS : m/z 550 (M+1)⁺

Anal. Found: C, 50.70; H, 6.00; N, 6.93. C₂₆H₃₃N₃O₄S;0.6H₂O requires C, 50.97; H, 6.21; N, 6.86%

15 Example 5

N-Hydroxy 4-{{[4-(4-{6-[(2R)-2,3-dihydroxy-1-propoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}tetrahydro-2H-pyran-4-carboxamide



20

The title compound was prepared from the acid from preparation 74, following the procedure described in example 4. The crude product was purified by crystallisation from ethyl acetate to give an off-white solid (180mg, 58%).

25 mp 125-130°C

¹H nmr (DMSO-d₆, 400MHz) δ: 1.60 (m, 2H), 1.78 (m, 2H), 1.90 (m, 2H), 2.36 (m, 5H), 2.64 (m, 1H), 3.02 (m, 2H), 3.20 (m, 2H), 3.40 (m, 2H), 3.72 (m, 2H), 3.78 (m, 1H), 3.83 (m, 2H), 4.14 (m, 1H), 4.24 (m, 1H), 4.55 (dd, 1H), 4.80 (d, 1H), 6.75 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.32 (d, 1H), 7.75 (m, 1H), 9.14 (s, 1H), 10.95 (s, 1H).

30

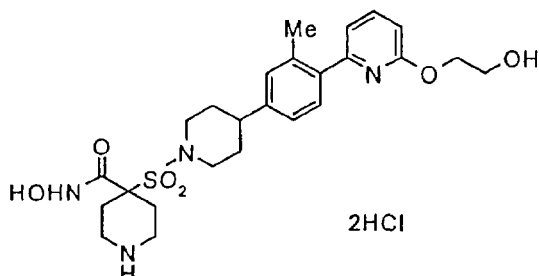
LRMS : m/z 572 (M+23)⁺

Anal. Found: C, 55.32; H, 6.57; N, 7.28. C₂₆H₃₃N₃O₄S;H₂O requires C, 55.02; H, 6.57; N, 7.40%.

Example 6

N-Hydroxy 4- {[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-piperidine-4-carboxamide dihydrochloride

5



Hydrogen chloride gas was bubbled through an ice-cold solution of the hydroxamic acid from preparation 87 (135mg, 0.22mmol) in methanol (20ml), and the solution was stirred at room temperature.

- 10 The reaction mixture was evaporated in vacuo, and the residue azeotroped with methanol. The solid was recrystallised from methanol/ether to afford the title compound as a white solid, (88mg, 64%).

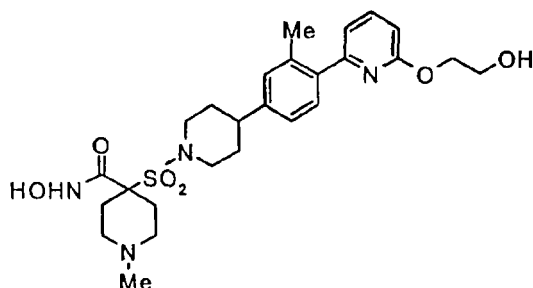
- ¹H nmr (DMSO-d₆, 400MHz) δ: 1.63 (m, 2H), 1.80 (m, 2H), 2.07 (m, 2H), 2.35 (s, 3H), 2.56-2.72 (m, 5H), 2.08 (m, 2H), 2.38 (m, 2H), 3.72 (m, 4H), 4.24 (t, 2H), 4.44-4.67 (br, s, 2H), 6.76 (d, 1H), 7.04 (d, 1H), 7.17 (m, 2H), 7.34 (d, 1H), 7.75 (m, 1H), 8.97 (m, 1H), 9.18 (m, 1H).

15

LRMS : m/z 519 (M+1)⁺

Example 7

- 20 N-Hydroxy 4- {[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-1-methyl-piperidine-4-carboxamide



- 25 The title compound was prepared from the acid from preparation 75 and hydroxylamine hydrochloride following a similar procedure to that described in example 1. The reaction mixture was acidified to pH 2 using hydrochloric acid, this mixture stirred for 45 minutes, then basified to pH 8 using sodium hydroxide solution (2N). This solution was extracted with ethyl acetate (3x), the combined organic

extracts washed with water, then brine, dried (Na_2SO_4), filtered and evaporated in vacuo. The residue was dried at 60°C , under vacuum to afford the title compound (39mg, 8%).

^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 1.60 (m, 2H), 1.78 (m, 4H), 1.86 (m, 2H), 2.8 (s, 3H), 2.35 (s, 3H), 2.40 (m, 2H), 2.59-2.75 (m, 3H), 3.01 (m, 2H), 3.68 (m, 4H), 4.25 (t, 2H), 4.75 (t, 1H), 6.75 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.32 (d, 1H), 7.74 (m, 1H), 9.06 (br, s, 1H), 10.88 (br, s, 1H).

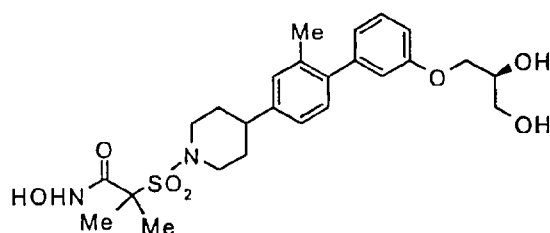
LRMS : m/z 533 ($M+1$)⁺

10 Anal. Found: C, 57.91, H, 6.82; N, 10.24. $\text{C}_{26}\text{H}_{36}\text{N}_4\text{O}_6\text{S}; 0.3\text{H}_2\text{O}$ requires C, 58.04, H, 6.86, N, 10.41%

Example 8

N-Hydroxy 2-[4-(4-{3-[(2S)-2,3-dihydroxy-1-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanamide

15



The title compound was prepared from the acid from preparation 77, following a similar procedure to that described in example 3. The crude product was recrystallised from methanol/di-isopropyl ether, to give the desired product (75mg, 24%) as a white solid. The mother liquors were evaporated in vacuo, and
 20 purified by column chromatography on silica gel using an elution gradient of dichloromethane:methanol (98:2 to 95:5) to give an additional (38mg, 12%) of the desired product.
 mp $152-154^\circ\text{C}$

^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 1.44 (s, 6H), 1.60 (m, 2H), 1.78 (m, 2H), 2.18 (s, 3H), 2.61 (m, 1H),
 25 3.02 (m, 2H), 3.39 (m, 2H), 3.71 (m, 3H), 3.82 (m, 1H), 3.98 (m, 1H), 4.56 (m, 1H), 4.82 (m, 1H), 6.82 (m, 3H), 7.08 (m, 2H), 7.12 (s, 1H), 7.26 (m, 1H), 8.94 (s, 1H), 10.69 (s, 1H).

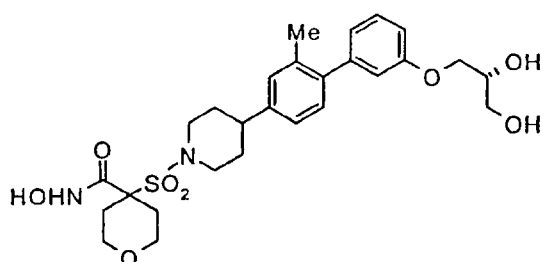
LRMS : m/z 529 ($M+23$)⁺

30 Anal. Found: C, 58.10; H, 6.70; N, 5.09. $\text{C}_{25}\text{H}_{34}\text{N}_2\text{O}_7\text{S}; 0.5\text{MeOH}$ requires C, 58.60; H, 6.94; N, 5.36%.

Example 9

N-Hydroxy 4-[4-[4-{3-[(2R)-2,3-dihydroxy-1-propoxy]phenyl}-3-methylphenyl]-piperidin-1-ylsulphonyl]-tetrahydro-(2H)-pyran-4-carboxamide

35



Chlorotrimethylsilane (45 μ l, 0.37mmol) was added to a solution of the acid from preparation 79 (90mg, 0.17mmol) in dichloromethane (2ml), and pyridine (1ml), and the solution stirred at room temperature under a nitrogen atmosphere for 1 hour. 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (40mg, 0.21mmol) and 1-hydroxy-7-azabenzotriazole (26mg, 0.19mmol) were added, and stirring was continued for a further hour. Hydroxylamine hydrochloride (36mg, 0.51mmol) was then added and the reaction stirred at room temperature for a further 2 hours. The reaction mixture was diluted with methanol (5ml), acidified to pH 1 using hydrochloric acid, and the mixture stirred vigorously for an hour. The mixture was extracted with dichloromethane (3x30ml), the combined organic extracts dried (Na₂SO₄), filtered and evaporated. The residue was purified by column chromatography on silica gel using dichloromethane:methanol (90:10) as eluant to afford the title compound as an off-white solid, (40mg, 43%).

mp 141-145°C

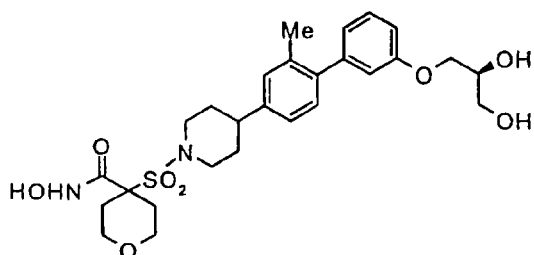
¹H nmr (DMSO-d₆, 400MHz) δ : 1.60 (m, 2H), 1.78 (m, 2H), 1.90 (m, 2H), 2.20 (s, 3H), 2.38 (m, 2H), 2.62 (m, 1H), 3.03 (m, 2H), 3.20 (m, 2H), 3.42 (m, 2H), 3.66-3.90 (m, 6H), 4.01 (m, 1H), 4.60 (m, 1H), 4.90 (m, 1H), 6.84 (m, 3H), 7.14 (m, 3H), 7.30 (m, 1H), 9.18 (s, 1H), 10.98 (1H, s).

LRMS : m/z 571 (M+23)⁺

Anal. Found: C, 59.22; H, 6.80; N, 5.11. C₂₇H₃₆N₂O₈S requires C, 59.11; H, 6.61; N, 5.11%.

Example 10

N-Hydroxy 4-{4-[4-(3-((2S)-2-hydroxy-2-hydroxymethyl)ethoxyphenyl)-3-methylphenyl]-piperidin-1-ylsulphonyl}-tetrahydro-2H-pyran-4-carboxamide



The title compound was prepared, from the acid from preparation 80, following a similar procedure to that described in example 9. The crude product was triturated with methanol/di-isopropyl ether, and the resulting precipitate filtered and dried to afford the title compound as a buff-coloured solid, (158mg, 45%)

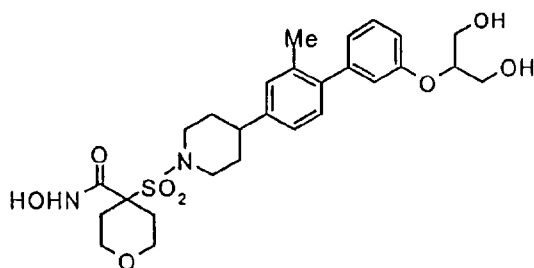
5

mp 132-134°C

¹H nmr (DMSO-d₆, 400MHz) δ: 1.60 (m, 2H), 1.78 (m, 2H), 1.90 (m, 2H), 2.20 (s, 3H), 2.38 (m, 2H), 2.62 (m, 1H), 3.02 (m, 2H), 3.20 (m, 2H), 3.42 (dd, 2H), 3.68-3.90 (m, 6H), 4.00 (m, 1H), 4.60 (t, 1H),
10 4.97 (d, 1H), 6.81 (m, 2H), 6.90 (m, 1H), 7.08 (s, 2H), 7.15 (s, 1H), 7.29 (dd, 1H), 9.14 (s, 1H), 10.98 (s, 1H).

Example 11

N-Hydroxy 4-{4-[4-(3-{1,3-dihydroxy-2-propoxyphenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-
15 tetrahydro-2H-pyran-4-carboxamide



The title compound was obtained (25%) as a white solid, from the acid from preparation 78 and hydroxylamine hydrochloride, using a similar procedure to that described in example 9.

20

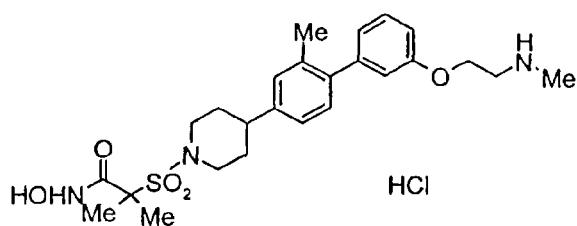
¹H nmr (DMSO-d₆, 400MHz) δ: 1.60 (m, 2H), 1.79 (m, 2H), 1.90 (m, 2H), 2.20 (s, 3H), 2.39 (m, 2H), 2.62 (m, 1H), 3.02 (m, 2H), 3.20 (m, 2H), 3.57 (m, 4H), 3.70 (m, 2H), 3.84 (m, 2H), 4.24 (m, 1H), 4.78 (m, 2H), 6.82 (d, 1H), 6.90 (m, 2H), 7.14 (m, 3H), 7.28 (m, 1H), 9.18 (br, s, 1H).

25 LRMS : m/z 570 (M+23)⁺

Anal. Found: C, 56.98; H, 6.65, N, 5.15. C₂₇H₃₆N₂O₈S·H₂O requires C, 57.22; H, 6.76, N, 4.94%.

Example 12

30 N-Hydroxy 2-[[4-(4-{3-[2-(methylamino)ethoxy]phenyl}-3-methylphenyl)-piperidin-1-yl]sulphonyl]-2-methylpropanamide hydrochloride



Dichloromethane saturated with hydrogen chloride (12ml) was added to a solution of the hydroxamic acid from preparation 88 (120mg, 0.2mmol) in dichloromethane (1ml), and the reaction stirred at room temperature for 4 hours. The resulting precipitate was filtered, then washed with, dichloromethane, ether, then dried under vacuum at 60°C, to afford the title compound as a solid, (90mg, 85%).

mp 180-184°C

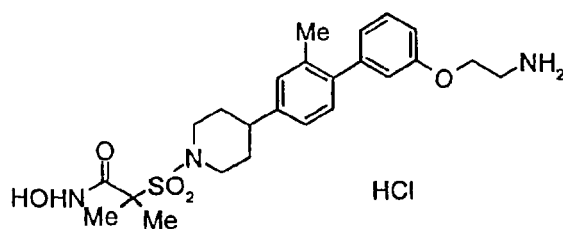
¹H nmr (DMSO-d₆, 400MHz) δ: 1.44 (s, 6H), 1.60 (m, 2H), 1.78 (m, 2H), 2.18 (s, 3H), 2.59 (m, 3H), 3.02 (m, 2H), 3.28 (m, 2H), 3.72 (m, 2H), 4.23 (t, 2H), 6.90 (m, 3H), 7.08 (s, 2H), 7.16 (s, 1H), 7.34 (m, 1H), 8.83 (br s, 2H), 10.80 (s, 1H).

LRMS : m/z 490 (M+1)⁺

Anal. Found: C, 54.25; H, 6.93; N, 7.44. C₂₅H₃₃N₃O₅S·HCl·H₂O;0.1CH₂Cl₂ requires C, 54.56; H, 6.97; N, 7.60%.

Example 13

N-Hydroxy 2-[4-(4-{3-(2-aminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanamide hydrochloride



The title compound was obtained as a solid (76%), from the hydroxamic acid from preparation 89, following the procedure described in example 12.

mp 204-206°C

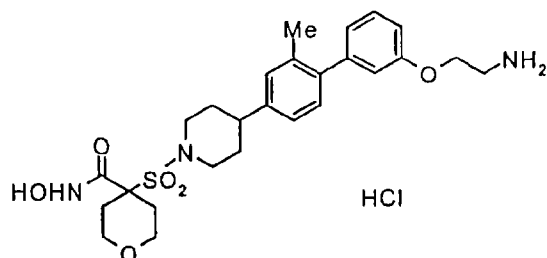
¹H nmr (DMSO-d₆, 400MHz) δ: 1.48 (s, 6H), 1.60 (m, 2H), 1.80 (m, 2H), 2.20 (s, 3H), 2.64 (m, 2H), 3.06 (m, 2H), 3.20 (t, 2H), 3.75 (m, 2H), 4.20 (t, 2H), 6.94 (m, 3H), 7.12 (s, 2H), 7.18 (s, 1H), 7.38 (m, 2H), 8.01 (br s, 1H), 8.99 (s, 1H)

5 LRMS : m/z 476 (M+1)⁺

Anal. Found: C, 55.21; H, 6.74, N, 7.83. C₂₄H₃₃N₃O₅S.HCl;0.5H₂O requires C, 55.32; H, 6.77; N, 8.06%.

Example 14

10 N-Hydroxy 4-[[4-(4-{6-[2-aminoethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl]tetrahydro-2H-pyran-4-carboxamide hydrochloride



A saturated solution of hydrogen chloride in dichloromethane (250ml) was added to a solution of the
 15 hydroxamic acid from preparation 90 (4.5g, 7.28mmol) in dichloromethane (30ml), and the reaction stirred at room temperature for 3 ½ hours. The mixture was cooled in an ice-bath, the resulting precipitate filtered off, and washed with dichloromethane, then ether. The solid was then dried under vacuum at 70°C to afford the title compound (3.1g, 77%).

20 mp 208-210°C

¹H nmr (DMSO-d₆, 400MHz) δ: 1.60 (m, 2H), 1.78 (m, 2H), 1.90 (m, 2H), 2.19 (s, 3H), 2.38 (m, 2H), 2.62 (m, 1H), 3.02 (m, 2H), 3.19 (m, 6H), 3.70 (m, 2H), 3.83 (m, 2H), 4.18 (t, 2H), 6.92 (m, 3H), 7.06 (s, 2H), 7.17 (s, 1H), 7.35 (m, 1H), 9.12 (s, 1H).

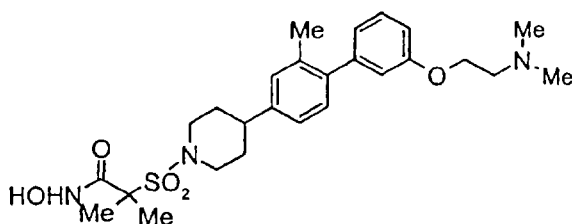
25

LRMS : m/z 518 (M+1)⁺

Example 15

N-Hydroxy 2-[4-(4-{3-(2-N,N-dimethylaminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanamide

30



1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (130mg, 0.68mmol) and 1-hydroxy-7-azabenzotriazole (80mg, 0.59mmol) were added to a solution of the acid from preparation 83 (270mg, 0.55mmol) in pyridine (6ml) and dichloromethane (6ml) under a nitrogen atmosphere, and the suspension stirred for 30 minutes. N,N-dimethylformamide (5ml), was added, and the reaction warmed to 50°C to obtain a solution. Hydroxylamine hydrochloride (115mg, 1.65mmol) was added and the reaction stirred at room temperature for 18 hours. The reaction mixture was partitioned between ethyl acetate (100ml) and pH 7 buffer solution (30ml), and the phases separated. The organic layer was washed with water (2x30ml), brine (30ml), dried (Na₂SO₄), filtered and evaporated in vacuo. The residue was azeotroped with toluene (3x), and ethyl acetate (2x), and dried under vacuum at 60°C, to afford the title compound as a solid, (180mg, 65%).

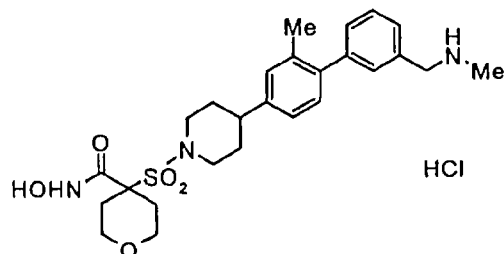
¹H nmr (DMSO-d₆, 400MHz) δ: 1.48 (s, 6H), 1.60 (m, 2H), 1.78 (m, 2H), 2.19 (s, 9H), 2.60 (m, 3H), 3.03 (m, 2H), 3.76 (m, 2H), 4.05 (t, 2H), 6.80 (m, 2H), 6.86 (m, 1H), 7.06 (m, 2H), 7.12 (s, 1H), 7.28 (m, 1H).

LRMS : m/z 504 (M+1)⁺

Anal. Found: C, 60.43; H, 7.50; N, 8.08. C₂₈H₃₇N₃O₅S;0.75H₂O requires C, 60.38; H, 7.50; N, 8.12%.

Example 16

N-Hydroxy 4-[[4-(4-{3-(methyl)aminomethyl}-3-methylphenyl)piperidin-1-yl]sulphonyl]tetrahydro-2H-pyran-4-carboxamide hydrochloride



A solution of dichloromethane saturated with hydrogen chloride (20ml) was added to a solution of the hydroxamic acid from preparation 91 (347mg, 0.58mmol) in dichloromethane (10ml), and the solution

stirred at room temperature for 4 hours. The reaction mixture was concentrated in vacuo, and the residue triturated with hot methanol/di-isopropyl ether to give the title compound as a white solid, (202mg, 64%).

mp 213-214°C

5

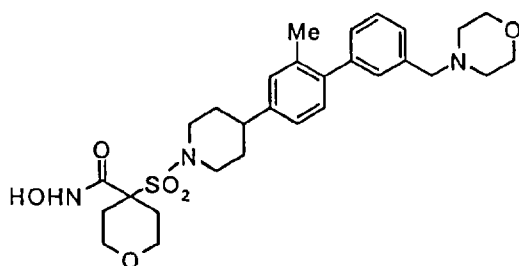
¹H nmr (DMSO-d₆, 400MHz) δ: 1.60 (m, 2H), 1.78 (m, 2H), 1.97 (m, 2H), 2.20 (s, 3H), 2.38 (m, 2H), 2.46 (s, 3H), 2.62 (m, 1H), 3.01 (m, 2H), 3.18 (m, 2H), 3.70 (m, 2H), 3.82 (m, 2H), 4.12 (s, 2H), 7.10 (m, 3H), 7.35 (s, 1H), 7.43 (m, 3H), 9.10 (br, s, 1H), 10.92 (s, 1H).

10 LRMS : m/z 502 (M+1)⁺

Anal. Found: C, 57.16; H, 6.72; N, 7.64 C₂₆H₃₃N₃O₅S.HCl.0.5H₂O requires C, 57.08; H, 6.82; N, 7.68%.

Example 17

15 N-Hydroxy 4-[[4-(3-methyl-4-{3-[4-morpholinylmethyl]} phenyl)piperidin-1-yl]sulphonyl}tetrahydro-2H-pyran-4-carboxamide



20 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (265mg, 1.38mmol) and 1-hydroxy-7-azabenzotriazole (157mg, 1.15mmol) were added to a solution of the acid from preparation 86 (625mg, 1.15mmol) in pyridine (6ml) and N,N-dimethylformamide (6ml) under a nitrogen atmosphere, and the suspension stirred for 1 hour. Hydroxylamine hydrochloride (210mg, 3.45mmol) was added and the reaction stirred at room temperature for 18 hours. The reaction mixture was partitioned between ethyl acetate and pH 7 buffer solution, the phases separated, and the aqueous layer extracted with ethyl acetate. The combined organic solutions were washed with water, brine, then dried (MgSO₄), filtered and concentrated in vacuo. The crude product was purified by column chromatography on silica gel using dichloromethane:methanol (95:5) as eluant, and recrystallised from ethyl acetate to give the desired product as a white solid, (398mg, 62%).

30

mp 177-179°C

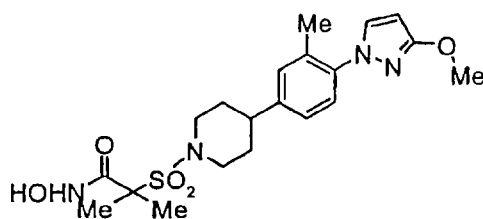
¹H nmr (DMSO-d₆, 400MHz) δ: 1.60 (m, 2H), 1.78 (m, 2H), 1.88 (m, 2H), 2.17 (s, 3H), 2.36 (m, 6H), 2.60 (m, 1H), 3.00 (m, 2H), 3.19 (m, 2H), 3.46 (s, 2H), 3.53 (m, 4H), 3.70 (m, 2H), 3.81 (m, 2H), 7.06 (m, 7H), 9.10 (s, 1H), 10.92 (s, 1H)

5 LRMS : m/z 558 (M+1)⁺

Anal. Found: C, 62.15; H, 7.01; N, 7.40. C₂₉H₃₉N₃O₆S requires C, 62.46; H, 7.05; N, 7.53%.

Example 18

10 N-Hydroxy 2-({4-[4-(3-methoxy-1H-pyrazol-1-yl)-3-methylphenyl]piperidin-1-yl}sulphonyl)-2-methylpropanamide



15 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (129mg, 0.67mmol) and 1-hydroxy-7-azabenzotriazole (76mg, 0.56mmol) were added to a solution of the acid from preparation 103 (235mg, 0.56mmol) in pyridine (1.5ml) and dichloromethane (3ml) under a nitrogen atmosphere, and the suspension stirred for 30 minutes. Hydroxylamine hydrochloride (78mg, 1.12mmol) was added and the reaction stirred at room temperature for 18 hours. The reaction mixture was poured into ethyl acetate (100ml), washed with pH 7 buffer solution (2x50ml) then dried (MgSO₄), filtered and evaporated in
20 vacuo. The residual white solid was recrystallised from hot ethyl acetate, to afford the title compound as a white solid, (156mg, 64%).

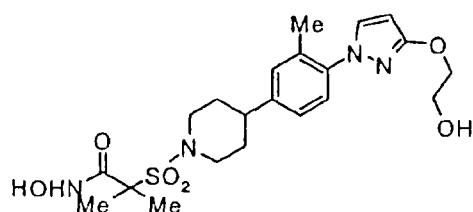
mp 172-173°C

25 ¹H nmr (CD₃OD, 400MHz) δ: 1.58 (s, 6H), 1.74 (m, 2H), 1.82 (m, 2H), 2.20 (s, 3H), 2.70 (m, 1H), 3.09 (m, 2H), 3.87 (m, 5H), 5.84 (s, 1H), 7.16 (m, 1H), 7.20 (m, 2H), 7.48 (s, 1H).

Anal. Found: C, 55.04; H, 6.42; N, 12.77. C₂₀H₂₈N₄O₃S requires C, 55.03; H, 6.47; N, 12.83%.

30 Example 19

N-Hydroxy 2-[(4-{4-[3-(2-hydroxyethoxy)-1H-pyrazol-1-yl]-3-methylphenyl}piperidin-1-yl)sulphonyl]-2-methylpropanamide



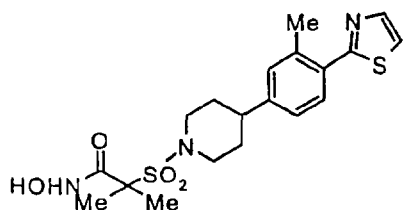
Pyridine (6ml) was added to a suspension of the acid from preparation 104 (325mg, 0.72mmol) in dichloromethane (6ml), and the solution purged with nitrogen. Chlorotrimethylsilane (858mg, 0.79mmol) was added, the solution stirred for an hour, then 1-hydroxy-7-azabenzotriazole (98mg, 0.72mmol) was added, followed by 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (166.8mg, 0.87mmol), and the solution was stirred for a further hour. Hydroxylamine hydrochloride (150mg, 2.16mmol) was then added and the reaction stirred at room temperature for 17 hours. The reaction was partitioned between ethyl acetate and pH 7 buffer solution, and the pH of the mixture carefully adjusted to 3 using hydrochloric acid (2N). The layers were separated, the organic phase dried (MgSO_4), filtered and evaporated in vacuo, and the residue triturated with ether. The resulting white solid was filtered, then dissolved in a solution of acetic acid (10ml), water (10ml), and methanol (10ml), and this mixture stirred at room temperature for 45 minutes. The solution was poured into pH 7 buffer (300ml), extracted with ethyl acetate (3x100ml), and the combined organic extracts dried (MgSO_4), filtered and concentrated in vacuo. The residue was azeotroped with toluene and ethyl acetate, and triturated several times with ether to give the title compound as a white solid, (141mg, 42%).

^1H nmr (DMSO- d_6 , 400MHz) δ : 1.43 (s, 6H), 1.59 (m, 2H), 1.77 (m, 2H), 2.19 (s, 3H), 2.62 (m, 1H), 3.00 (m, 2H), 3.66 (m, 4H), 4.05 (t, 2H), 4.72 (br, t, 1H), 5.84 (s, 1H), 7.15 (m, 1H), 7.19 (m, 2H), 7.72 (s, 1H), 8.90 (s, 1H), 10.66 (s, 1H).

Anal. Found C, 53.85; H, 6.49; N, 11.86. $\text{C}_{21}\text{H}_{30}\text{N}_4\text{O}_6\text{S}$ requires C, 54.06; H, 6.48; N, 12.01%.

Example 20

N-Hydroxy 2-methyl-2-({4-[3-methyl-4-(1,3-thiazol-2-yl)phenyl]piperidin-1-yl}sulphonyl)propanamide



The title compound was prepared from the acid from preparation 105, following the procedure described in example 18. The crude product was crystallised from a minimum volume of methanol to give the desired product as a white solid, (58mg, 35%).

mp 199-201°C

¹H nmr (DMSO-d₆, 400MHz) δ: 1.45 (s, 6H), 1.60 (m, 2H), 2.44 (s, 3H), 2.65 (m, 1H), 3.01 (m, 2H), 3.14 (s, 2H), 3.72 (m, 2H), 7.18 (d, 1H), 7.20 (s, 1H), 7.61 (d, 1H), 7.75 (s, 1H), 7.90 (s, 1H), 8.82 (br, s, 1H), 10.60 (s, 1H).

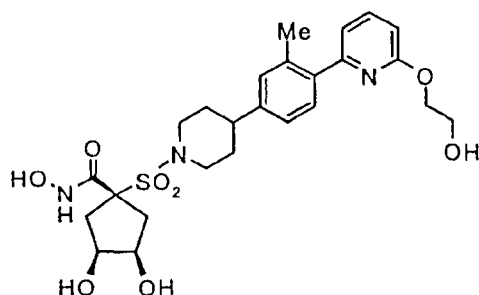
5

Anal. Found: C, 53.51; H, 5.92, N, 9.75. C₁₉H₂₃N₃O₄S₂ requires C, 53.88; H, 5.95; N, 9.92%.

Example 21

(1α,3α,4α)-N,3,4-trihydroxy-1-[(4-{4-[6-(2-hydroxyethoxy)pyridin-2-yl]-3-methylphenyl}piperidin-1-yl)sulfonyl]cyclopentanecarboxamide

10



Hydrogen chloride gas was bubbled through a solution of the tert-butyl ether from preparation 121 (260mg, 0.412mmol) in trifluoroacetic acid (10ml) and dichloromethane (10ml) for 5 minutes, and the reaction was stirred for 5 1/2 hours at ambient temperature. The reaction mixture was evaporated in vacuo and the resulting oil azeotrope with toluene (x2) before partitioning between ethyl acetate (50ml) and pH7 phosphate buffer solution (40ml). The organic layer was separated and the aqueous layer was extracted with ethyl acetate (2x50ml). The combined organic extracts were dried (Na₂SO₄), filtered and evaporated in vacuo. The resulting solid, which contained some of the starting compound, was resubmitted to the reaction conditions. After 5 hours at ambient temperature nitrogen gas was bubbled through the reaction mixture for 15 minutes. The reaction mixture was then evaporated in vacuo and the resulting oil azeotrope with toluene (x2) before partitioning between ethyl acetate (50ml) and pH7 phosphate buffer solution (40ml). The organic layer was separated and the aqueous layer extracted with ethyl acetate (2x50ml). The combined organic extracts were dried (Na₂SO₄), filtered and evaporated in vacuo. The resulting solid was purified by column chromatography on silica gel using dichloromethane/methanol (98:2 to 93:7) as eluant. The title compound was isolated as a white solid (30mg, 15%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.59 (m, 2H), 1.76 (m, 2H), 2.22 (m, 2H), 2.32 (s, 3H), 2.39 (m, 2H), 2.60 (m, 1H), 2.99 (t, 2H), 3.64 (m, 4H), 3.90 (s, 2H), 4.23 (m, 2H), 4.54 (s, 2H), 4.75 (t, 1H), 6.72 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.31 (d, 1H), 7.73 (t, 1H), 8.95 (s, 1H), 10.69 (s, 1H).

LRMS :m/z 536 (M+1)⁺.

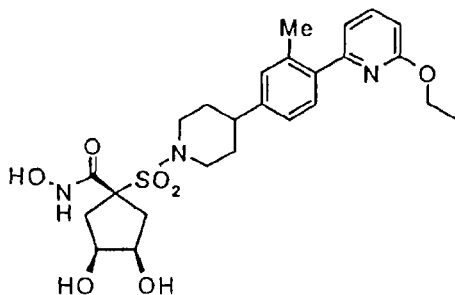
mp 215-218°C

Anal. Found C, 49.73; H, 5.67; N, 6.45. $C_{25}H_{33}N_3O_4S$; TFA, 0.5MeOH requires C, 49.62; H, 5.45; N, 6.31%.

5

Example 22

(1 α ,3 α ,4 α)-1-({4-[4-(6-ethoxypyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-N,3,4-trihydroxycyclopentanecarboxamide



10

2N Hydrochloric acid (2ml) was added to a solution of the dioxolane from preparation 122 in dioxan (2ml) and tetrahydrofuran (2ml) and the reaction mixture was stirred at ambient temperature for 18 hours. The reaction mixture was evaporated in vacuo and the resulting solid partitioned between pH7 phosphate buffer solution (20ml) and ethyl acetate (20ml). The aqueous layer was extracted with ethyl acetate (2x20ml) and the combined organic extracts were dried (Na_2SO_4), filtered and concentrated in vacuo. The resulting solid was recrystallised from ethyl acetate to afford the title compound as a white solid (95mg, 70%).

15

1H nmr (DMSO- d_6 , 400MHz) δ : 1.25 (t, 3H), 1.58 (m, 2H), 1.76 (m, 2H), 2.22 (m, 2H), 2.35 (s, 3H), 2.38 (m, 2H), 2.60 (m, 1H), 2.99 (t, 2H), 3.66 (d, 2H), 3.85 (s, 2H), 4.25 (q, 2H), 4.61 (s, 2H), 6.71 (d, 1H), 7.03 (d, 1H), 7.12 (m, 2H), 7.31 (d, 1H), 7.72 (t, 1H), 9.00 (s, 1H), 10.78 (s, 1H).

20

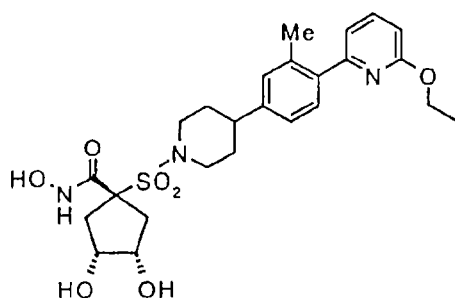
LRMS :m/z 520 (M+1) $^+$.

25 mp 204-205°C

Anal. Found: C, 57.42, H, 6.36; N, 7.98. $C_{25}H_{33}N_3O_4S$; 0.25 H_2O requires C, 57.29; H, 6.44; N, 8.02%.

Example 23

30 (1 α ,3 β ,4 β)-1-({4-[4-(6-ethoxypyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-N,3,4-trihydroxycyclopentanecarboxamide



The title compound was prepared from the dioxolane from preparation 123 in a similar procedure to that described in example 22. This afforded the title compound as a white solid (50mg, 55%).

5

¹H nmr (DMSO-d₆, 400MHz) δ : 1.27 (t, 3H), 1.62 (m, 2H), 1.78 (m, 2H), 2.09 (m, 2H), 2.35 (s, 3H), 2.61 (m, 1H), 2.74 (m, 2H), 3.01 (t, 2H), 3.69 (m, 4H), 4.29 (q, 2H), 4.49 (s, 2H), 6.69 (d, 1H), 7.02 (d, 1H), 7.12 (m, 2H), 7.31 (d, 1H), 7.73 (t, 1H), 8.92 (s, 1H), 10.71 (s, 1H).

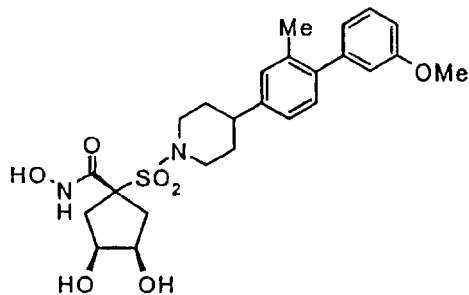
10 LRMS :m/z 520 (M+1)⁺.

mp 196-197°C

Anal. Found: C, 56.83; H, 6.32, N, 7.83. C₂₅H₃₃N₃O₇S; 0.5 H₂O requires C, 56.80, H, 6.48; N, 7.95%.

15 Example 24

(1 α ,3 α ,4 α)-N,3,4-trihydroxy-1-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl}cyclopentanecarboxamide



20 2N Hydrochloric acid (2ml) was added to a solution of the dioxolane from preparation 124 in dioxan (3ml) and tetrahydrofuran (2ml) and the reaction mixture was stirred at ambient temperature for 4 hours. The reaction mixture was evaporated in vacuo and the resulting solid was partitioned between water (20ml) and ethyl acetate (20ml). The aqueous layer was extracted with ethyl acetate (2x20ml) and the combined organic extracts were dried (Na₂SO₄), filtered and concentrated in vacuo. The resulting solid
25 was recrystallised from ethyl acetate to afford the title compound as a white solid (60mg, 46%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.58 (m, 2H), 1.76 (m, 2H), 2.19 (s, 3H), 2.24 (m, 2H), 2.38 (m, 2H), 2.60 (m, 1H), 2.99 (t, 2H), 3.71 (m, 5H), 3.79 (s, 2H), 4.54 (s, 2H), 6.82 (m, 3H), 7.11 (m, 3H), 7.32 (t, 1H), 8.97 (s, 1H), 10.70 (s, 1H).

5 LRMS :m/z 527 (M+23)⁺.

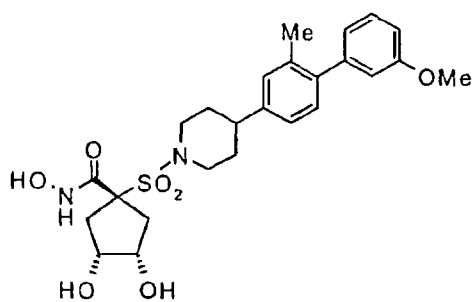
mp 201-202°C

Anal. Found: C, 58.85; H, 6.36, N, 5.51. C₂₅H₃₂N₂O₇S; 0.25 H₂O requires C, 58.98; H, 6.43; N, 5.50%.

10

Example 25

(1α,3β,4β)-N,3,4-trihydroxy-1-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl}cyclopentanecarboxamide



15

The title compound was prepared from the dioxolane from preparation 125 in a similar procedure to that described in example 24. This afforded the title compound as a white solid (55mg, 50%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.59 (m, 2H), 1.76 (m, 2H), 2.17 (m, 2H), 2.19 (s, 3H), 2.60 (m, 1H),
20 2.71 (m, 2H), 2.99 (t, 2H), 3.70 (m, 7H), 4.61 (s, 2H), 6.82 (m, 3H), 7.12 (m, 3H), 7.32 (t, 1H), 9.00 (s, 1H), 10.82 (s, 1H).

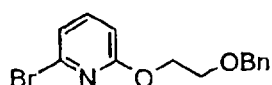
LRMS :m/z 503 (M-1)⁺.

25 mp 188-189°C

Anal. Found: C, 58.97; H, 6.50, N, 5.49. C₂₅H₃₂N₂O₇S; 0.25 H₂O requires C, 58.98; H, 6.43; N, 5.50%.

Preparation 1

30 2-[2-(Benzyloxy)ethoxy]-6-bromopyridine

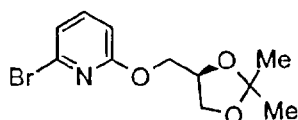


Sodium hydride (900mg, 60% dispersion in mineral oil, 22.5mmol) was added portionwise to an ice-cold solution of 2-(benzyloxy)ethanol (3.0g, 20.0mmol) in toluene (100ml), and the solution stirred for 30 minutes. 2,6-Dibromopyridine (4.75g, 20.0mmol) was added, and the reaction heated under reflux for 2 hours. The cooled mixture was diluted with water (100ml), and extracted with ethyl acetate (3x100ml). The combined organic extracts were dried (MgSO₄), filtered and evaporated in vacuo to give the title compound as a yellow oil, (quantitative).

¹H nmr (CDCl₃, 300MHz) δ 3.82 (t, 2H), 4.52 (t, 2H), 4.62 (s, 2H), 6.75 (d, 1H), 7.05 (d, 1H), 7.22-7.46 (m, 6H)

Preparation 2

2-Bromo-6-{[(4R)-2,2-dimethyl-1,3-dioxolan-4-yl]methoxy}pyridine

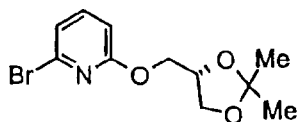


Sodium hydride (1.62g, 60% dispersion in mineral oil, 40.5mmol) was added portionwise to an ice-cooled solution of (R)-(-)-1,2-O-isopropylideneglycerol (4.86g, 36.8mmol) in toluene (100ml), and once addition was complete, the solution was allowed to warm to room temperature and stirred for 30 minutes. 2,6-Dibromopyridine (8.72g, 36.8mmol) was added, and the reaction heated under reflux for 5 hours. The cooled mixture was diluted with water, the layers separated, and the aqueous phase extracted with ether. The combined organic extracts were dried (MgSO₄), filtered and evaporated in vacuo to afford the title compound as a yellow oil (quantitative).

¹H nmr (CDCl₃, 300MHz) δ: 1.39 (s, 3H), 1.45 (s, 3H), 3.83 (dd, 1H), 4.16 (dd, 1H), 4.37 (m, 2H), 4.46 (m, 1H), 6.75 (d, 1H), 7.06 (d, 1H), 7.40 (dd, 1H).

Preparation 3

2-Bromo-6-{[(4S)-2,2-dimethyl-1,3-dioxolan-4-yl]methoxy}pyridine

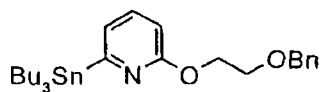


The title compound was obtained as a yellow oil (quantitative), from (S)-(-)-1,2-O-isopropylideneglycerol and 2,6-dibromopyridine, following the procedure described in preparation 2.

¹H nmr (CDCl₃, 300MHz) δ: 1.40 (s, 3H), 1.45 (s, 3H), 3.83 (dd, 1H), 4.16 (dd, 1H), 4.37 (m, 2H), 4.48 (m, 1H), 6.76 (d, 1H), 7.06 (d, 1H), 7.41 (m/dd, 1H).

Preparation 4

2-[2-(Benzyloxy)ethoxy]-6-(tributylstannyl)pyridine

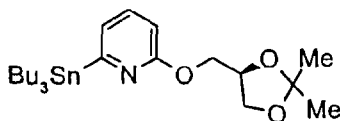


- 5 n-Butyllithium (13.8ml, 1.6M solution in hexanes, 22.0mmol) was added dropwise to a cooled (-78°C) solution of the bromide from preparation 1 (20.0mmol) in anhydrous THF (100ml), so as to maintain the internal temperature <-70°C, and the solution stirred for 20 minutes. Tri-n-butyltin chloride (6.0ml, 22.0mmol) was added slowly to maintain the temperature <-70°C, and the reaction then allowed to warm to room temperature over 1 hour. The reaction was diluted with water, the mixture extracted with Et₂O
- 10 (2x100ml), and the combined organic extracts dried (MgSO₄), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel using pentane:Et₂O (98:2) as eluant, to afford the title compound as a colourless oil, (7.0g, 67%).

- ¹H nmr (CDCl₃, 300MHz) δ: 0.88 (t, 9H), 1.06 (m, 6H), 1.35 (m, 6H), 1.58 (m, 6H), 3.83 (t, 2H), 4.56 (t, 2H), 4.62 (s, 2H), 6.61 (d, 1H), 6.99 (d, 1H), 7.24-7.40 (m, 6H).
- 15

Preparation 5

2-[[[(4R)-2,2-Dimethyl-1,3-dioxolan-4-yl]methoxy]-6-(tributylstannyl)pyridine

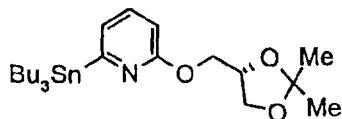


- 20 The title compound was prepared as an oil (quantitative) from the bromide of preparation 2, using a similar procedure to that described in preparation 4.

- ¹H nmr (CDCl₃, 300MHz) δ: 0.88 (t, 9H), 1.06 (t, 6H), 1.25-1.40 (m, 9H), 1.45 (s, 3H), 1.50-1.70 (m, 6H), 3.83 (dd, 1H), 4.15 (dd, 1H), 4.40 (m, 2H), 4.52 (m, 1H), 6.60 (d, 1H), 7.00 (d, 1H), 7.40 (dd, 1H).
- 25

Preparation 6

2-[[[(4S)-2,2-Dimethyl-1,3-dioxolan-4-yl]methoxy]-6-(tributylstannyl)pyridine

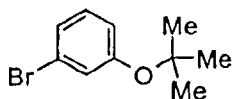


- The title compound was obtained as a colourless oil (71%), from the bromide from preparation 3, following a similar procedure to that described in preparation 5.
- 30

¹H nmr (CDCl₃, 300MHz) δ: 0.89 (t, 9H), 1.07 (t, 6H), 1.35 (m, 6H), 1.40 (s, 3H), 1.48 (s, 3H), 1.58 (m, 6H), 3.83 (dd, 1H), 4.16 (dd, 1H), 4.40 (m, 2H), 4.52 (m, 1H), 6.60 (d, 1H), 7.00 (d, 1H), 7.40 (dd, 1H).

Preparation 7

3-Bromo-1-(tert-butoxy)benzene

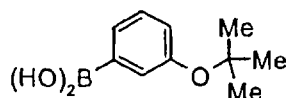


- 5 Condensed isobutylene (100ml) was added via a dry ice/acetone cold finger, to dichloromethane (70ml) at -30°C, followed by a solution of 3-bromophenol (21.5g, 125mmol) in dichloromethane (30ml). Trifluoromethanesulphonic acid (1.5g, 10.0mmol) was added dropwise, the reaction cooled to -75°C, and stirred for 2 hours. Triethylamine (1.4ml, 10.0mmol) was then added, the solution allowed to warm to room temperature and then concentrated in vacuo to remove the isobutylene. The remaining solution was
- 10 washed with water, dried (Na₂SO₄), filtered and evaporated to give the desired product as a pale yellow oil, (33g, slightly impure).

¹H nmr (CDCl₃, 400MHz) δ: 1.37 (s, 9H), 6.89 (d, 1H), 7.04-7.20 (m, 3H).

15 Preparation 8

3-(tert-Butoxy)-phenylboronic acid



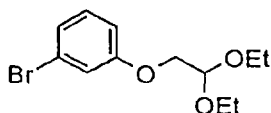
- n-Butyllithium (40ml, 2.5M in hexanes, 100mmol) was added dropwise to a cooled (-78°C) solution of
- 20 the bromide from preparation 7 (23.9g, 90mmol) in tetrahydrofuran (300ml), so as to maintain the temperature below -70°C. The resulting solution was stirred for 1 hour, and trisopropyl borate (30.6ml, 135mmol) was added dropwise over 10 minutes. The reaction was allowed to warm to room temperature, diluted with ether (150ml) then extracted with sodium hydroxide solution (1N). The combined aqueous layers were washed with ether and then re-acidified to pH 2 using hydrochloric acid (2N). This aqueous
- 25 mixture was extracted with dichloromethane (3x200ml), the combined organic extracts dried (Na₂SO₄), filtered and concentrated in vacuo. The resulting white solid was stirred vigorously in pentane, filtered (twice) then dried under vacuum to give the title compound as a white solid, (13.1g, 75%).

¹H nmr (CDCl₃, 400MHz) δ: 1.39 (s, 9H), 7.19 (m, 1H), 7.37 (m, 1H), 7.79 (m, 1H), 7.88 (m, 1H).

30

Preparation 9

1-Bromo-3-(2,2-diethoxyethoxy)benzene

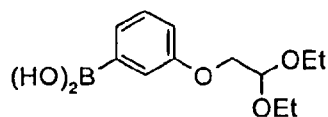


A mixture of potassium carbonate (1.5g, 10.9mmol), 3-bromophenol (1.73g, 10.0mmol) and bromoacetaldehyde diethyl acetal (1.5ml, 9.67mmol) in dimethylsulphoxide (10ml) was heated at 160°C for 1 ½ hours. The cooled reaction was partitioned between water (50ml) and ethyl acetate (100ml), and the phases separated. The aqueous layer was extracted with ethyl acetate (50ml), the combined organic solutions washed consecutively with 1N sodium hydroxide solution, water (2x), brine and then dried (Na₂SO₄), filtered and evaporated in vacuo. The residue was purified by medium pressure column chromatography on silica gel using an elution gradient of ether:pentane (0:100 to 5:95) to afford the title compound (2.01g, 72%).

¹H nmr (CDCl₃, 400MHz) δ: 1.22 (t, 6H), 3.60 (m, 2H), 3.75 (m, 2H), 3.97 (d, 2H), 4.80 (t, 1H), 6.82 (d, 1H), 7.07 (m, 3H).

15 Preparation 10

3-(2,2-Diethoxyethoxy)phenylboronic acid

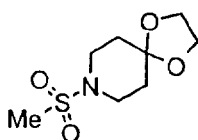


n-Butyllithium (18.5ml, 2.5M in hexanes, 46.25mmol) was added dropwise to a cooled (-78°C) solution of the bromide from preparation 9 (11.4g, 39.6mmol) in anhydrous tetrahydrofuran (100ml), so as to maintain the internal temperature <-70°C. This solution was stirred for 1 hour, then triisopropyl borate (1.13g, 6.0mmol) added slowly, and the reaction allowed to warm to room temperature over 3 hours. The mixture was cooled in an ice-bath, acidified to pH 4 using 2N hydrochloric acid, and quickly extracted with ethyl acetate (2x500ml). The combined organic extracts were washed with water and brine, dried (Na₂SO₄), filtered and evaporated in vacuo. The residual oil was purified by medium pressure column chromatography on silica gel using an elution gradient of ether:pentane (0:100 to 50:50) to afford the title compound (8.24g, 82%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.14 (t, 6H), 3.58 (m, 2H), 3.66 (m, 2H), 3.94 (d, 2H), 4.80 (t, 1H), 6.98 (m, 1H), 7.22 (m, 1H), 7.37 (m, 2H), 8.00 (s, 2H).

Preparation 11

1-Methylsulphonyl-piperidin-4-one ethylene ketal



Methanesulphonyl chloride (24.8g, 0.217mol) was added dropwise to a solution of 4-piperidone ethylene ketal (28.2g, 0.197mol) and triethylamine (30.2ml, 0.217mol) in ether (280ml), and the reaction stirred at room temperature for 3 hours. The mixture was washed consecutively with water (2x), hydrochloric acid (1N), and saturated sodium bicarbonate solution, dried (MgSO_4), filtered and evaporated in vacuo. The residue was triturated with hexane, filtered and dried to give the desired product as an off-white solid (41.6g, 95%).

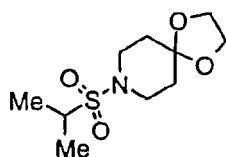
mp 107-109°C

^1H nmr (CDCl_3 , 400MHz) δ : 1.78 (m, 4H), 2.75 (s, 3H), 3.32 (m, 4H), 3.92 (s, 4H).

Anal. Found: C, 43.23; H, 6.85; N, 6.23. $\text{C}_8\text{H}_{15}\text{NO}_4\text{S}$ requires C, 43.42; H, 6.83; N, 6.33%.

Preparation 12

1-Isopropylsulphonyl-piperidin-4-one ethylene ketal



Isopropylsulphonyl chloride (5.6ml, 50mmol) was added dropwise to an ice-cooled solution of 4-piperidone ethylene ketal (6.4ml, 50mmol) and triethylamine (7.7ml, 55mmol) in dichloromethane (100ml), and the reaction stirred at room temperature for 3 hours. The mixture was washed with water (2x), dried (MgSO_4), filtered and evaporated in vacuo. The residue was crystallised from ether/pentane to afford the title compound as a solid, (10.55g, 85%).

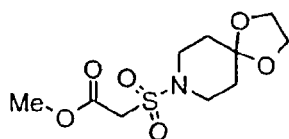
mp 66-67°C

^1H nmr (CDCl_3 , 400MHz) δ : 1.34 (d, 6H), 1.77 (m, 4H), 3.18 (m, 1H), 3.43 (m, 4H), 3.98 (s, 4H).

Anal. Found: C, 48.19; H, 7.74; N, 5.50. $\text{C}_{10}\text{H}_{19}\text{NO}_4\text{S}$ requires C, 48.15; H, 7.75; N, 5.56%.

Preparation 13

Methyl 2-(1,4-dioxo-8-azaspiro[4.5]dec-8-ylsulphonyl)acetate



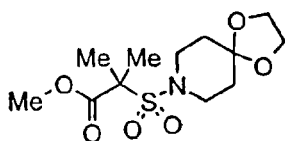
Potassium tert-butoxide (24.6g, 219mmol) was added portionwise to a solution of the ethylene ketal from preparation 11 (32.3g, 146mmol) and dimethyl carbonate (61ml, 730mmol) in tetrahydrofuran (200ml), and once addition was complete, the reaction was stirred at room temperature overnight under a nitrogen atmosphere. The reaction was poured into a mixture of hydrochloric acid (1N) and ether and the layers separated. The aqueous layer was extracted with ethyl acetate, the combined organic solutions washed with brine, dried (MgSO_4), filtered and evaporated in vacuo. The residue was suspended in di-isopropyl ether, the mixture heated to reflux, cooled, and filtered, to afford the title compound as a solid, (26.7g, 65%).

^1H nmr (CDCl_3 , 400MHz) δ : 1.77 (m, 4H), 3.42 (m, 4H), 3.78 (s, 3H), 3.92 (s, 2H), 3.95 (s, 4H).

Anal. Found. C, 42.69; H, 6.16; N, 4.93. $\text{C}_{10}\text{H}_{17}\text{NO}_6\text{S}$ requires C, 43.00; H, 6.14; N, 5.02%.

Preparation 14

Methyl 2-((1,4-dioxaspiro[4.5]dec-8-ylsulfonyl)-2-methylpropanoate



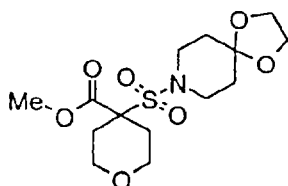
N-Butyl lithium (28ml, 1.6M in hexanes, 44.1mmol) was added dropwise to a cooled (-78°C) solution of the sulphonamide from preparation 12 (10g, 40.1mmol) in tetrahydrofuran (100ml), so as to maintain a temperature below -45°C . Once addition was complete the solution was allowed to warm to 0°C , and then recooled to -78°C . Methyl chloroformate (3.7ml, 48.1mmol) was added dropwise so as to maintain the temperature below -45°C , the reaction stirred for 30 minutes, then allowed to warm to room temperature. The reaction mixture was partitioned between ethyl acetate and water, and the layers separated. The organic phase was washed with water, dried (MgSO_4), filtered and evaporated in vacuo. The crude product was triturated with ether to give the title compound as a solid, (9.88g, 80%).

^1H nmr (CDCl_3 , 400MHz) δ : 1.60 (s, 6H), 1.76 (m, 4H), 3.48 (m, 4H), 3.79 (s, 3H), 3.98 (s, 4H).

Anal. Found: C, 46.80; H, 6.87; N, 4.49. $\text{C}_{12}\text{H}_{21}\text{NO}_6\text{S}$ requires C, 46.89; H, 6.89; N, 4.56%.

Preparation 15

Methyl 4-((1,4-dioxaspiro[4.5]dec-8-ylsulfonyl)tetrahydro-2H-pyran-4-carboxylate



Sodium hydride (880mg, 60% dispersion in mineral oil, 22mmol) was added to a solution of the sulphonamide from preparation 11 (2.21g, 10mmol) and dimethyl carbonate (4.2ml, 50mmol) in dry toluene (40ml), and the mixture heated at 90°C for 90 minutes. Tlc analysis showed starting material present, so methanol (207l) was added, and the reaction stirred at 90°C overnight. 1-Methyl-2-pyrrolidinone (10ml) and bis(2-bromoethyl)ether (1.63ml, 13mmol) were added, and the reaction stirred for a further 20 hours at 90°C, and at room temperature for 3 days. The reaction mixture was partitioned between 1N citric acid solution and ether, and the layers separated. The organic phase was washed with water, dried (MgSO₄), filtered and evaporated in vacuo. The residue was triturated with ether to give the title compound as a white solid, (1.05g, 30%).

Alternative method

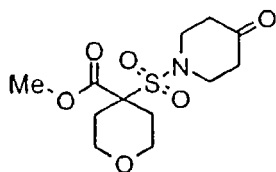
Potassium tert-butoxide (220ml, 1M in tetrahydrofuran, 220mmol) was added dropwise to a solution of the acetate from preparation 13 (27.9g, 100mmol) and bis(2-bromoethyl)ether (16.3ml, 130mmol) in tetrahydrofuran (200ml) and 1-methyl-2-pyrrolidinone (20ml), and the reaction stirred at room temperature overnight. Tlc analysis showed starting material remaining, so tetrabutylammonium iodide (3.7g, 10mmol) and sodium hydride (2.0g, 60% dispersion in mineral oil, 50mmol) were added, and the reaction stirred for a further 72 hours. Additional 1-methyl-2-pyrrolidinone (100ml), sodium hydride (4.0g, 60% dispersion in mineral oil, 100mmol) and bis(2-bromoethyl)ether (12.6ml, 100mmol) were added, and the reaction continued for a further 24 hours. The reaction was poured into a mixture of ether and 10% citric acid solution, and the layers separated. The aqueous phase was extracted with ether, the combined organic solutions washed with water, dried (MgSO₄), filtered and evaporated in vacuo. The residue was suspended in ether, the mixture heated to reflux, cooled and the resulting precipitate filtered, washed with ether and dried to give the title compound, (7.2g, 21%).

¹H nmr (CDCl₃, 400MHz) δ: 1.70 (m, 4H), 2.16 (m, 2H), 2.35 (m, 2H), 3.24 (m, 2H), 3.41 (m, 4H), 3.80 (s, 3H), 3.94 (m, 6H).

LRMS : m/z 372 (M+23)⁺

Preparation 16

Methyl 4-(4-oxo-piperidin-1-ylsulphonyl)tetrahydro-2H-pyran-4-carboxylate



Hydrochloric acid (20ml, 1N) was added to a solution of the ethylene ketal from preparation 15 (7.1g, 20.3mmol) in acetone (20ml) and 1,4-dioxan (20ml), and the reaction stirred at 60°C for 6 hours, and then left at room temperature overnight. The reaction was neutralised by adding sodium bicarbonate

- 5 portionwise, and this mixture concentrated in vacuo. The residue was diluted with water, then extracted with ethyl acetate (3x). The combined organic extracts were dried (MgSO_4), filtered and evaporated in vacuo. The crude product was triturated with ether/di-isopropyl ether, to give the desired product as a solid (4.1g, 66%)

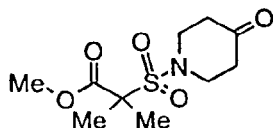
- 10 mp 158-160°C

^1H nmr (CDCl_3 , 400MHz) δ : 2.18 (m, 2H), 2.38 (m, 2H), 2.48 (m, 4H), 3.26 (m, 2H), 3.60 (br, m, 4H), 3.82 (s, 3H), 3.98 (m, 2H).

- 15 Anal. Found C, 47.14; H, 6.28; N, 4.54. $\text{C}_{12}\text{H}_{19}\text{NO}_6\text{S}$ requires C, 47.20; H, 6.27; N, 4.59%.

Preparation 17

Methyl 2-methyl-2-(4-oxo-piperidin-1-ylsulphonyl)propanoate



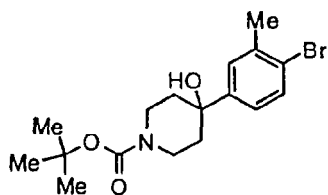
- 20 The title compound was obtained as a solid (98%) after trituration with pentane from the ethylene ketal from preparation 14, following a similar method to that described in preparation 16.

^1H nmr (CDCl_3 , 400MHz) δ : 1.67 (s, 6H), 2.57 (m, 4H), 3.68 (m, 4H), 3.80 (s, 3H).

- 25 Anal. Found: C, 45.51; H, 6.52; N, 5.14. $\text{C}_{10}\text{H}_{17}\text{NO}_5\text{S}$ requires C, 45.61; H, 6.51; N, 5.32%.

Preparation 18

tert-Butyl 4-[4-(4-bromo-3-methylphenyl)-4-hydroxypiperidine-1-carboxylate



A 2.5M solution of n-butyl lithium in hexane (38ml, 94mmol) was added over about 10 minutes to a stirred mixture of 2-bromo-5-iodo-toluene (28g, 94mmol) in anhydrous ether (500ml) under nitrogen, at about -75°C. After a further 15 minutes, a solution of t-butyl 4-oxopiperidine-1-carboxylate (17 g, 85 mmol) in anhydrous tetrahydrofuran (50 ml) was added at such a rate that the reaction temperature was maintained below -60°C

The reaction mixture was stirred at about -75°C for 1 hour, and allowed to warm to 0°C and quenched with aqueous ammonium chloride solution. The organic phase was separated, washed with water, dried (MgSO₄), filtered and evaporated in vacuo. The residue was dissolved in pentane and cooled to 0°C to crystallise the title compound, which was collected by filtration as a colourless solid (20.1 g, 64%). m.p. 102-103°C.

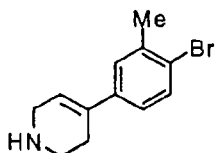
¹H nmr (CDCl₃) δ: 1.48 (s, 9H), 1.51 (s, 1H), 1.70 (d, 2H), 1.96 (m, 2H), 2.40 (s, 3H), 3.22 (t, 2H), 4.02 (m, 2H), 7.15 (dd, 1H), 7.36 (d, 1H), 7.50 (d, 1H).

LRMS :m/z 369/371 (M+1)⁺

Anal. Found: C, 55.14; H, 6.58; N, 3.76. C₁₇H₂₄BrNO₃ requires C, 55.14; H, 6.53; N, 3.78%.

Preparation 19

4-(4-Bromo-3-methylphenyl)-1,2,3,6-tetrahydropyridine



Trifluoroacetic acid (100ml) was added to a stirred solution of the bromide from preparation 18 (20g, 54mmol) in dichloromethane (100 ml) at room temperature. After a further 18 hours, the reaction mixture was evaporated in vacuo and the residue basified with 2M aqueous sodium hydroxide solution to pH>12. The resulting mixture was extracted with ether, the combined extracts washed with water, dried (MgSO₄), filtered and evaporated under reduced pressure to yield the title compound as a low melting solid, (13.6 g, 100%).

¹H nmr (CDCl₃) δ: 1.60 (br, s, 1H), 2.40 (m, 5H), 3.10 (t, 2H), 3.52 (m, 2H), 6.10 (br, s, 1H), 7.05 (dd, 1H), 7.22 (d, 1H), 7.46 (d, 1H).

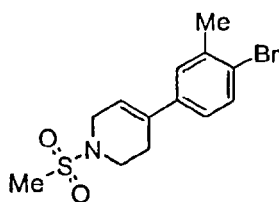
LRMS :m/z 251/253 (M+1)⁺.

Alternative Method -

- Para-toluenesulphonic acid (10.27g, 54mmol) was added to a stirred solution of the bromide from preparation 18 (10g, 27mmol) in toluene (130ml) at room temperature. The gelatinous mixture was heated to reflux in a Dean-Stark apparatus for 90 minutes, and then cooled to room temperature which resulted in a thick white precipitate. The mixture was basified with 2M sodium hydroxide solution, and extracted with ethyl acetate (3x), then the combined extracts were washed with water, dried (MgSO₄) and evaporated under reduced pressure to yield the title as a low melting solid, (6.8 g, 100%).

Preparation 20

- 4-(4-Bromo-3-methylphenyl)-1-methylsulphonyl-1,2,3,6-tetrahydropyridine



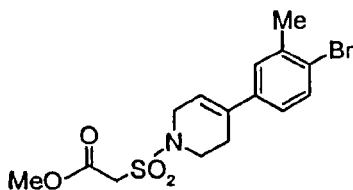
- Methanesulphonyl chloride (17.5ml, 227mmol) was added dropwise to an ice-cooled solution of triethylamine (34.4ml, 247mmol) and the amine from preparation 19 (51.8g, 206mmol) in dichloromethane (400ml), and the reaction then stirred at room temperature for 1 hour. Tlc analysis showed starting material remaining, so additional methanesulphonyl chloride (1.75ml, 22.7mmol) and triethylamine (5ml, 35.9mmol) were added, and stirring continued for a further hour. The reaction was diluted with hydrochloric acid (200ml, 2N) and water (300ml), and the phases separated. The aqueous layer was extracted with dichloromethane (2x250ml) the combined organic extracts washed with brine (200ml), dried (MgSO₄), filtered and concentrated in vacuo. The residual solid was triturated with isopropyl ether, filtered and dried to afford the title compound as a pale yellow solid, (65.1g, 96%).

- ¹H nmr (CDCl₃, 300MHz) δ: 2.40 (s, 3H), 2.62 (m, 2H), 2.85 (s, 3H), 3.54 (m, 2H), 3.95 (m, 2H), 6.04 (m, 1H), 7.04 (dd, 1H), 7.21 (m, 1H), 7.50 (d, 1H).

LRMS m/z 347, 349 (M+18)⁺

Preparation 21

- Methyl 2-[4-(4-bromo-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]acetate



N,O-Bis(trimethylsilyl)acetamide (0.9ml, 4.0mmol) was added to a stirred solution of the amine from preparation 19 (2.0g, 7.9mmol) in anhydrous tetrahydrofuran (40ml), under nitrogen, at room temperature. A solution of methyl chlorosulphonylacetate (1.64g, 9.5mmol) in anhydrous tetrahydrofuran (15 ml) was added and the reaction mixture stirred at room temperature for 18 hours. The resulting mixture was evaporated in vacuo, and partitioned between ethyl acetate and aqueous sodium bicarbonate solution. The organic layer was separated and washed with water, dried (MgSO_4), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel, using dichloromethane as eluant, followed by crystallisation from diisopropyl ether, to give the title compound as a colourless solid, (1.65 g, 55%)

m.p. 110-112°C.

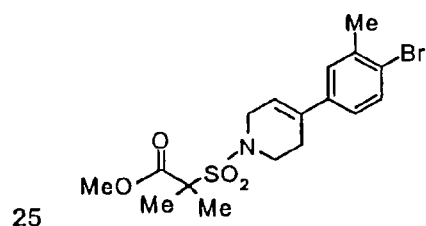
^1H nmr (CDCl_3) δ : 2.40 (s, 3H), 2.60 (m, 2H), 3.60 (t, 2H), 3.80 (s, 3H), 4.01 (s, 2H), 4.07 (m, 2H), 6.02 (br, s, 1H), 7.02 (dd, 1H), 7.21 (d, 1H), 7.50 (d, 1H).

LRMS :m/z 404/406 ($\text{M}+18$)⁺

Anal. Found: C, 46.32; H, 4.62; N, 3.55 $\text{C}_{15}\text{H}_{18}\text{BrNO}_4\text{S}$ requires C, 46.40; H, 4.67; N, 3.61%.

Preparation 22

Methyl 2-[4-(4-bromo-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]-2-methyl-propanoate



Iodomethane (2ml, 32.1mmol) was added to a stirred mixture of the acetate from preparation 21 (5g, 12.9mmol) and potassium carbonate (5.4g, 39.1mmol), in anhydrous dimethylsulfoxide (50ml), under nitrogen, at room temperature. After 24 hours the reaction mixture was partitioned between ether and water, separated, and the organic layer was washed with water, dried (MgSO_4), filtered and evaporated in vacuo. The residue was purified by flash chromatography, using diethyl ether:pentane (40:60 to 100:0) as eluant, followed by crystallisation from diisopropyl ether, to give the title compound as a colourless solid, (4.7 g, 87%).

m.p. 100-101°C.

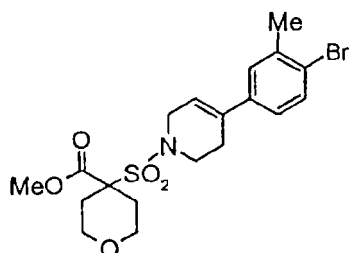
¹H nmr (CDCl₃) δ. 1.67 (s, 6H), 2.40 (s, 3H), 2.58 (m, 2H), 3.60 (t, 2H), 3.80 (s, 3H), 4.08 (m, 2H), 6.00 (br, s, 1H), 7.03 (dd, 1H), 7.21 (d, 1H), 7.49 (d, 1H).

5 Anal. Found. C, 49.00; H, 5.33; N, 3.28. C₁₇H₁₂BrNO₄S requires C, 49.04; H, 5.33; N, 3.36%

Preparation 23

Methyl 4-[4-(4-bromo-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylate

10



Bis-2-iodoethyl ether (3.9g, 12.0mmol) was added to a stirred mixture of the acetate from preparation 21 (3.6 g, 9.3mmol) and potassium carbonate (3.8g, 27.8mmol), in anhydrous dimethylsulfoxide (50ml), under nitrogen, at room temperature. After 18 hours the reaction mixture was partitioned between diethyl
15 ether and water, separated, and the organic layer was washed with water, dried (MgSO₄), filtered and evaporated in vacuo. The residue was purified by flash chromatography, using a mixture of dichloromethane and methanol (99:1) as eluant, followed by crystallisation from diisopropyl ether, to give the title compound as a colourless solid, (3.43 g, 80%).

20 m.p. 128-130°C.

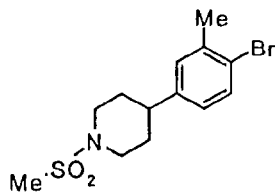
¹H nmr (CDCl₃) δ: 2.23 (m, 2H), 2.40 (s, 3H), 2.42 (m, 2H), 2.58 (m, 2H), 3.30 (m, 2H), 3.58 (m, 2H), 3.87 (s, 3H), 4.00-4.10 (m, 4H), 6.00 (br, s, 1H), 7.02 (dd, 1H), 7.21 (d, 1H), 7.49 (d, 1H).

25 LRMS :m/z 477 (M+18)⁺

Anal. Found: C, 49.92; H, 5.40; N, 2.90. C₁₉H₂₄BrNO₅S requires C, 49.78; H, 5.28; N, 3.06%.

Preparation 24

30 4-(4-Bromo-3-methylphenyl)-1-(methylsulphonyl)piperidine



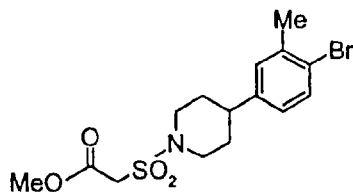
Triethylsilane (47.2ml, 296mmol), followed by trifluoromethanesulphonic acid (1.73ml, 19.7mmol) were added to a solution of the sulphonamide from preparation 20 (65.0g, 197mmol) in dichloromethane (300ml) and trifluoroacetic acid (300ml), and the reaction stirred at room temperature for an hour. Tlc analysis showed starting material remaining, so additional triethylsilane (75.2ml, 471mmol) and trifluoromethanesulphonic acid (0.86ml, 9.8mmol) were added and the reaction stirred for a further 20 hours at room temperature. The reaction was concentrated in vacuo, the residue poured into saturated aqueous potassium carbonate solution, and the mixture extracted with dichloromethane (3x650ml). The combined organic extracts were washed with brine (500ml), dried (MgSO₄), filtered and concentrated in vacuo. The crude product was triturated with hot methanol/hexane, filtered and dried to give the title compound (52.43g, 80%) as a buff-coloured solid.

¹H nmr (CDCl₃, 400MHz) δ: 1.78 (m, 2H), 1.90 (m, 2H), 2.37 (s, 3H), 2.52 (m, 1H), 2.77 (m, 5H), 3.94 (m, 2H), 6.83 (m, 1H), 7.02 (s, 1H), 7.42 (m, 1H).

LRMS : m/z 354, 356 (M+23)⁺

Preparation 25

Methyl 2-[4-(4-bromo-3-methylphenyl)piperidin-1-ylsulphonyl]acetate



Sodium hydride (12.2g, 60% dispersion in mineral oil, 305mmol) was added to a solution of the sulphonamide from preparation 24 (50.61g, 152mmol) and dimethylcarbonate (63.8ml, 760mmol) in toluene (600ml), and the reaction heated under reflux for 1 ½ hours. The reaction was partitioned between ethyl acetate (1000ml), and cooled hydrochloric acid (600ml, 1N), and the layers separated. The aqueous layer was extracted with ethyl acetate (500ml), the combined organic extracts washed with brine (3x300ml), dried (MgSO₄), filtered and concentrated in vacuo. The residue was triturated with hexane, and the solid filtered. This was re-crystallised from di-isopropyl ether and dried in vacuo to give the title compound as buff-coloured crystals, (40.9g, 69%)

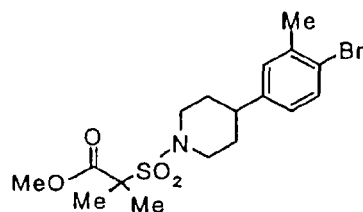
¹H nmr (CDCl₃, 400MHz) δ: 1.77 (m, 2H), 1.84 (m, 2H), 2.37 (s, 3H), 2.58 (m, 1H), 2.97 (m, 2H), 3.80 (s, 3H), 3.96 (m, 4H), 6.84 (m, 1H), 7.02 (s, 1H), 7.42 (d, 1H).

LRMS m/z 412, 414 (M+23)⁺

5

Preparation 26

Methyl 2-[4-(4-bromo-3-methylphenyl)piperidin-1-ylsulphonyl]-2-methyl-propanoate



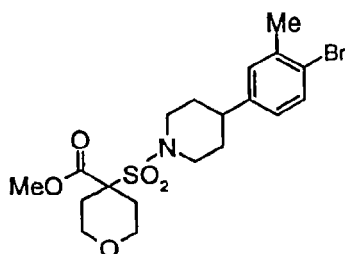
Triethylsilane (1.43ml, 9.0mmol) followed by trifluoromethanesulphonic acid (0.02ml, 0.3mmol) were added to a solution of the 1,2,3,6-tetrahydropyridine from preparation 22 (1.25g, 3.0mmol) and trifluoroacetic acid (15ml) in dichloromethane (15ml), and the reaction was stirred for an hour at room temperature. The reaction mixture was concentrated in vacuo, the residue diluted with dichloromethane (25ml), then partitioned between ethyl acetate (150ml) and saturated sodium bicarbonate solution (150ml), and the layers separated. The aqueous phase was extracted with ethyl acetate (2x35ml), the combined organic solutions dried (MgSO₄), filtered and evaporated in vacuo. The residual solid was triturated with di-isopropyl ether to give the title compound as a white solid, (963mg, 77%).
mp 103-106°C

¹H nmr (DMSO-d₆, 400MHz) δ: 1.52 (m, 8H), 1.77 (m, 2H), 2.28 (s, 3H), 2.63 (m, 1H), 3.00 (m, 2H), 3.70 (m, 5H), 6.98 (dd, 1H), 7.20 (s, 1H), 7.42 (dd, 1H).

Anal. Found: C, 48.42; H, 5.74; N, 3.27. C₁₇H₂₄BrNSO₄ requires C, 48.81; H, 5.78 N, 3.35%.

Preparation 27

25 Methyl 4-[4-(4-bromo-3-methylphenyl)piperidin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylate



Sodium hydride (60% dispersion in mineral oil, 1.16g, 29.0mmol) was added to a stirred solution of the acetate from preparation 25 (10.14 g, 26.0mmol) in N-methyl pyrrolidinone (60 ml) at ambient

30

temperature under nitrogen. After 45 minutes, bis-2-bromoethyl ether (4.26 ml, 33.8 mmol) was added to the stirred mixture, and after a further 150 minutes an additional portion of sodium hydride (60% dispersion in mineral oil; 1.16 g, 29 mmol) was added, and the mixture left stirring for 18 hours. The solvent was removed under reduced pressure, and the residues was partitioned between ethyl acetate and water. The organic layer was collected, washed with brine, dried (MgSO_4), and evaporated under reduced pressure. The residue was crystallised from ethyl acetate and diisopropyl ether to give the title compound as a colourless solid (7.34 g, 61%). The filtrate was evaporated and purified by flash chromatography eluting with dichloromethane, and crystallisation from ethyl acetate and diisopropyl ether to give an additional batch of the title compound as a colourless solid (1.86 g, 15%). A small sample was recrystallised from ethyl acetate for further characterisation.

m.p. 162-163°C.

$^1\text{Hnmr}$ (CDCl_3) δ : 1.65-1.83 (m, 4H), 2.20 (m, 2H), 2.38 (s, 3H), 2.40 (m, 2H), 2.57 (m, 1H), 3.00 (m, 2H), 3.29 (m, 2H), 3.85 (s, 3H), 3.87-4.00 (m, 4H), 6.83 (d, 1H), 7.02 (s, 1H), 7.41 (d, 1H).

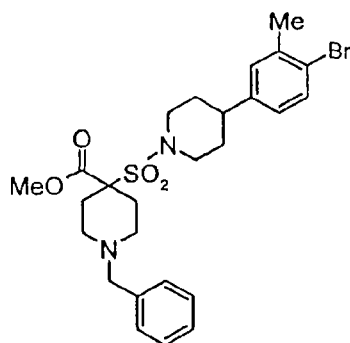
LRMS :m/z 460/462 ($\text{M}+1$) $^+$.

Anal. Found: C,49.49; H,5.68; N,2.93. $\text{C}_{19}\text{H}_{26}\text{BrNO}_3\text{S}$ requires C,49.57; H,5.69; N,3.04%.

Alternative Route: Triethylsilane (50ml, 0.30mol) was added dropwise over 2 min to a solution of the carbinol from preparation 130 (60g, 0.12mol) in dichloromethane (150ml) and trifluoroacetic acid (150ml), at 0°C, under nitrogen. Triflic acid (0.53ml, 6.0mmol) was added dropwise over 10 min and the resulting mixture was stirred at 0°C for 4h. Dichloromethane (300ml) and demineralised water (300ml) were added and the aqueous phase was separated. The organic phase was washed with water (200ml), saturated sodium bicarbonate solution (2x200ml) and demineralised water (200ml) and then concentrated *in vacuo* to a colourless solid. The solid was slurried in hot ethyl acetate (300ml) for 20 min and the mixture was cooled to 0°C and then filtered. The residue was dried *in vacuo* to leave the title compound as a colourless solid (53g, 92%).

Preparation 28

Methyl 1-benzyl-4-[4-(4-bromo-3-methylphenyl)piperidin-1-ylsulphonyl]-4-piperidinecarboxylate



The acetate from preparation 25 (4.17g, 10.7mmol) was added portionwise to a suspension of sodium hydride (994mg, 60% dispersion in mineral oil, 33.1mmol) in 1-methyl-2-pyrrolidinone (40ml), and the resulting solution stirred for an hour. Tetra-butyl ammonium bromide (3.44g, 10.7mmol) and N-benzyl-
 5 bis-(2-chloroethyl)amine (2.73g, 10.1mmol) were added portionwise, and once addition was complete, the reaction was stirred at 60°C for 6 hours. The cooled reaction was partitioned between water and ethyl acetate, the layers separated, and the aqueous phase extracted with ethyl acetate. The combined organic extracts were washed with water, dried (Na₂SO₄), filtered and concentrated in vacuo. The crude product was purified by column chromatography on silica gel twice, using an elution gradient of
 10 dichloromethane:ether (100:0 to 90:10) to afford the title compound (3.04g, 52%).

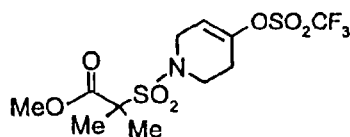
¹H nmr (CDCl₃, 400MHz) δ: 1.63-1.81 (m, 4H), 1.88 (m, 2H), 2.16 (m, 2H), 2.36 (s, 3H), 2.42 (m, 2H), 2.55 (m, 1H), 2.88 (m, 2H), 2.98 (m, 2H), 3.40 (s, 2H), 3.82 (m, 5H), 6.83 (d, 1H), 7.00 (s, 1H), 7.22 (m, 5H), 7.40 (d, 1H).

15

LRMS m/z 549, 551 (M+1)⁺

Preparation 29

Methyl 2-methyl-2-[4-[trifluoromethanesulphonyloxy]-1,2,3,6-tetrahydropyridin-1-
 20 ylsulphonyl]propanoate



2,6-Di-tert-butyl-4-methylpyridine (3.7g, 18mmol) was added to a solution of the ketone from preparation 17 (3.8g, 14.5mmol) in dichloromethane (50ml), and the solution then cooled to 4°C. Trifluoromethane sulphonic anhydride (2.95ml, 17.5mmol) was added dropwise, and the reaction then
 25 stirred at room temperature for 17 hours. Tlc analysis showed starting material remaining, so additional 2,6-di-tert-butyl-4-methylpyridine (3.7g, 18mmol) and trifluoromethane sulphonic anhydride (2.7ml, 16mmol) were added portionwise to the stirred reaction over the following 4 days. The mixture was then filtered, the filtrate concentrated in vacuo, and the residue triturated with ether. The resulting solid was filtered off, and the filtrate evaporated in vacuo. This crude product was purified by column

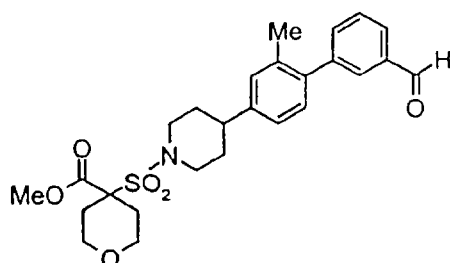
chromatography on silica gel using an elution gradient of hexane:ethyl acetate (91:9 to 50:50) to afford the title compound (4.25g, 74%) as a white solid.

¹H nmr (CDCl₃, 400MHz) δ 1.64 (s, 6H), 2.56 (m, 2H), 3.60 (m, 2H), 3.79 (s, 3H), 4.06 (m, 2H), 5.80 (m, 1H)

Anal. Found: C, 33.62; H, 4.03; N, 3.43. C₁₁H₁₆F₃NO₇S₂ requires C, 33.42, H, 4.08, N, 3.54%.

Preparation 30

10 Methyl 2-[4-(4-(3-formylphenyl)-3-methylphenyl)-piperidin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylate



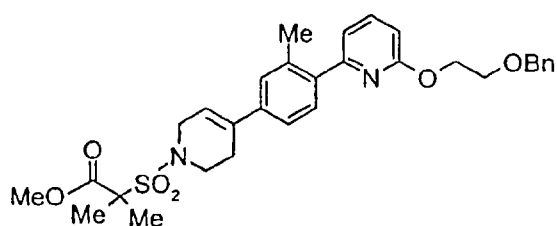
15 A mixture of the bromide from preparation 27 (4.02g, 8.73mmol), 3-formylphenylboronic acid (1.83g, 11.56mmol), cesium fluoride (3.46g, 22.8mmol), tris(dibenzylideneacetone)palladium (0) (430mg, 0.47mmol) and tri(o-tolyl)phosphine (284mg, 0.93mmol) in 1,2-dimethoxyethane (70ml) was heated under reflux for 6 hours. The cooled reaction was diluted with water and the mixture extracted with ethyl acetate (3x). The combined organic extracts were washed with brine, dried (MgSO₄), filtered and concentrated under reduced pressure. The residue was purified by column chromatography on silica gel using an elution gradient of ethyl acetate:hexane (25:75 to 40:60), and triturated with di-isopropyl ether to give the title compound as a solid, (2.69g, 63%)

¹H nmr (CDCl₃, 400MHz) δ: 1.75-1.95 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.62 (m, 1H), 3.03 (m, 2H), 3.30 (m, 2H), 3.82-4.02 (m, 7H), 7.07 (m, 2H), 7.16 (m, 1H), 7.56 (m, 2H), 7.81 (m, 2H), 10.02 (s, 1H).

LRMS : m/z 508 (M+23)⁺

Preparation 31

30 Methyl 2-[4-(4-(6-[2-benzyloxy]ethoxypyridin-2-yl)-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]-2-methyl-propanoate



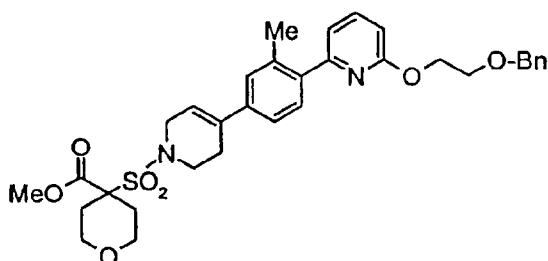
A mixture of the stannane from preparation 4 (2.8g, 5.4mmol) and the bromide from preparation 22 (1.5g, 3.62mmol), and tetrakis(triphenylphosphine)palladium (0) (205mg, 0.18mmol) in toluene (35ml) was heated under reflux overnight. The cooled mixture was evaporated in vacuo and the residue purified by column chromatography on silica gel using pentane:ethyl acetate (75:25) as eluant, to afford the title compound as a colourless oil, (1.7g, 83%).

¹H nmr (CDCl₃, 300MHz) δ: 1.69 (s, 6H), 2.42 (s, 3H), 2.64 (m, 2H), 3.62 (t, 2H), 3.82 (m, 5H), 4.14 (m, 2H), 4.56 (t, 2H), 4.62 (s, 2H), 6.06 (s, 1H), 6.77 (d, 1H), 7.0 (d, 1H), 7.22-7.42 (m, 8H), 7.62 (m, 1H).

LRMS : m/z 565 (M+1)⁺

Preparation 32

Methyl 4-[4-(4-{6-[2-benzyloxy]ethoxypyridin-2-yl}-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylate



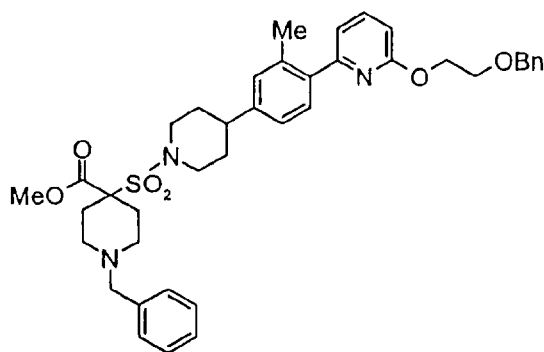
A mixture of the stannane from preparation 4 (1.74g, 3.36mmol) and the bromide from preparation 23 (1.1g, 2.4mmol) and tetrakis(triphenylphosphine)palladium (0) (138mg, 0.14mmol) in toluene (16ml) was heated under reflux for 4 hours. The cooled reaction was diluted with water, and the mixture extracted with ether (3x). The combined organic extracts were washed with brine, dried (MgSO₄), filtered through Arbocel® and evaporated in vacuo. The residual yellow oil was purified by column chromatography on silica gel using an elution gradient of pentane:ether (50:50 to 25:75) to afford the title compound as a pale yellow oil, (1.18g, 81%).

¹H nmr (CDCl₃, 400MHz) δ: 2.22 (m, 2H), 2.42 (m, 5H), 2.62 (m, 2H), 3.34 (m, 2H), 3.60 (m, 2H), 3.82 (t, 2H), 3.88 (s, 3H), 4.01 (m, 2H), 4.09 (m, 2H), 4.55 (t, 2H), 4.61 (s, 2H), 6.05 (m, 1H), 6.76 (d, 1H), 6.99 (d, 1H), 7.21-7.41 (m, 78H), 7.61 (m, 1H).

LRMS : m/z 607 (M+1)⁺

Preparation 33

- 5 Methyl 1-benzyl-4-{{4-(4-{6-[2-benzyloxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl}sulphonyl}-piperidin-4-carboxylate



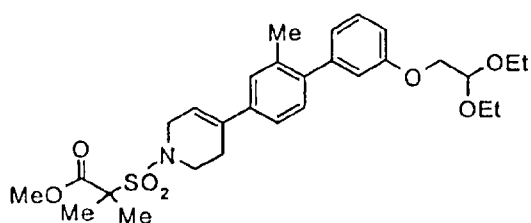
- The stannane from preparation 4 (4.05g, 7.8mmol), followed by tris(triphenylphosphine) palladium (0) (410mg, 0.35mmol) were added to a solution of the bromide from preparation 28 (3.91g, 7.1mmol) in toluene (50ml), and the reaction de-gassed, then heated under a nitrogen atmosphere reflux for 7 hours. Aqueous potassium fluoride solution (20ml, 25%) was added to the cooled reaction, the mixture stirred at room temperature for 20 minutes, then filtered through Arbocel®. The filtrate was diluted with ethyl acetate, washed with brine, dried (Na₂SO₄), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel twice, using an elution gradient of ethyl acetate:hexane (40:60 to 60:40) to give the desired product as a yellow crystalline solid, (2.77g, 56%).

- ¹H nmr (CDCl₃, 400MHz) δ: 1.74-1.95 (m, 6H), 2.17 (m, 2H), 2.37 (s, 3H), 2.44 (m, 2H), 2.60 (m, 1H), 2.88 (m, 2H), 3.00 (m, 2H), 3.40 (s, 2H), 3.80 (m, 5H), 3.88 (m, 2H), 4.52 (t, 2H), 4.59 (s, 2H), 6.70 (d, 1H), 6.95 (d, 1H), 7.03 (m, 2H), 7.18-7.37 (m, 11H), 7.58 (m, 1H).

LRMS : m/z 699 (M+1)⁺

Preparation 34

- 25 Methyl 2-[4-(4-{3-[2,2-diethoxyethoxy]phenyl}-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]-2-methyl-propanoate



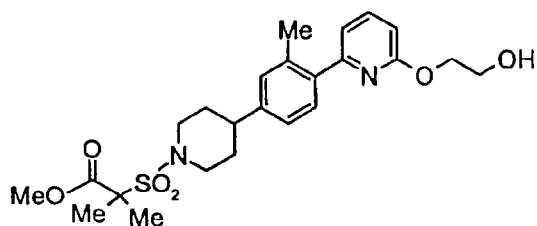
A mixture of cesium fluoride (1.81g, 11.92mmol), tri-*o*-tolyl phosphine (180mg, 0.59mmol), tris(dibenzylideneacetone)dipalladium (0) (280mg, 0.31mmol) and the boronic acid from preparation 10 (1.83g, 7.2mmol) and the bromide from preparation 22 (2.5g, 6.0mmol) in anhydrous 1,2-dimethoxyethane (60ml), was heated under reflux for 5 ½ h. The cooled reaction mixture was partitioned between water and ethyl acetate, and this mixture filtered through Arbocel®. The filtrate was separated, the organic phase washed with water, then brine, dried (Na₂SO₄), filtered and evaporated in vacuo. The residual green oil was purified by medium pressure column chromatography on silica gel using an elution gradient of pentane:ethyl acetate (100:0 to 85:15) to afford the title compound, (3.04g, 93%).

¹H nmr (CDCl₃, 300MHz) δ: 1.24 (t, 6H), 1.69 (s, 6H), 2.28 (s, 3H), 2.64 (m, 2H), 3.62 (m, 4H), 3.80 (m, 5H), 4.04 (d, 2H), 4.12 (m, 2H), 4.84 (t, 1H), 6.06 (m, 1H), 6.92 (m, 3H), 7.14-7.38 (m, 4H).

LRMS : m/z 563 (M+18)⁺

Preparation 35

Methyl 2-[(4-{4-[6-(2-hydroxyethoxy)pyridin-2-yl]-3-methylphenyl}-piperidin-1-yl)sulphonyl]-2-methyl-propanoate



A mixture of the benzyl ether from preparation 31 (1.7g, 3.0mmol), ammonium formate (3.0g, 50.0mmol), palladium hydroxide on carbon (500mg) and acetic acid (10ml) in methanol (30ml) was heated under reflux overnight. Additional ammonium formate (1.5g, 25.0mmol) and palladium hydroxide on carbon (1.5g) were added and the reaction heated under reflux for a further 72 hours. The cooled mixture was filtered through Arbocel®, and the filter pad washed well with ethyl acetate. The combined filtrates were neutralised using saturated sodium bicarbonate solution, the phases separated, and the aqueous layer extracted with ethyl acetate (2x100ml). The combined organic extracts were dried (MgSO₄), filtered and evaporated in vacuo to give the title compound as a colourless solid, (1.2g, 84%).

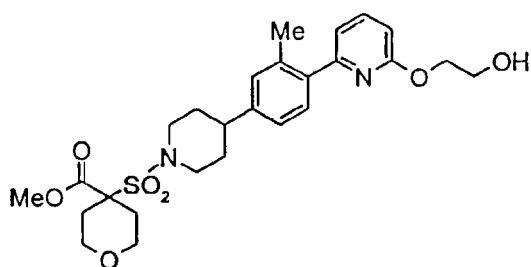
mp 108-111°C

¹H nmr (CDCl₃, 300MHz) δ: 1.64 (s, 6H), 1.78-1.94 (m, 4H), 2.40 (s, 3H), 2.65 (m, 1H), 3.07 (m, 2H),
5 3.82 (s, 3H), 3.97 (m, 4H), 4.50 (t, 2H), 6.7 (d, 1H), 7.00 (d, 1H), 7.10 (m, 2H), 7.38 (d, 1H), 7.65 (m,
1H).

LRMS : m/z 477 (M+1)⁺

10 Preparation 36

Methyl 4-([4-(4-(6-[2-hydroxyethoxy]pyridin-2-yl)-3-methylphenyl)piperidin-1-yl]sulphonyl)tetrahydro-2H-pyran-4-carboxylate



15

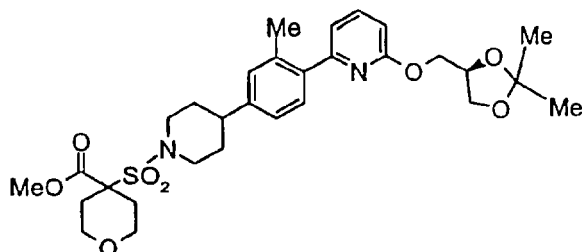
The title compound was prepared from the benzyl ether from preparation 32 in 93% yield, following a similar procedure to that described in preparation 35.

¹H nmr (CDCl₃, 300MHz) δ: 1.70-1.95 (m, 4H), 2.22 (m, 2H), 2.40 (m, 5H), 2.64 (m, 1H), 3.06 (m, 2H),
20 3.34 (m, 2H), 3.92 (m, 7H), 4.00 (m, 2H), 4.50 (t, 2H), 6.78 (d, 1H), 7.00 (d, 1H), 7.10 (m, 2H), 7.38 (d,
1H), 7.65 (m, 1H).

LRMS : m/z 519 (M+1)⁺

25 Preparation 37

Methyl 4-([4-(4-(6-([(4R)-2,2-dimethyl-1,3-dioxolan-4-yl]methoxy)pyridin-2-yl)-3-methylphenyl)piperidin-1-yl]sulphonyl)tetrahydro-2H-pyran-4-carboxylate



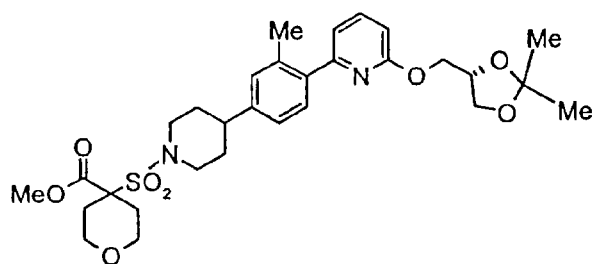
A mixture of the stannane from preparation 5 (2.0g, 4.97mmol) and the bromide from preparation 27 (1.76g, 3.82mmol) and tetrakis(triphenylphosphine)palladium (0) (242mg, 0.21mmol) in toluene (50ml) was heated under reflux for 7 hours. The cooled mixture was concentrated under reduced pressure and the residue purified by column chromatography on silica gel twice, using an elution gradient of ether: pentane (66:34 to 34:66) to give the title compound as a white solid, (1.29g, 57%).

¹H nmr (CDCl₃, 300MHz) δ: 1.40 (s, 3H), 1.46 (s, 3H), 1.77-1.95 (m, 4H), 2.21 (m, 2H), 2.40 (m, 5H), 2.64 (m, 1H), 3.04 (m, 2H), 3.34 (m, 2H), 3.81-4.04 (m, 8H), 4.15 (dd, 1H), 4.40 (m, 2H), 4.50 (m, 1H), 6.75 (d, 1H), 7.00 (d, 1H), 7.09 (m, 2H), 7.38 (d, 1H), 7.62 (m, 1H)

LRMS : m/z 611 (M+23)⁺

Preparation 38

Methyl 4-({4-[4-(6-((4S)-2,2-dimethyl-1,3-dioxolan-4-yl)methoxy)pyridin-2-yl)-3-methylphenyl]piperidin-1-yl)sulphonyl}tetrahydro-2H-pyran-4-carboxylate



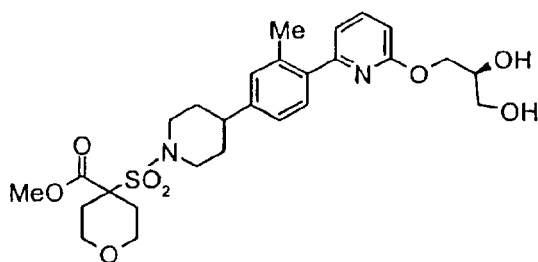
The title compound was obtained as a white solid (65%), after recrystallisation from methanol, from the stannane from preparation 6 and the bromide from preparation 27, following a similar procedure to that described in preparation 37

¹H nmr (CDCl₃, 300MHz) δ: 1.40 (s, 3H), 1.46 (s, 3H), 1.78-1.95 (m, 4H), 2.21 (m, 2H), 2.42 (m, 5H), 2.65 (m, 1H), 3.08 (m, 2H), 3.35 (m, 2H), 3.81-4.05 (m, 8H), 4.14 (dd, 1H), 4.40 (m, 2H), 4.50 (m, 1H), 6.76 (d, 1H), 6.99 (d, 1H), 7.08 (m, 2H), 7.38 (d, 1H), 7.62 (m, 1H).

LRMS : m/z 589 (M+1)⁺

Preparation 39

Methyl 4-({4-[4-(6-((2S)-2,3-dihydroxy-1-propoxy)pyridin-2-yl)-3-methylphenyl]piperidin-1-yl)sulphonyl}tetrahydro-2H-pyran-4-carboxylate



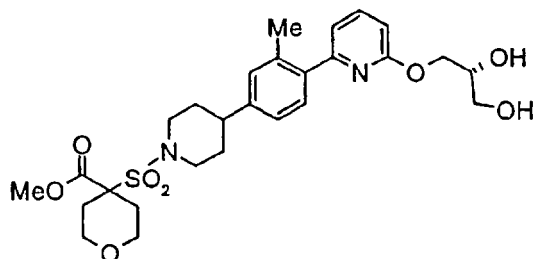
A solution of the dioxolane from preparation 37 (799mg, 1.36mmol) in 1,4-dioxan (10ml) was added to an ice-cooled solution of hydrochloric acid (30ml, 2N), and the reaction stirred for 75 minutes. The solution was poured into saturated sodium bicarbonate solution (200ml), and the resulting precipitate
 5 filtered and dried. The solid was recrystallised from ethyl acetate/di-isopropyl ether, to afford the desired product as a white powder, (642mg, 86%).

¹H nmr (CDCl₃, 300MHz) δ: 1.70-2.42 (m, 12H), 2.64 (m, 1H), 3.04 (m, 2H), 3.34 (m, 2H), 3.63 (m, 6H), 3.84-4.19 (m, 5H), 4.50 (m, 2H), 6.77 (d, 1H), 7.00 (d, 1H), 7.09 (m, 2H), 7.35 (d, 1H), 7.68 (m, 1H).
 10 1H).

Preparation 40

Methyl 4-{{[4-(-4-{6-[(2R)-2,3-dihydroxy-1-propoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl} tetrahydro-2H-pyran-4-carboxylate

15



The title compound was obtained as a white crystalline solid (86%), from the dioxolane from preparation 38, following the procedure described in preparation 39.

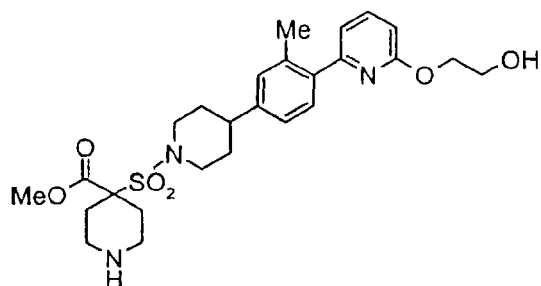
¹H nmr (CDCl₃, 400MHz) δ: 1.76-1.92 (m, 4H), 2.21 (m, 2H), 2.40 (m, 5H), 2.50 (t, 1H), 2.64 (m, 1H), 3.06 (m, 2H), 3.34 (m, 2H), 3.64 (m, 2H), 3.72 (m, 5H), 4.00 (m, 3H), 4.12 (d, 1H), 4.50 (m, 2H), 6.78 (d, 1H), 7.01 (d, 1H), 7.10 (m, 2H), 7.36 (d, 1H), 7.68 (m, 1H).

LRMS : m/z 571 (M+23)⁺

25

Preparation 41

Methyl 4-{{[4-(-4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-piperidine-4-carboxylate



A mixture of the benzyl piperidine from preparation 33 (3.32g, 4.76mmol), ammonium formate (3.0g, 47.6mmol) and palladium hydroxide on carbon (3.32g) in a solution of acetic

- 5 acid:methanol:tetrahydrofuran (2:2:1, 30ml) was heated under reflux for 2 hours. The cooled reaction was filtered through Arbocel®, washing through with tetrahydrofuran, and the filtrate concentrated in vacuo. The residue was partitioned between water and ethyl acetate, and the layers separated. The organic phase was dried (Na₂SO₄), filtered and evaporated in vacuo. The crude product was purified by column chromatography on silica gel using an elution gradient of dichloromethane:methanol (90:10 to 85:15) to
- 10 afford the title compound, (1.28g, 52%).

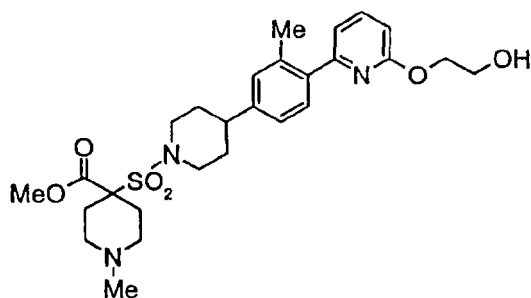
¹H nmr (CDCl₃, 400MHz) δ: 1.73-1.88 (m, 4H), 2.00 (m, 2H), 2.38 (s, 3H), 2.42-2.64 (m, 5H), 3.02 (m, 2H), 3.16 (m, 2H), 3.85 (m, 7H), 4.46 (t, 2H), 6.73 (d, 1H), 6.98 (d, 1H), 7.05 (m, 2H), 7.34 (d, 1H), 7.60 (m, 1H).

15

LRMS : m/z 518 (M+1)⁺

Preparation 42

- Methyl 4-{{[4-(4-{[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-1-methylpiperidin-4-carboxylate
- 20



- Formaldehyde (0.49ml, 37 wt.% in water, 4.9mmol) was added to a solution of the piperidine from preparation 41 (634mg, 1.22mmol) in dichloromethane (30ml), and the solution was stirred vigorously at
- 25 room temperature for 30 minutes. Sodium triacetoxyborohydride (519mg, 2.45mmol) was added and the reaction was stirred at room temperature for 20 hours. The reaction was washed with water, dried

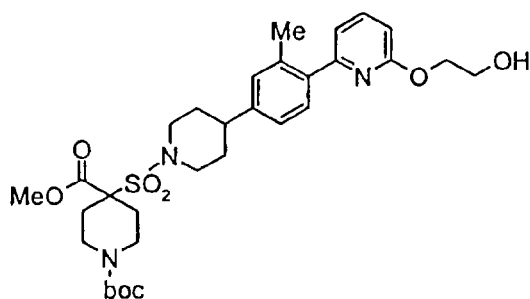
(Na₂SO₄), filtered and evaporated in vacuo. The crude product was purified by column chromatography on silica gel using dichloromethane:methanol (95:5) as eluant to give the title compound (559mg, 86%).

¹H nmr (CDCl₃, 400MHz) δ: 1.76-1.95 (m, 6H), 2.20 (m, 5H), 2.38 (s, 3H), 2.50 (m, 2H), 2.62 (m, 1H),
 5 2.90 (m, 2H), 3.03 (m, 2H), 3.84 (s, 3H), 3.94 (m, 4H), 4.48 (m, 2H), 6.76 (d, 1H), 6.99 (d, 1H), 7.06 (m, 2H), 7.35 (d, 1H), 7.63 (m, 1H)

LRMS : m/z 554 (M+23)⁺

10 Preparation 43

Methyl 1-(tert-butoxycarbonyl)-4-[[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl]-4-piperidinecarboxylate



Triethylamine (175μl, 1.26mmol) was added to a solution of the amine from preparation 41 (594mg, 1.15mmol) in dichloromethane (100ml), followed by portionwise addition of di-tert-butyl dicarbonate (262mg, 1.20mmol). The reaction mixture was stirred at room temperature for an hour, then concentrated in vacuo to a volume of 20ml. The solution was diluted with ether (150ml), washed with hydrochloric acid (0.5N), brine, then dried (MgSO₄), filtered and evaporated in vacuo.
 15 The residue was purified by column chromatography on silica gel using dichloromethane:methanol (95:5) as eluant to give the title compound (653mg, 92%) as a white foam
 20

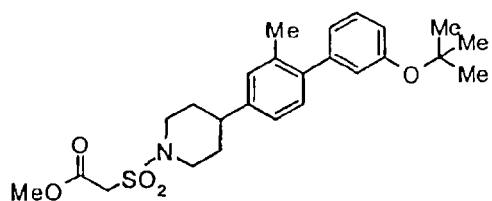
¹H nmr (CDCl₃, 400MHz) δ: 1.42 (s, 9H), 1.75-1.90 (m, 4H), 2.01 (m, 2H), 2.38 (s, 3H), 2.45 (m, 2H), 2.63 (m, 3H), 3.02 (m, 2H), 3.50 (m, 1H), 3.87 (m, 7H), 4.17 (m, 2H), 4.46 (m, 2H), 6.75 (m, 1H), 6.98 (m, 1H), 7.05 (m, 2H), 7.35 (m, 1H), 7.62 (m, 1H).

25

LRMS : m/z 640 (M+23)⁺

Preparation 44

Methyl 2-[4-(4-{3-tert-butoxyphenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]acetate



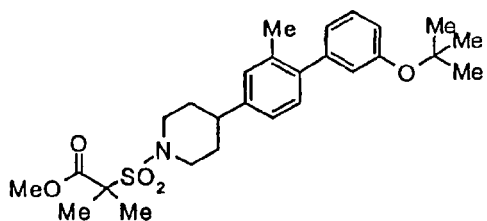
5 Nitrogen was bubbled through a mixture of cesium fluoride (3.71g, 24.44mmol), tri-*o*-tolyl phosphine (34mg, 0.11mmol), tris(dibenzylideneacetone)dipalladium (0) (50mg, 0.05mmol) the bromide from preparation 25 (4.27g, 11.0mmol) and the boronic acid from preparation 8 (3.2g, 16.5mmol) in anhydrous 1,2-dimethoxyethane (40ml). The reaction was then heated at 90°C under a nitrogen atmosphere for 50 hours. The cooled reaction mixture was diluted with ethyl acetate, the mixture washed with water (3x), dried (MgSO₄), filtered and concentrated in vacuo. The residue was purified by column chromatography on silica gel using an elution gradient of hexane:ethyl acetate (95:5 to 50:50) to give the
10 title compound as an oil, that crystallised on standing, (3.15g, 62%).

¹H nmr (CDCl₃, 400MHz) δ: 1.36 (s, 9H), 1.83 (m, 2H), 1.97 (m, 2H), 2.22 (s, 3H), 2.62 (m, 1H), 2.98 (m, 2H), 3.80 (s, 3H), 3.98 (m, 4H), 6.94 (m, 3H), 7.04 (m, 2H), 7.17 (d, 1H), 7.23 (m, 1H).

15 LRMS : m/z 582 (M+23)⁺

Preparation 45

Methyl 2-[4-(4-{3-tert-butoxyphenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methyl-propanoate



20

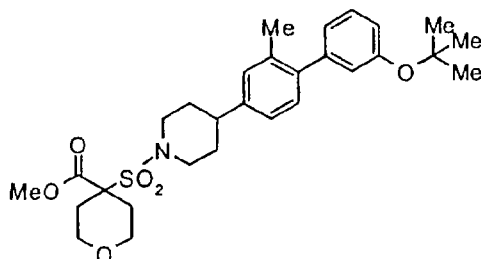
Potassium tert-butoxide (13.63ml, 1M in tetrahydrofuran, 13.63mmol) was added dropwise to a solution of the acetate from preparation 44 (2.5g, 5.45mmol) and methyl iodide (3.4ml, 54.5mmol) in tetrahydrofuran, and once addition was complete, the reaction was stirred at room temperature for 72
25 hours. The mixture was partitioned between ethyl acetate and water and the layers separated. The organic phase was dried (MgSO₄), filtered and evaporated in vacuo, to give the crude title compound, which was used without further purification (3.1g).

¹H nmr (CDCl₃, 400MHz) δ: 1.36 (s, 9H), 1.63 (s, 6H), 1.77-1.94 (m, 4H), 2.22 (s, 3H), 2.63 (m, 1H),
30 3.05 (m, 2H), 3.80 (s, 3H), 3.95 (m, 2H), 6.90-7.10 (m, 5H), 7.18 (m, 1H), 7.24 (m, 1H).

LRMS : m/z 488 ($M+1$)⁺

Preparation 46

Methyl 4-[4-(4-{3-tert-butoxyphenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



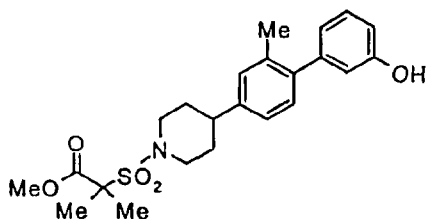
Nitrogen was bubbled through a mixture of cesium fluoride (2.19g, 14.43mmol), tri-*o*-tolyl phosphine (20mg, 0.065mmol), tris(dibenzylideneacetone)dipalladium (0) (30mg, 0.032mmol) and the bromide from preparation 27 (2.9g, 6.5mmol) and the boronic acid from preparation 8 (1.78g, 9.75mmol) in anhydrous 1,2-dimethoxyethane (40ml). The reaction was then heated under reflux under a nitrogen atmosphere for 24 hours. The cooled reaction was partitioned between ethyl acetate and water, the organic phase dried ($MgSO_4$), filtered and concentrated in vacuo. The residue was triturated with diisopropyl ether, the solid filtered and dried under vacuum, to give the desired product as a cream-coloured solid, (2.0g, 58%). The filtrate was concentrated in vacuo and the residual oil purified by column chromatography on silica gel using an elution gradient of hexane:dichloromethane:methanol (50:50:0 to 0:100:0 to 0:99:1) to provide an additional (630mg, 18%) of the title compound.

¹H nmr ($CDCl_3$, 400MHz) δ : 1.37 (s, 9H), 1.76-1.92 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.60 (m, 1H), 3.02 (m, 2H), 3.29 (m, 2H), 3.86 (m, 5H), 3.98 (m, 2H), 6.94 (m, 3H), 7.02 (m, 2H), 7.14 (m, 1H), 7.22 (m, 1H).

LRMS : m/z 552 ($M+23$)⁺

Preparation 47

Methyl 2-[4-(4-{3-hydroxyphenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methyl-propanoate



Trifluoroacetic acid (25ml) was added to a solution of the tert-butoxy ether from preparation 45 (4.8g, 9.80mmol) in dichloromethane (50ml), and the solution stirred for 4 hours. The reaction mixture was concentrated in vacuo, and the residue purified by column chromatography on silica gel, twice using an elution gradient of dichloromethane :methanol (10.0 to 95:5) to give the desired product (536mg, 13%).

5

¹H nmr (CDCl₃, 400MHz) δ: 1.62 (s, 6H), 1.76-1.92 (m, 4H), 2.22 (s, 3H), 2.62 (m, 1H), 3.04 (m, 2H), 3.78 (s, 3H), 3.95 (m, 2H), 6.78 (m, 2H), 6.83 (m, 1H), 7.03 (m, 2H), 7.15 (m, 1H), 7.21 (m, 1H).

LRMS : m/z 454 (M+23)⁺

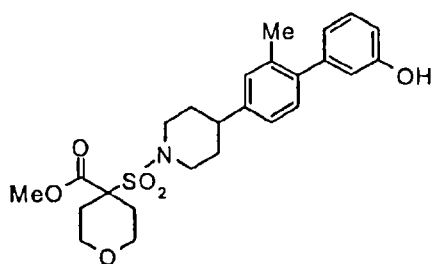
10

Anal. Found: C, 63.70; H, 6.70; N, 3.20. C₂₃H₂₉NO₃S requires C, 64.01; H, 6.77; N, 3.25%.

Preparation 48

Methyl 4-[4-(4-{3-hydroxyphenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate

15



Triethylsilane (2ml, 13.05mmol), followed by trifluoroacetic acid (5ml) were added to an ice-cooled solution of the tert-butyl ether from preparation 46 (2.3g, 4.35mmol) in dichloromethane (5ml) and the reaction stirred for 2 hours. The mixture was concentrated in vacuo, and the residue azeotroped with toluene. The resulting foam was triturated with di-isopropyl ether, filtered and dried to afford the title compound as a solid, (1.94g, 94%).

20

Alternative method

Palladium (II) acetate (300mg, 1.34mmol) and triphenylphosphine (708mg, 2.70mmol) were suspended in acetone (90ml), and sonicated for 2 minutes. The suspension was then added to a mixture of 5-bromo-2-iodotoluene (7.9g, 27mmol), and the boronic acid from preparation 8 (5.7g, 29.4mmol) in aqueous sodium carbonate (42ml, 2N). The reaction mixture was heated under reflux for 2 hours, then cooled and diluted with water (300ml). This mixture was extracted with ether (2x250ml), the combined organic extracts dried (MgSO₄), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel using hexane:ether (99:1) as eluant to give 3-(4-bromo-2-methylphenyl)phenyl tert-butyl ether, 7.9g.

25

30

A solution of this intermediate ether (480mg, 1.5mmol) in tetrahydrofuran (2ml), followed by a crystal of iodine, were added to magnesium (45mg, 1.8mmol), and the mixture was heated under reflux for 2 hours. The solution was diluted with tetrahydrofuran (3ml), cooled to -78°C, and a solution of the ketone from

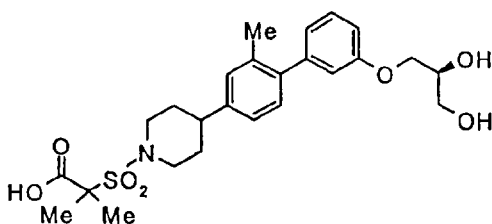
preparation 16 (425mg, 1.4mmol) in tetrahydrofuran (15ml) added dropwise. The reaction mixture was stirred at -78°C for 30 minutes, then allowed to warm to room temperature. Aqueous ammonium chloride was added, the mixture extracted with ethyl acetate (2x50ml) and the combined organic extracts were dried (MgSO₄), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel using pentane:ethyl acetate (50:50) to afford methyl 4-[4-(4-(3-tert-butoxyphenyl)-3-methylphenyl)-4-hydroxypiperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate as a clear oil, 280mg.

Triethylsilane (0.5ml, 3.14mmol), followed by trifluoroacetic acid (5ml) were added to a solution of this intermediate (350mg, 0.64mmol) in dichloromethane (5ml), and the reaction stirred at room temperature overnight. The reaction mixture was concentrated in vacuo, the residue azeotroped with toluene and the resulting solid dried under vacuum to afford the title compound, (300mg).

¹H nmr (CDCl₃, 400MHz) δ 1.74-1.90 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.62 (m, 1H), 3.02 (m, 2H), 3.29 (m, 2H), 3.87 (m, 5H), 3.98 (m, 2H), 6.77 (m, 2H), 6.83 (d, 1H), 7.02 (m, 2H), 7.15 (d, 1H), 7.21 (m, 1H).

Preparation 49

Methyl 2-[4-(4-{3-[(2S)-2,3-dihydroxypropoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methyl-propanoate



20

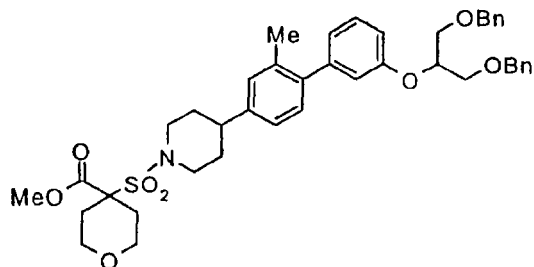
A mixture of the alcohol from preparation 47 (800mg, 1.86mmol), S-glycidol (0.12ml, 1.86mmol), and triethylamine (10μl, 0.09mmol) in methanol (10ml) was heated under reflux overnight. TLC analysis showed starting material remaining, so the mixture was concentrated to low volume, and heated under reflux for a further 4 hours. The cooled reaction was evaporated in vacuo and the residue purified by column chromatography on silica gel using an elution gradient of hexane:ethyl acetate (91:9 to 50:50). The desired product was obtained as an oil, that gave a white foam on drying under vacuum, (391mg, 42%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.50 (s, 6H), 1.58 (m, 2H), 1.80 (m, 2H), 2.18 (s, 3H), 2.67 (m, 1H), 3.02 (m, 2H), 3.40 (m, 2H), 3.74 (m, 6H), 3.83 (m, 1H), 3.98 (m, 1H), 4.55 (m, 1H), 4.80 (m, 1H), 6.80 (m, 2H), 6.84 (m, 1H), 7.05 (m, 3H), 7.26 (m, 1H)

LRMS: m/z 528 (M+23)⁺

Preparation 50

Methyl 4-[4-(4-{3-[1,3-dibenzyloxy-2-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



5

A mixture of the alcohol from preparation 48 (300mg, 0.63mmol), diethyl azodicarboxylate (150μl, 0.95mmol), triphenylphosphine (250mg, 0.95mmol), and 1,3-dibenzyloxy-2-propanol (260mg, 0.95mmol) in tetrahydrofuran (6ml), was stirred at room temperature for 3 hours. Tlc analysis showed some starting material remaining, so additional 1,3-dibenzyloxy-2-propanol (80mg, 0.3mmol), triphenyl phosphine (80mg, 0.3mmol) and diethyl azodicarboxylate (50μl, 0.32mmol) were added, and stirring was continued for an hour. The mixture was evaporated in vacuo, and the residue purified by column chromatography on silica gel using pentane:ethyl acetate (66:34) as eluant to give the title compound as a colourless oil, (400mg, 87%).

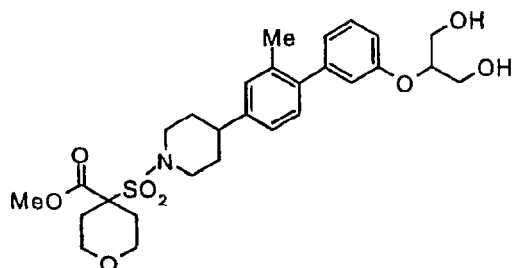
10

¹H nmr (CDCl₃, 400MHz) δ: 1.75-1.94 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.62 (m, 1H), 3.04 (m, 2H), 3.30 (m, 2H), 3.75 (m, 4H), 3.89 (m, 5H), 3.99 (m, 2H), 4.57 (m, 5H), 6.89 (m, 3H), 7.02 (m, 2H), 7.14 (d, 1H), 7.24 (m, 11H).

15

Preparation 51

Methyl 4-[4-(4-{3-[1,3-dihydroxy-2-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



25

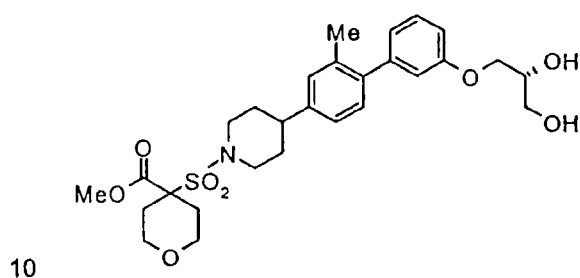
A mixture of the dibenzyl ether from preparation 50 (770mg, 1.06mmol), ammonium formate (1.4g, 11.0mmol) and palladium hydroxide on carbon (400mg) in methanol (40ml) was heated under reflux for 2 hours. Tlc analysis showed some starting material remaining, so additional palladium hydroxide (300mg) was added, and the reaction was heated under reflux overnight. The cooled mixture was filtered through Arbocel®, and the filtrate evaporated in vacuo. The crude product was purified by column

chromatography on silica gel using ethyl acetate:pentane (84:16) as eluant to afford the title compound as a white foam, (375mg, 65%)

- ¹H nmr (CDCl₃, 400MHz) δ: 1.76-1.94 (m, 6H), 2.20 (m, 5H), 2.40 (m, 2H), 2.62 (m, 1H), 3.04 (m, 2H),
5 3.29 (m, 2H), 3.90 (m, 10H), 3.99 (m, 2H), 6.94 (m, 3H), 7.03 (m, 2H), 7.16 (d, 1H), 7.30 (m, 1H).

Preparation 52

Methyl 4-[4-(4-{3-[(2R)-2,3-dihydroxypropoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



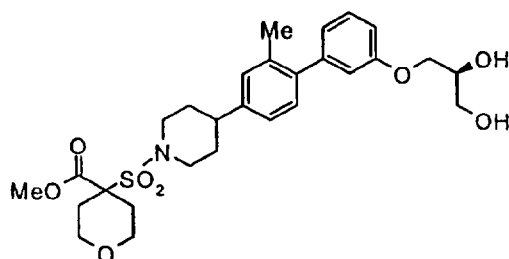
The title compound was obtained (17%) from the compound from preparation 48 and R-glycidol, following a similar procedure to that described in preparation 49.

- ¹H nmr (CDCl₃, 400MHz) δ: 1.75-1.97 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.61 (m, 1H), 3.02 (m, 2H),
15 3.28 (m, 2H), 3.58-4.14 (m, 12H), 6.84 (m, 3H), 7.02 (m, 2H), 7.15 (m, 1H), 7.26 (m, 1H).

LRMS: m/z 570 (M+23)⁺

Preparation 53

- 20 Methyl 4-[4-(4-{3-[(2S)-2,3-dihydroxypropoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



- The title compound was obtained as a white solid (52%) after recrystallisation from di-isopropylether,
25 from the alcohol of preparation 48 and S-glycidol, following a similar procedure to that described in preparation 49.

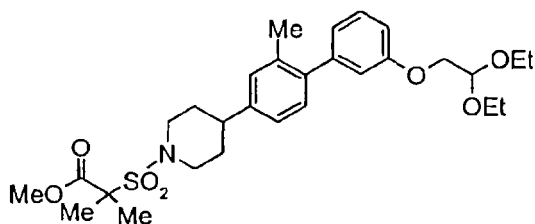
¹H nmr (DMSO-d₆, 300MHz) δ: 1.50-1.66 (m, 2H), 1.81 (m, 2H), 1.99 (m, 2H), 2.19-2.34 (m, 5H), 2.70 (m, 1H), 3.06 (m, 2H), 3.20 (m, 2H), 3.43 (m, 2H), 3.70-3.98 (m, 9H), 4.00 (dd, 1H), 4.60 (t, 1H), 4.90 (d, 1H), 6.80-6.95 (m, 3H), 7.15 (m, 3H), 7.31 (m, 1H).

5 LRMS: m/z 570 (M+23)⁺

Preparation 54

Methyl 2-[4-(4-{3-(2,2-diethoxyethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanoate

10



20% Palladium hydroxide on carbon (250mg) was added to a solution of the 1,2,3,6-tetrahydropyridine from preparation 34 (3.0g, 5.5mmol) and ammonium formate (1.04g, 16.5mmol) in methanol (70ml) and 1,4-dioxan (28ml), and the reaction was stirred at 60°C for 2 hours. Additional ammonium formate (1.0g, 15.8mmol) and palladium hydroxide on carbon (250mg) were added and stirring was continued for a further 2 hours. The mixture was cooled, filtered through Arbocel®, and the filter pad washed well with methanol. The combined filtrates were evaporated in vacuo and the residue partitioned between water and ether. The layers were separated, the organic phase washed with water, brine, dried (MgSO₄), filtered and evaporated in vacuo to give the title compound as a colourless oil, (2.8g, 93%).

25

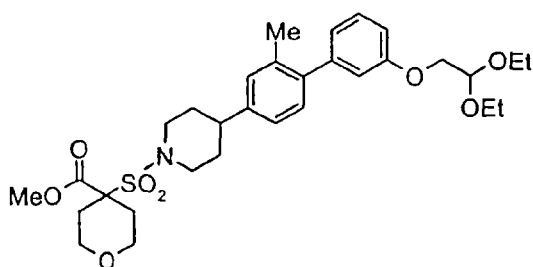
¹H nmr (CDCl₃, 300MHz) δ: 1.22 (t, 6H), 1.68 (s, 6H), 1.78-1.96 (m, 4H), 2.25 (s, 3H), 2.64 (m, 1H), 3.08 (m, 2H), 3.60-3.82 (m, 7H), 3.94-4.05 (m, 4H), 4.84 (t, 1H), 6.90 (m, 3H), 7.09 (m, 2H), 7.18 (d, 1H), 7.29 (d, 1H).

Anal. Found: C, 63.43; H, 7.75; N, 2.46. C₂₉H₄₁NO₇S requires C, 63.60; H, 7.55; N, 2.56%.

Preparation 55

Methyl 4-[4-(4-{3-(2,2-diethoxyethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate

30



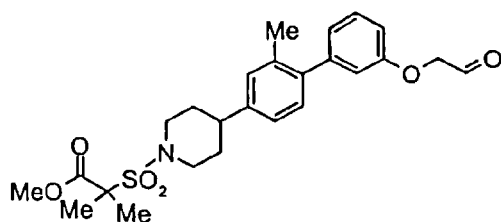
A mixture of cesium fluoride (4.3g, 28.3mmol), tri-*o*-tolyl phosphine (352mg, 1.15mmol), tris(dibenzylideneacetone)dipalladium (0) (535mg, 0.59mmol) and the boronic acid from preparation 10 (3.89g, 14.95mmol) and bromide from preparation 27 (5.0g, 10.86mmol) in anhydrous 1,2-dimethoxyethane (70ml), was heated under reflux for 4 ½ h. The cooled reaction mixture was concentrated in vacuo to half its volume, then partitioned between water and ethyl acetate. The layers were separated, the aqueous phase extracted with ethyl acetate (3x), and the combined organic solutions filtered through Arbocel®. The filtrate was washed with brine, dried (Na₂SO₄), filtered and evaporated in vacuo. The residual green oil was purified twice, by column chromatography on silica gel using an elution gradient of dichloromethane:methanol (100:0 to 97:3), then triturated with di-isopropyl ether, to afford the title compound as a white solid, (2.38g, 37%).

¹H nmr (CDCl₃, 400MHz) δ: 1.20 (t, 6H), 1.76-1.94 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.61 (m, 1H), 3.02 (m, 2H), 3.31 (m, 2H), 3.61 (m, 2H), 3.74 (m, 2H), 3.90 (m, 5H), 4.00 (m, 3H), 4.80 (m, 1H), 6.85 (m, 3H), 7.03 (m, 2H), 7.16 (d, 1H), 7.24 (m, 2H).

LRMS: m/z 612 (M+23)⁺

Preparation 56

Methyl 2-methyl-2-[4-(4-{3-(2-oxoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]propanoate



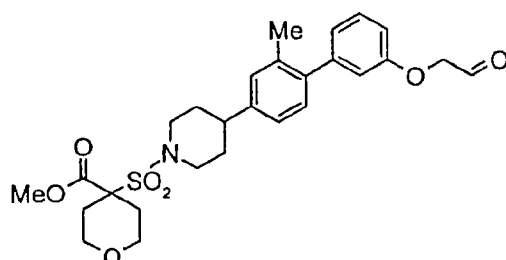
Hydrochloric acid (19ml, 1N, 19mmol) was added to a solution of the diethyl ketal from preparation 54 (4.43g, 8.1mmol) in acetone (19ml) and 1,4-dioxan (22ml), and the reaction stirred at 70°C for 2 hours. The cooled mixture was neutralised using sodium bicarbonate, concentrated in vacuo, and the residue partitioned between ether and water. The layers were separated, and the organic phase was washed with water, brine, then dried (Na₂SO₄), filtered and evaporated in vacuo. The residue was azeotroped with ethyl acetate, to afford the title compound (quantitative).

¹H nmr (CDCl₃, 300MHz) δ: 1.67 (s, 6H), 1.78-1.96 (m, 4H), 2.26 (s, 3H), 2.66 (m, 1H), 3.09 (m, 2H), 3.82 (s, 3H), 3.98 (m, 2H), 4.60 (s, 2H), 6.86 (m, 2H), 6.98 (d, 1H), 7.09 (m, 2H), 7.17 (d, 1H), 7.35 (m, 1H), 9.90 (s, 1H).

5 LRMS : m/z 491 (M+18)⁺

Preparation 57

Methyl 4-[4-(4-{3-(2-oxoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



10

The title compound was obtained as a white foam (quantitative), from the diethyl ketal from preparation 55, following the procedure described in preparation 56.

15 ¹H nmr (CDCl₃, 400MHz) δ: 1.77-1.93 (m, 4H), 2.21 (m, 5H), 2.40 (d, 2H), 2.62 (m, 1H), 3.02 (m, 2H), 3.30 (m, 2H), 3.88 (m, 5H), 3.99 (m, 2H), 4.57 (s, 2H), 6.83 (m, 2H), 6.94 (d, 1H), 7.03 (m, 2H), 7.15 (d, 1H), 7.30 (m, 1H), 9.83 (s, 1H).

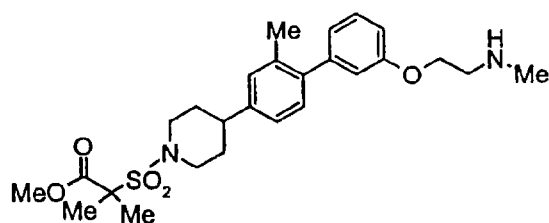
Anal. Found: C, 61.79; H, 6.66; N, 2.46. C₂₇H₃₃NO₇S; 0.25CH₃CO₂C₂H₅; 0.4H₂O requires C, 61.72; H, 6.62; N, 2.57%.

20

Preparation 58

Methyl 2-methyl-2-[4-(4-{3-(2-methylaminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]propanoate

25



Sodium triacetoxyborohydride (1.5g, 7.08mmol) was added portionwise over 1 hour to a solution of the aldehyde from preparation 56 (1.0g, 2.1mmol) and methylamine (5.8ml, 2N in tetrahydrofuran,

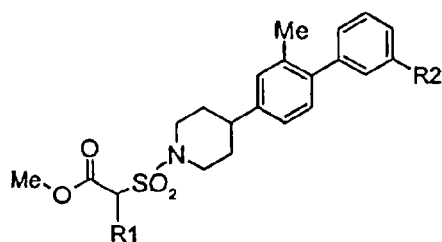
11.6mmol) in dichloromethane (50ml), and once addition was complete, the reaction was stirred at room temperature overnight. The reaction was partitioned between ethyl acetate and saturated sodium bicarbonate solution, and the layers separated. The organic phase was washed with water, brine, dried (Na_2SO_4), filtered and evaporated in vacuo to give a colourless oil. This was purified by medium pressure column chromatography on silica gel using an elution gradient of dichloromethane:methanol (100:0 to 90:10) to afford the title compound as a foam, (650mg, 63%).

^1H nmr (CDCl_3 , 400MHz) δ : 1.62 (s, 6H), 1.76-1.90 (m, 4H), 2.22 (s, 3H), 2.56 (s, 3H), 2.61 (m, 1H), 3.04 (m, 4H), 3.78 (s, 3H), 3.95 (m, 2H), 4.12 (t, 2H), 6.83 (m, 3H), 7.03 (m, 2H), 7.14 (d, 1H), 7.24 (m, 1H).

Anal. Found: C, 58.39, H, 6.90, N, 4.97. $\text{C}_{26}\text{H}_{36}\text{N}_2\text{O}_5\text{S}; 0.75\text{CH}_2\text{Cl}_2$ requires C, 58.17; H, 6.84, N, 5.07%.

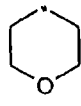
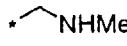
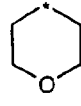
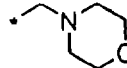
Preparations 59 to 63

The compounds of the general formula:



were prepared from the corresponding aldehydes and amines, following similar procedures to those described in preparation 58.

Prep No.	Aldehyde	R1	R2	Data
59	56	(Me) ₂		mp 83-85°C ^1H nmr (CDCl_3 , 400MHz) δ : 1.62 (s, 6H), 1.78-1.94 (m, 4H), 2.22 (s, 3H), 2.30 (s, 6H), 2.60 (m, 1H), 2.70 (t, 2H), 3.02 (m, 2H), 3.79 (s, 3H), 3.96 (m, 2H), 4.06 (t, 2H), 6.83 (m, 3H), 7.02 (m, 2H), 7.15 (d, 1H), 7.22 (m, 1H). LRMS : m/z 503 (M+1) ⁺ Anal. Found: C, 63.82; H, 7.52; N, 5.45. $\text{C}_{27}\text{H}_{38}\text{N}_2\text{O}_5\text{S}; 0.1\text{CH}_2\text{Cl}_2$ requires C, 63.68; H, 7.53; N, 5.48%.
60	56	(Me) ₂		^1H nmr (CDCl_3 , 400MHz) δ : 1.66 (s, 6H), 1.59-1.95 (m, 4H), 2.24 (s, 3H), 2.65 (m, 1H), 3.05 (m, 4H), 3.80 (s, 3H), 3.96 (m, 2H), 4.12 (t, 2H), 4.42 (d, 2H), 5.70 (br, s,

				1H), 6.85 (m, 3H), 7.07 (m, 2H), 7.17 (d, 1H), 7.24-7.38 (m, 6H). LRMS : m/z 565 (M+1) ⁺
61	57			¹ H nmr (CDCl ₃ , 400MHz) δ : 1.75-1.92 (m, 4H), 2.20 (m, 5H), 2.40 (d, 2H), 2.62 (m, 1H), 3.00 (m, 4H), 3.28 (m, 2H), 3.88 (m, 5H), 3.99 (m, 2H), 4.09 (m, 2H), 4.40 (m, 2H), 5.60 (br s, 1H), 6.82 (m, 3H), 7.02 (m, 2H), 7.16 (d, 1H), 7.19-7.35 (m, 6H) LRMS : m/z 607 (M+1) ⁺
62 ¹	30			mp 119-120°C ¹ H nmr (CDCl ₃ , 400MHz) δ : 1.50 (s, br, 1H), 1.75-1.92 (m, 4H), 2.20 (m, 5H), 2.40 (m, 5H), 2.61 (m, 1H), 3.02 (m, 2H), 3.30 (m, 2H), 3.75-4.01 (m, 9H), 7.01 (m, 2H), 7.16 (m, 2H), 7.24 (m, 3H) LRMS : m/z 501 (M+1) ⁺
63 ²	30			¹ H nmr (CDCl ₃ , 400MHz) δ : 1.75-1.94 (m, 4H), 2.20 (m, 5H), 2.40 (m, 6H), 2.61 (m, 1H), 3.02 (t, 2H), 3.30 (t, 2H), 3.50 (s, 2H), 3.66 (m, 4H), 3.87 (m, 7H), 7.02 (m, 2H), 7.16 (m, 2H), 7.26 (m, 3H). LRMS : m/z 557 (M+1) ⁺

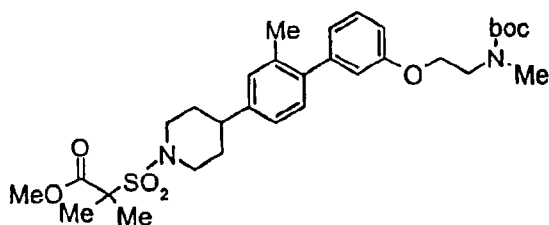
1 = purified by crystallisation from ethyl acetate/dichloromethane/di-isopropyl ether.

2 = purified by column chromatography on silica gel using ethyl acetate/pentane (75:25) as eluant, and recrystallised from ethyl acetate.

5

Preparation 64

Methyl 2-[4-(4-{3-(2-[(N-tert-butoxycarbonyl)(N-methylamino)ethoxy]phenyl)-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methyl-propanoate



10

A mixture of the compound from preparation 58 (640mg, 1.31mmol), triethylamine (180 μ l, 1.30mol), di-tert-butyl dicarbonate (290mg, 1.33mmol) and 4-dimethylaminopyridine (catalytic) in dichloromethane (10ml) was stirred at room temperature for 3 hours. The reaction mixture was diluted with dichloromethane (50ml), and washed with water, brine, dried (Na₂SO₄), filtered and evaporated in vacuo.

The residual oil was purified by medium pressure column chromatography on silica gel using an elution gradient of pentane:dichloromethane:methanol (100:0:0 to 0 99 5:0.5) to afford the title compound as a gum, (590mg, 77%).

5

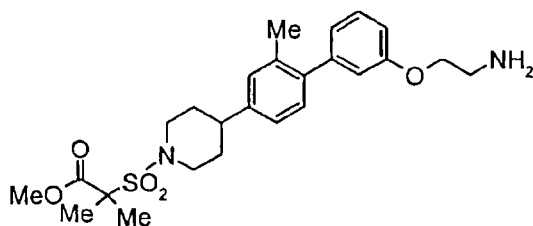
¹H nmr (CDCl₃, 400MHz) δ: 1.42 (s, 9H), 1.62 (s, 6H), 1.77-1.90 (m, 4H), 2.22 (s, 3H), 2.63 (m, 1H), 2.97 (s, 3H), 3.03 (m, 2H), 3.58 (m, 2H), 3.78 (s, 3H), 3.95 (m, 2H), 4.08 (m, 2H), 6.82 (m, 3H), 7.04 (m, 2H), 7.16 (d, 1H), 7.25 (m, 1H).

10 LRMS : m/z 611 (M+23)⁺

Anal. Found: C, 60.51, H, 7.19, N, 4.47. C₃₁H₄₄N₂O₇S;0.4CH₂Cl₂ requires C, 60.56; H, 7.25; N, 4.50%.

Preparation 65

15 Methyl 2-[4-(4-{3-(2-aminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanoate



20 A mixture of the amine from preparation 60 (1.2g, 2.12mmol) and 20% palladium hydroxide on carbon (250mg) in methanol (75ml), was hydrogenated at 50psi and room temperature for 18 hours. The reaction mixture was filtered through Arbocel®, and the filter pad washed well with methanol. The combined filtrates were evaporated in vacuo to give an oil. This was purified by medium pressure column chromatography on silica gel using an elution gradient of dichloromethane:methanol (100:0 to 90:10) to afford the title compound (610mg, 60%)

25

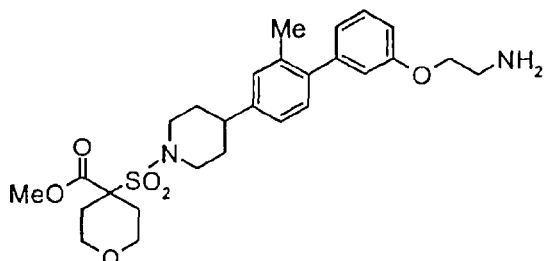
¹H nmr (CDCl₃, 300MHz) δ: 1.66 (s, 6H), 1.78-1.97 (m, 4H), 2.28 (s, 3H), 2.66 (m, 1H), 3.10 (m, 4H), 3.82 (s, 3H), 3.99 (m, 4H), 6.88 (m, 3H), 7.10 (m, 2H), 7.19 (d, 1H), 7.30 (m, 1H).

30 LRMS : m/z 475 (M+1)⁺

Anal. Found: C, 61.26; H, 7.09; N, 5.63. C₂₅H₃₄N₂O₃S;0.25dichloromethane requires C, 61.16; H, 7.01; N, 5.65%

35 Preparation 66

Methyl 4-[4-(4-{3-(2-aminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



- 5 The title compound was obtained as a solid (65%) from the compound from preparation 61, following the procedure described in preparation 65.

¹H nmr (CDCl₃, 400MHz) δ: 1.76-1.92 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.62 (m, 1H), 3.04 (m, 4H), 3.30 (m, 2H), 3.88 (m, 5H), 3.98 (m, 4H), 6.82 (m, 3H), 7.03 (m, 2H), 7.16 (d, 1H), 7.22 (m, 1H).

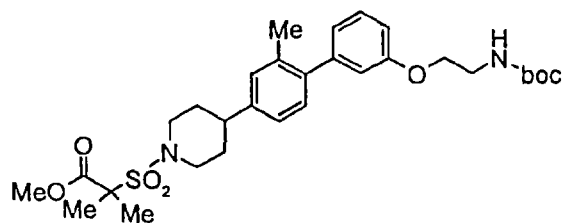
10

LRMS: m/z 517 (M+1)⁺

Anal Found: C, 62.30; H, 6.98; N, 5.40. C₂₇H₃₆N₂O₆S·0.05CH₂Cl₂ requires C, 62.37; H, 6.99; N, 5.38%.

15 Preparation 67

Methyl 2-[4-(4-{3-(2-[(tert-butoxycarbonyl)amino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methyl-propanoate



20

The title compound was obtained as a white foam (69%) from the amine from preparation 65, following a similar procedure to that described in preparation 64.

- ¹H nmr (CDCl₃, 300MHz) δ: 1.44 (s, 9H), 1.65 (s, 6H), 1.78-1.95 (m, 4H), 2.25 (s, 3H), 2.64 (m, 1H), 3.08 (m, 2H), 3.55 (m, 2H), 3.81 (s, 3H), 3.97 (m, 2H), 4.04 (t, 2H), 4.99 (br, s, 1H), 6.80-6.94 (m, 3H), 7.08 (m, 2H), 7.18 (d, 1H), 7.32 (m, 1H).

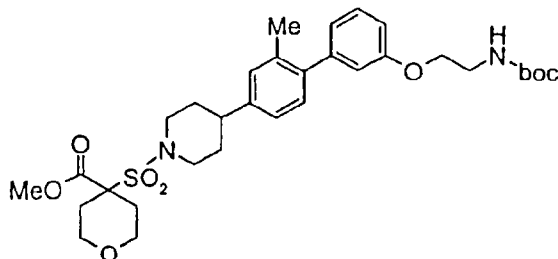
25

LRMS : m/z 597 (M+23)⁺

Anal. Found: C, 62.49, H, 7.46; N, 4.78. $C_{30}H_{42}N_2O_7S$ requires C, 62.69; H, 7.37, N, 4.87%

Preparation 68

Methyl 4-[4-(4-{3-(2-[(tert-butoxycarbonyl)amino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



Di-tert-butyl dicarbonate (300mg, 1.37mmol) was added to a solution of the amine from preparation 66 (650mg, 1.26mmol) in dichloromethane (10ml), and the reaction stirred at room temperature for 18 hours. The reaction was diluted with dichloromethane (50ml), then washed with water (2x), brine, then dried (Na_2SO_4), filtered and evaporated in vacuo. The residue was purified by medium pressure column chromatography on silica gel using an elution gradient of dichloromethane:methanol (99.5:0.5 to 99:1) to afford the title compound as a white foam, (710mg, 91%).

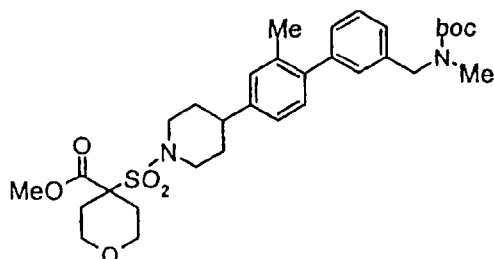
1H nmr ($CDCl_3$, 400MHz) δ : 1.40 (s, 9H), 1.78-1.92 (m, 4H), 2.20 (m, 5H), 2.40 (d, 2H), 2.61 (m, 1H), 3.02 (m, 2H), 3.30 (m, 2H), 3.50 (m, 2H), 3.88 (m, 5H), 4.00 (m, 4H), 4.86 (br s, 1H), 6.82 (m, 3H), 7.02 (m, 2H), 7.15 (d, 1H), 7.05 (m, 1H).

LRMS: m/z 639 ($M+23$)⁺

Anal. Found: C, 62.15, H, 7.20; N, 4.47. $C_{32}H_{44}N_2O_4S$ requires C, 62.32; H, 7.19; N, 4.54%.

Preparation 69

Methyl 4-[4-(4-{3-[(N-tert-butoxycarbonyl-N-methylamino)methyl]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate



The title compound was prepared from the amine from preparation 62, using a similar procedure to that described in preparation 64. The crude product was purified by column chromatography on silica gel using an elution gradient of ethyl acetate: pentane (25:75 to 50:50) and triturated with di-isopropyl ether to give the title compound as a white solid, (714mg, 65%).

5

mp 122-123°C.

¹H nmr (CDCl₃, 400MHz) δ: 1.42 (s, 9H), 1.75-1.92 (m, 4H), 2.20 (m, 5H), 2.40 (m, 2H), 2.61 (m, 1H), 2.82 (s, 3H), 3.03 (m, 2H), 3.30 (m, 2H), 3.85 (m, 5H), 3.99 (m, 2H), 4.42 (s, 2H), 7.03 (m, 2H), 7.17 (m, 4H), 7.35 (m, 1H).

10

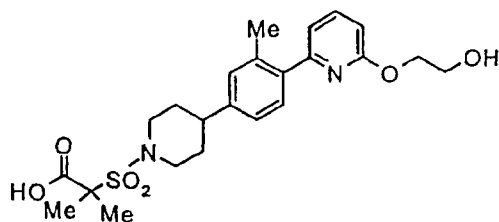
LRMS : m/z 623 (M+23)⁺

Anal. Found: C, 63.92; H, 7.36; N, 4.57. C₃₂H₄₄N₂O₇S requires C, 63.98; H, 7.38; N, 4.66%.

15

Preparation 70

2-[4-{4-[6-(2-Hydroxyethoxy)pyridin-2-yl]-3-methylphenyl}-piperidin-1-ylsulphonyl]-2-methylpropanoic acid



20

A mixture of the methyl ester from preparation 35 (4.1g, 8.6mmol) and aqueous sodium hydroxide (17ml, 1N, 17.0mmol) in methanol (50ml), was heated under reflux for 30 minutes, then cooled. The reaction was concentrated in vacuo, the residue dissolved in water (200ml), and the solution acidified to pH 4. The resulting precipitate was filtered off, washed with water, dried under vacuum, and recrystallised from ethyl acetate, to afford the title compound as a white solid, (3.15g, 79%).

25

¹H nmr (DMSO-d₆, 300MHz) δ: 1.42-1.70 (m, 8H), 1.80 (m, 2H), 2.37 (s, 3H), 2.70 (t, 1H), 3.06 (m, 2H), 3.68 (m, 2H), 3.80 (m, 2H), 4.25 (t, 2H), 4.80 (br, s, 1H), 6.77 (d, 1H), 7.06 (d, 1H), 7.17 (m, 2H), 7.35 (d, 1H), 7.77 (m, 1H), 13.38 (br, s, 1H).

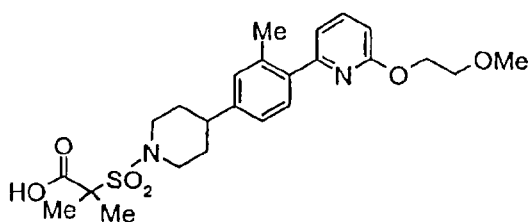
30

Anal. Found: C, 58.35; H, 6.38; N, 5.83. C₂₃H₃₀N₂O₆S; 0.5H₂O requires C, 58.85; H, 6.62; N, 5.94%.

Preparation 71

2-[4-{4-[6-(2-Methoxyethoxy)pyridin-2-yl]-3-methylphenyl}-piperidin-1-ylsulphonyl]-2-methylpropanoic acid

35



Sodium hydride (60mg, 60% dispersion in mineral oil, 1.5mmol) was added to a solution of the methyl ester from preparation 35 (300mg, 0.63mmol) in tetrahydrofuran (10ml), and the solution stirred for 15 minutes. Methyl iodide (200μl, 3.3mmol) was added and the reaction heated under reflux for 45 minutes. Aqueous sodium hydroxide solution (2ml, 1N, 2.0mmol) and methanol (5ml) were then added, and the mixture heated under reflux for a further 30 minutes. The reaction mixture was cooled to room temperature, diluted with water (20ml), and acidified to pH 4. This solution was extracted with dichloromethane (3x30ml), the combined organic extracts dried (Na₂SO₄), filtered and evaporated in vacuo to afford the title compound as a pale yellow foam, (quantitative).

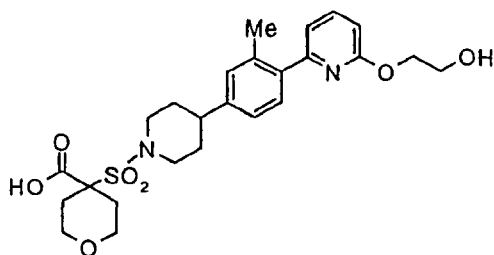
mp 142-146°C

¹H nmr (CDCl₃, 300MHz) δ: 1.68 (s, 6H), 1.78-1.96 (m, 4H), 2.41 (s, 3H), 2.66 (m, 1H), 3.09 (m, 2H), 3.43 (s, 3H), 3.78 (t, 2H), 4.00 (m, 2H), 4.52 (t, 2H), 6.78 (d, 1H), 6.98 (d, 1H), 7.08 (m, 2H), 7.38 (d, 1H), 7.61 (d, 1H).

LRMS : m/z 433 (M-CO₂)⁺

20 Preparation 72

4-[4-(4-{6-[2-Hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylic acid



25

Aqueous sodium hydroxide (5.56ml, 1N, 5.56mmol) was added to a solution of the methyl ester from preparation 36 (720mg, 1.39mmol) in methanol (20ml), and the reaction heated under reflux for 3 hours, and stirred for a further 18 hours, at room temperature. The mixture was concentrated in vacuo to remove the methanol, and the solution acidified to pH 4 using acetic acid solution. This was extracted with ethyl

acetate (3x), the combined organic extracts washed with brine, dried (MgSO_4), filtered and evaporated in vacuo. The residual solid was recrystallised from ethyl acetate/di-isopropyl ether to afford the title compound as a solid, (517mg, 74%).

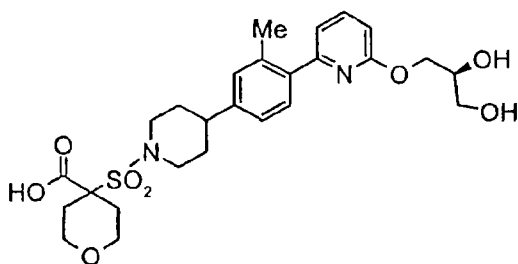
- 5 ^1H nmr ($\text{DMSO}-d_6$, 300MHz) δ : 1.62 (m, 2H), 1.82 (m, 2H), 1.98 (m, 2H), 2.24 (m, 2H), 2.36 (s, 3H), 2.74 (m, 1H), 3.09 (t, 2H), 3.22 (m, 2H), 3.64-3.82 (m, 4H), 3.94 (dd, 2H), 4.28 (t, 2H), 4.80 (br s, 1H), 6.78 (d, 1H), 7.06 (d, 1H), 7.16 (m, 2H), 7.36 (d, 1H), 7.78 (m, 1H), 13.82 (br s, 1H).

LRMS : m/z 527 ($\text{M}+18$)⁺

10

Preparation 73

4-[4-(4-{6-[(2S)-2,3-dihydroxy-1-propoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylic acid



15

- Aqueous sodium hydroxide (3.5ml, 1M, 3.5mmol) was added to a solution of the methyl ester from preparation 39 (640mg, 1.17mmol) in methanol (15ml) and 1,4-dioxan (15ml), and the reaction heated under reflux for 2 hours. Tlc analysis showed starting material remaining, so additional sodium hydroxide (2ml, 1M, 2mmol) was added and the reaction heated under reflux for a further 3 hours. The cooled reaction mixture was concentrated under reduced pressure, the residue dissolved in water, and the pH adjusted to 4 using hydrochloric acid (2N). The resulting precipitate was filtered and dried, and the filtrate extracted with dichloromethane (2x). The combined organic extracts were dried (MgSO_4), filtered and evaporated in vacuo, and the product combined with the filtered solid. This was recrystallised from dichloromethane/ethyl acetate twice, to yield the title compound as a white solid, (579mg, 92%).

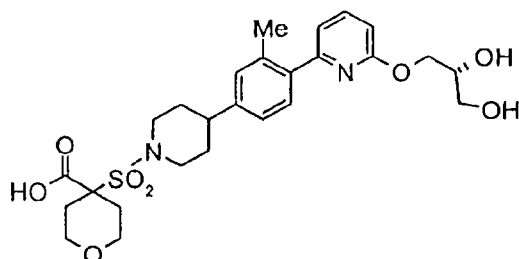
25

^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 1.60 (m, 2H), 1.80 (m, 2H), 1.92 (m, 2H), 2.23 (d, 2H), 2.34 (s, 3H), 2.66 (m, 1H), 3.08 (m, 2H), 3.17-3.42 (m, 3H), 3.78 (m, 3H), 3.88 (m, 2H), 4.14 (dd, 1H), 4.26 (dd, 1H), 4.60 (br, s, 1H), 4.85 (br, s, 1H), 6.76 (d, 1H), 7.04 (d, 1H), 7.15 (m, 2H), 7.34 (m, 2H), 7.74 (dd, 1H).

- 30 LRMS : m/z 557 ($\text{M}+23$)⁺

Preparation 74

4-[4-(4-{6-[(2R)-2,3-dihydroxy-1-propoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylic acid



The title compound was obtained as a white solid (87%) from the methyl ester of preparation 40, following a similar procedure to that described in preparation 73.

5

¹H nmr (DMSO-d₆, 300MHz) δ: 1.61 (m, 2H), 1.80 (m, 2H), 1.96 (m, 2H), 2.24 (m, 2H), 2.36 (s, 3H), 2.70 (m, 1H), 3.06 (m, 2H), 3.14-3.44 (m, 4H), 3.78 (m, 3H), 3.93 (m, 2H), 4.14 (m, 1H), 4.26 (m, 1H), 4.59 (m, 1H), 4.84 (m, 1H), 6.76 (d, 1H), 7.06 (d, 1H), 7.15 (m, 2H), 7.35 (d, 1H), 7.76 (m, 1H), 13.80 (br, s, 1H).

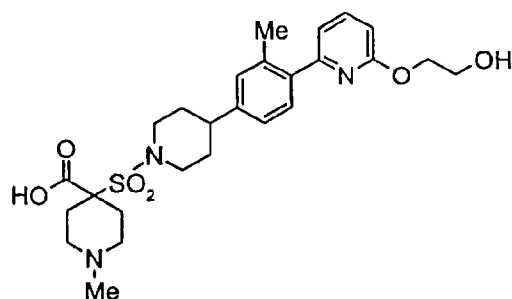
10

LRMS : m/z 557 (M+23)⁺

Preparation 75

4-[4-(4-{6-[2-Hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-ylsulphonyl]-1-

15 methylpiperidine-4-carboxylic acid

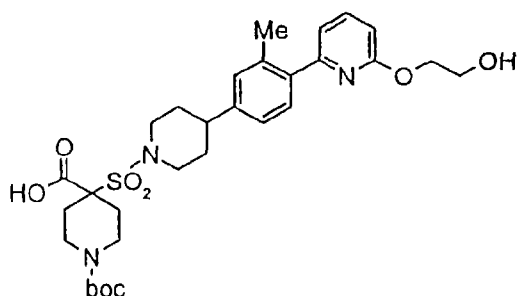


A mixture of the methyl ester from preparation 42 (200mg, 0.38mmol) and aqueous sodium hydroxide (1.5ml, 1N, 1.5mmol) in methanol (8ml) and 1,4-dioxan (8ml) was heated under reflux overnight. The cooled reaction was concentrated in vacuo, the residue acidified to pH 4 using acetic acid, and extraction with ethyl acetate attempted. A precipitate formed in the organic layer, that was filtered off, and combined with the residual solid in the separating funnel, to provide the desired compound as a white powder, (quantitative).

25 LRMS : m/z 518 (M+1)⁺

Preparation 76

1-(tert-Butoxycarbonyl)- 4-[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-ylsulphonyl]-piperidine-4-carboxylic acid



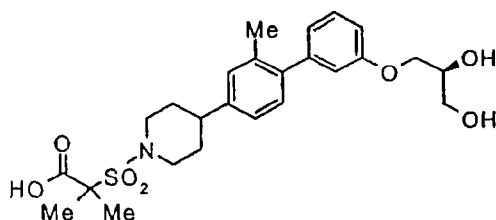
The title compound was obtained as a white solid (87%), from the methyl ester from preparation 43, following a similar procedure to that described in preparation 75.

mp 148-149°C

¹H nmr (CDCl₃, 300MHz) δ: 1.42 (s, 9H), 1.80 (m, 4H), 2.00 (m, 2H), 2.36 (s, 3H), 2.41 (m, 2H), 2.58-2.79 (m, 4H), 3.02 (m, 4H), 3.92 (m, 5H), 4.44 (m, 2H), 6.76 (m, 1H), 6.99 (m, 1H), 7.07 (m, 2H), 7.34 (m, 1H), 7.65 (m, 1H).

Preparation 77

2-[4-(4-{3-[(2S)-2,3-Dihydroxy-1-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methyl-propanoic acid



Aqueous sodium hydroxide (1.55ml, 1M, 1.55mmol) was added to a solution of the methyl ester from preparation 49 (391mg, 0.77mmol) in methanol (5ml), and the reaction stirred at room temperature overnight. The mixture was partitioned between ethyl acetate and hydrochloric acid (2N), and the phases separated. The organic layer was dried (MgSO₄), filtered and concentrated in vacuo. The residual solid was triturated with di-isopropyl ether, filtered and dried under vacuum, to give the title compound as a white solid, (320mg, 85%).

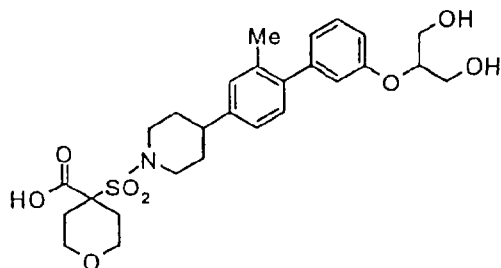
25

¹H nmr (DMSO-d₆, 400MHz) δ: 1.48 (s, 6H), 1.59 (m, 2H), 1.79 (m, 2H), 2.18 (s, 3H), 2.64 (m, 1H), 3.04 (m, 2H), 3.40 (m, 2H), 3.78 (m, 3H), 3.82 (m, 1H), 3.98 (m, 1H), 4.57 (br, s, 1H), 4.82 (br, s, 1H), 6.80 (m, 2H), 6.85 (m, 1H), 7.05 (m, 2H), 7.12 (m, 1H), 7.27 (m, 1H), 13.25 (br, s, 1H).

Anal Found: C, 60.77, H, 6.89, N, 2.78. $C_{25}H_{33}NO_7S$ requires C, 61.08; H, 6.77; N, 2.85%

Preparation 78

- 5 4-[4-(4-{3-[2,3-dihydroxy-2-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylic acid

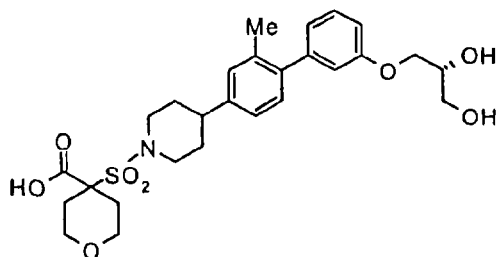


- A mixture of the methyl ester from preparation 51 (370mg, 0.68mmol), aqueous sodium hydroxide (3ml, 1M, 3mmol) in methanol (5ml) and 1,4-dioxan (5ml), was heated under reflux for 6 hours. The cooled reaction was concentrated in vacuo, and then diluted with water. This aqueous solution was acidified to pH 2 using hydrochloric acid (2N), and the resulting precipitate filtered, washed with water and dried under vacuum, to give the desired product (270mg, 74%).

- 1H nmr (DMSO- d_6 , 400MHz) δ : 1.60 (m, 2H), 1.79 (m, 2H), 1.95 (m, 2H), 2.19 (m, 5H), 2.63 (m, 1H), 3.02 (m, 4H), 3.56 (m, 4H), 3.76 (m, 2H), 3.88 (m, 2H), 4.22 (m, 1H), 4.68 (m, 2H), 6.78-6.95 (m, 3H), 7.08 (m, 3H), 7.25 (m, 1H).

Preparation 79

- 4-[4-(4-{3-[(2R)-2,3-Dihydroxy-1-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-(2H)-pyran-4-carboxylic acid



- A mixture of the methyl ester from preparation 52 (110mg, 0.20mmol), aqueous sodium hydroxide (1ml, 1M, 1mmol) in methanol (5ml) and 1,4-dioxan (5ml) was heated under reflux for 2 hours. The cooled reaction was evaporated in vacuo, the residue dissolved in water and acidified to pH 1 using hydrochloric acid (1N). The resulting precipitate was filtered, the solid washed with water, and dried under vacuum to give the title compound (91mg, 85%) as a white solid.

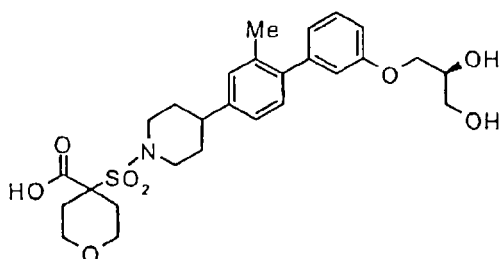
¹H nmr (DMSO-d₆, 400MHz) δ 1.60 (m, 2H), 1.80 (m, 2H), 1.94 (m, 2H), 2.20 (m, 5H), 2.65 (m, 1H), 3.05 (m, 2H), 3.18-3.48 (m, 4H), 3.77 (m, 3H), 3.88 (m, 3H), 4.00 (m, 1H), 6.81 (m, 2H), 6.89 (m, 1H), 7.10 (m, 3H), 7.30 (m, 1H)

5 LRMS : m/z 556 (M+23)⁺

Preparation 80

4-[4-(4-{3-[(2S)-2,3-Dihydroxy-1-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-(2H)-pyran-4-carboxylic acid

10

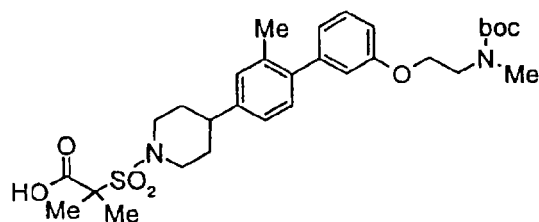


The title compound was obtained as a solid (66%) from the methyl ester from preparation 53, following the procedure described in preparation 79.

15 ¹H nmr (DMSO-d₆, 400MHz) δ 1.60 (m, 2H), 1.80 (m, 2H), 1.96 (m, 2H), 2.22 (m, 5H), 2.68 (m, 1H), 3.06 (m, 2H), 3.21 (m, 2H), 3.42 (d, 2H), 3.78 (m, 3H), 3.90 (m, 3H), 4.00 (m, 1H), 6.81 (m, 2H), 6.90 (d, 1H), 7.12 (m, 3H), 7.31 (dd, 1H).

Preparation 81

20 2-[4-(4-{3-(2-[N-tert-Butoxycarbonyl-N-methylamino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanoic acid



25 A mixture of the methyl ester from preparation 64 (540mg, 0.92mmol), and aqueous sodium hydroxide (6ml, 1N, 6.0mmol) in 1,4-dioxan (2.3ml) and methanol (6ml) was heated under reflux for 3 ½ h. The cooled mixture was concentrated in vacuo to remove the organic solvents, and the residual aqueous solution was acidified to pH 4 using acetic acid. This was extracted with ethyl acetate (2x), the combined organic extracts washed with water, brine, dried (Na₂SO₄), filtered and evaporated in vacuo. The residue

was azeotroped with toluene, then ethyl acetate, and finally dichloromethane, to afford the title compound as a white foam, (520mg, 98%)

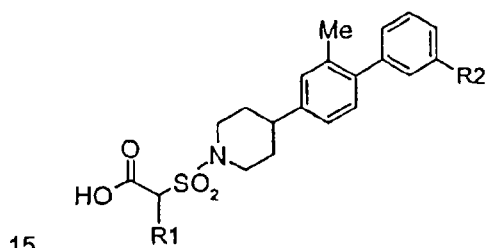
- ¹H nmr (CDCl₃, 400MHz) δ 1.41 (s, 9H), 1.64 (s, 6H), 1.78-1.94 (m, 4H), 2.22 (s, 3H), 2.63 (m, 1H),
 5 2.97 (s, 3H), 3.06 (m, 2H), 3.59 (m, 2H), 3.98 (m, 2H), 4.08 (t, 2H), 6.83 (m, 3H), 7.04 (m, 2H), 7.16 (d, 1H), 7.26 (m, 1H).

LRMS : m/z 597 (M+23)⁺

- 10 Anal. Found: C, 61.17; H, 7.27, N, 4.65. C₃₀H₄₂N₂O₇S·0.2CH₂Cl₂ requires C, 61.30, H, 7.22; N, 4.73%.

Preparations 82 to 86

The compounds of the general formula:



were prepared from the corresponding methyl esters, following similar procedures to those described in preparation 81.

Prep No.	Starting ester	R1	R2	Data
82	67	(Me) ₂		¹ H nmr (DMSO-d ₆ , 300MHz) δ: 1.36 (s, 9H), 1.50 (s, 6H), 1.62 (m, 2H), 1.81 (m, 2H), 2.20 (s, 3H), 2.68 (m, 1H), 3.06 (m, 2H), 3.28 (m, 4H), 3.80 (m, 2H), 3.98 (t, 2H), 6.80-6.99 (m, 3H), 7.14 (m, 2H), 7.30 (m, 1H). LRMS : m/z 583 (M+23) ⁺ Anal. Found: C 58.94; H, 7.02; N, 4.64. C ₂₉ H ₄₀ N ₂ O ₇ S·0.4CH ₂ Cl ₂ requires C, 59.02; H, 6.94, N, 4.68%.
83 ¹	59	(Me) ₂		mp 230-232°C ¹ H nmr (DMSO-d ₆ , 400MHz) δ: 1.46 (s, 6H), 1.60 (m, 2H), 1.80 (m, 2H), 2.18 (s, 3H), 2.25 (s, 6H), 2.64 (m, 3H), 3.02 (m, 2H), 3.78 (m, 2H), 4.06 (t, 2H), 6.80 (m, 2H), 6.86 (d, 1H), 7.08 (m, 2H), 7.28 (dd, 1H). Anal. Found. C, 62.70; H, 7.37; N, 5.53. C ₂₆ H ₃₆ N ₂ O ₅ S·0.5H ₂ O requires C, 62.75; H, 7.49; N, 5.63%

84	68			mp 194-196°C ¹ H nmr (CDCl ₃ , 400MHz) δ: 1.42 (s, 9H), 1.75-1.92 (m, 4H), 2.22 (m, 5H), 2.38 (d, 2H), 2.61 (m, 1H), 3.06 (m, 2H), 3.40 (m, 2H), 3.50 (m, 2H), 3.98 (m, 6H), 6.82 (m, 3H), 7.02 (m, 2H), 7.14 (d, 1H), 7.23 (m, 1H). Anal Found: C, 61.20; H, 7.05; N, 4.60. C ₃₁ H ₄₃ N ₂ O ₈ S; 0.25H ₂ O requires C, 61.32; H, 7.05; N, 4.61%.
85 ²	69			mp 196-197°C ¹ H nmr (DMSO-d ₆ , 400MHz) δ: 1.38 (s, 9H), 1.60 (m, 2H), 1.80 (m, 2H), 1.95 (m, 2H), 2.19 (s, 3H), 2.20 (m, 2H), 2.64 (m, 1H), 2.76 (s, 3H), 3.02 (t, 2H), 3.18 (m/t, 2H), 3.77 (m, 2H), 3.86 (m, 2H), 4.38 (s, 2H), 7.12 (m, 6H), 7.37 (m, 1H). LRMS : m/z 609 (M+23) ⁺
86 ³	63			¹ H nmr (DMSO-d ₆ , 400MHz) δ: 1.59 (m, 2H), 1.80 (m, 2H), 1.90 (m, 2H), 2.20 (m, 6H), 2.62-2.79 (m, 4H), 3.00-3.22 (m, 6H), 3.65 (m, 4H), 3.76 (m, 2H), 3.88 (m, 2H), 7.12 (m, 4H), 7.25 (m, 1H), 7.39 (m, 2H). LRMS : m/z 543 (M+1) ⁺

1 = isolated by filtration from aqueous acetic acid solution.

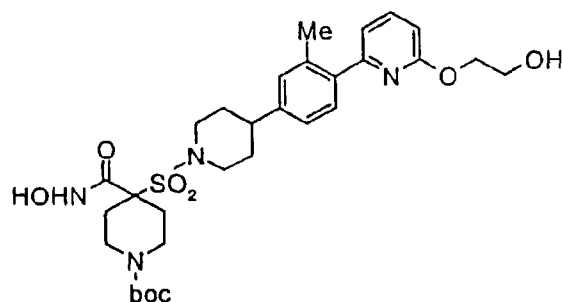
2 = recrystallised from ethyl acetate/methanol

3 = triturated with di-isopropyl ether

5

Preparation 87

N-Hydroxy 1-(tert-butoxycarbonyl)-4-{{[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-piperidine-4-carboxamide



- 10 Chlorotrimethylsilane (70μl, 0.55mmol) was added to a solution of the acid from preparation 76 (300mg, 0.50mmol) in dichloromethane (4ml), and pyridine (2ml), and the solution stirred at room temperature under a nitrogen atmosphere for 1 hour. 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (115mg, 0.60mmol) and 1-hydroxy-7-azabenzotriazole (75mg, 0.55mmol) were added, and stirring was continued for a further hour. Hydroxylamine hydrochloride (104mg, 1.50mmol) was added and the
- 15 reaction stirred at room temperature overnight. The reaction mixture was diluted with water, the solution

acidified to pH 1 using hydrochloric acid (2M), then extracted with ethyl acetate. The combined organic solutions were washed with brine, dried (MgSO_4), filtered and evaporated in vacuo. The residue was triturated with ethyl acetate, the resulting precipitate filtered and the filtrate evaporated in vacuo. The residue was recrystallised from ethyl acetate to afford the title compound (148mg, 48%) as a white solid.

5

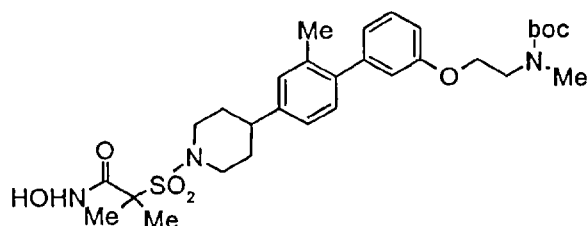
mp 180-181°C

^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 1.39 (s, 9H), 1.55-1.81 (m, 6H), 2.36 (s, 3H), 2.42 (m, 2H), 2.62 (m, 3H), 3.03 (m, 2H), 3.70 (m, 4H), 3.95 (m, 2H), 4.24 (t, 2H), 4.78 (br, t, 1H), 6.75 (d, 1H), 7.04 (d, 1H),
10 7.15 (m, 2H), 7.34 (d, 1H), 7.75 (m, 1H), 9.16 (s, 1H), 11.00 (s, 1H).

LRMS : m/z 617 ($\text{M}-1$)⁺

Preparation 88

15 N-Hydroxy 2-[4-(4-{3-(2-[(N-tert-butoxycarbonyl-N-methyl)amino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanamide



20 O-(7-Azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate (540mg, 1.42mmol) was added to a solution of the acid from preparation 81 (520mg, 0.90mmol) and N-ethyl-diisopropylamine (193 μ l, 1.12mmol) in N-methylpyrrolidinone (10ml), and the reaction stirred at room temperature under a nitrogen atmosphere for 40 minutes. Hydroxylamine hydrochloride (210mg, 3.02mmol) and additional N-ethyl-diisopropylamine (730 μ l, 4.23mmol) were added, and the reaction
25 stirred at room temperature overnight. The mixture was partitioned between ethyl acetate and pH 7 buffer solution, and the layers separated. The organic phase was washed consecutively with water, brine, then dried (NaSO_4), filtered and evaporated in vacuo. The crude product was purified by medium pressure column chromatography on silica gel using an elution gradient of dichloromethane:methanol (99.5:0.5 to 98:2 to 80:20) to afford the title compound, (180mg, 34%).

30

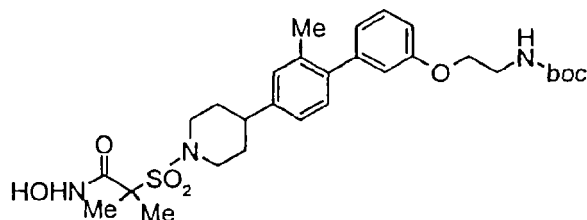
^1H nmr (CDCl_3 , 400MHz) δ : 1.40 (s, 9H), 1.63 (s, 6H), 1.78 (m, 2H), 1.86 (m, 2H), 2.22 (s, 3H), 2.61 (m, 1H), 2.97 (s, 3H), 3.03 (m, 2H), 3.58 (m, 2H), 3.94 (m, 2H), 4.08 (m, 2H), 6.60 (s, 1H), 6.64 (m, 2H), 7.02 (m, 2H), 7.17 (d, 1H), 7.26 (dd, 1H), 8.99 (s, 1H), 10.75 (s, 1H).

35 Anal. Found: C, 60.96; H, 7.33, N, 7.11. $\text{C}_{30}\text{H}_{43}\text{N}_5\text{O}_7\text{S}$ requires C, 61.10; H, 7.35; N, 7.12%.

Preparation 89

N-Hydroxy 2-[4-(4-{3-(2-[(tert-butoxycarbonyl)amino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropionamide

5



The title compound was obtained (49%) from the acid from preparation 82, following a similar procedure to that described in preparation 88.

10

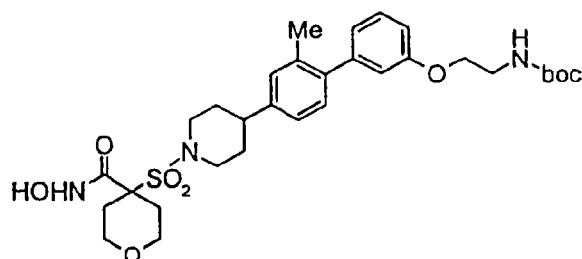
¹H nmr (DMSO-d₆, 400MHz) δ: 1.37 (s, 9H), 1.48 (s, 6H), 1.60 (m, 2H), 1.79 (m, 2H), 2.20 (s, 3H), 2.64 (m, 1H), 3.04 (m, 2H), 3.28 (m, 2H), 3.75 (m, 2H), 3.98 (t, 2H), 6.80-6.98 (m, 4H), 7.10 (s, 2H), 7.15 (s, 1H), 7.30 (dd, 1H), 8.99 (s, 1H), 10.55 (s, 1H).

15 LRMS : m/z 598 (M+23)⁺

Anal. Found: C, 59.25; H, 7.09; N, 7.38. C₂₉H₄₁N₃O₇S; 0.1CH₂Cl₂ requires C, 59.83; H, 7.11; N, 7.19%.

Preparation 90

20 N-Hydroxy 4-[4-(4-{3-(2-[(N-tert-butoxycarbonyl)amino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxamide



25 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (260mg, 1.36mmol) and 1-hydroxy-7-azabenzotriazole (150mg, 1.1mmol) were added to a solution of the acid from preparation 84 (620mg, 1.03mmol) in pyridine (2ml) and dichloromethane (6ml), and the mixture stirred at room temperature for 30 minutes. Hydroxylamine hydrochloride (155mg, 2.25mmol) was added and the reaction stirred at room temperature for 18 h. The reaction mixture was partitioned between ethyl acetate and pH 7 buffer solution, and the layers separated. The aqueous phase was extracted with ethyl acetate, the combined

organic solutions washed again with pH 7 buffer solution, then brine, dried (Na_2SO_4), filtered and evaporated in vacuo. The residue was azeotroped with toluene, and then purified by medium pressure column chromatography on silica gel using an elution gradient of dichloromethane:methanol (100:0 to 90:10). The product was recrystallised from ethyl acetate/pentane to afford the title compound as a solid, (340mg, 53%)

mp 181-182°C

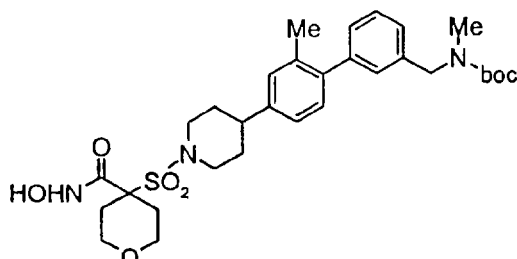
^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 1.35 (s, 9H), 1.60 (m, 2H), 1.78 (m, 2H), 1.90 (m, 2H), 2.19 (s, 3H), 2.28 (m, 2H), 2.61 (m, 1H), 3.02 (m, 2H), 3.20 (m, 2H), 3.22 (m, 2H), 3.70 (m, 2H), 3.84 (m, 2H), 3.98 (t, 2H), 6.79-6.95 (m, 4H), 7.08 (s, 2H), 7.15 (s, 1H), 7.28 (m, 1H), 9.10 (s, 1H), 10.93 (s, 1H).

LRMS : m/z 640 ($M+23$)⁺

Anal. Found C, 60.27; H, 7.04, N, 6.63. $\text{C}_{31}\text{H}_{43}\text{N}_3\text{O}_8\text{S}$ requires C, 60.27; H, 7.02; N, 6.88%.

Preparation 91

N-Hydroxy 4-[4-(4-{3-(N-tert-butoxycarbonyl-N-methyl)aminomethyl}phenyl)-3-methylphenyl]-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxamide



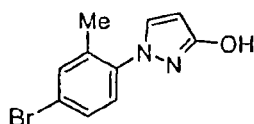
1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (216mg, 1.12mmol) and 1-hydroxy-7-azabenzotriazole (128mg, 0.94mmol) were added to a solution of the acid from preparation 85 (550mg, 0.94mmol) in pyridine (2ml) and N,N dimethylformamide (6ml), and the mixture stirred at room temperature for 1 hour. Hydroxylamine hydrochloride (195mg, 2.82mmol) was added and the reaction stirred at room temperature overnight. The reaction mixture was partitioned between ethyl acetate and pH 7 buffer solution, and the layers separated. The aqueous phase was extracted with ethyl acetate ($\times 2$), the combined organic solutions washed with 2N hydrochloric acid, dried (MgSO_4), filtered and evaporated in vacuo. The residue was crystallised from methanol/ethyl acetate to afford the title compound as a solid, (393mg, 70%).

^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 1.36 (s, 9H), 1.59 (m, 2H), 1.78 (m, 2H), 1.88 (m, 2H), 2.18 (s, 3H), 2.27 (m, 2H), 2.61 (m, 1H), 2.76 (s, 3H), 3.00 (m, 2H), 3.18 (m, 2H), 3.68 (m, 2H), 3.82 (m, 2H), 4.38 (s, 2H), 7.09 (m, 3H), 7.18 (m, 3H), 7.38 (m, 1H), 9.10 (s, 1H), 10.92 (s, 1H)

LRMS : m/z 624 (M+1)⁺

Preparation 92

5 1-(4-Bromo-2-methylphenyl)-1H-pyrazol-3-ol



Potassium tert-butoxide (20ml, 1M in tert-butanol, 20.0mmol) was added to 1-(4-bromo-2-methylphenyl)hydrazine (J.Chem.Soc. 109; 1916; 582)(2.01g, 10.0mmol) to give a dark brown suspension. Ethyl propiolate (1.02ml, 10mmol) was then added dropwise over 10 minutes, with cooling, and once addition was complete, the reaction was heated under reflux for 4 hours. The reaction was
10 diluted with water (200ml) and this mixture washed with dichloromethane (2x50ml). The aqueous phase was acidified using hydrochloric acid (2N), extracted with dichloromethane (5x100ml), these combined organic extracts dried (MgSO₄), filtered and evaporated in vacuo. The crude product was purified by column chromatography on silica gel using dichloromethane:methanol (98:2) as eluant, and triturated
15 with ether/di-isopropyl ether to give the title compound (615mg, 24%) as a solid

mp 208-210°C

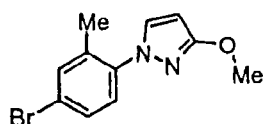
¹H nmr (DMSO-d₆, 400MHz) δ: 2.26 (s, 3H), 5.75 (s, 1H), 7.22 (d, 1H), 7.44 (d, 1H), 7.57 (s, 1H), 7.74
20 (s, 1H), 10.00 (s, 1H).

LRMS : m/z 253, 255 (M+1)⁺

Anal.Found: C, 47.31; H, 3.52; N, 10.99. C₁₀H₉BrN₂O requires C, 47.46; H, 3.58, N, 11.07%.
25

Preparation 93

1-(4-Bromo-2-methylphenyl)-3-methoxy-1H-pyrazole



A mixture of the pyrazole from preparation 92 (1.52g, 6.0mmol), potassium carbonate (828mg, 6.0mmol), and dimethylsulphate (624ml, 6.6mmol) in 1-methyl-2-pyrrolidinone (15ml) was heated at
30 90°C for 5 hours. Tlc analysis showed starting material remaining, so additional potassium carbonate (828mg, 6.0mmol) and dimethylsulphoxide (624ml, 6.6mmol) were added, and stirring continued at 90°C for a further 18 hours. The cooled reaction was poured into water (200ml), and the mixture extracted with ethyl acetate (3x100ml). The combined organic extracts were washed with brine (3x100ml), dried

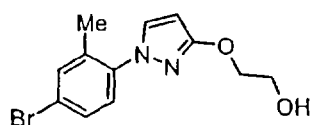
(MgSO₄), filtered and concentrated in vacuo. The residue was purified by column chromatography on silica gel using dichloromethane as the eluant, to give the desired product as a pale yellow oil, (970mg, 61%).

- 5 ¹H nmr (CDCl₃, 400MHz) δ: 2.30 (s, 3H), 3.95 (s, 3H), 5.30 (s, 1H), 5.85 (s, 1H), 7.19 (d, 1H), 7.38 (m, 1H), 7.43 (s, 1H).

LRMS : m/z 267, 269 (M+1)⁺

10 Preparation 94

1-(4-Bromo-2-methylphenyl)-3-(2-hydroxyethoxy)-1H-pyrazole



- 2-Bromoethanol (1.55ml, 21.8mmol) was added to a mixture of the alcohol from preparation 92 (2.76g, 10.9mmol) and potassium carbonate (3.01g, 21.8mmol) in N,N-dimethylformamide (50ml), and the
15 reaction stirred at 80°C for 5 hours. The cooled mixture was concentrated in vacuo, the residue suspended in ethyl acetate (250ml), and the mixture washed with water (5x50ml). The organic phase was dried (MgSO₄), filtered and evaporated in vacuo. The crude product was purified by column chromatography on silica gel using dichloromethane:ether (80:20) as eluant, and crystallised from di-isopropyl ether to give the desired product as buff-coloured crystals, (1.61g, 50%).

20

mp 104-105°C

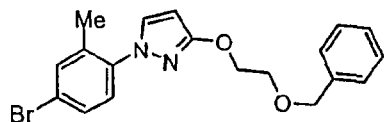
¹H nmr (CDCl₃, 400MHz) δ: 2.24 (s, 3H), 2.58 (br, s, 1H), 3.92 (m, 2H), 4.36 (t, 2H), 5.84 (d, 1H), 7.15 (d, 1H), 7.35 (m, 2H), 7.40 (s, 1H).

25

Anal. Found: C, 48.38; H, 4.30; N, 9.34. C₁₂H₁₃BrN₂O₂ requires C, 48.50; H, 4.41; N, 9.43%.

Preparation 95

3-(2-Benzyloxyethoxy)-1-(4-bromo-2-methylphenyl)-1H-pyrazole



30

A solution of the alcohol from preparation 94 (1.55g, 5.2mmol) in tetrahydrofuran (12ml) was added to a suspension of sodium hydride (229mg, 60% dispersion in mineral oil, 5.73mmol) in tetrahydrofuran (10ml), and the resulting mixture stirred for 2 minutes under a nitrogen atmosphere. Benzyl bromide

(681μl, 5.73mmol) was then added and the reaction heated under reflux for 16 hours. The cooled reaction mixture was poured into brine (70ml) and extracted with ethyl acetate (3x50ml). The combined organic solutions were dried (MgSO₄), filtered and concentrated in vacuo to give a yellow oil. The crude product

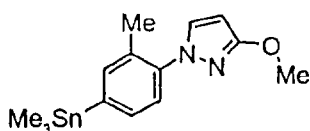
5 (90:10 to 80:20) to give the title compound as a colourless oil, (1.93g, 96%)

¹H nmr (CDCl₃, 400MHz) δ: 2.24 (s, 3H), 3.80 (t, 2H), 4.38 (t, 2H), 4.60 (s, 2H), 5.66 (s, 1H), 7.12 (d, 1H), 7.21 (m, 2H), 7.32 (m, 5H), 7.40 (s, 1H).

10 LRMS : m/z 409, 411 (M+23)⁺

Preparation 96

3-Methoxy-1-[(2-methyl-4-trimethylstannyl)phenyl]-1H-pyrazole



15 Tetrakis(triphenylphosphine)palladium (0) (30mg, 0.026mmol) was added to a solution of the bromide from preparation 93 (659mg, 2.47mmol), and hexamethylditin (889mg, 2.71mmol) in 1,4-dioxan (8ml), and nitrogen bubbled through the resulting mixture. The reaction was heated under reflux for 4 ½ hours, then tlc analysis showed starting material remaining. Additional tetrakis(triphenylphosphine)palladium (0) (48mg) was added and the reaction heated under reflux for a further 16 hours. 50% Aqueous

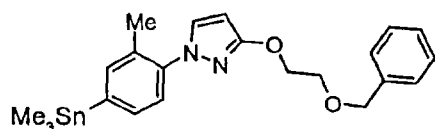
20 potassium fluoride solution (5ml) was added to the cooled reaction, the mixture stirred for 15 minutes, then filtered through Arbocel®, washing through with ether. The filtrate was washed with brine (30ml), dried (MgSO₄), filtered and evaporated in vacuo. The crude product was purified by column chromatography on silica gel using pentane:ether (90:10) as eluant to give the title compound as a pale yellow oil, (598mg, 69%).

25

¹H nmr (CDCl₃, 400MHz) δ: 0.27 (s, 9H), 2.26 (s, 3H), 3.92 (s, 3H), 5.80 (s, 1H), 7.21 (m, 2H), 7.35 (m, 2H).

Preparation 97

30 3-(2-Benzyloxyethoxy)-1-[2-methyl-4-(trimethylstannyl)phenyl]-1H-pyrazole



Tetrakis(triphenylphosphine)palladium (0) (286mg, 0.25mmol) was added to a solution of the bromide from preparation 95 (1.92g, 4.96mmol), and hexamethylditin (1.78g, 5.45mmol) in 1,4-dioxan (18ml), and nitrogen bubbled through the resulting mixture. The reaction was heated under reflux for 2 hours,

then cooled Potassium fluoride solution (5ml, 50%) was added, the mixture stirred for 30 minutes, and filtered through Arbocel®, washing through well with ethyl acetate (150ml). The filtrate was washed with brine (2x30ml), dried (MgSO₄), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel using hexane:ether (84:16) to afford the desired product as a crystalline solid, (1.87g, 80%).

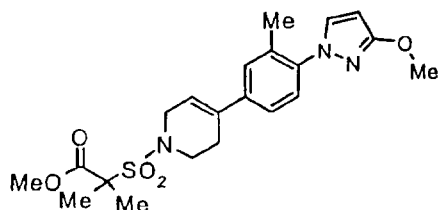
mp 50-52°C

¹H nmr (CDCl₃, 400MHz) δ: 0.28 (s, 9H), 2.24 (s, 3H), 3.80 (t, 2H), 4.40 (t, 2H), 4.60 (s, 2H), 5.82 (s, 1H), 7.22 (m, 3H), 7.33 (m, 6H).

Anal Found C, 56.21; H, 5.97, N, 5.95. C₂₂H₂₈N₂O₂Sn requires C, 56.08; H, 5.99; N, 5.95%.

Preparation 98

Methyl 2-{4-[4-(3-methoxy-1H-pyrazol-1-yl)-3-methylphenyl]-1,2,3,6-tetrahydropyridin-1-ylsulphonyl}-2-methyl-propanoate



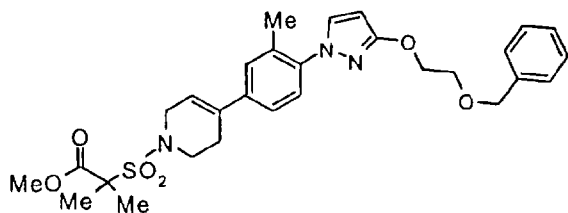
Tris(dibenzylideneacetone)dipalladium(0) (30.7mg, 0.034mmol) was added to a solution of the vinyl triflate from preparation 29 (727mg, 1.84mmol), the stannane from preparation 96 (590mg, 1.68mmol), and triphenylarsine (104mg, 0.36mmol) in 1-methyl-2-pyrrolidinone (4ml), and the solution stirred under a nitrogen atmosphere. Copper (I) iodide (16mg, 0.17mmol) was added, the solution de-gassed, and the reaction then stirred at 60°C for 30 minutes, and at 75°C for a further 4 ½ hours. Potassium fluoride solution (3ml, 50%) was added to the cooled reaction, stirring continued for 15 minutes, and the mixture filtered through Arbocel®, washing through with ethyl acetate (150ml). The filtrate was washed with water (30ml), brine (30ml), dried (MgSO₄), filtered and evaporated in vacuo. The residual orange foam was purified by column chromatography on silica gel using pentane:ether (50:50) to afford the title compound as a pale yellow gum, (588mg, 81%).

¹H nmr (CDCl₃, 400MHz) δ: 1.63 (s, 6H), 2.30 (s, 3H), 2.59 (m, 2H), 3.60 (t, 2H), 3.79 (s, 3H), 3.94 (s, 3H), 4.08 (m, 2H), 5.81 (d, 1H), 6.00 (m, 1H), 7.21 (m, 3H), 7.36 (s, 1H).

LRMS : m/z 434 (M+1)⁺

Preparation 99

Methyl 2-{4-[4-(3-{2-benzyloxyethoxy}-1H-pyrazol-1-yl)-3-methylphenyl]-1,2,3,6-tetrahydropyridin-1-ylsulphonyl}-2-methyl-propanoate



5

The title compound was obtained as a yellow oil (75%) from the triflate from preparation 29 and the stannane of preparation 97, using a similar method to that described in preparation 98

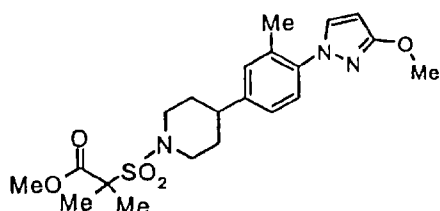
¹H nmr (CDCl₃, 400MHz) δ: 1.64 (s, 6H), 2.27 (s, 3H), 2.58 (m, 2H), 3.59 (m, 2H), 3.78 (s, 3H), 3.80 (t, 2H), 4.09 (m, 2H), 4.39 (t, 2H), 4.60 (s, 2H), 5.85 (s, 1H), 6.00 (m, 1H), 7.21 (m, 4H), 7.34 (m, 5H).

10

LRMS : m/z 576 (M+23)⁺

Preparation 100

15 Methyl 2-{4-[4-(3-methoxy-1H-pyrazol-1-yl)-3-methylphenyl]piperidin-1-ylsulphonyl}-2-methylpropanoate



10% Palladium on charcoal (60mg) was added to a solution of the 1,2,3,6-tetrahydropyridine from preparation 98 (580mg, 1.38mmol) in methanol (20ml), and the mixture hydrogenated at 50 psi and room temperature for 6 hours. Tlc analysis showed starting material remaining, so additional 10% palladium on charcoal (50mg) was added, and the mixture hydrogenated for a further 18 hours. The reaction mixture was filtered through Arbocel®, the filtrate suspended in dichloromethane (50ml), re-filtered through Arbocel®, and the filtrate evaporated in vacuo, to give the desired product as a colourless solid, (365mg, 25 61%).

mp 109-110°C

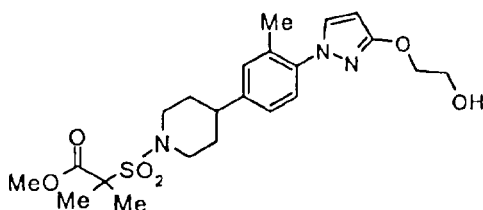
¹H nmr (CDCl₃, 400MHz) δ: 1.61 (s, 6H), 1.75-1.86 (m, 4H), 2.25 (s, 3H), 2.62 (m, 1H), 3.02 (m, 2H), 3.79 (s, 3H), 3.94 (m, 5H), 5.80 (d, 1H), 7.06 (m, 2H), 7.21 (m, 2H).

30

LRMS : m/z 458 (M+23)⁺

Preparation 101

- 5 Methyl 2-{4-[4-(3-{2-hydroxyethoxy}-1H-pyrazol-1-yl)-3-methylphenyl]piperidin-1-ylsulphonyl}-2-methylpropanoate



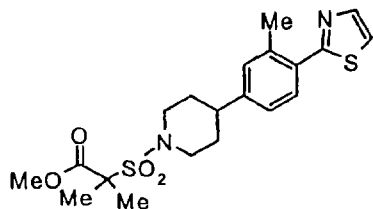
- 10 A mixture of the benzyl ether from preparation 99 (790mg, 1.42mmol) and 10% palladium on charcoal (160mg) in ethanol (35ml) was hydrogenated at 50 psi and room temperature for 17 hours. Tlc analysis showed starting material remaining, so acetic acid (2ml), and additional 10% palladium on charcoal (80mg) were added, and the reaction continued for a further 48 hours, with additional 10% palladium on charcoal (160mg) added portionwise. The reaction mixture was filtered through Arbocel®, washing
- 15 through with ethanol, and the filtrate concentrated in vacuo. The residue was partitioned between ethyl acetate (100ml) and saturated sodium bicarbonate solution (100ml), the layers separated and the organic phase dried (MgSO₄), filtered and evaporated in vacuo to give the title compound as a colourless oil, (630mg, 95%).
- 20 ¹H nmr (DMSO-d₆, 400MHz) δ: 1.46-1.62 (m, 8H), 1.80 (m, 2H), 2.19 (s, 3H), 2.71 (m, 1H), 3.02 (m, 2H), 3.10 (m, 2H), 3.62-3.79 (m, 5H), 4.10 (m, 2H), 4.60 (m, 1H), 5.84 (s, 1H), 7.12 (m, 1H), 7.19 (m, 2H), 7.69 (s, 1H).

LRMS : m/z 488 (M+23)⁺

25

Preparation 102

Methyl 2-methyl-2-{4-[3-methyl-4-(1,3-thiazol-2-yl)phenyl]piperidin-1-ylsulphonyl}-propanoate



- Bis(triphenylphosphine)palladium (II) chloride (49mg, 0.07mmol) was added to a solution of the
- 30 bromide from preparation 26 (577mg, 1.38mmol) and 2-(trimethylstannyl)-1,3-thiazole (Synthesis, 1986, 757) (372mg, 1.5mmol) in tetrahydrofuran (3 5ml), and the resulting mixture was de-gassed, and placed

under an argon atmosphere. The reaction was heated under reflux for 17 hours. Tlc analysis showed starting material remaining, so additional 2-(trimethylstannyl)-1,3-thiazole (173mg, 0.8mmol) and bis(triphenylphosphine)palladium (II) chloride (49mg, 0.07mmol) were added, the mixture was de-gassed, and then heated under reflux for a further 17 hours. The cooled mixture was concentrated in vacuo, and the residue purified by column chromatography on silica gel using an elution gradient of hexane:ethyl acetate (91:9 to 66:34). The product was re-purified by column chromatography on silica gel using ether as eluant to give the title compound as a buff-coloured solid, (240mg, 40%)

mp 111-114°C

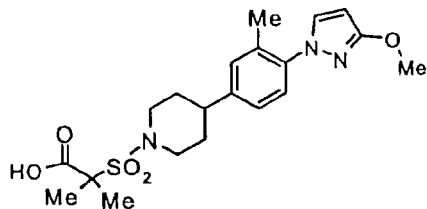
¹H nmr (DMSO-d₆, 400MHz) δ: 1.52 (s, 6H), 1.58 (m, 2H), 1.81 (m, 2H), 2.45 (s, 3H), 2.74 (m, 1H), 3.04 (m, 2H), 3.74 (m, 5H), 7.18 (d, 1H), 7.21 (s, 1H), 7.62 (d, 1H), 7.78 (d, 1H), 7.92 (d, 1H).

LRMS : m/z 445 (M+23)⁺

Anal. Found. C, 56.64; H, 6.19; N, 6.55. C₂₀H₂₆N₂S₂O₄ requires C, 56.85; H, 6.20; N, 6.63%.

Preparation 103

2-{4-[4-(3-Methoxy-1H-pyrazol-1-yl)-3-methylphenyl]piperidin-1-ylsulphonyl}-2-methylpropanoic acid



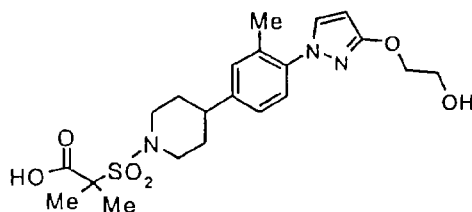
A mixture of the methyl ester from preparation 100 (355mg, 0.82mmol), and aqueous sodium hydroxide (5.9ml, 1M, 5.9mmol) in methanol (5ml) and 1,4-dioxan (5ml) was heated under reflux for 2 hours. The cooled reaction was diluted with water and acidified to pH 3 using hydrochloric acid (2N). The resulting precipitate was filtered off, washed with water, and dried under vacuum at 75°C to give the title compound as a white powder, (281mg, 82%).

¹H nmr (CDCl₃, 400MHz) δ: 1.63 (s, 6H), 1.70-1.90 (m, 4H), 2.24 (s, 3H), 2.62 (m, 1H), 3.04 (m, 2H), 3.90 (s, 3H), 3.98 (m, 2H), 5.80 (s, 1H), 7.04 (m, 3H), 7.32 (m, 1H).

Anal. Found: C, 56.78; H, 6.40; N, 9.71. C₂₀H₂₇N₃O₅S requires C, 56.99; H, 6.46; N, 9.97%.

Preparation 104

2-{4-[4-(3-{2-Hydroxyethoxy}-1H-pyrazol-1-yl)-3-methylphenyl]piperidin-1-ylsulphonyl}-2-methylpropanoic acid



5

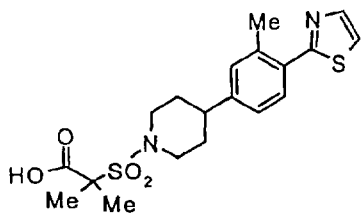
A mixture of the methyl ester from preparation 101(520mg, 1.2mmol), and aqueous sodium hydroxide (3.6ml, 1M, 3.6mmol) in 1,4-dioxan (5ml) was heated under reflux for 2 ½ hours. The cooled reaction was partitioned between water (100ml) and ethyl acetate (100ml), acidified to pH 2 using hydrochloric acid (2N), and the phases separated. The aqueous layer was extracted with ethyl acetate (2x35ml), the combined organic solutions dried (MgSO₄), filtered and concentrated in vacuo. The residue was triturated with ether twice, to afford the title compound as a white solid, (338mg, 62%).

¹H nmr (DMSO-d₆, 300MHz) δ 1.47 (s, 6H), 1.59 (m, 2H), 1.79 (m, 2H), 2.19 (s, 3H), 2.70 (m, 1H), 3.02 (m, 2H), 3.64 (m, 2H), 3.79 (m, 2H), 4.09 (t, 2H), 4.62 (m, 1H), 5.84 (s, 1H), 7.12 (m, 1H), 7.18 (m, 2H), 7.69 (s, 1H), 13.1 (br, s, 1H).

LRMS . m/z 474 (M+23)⁺

Preparation 105

2-Methyl-2-{4-[3-methyl-4-(1,3-thiazol-2-yl)phenyl]piperidin-1-ylsulphonyl}-propanoic acid



The title compound was obtained as a white solid (92%) from the methyl ester of preparation 102, following a similar procedure to that described in preparation 104.

25

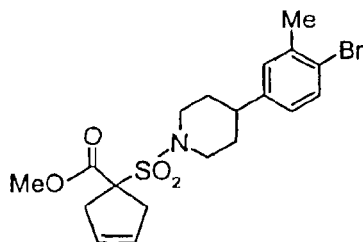
¹H nmr (DMSO-d₆, 400MHz) δ: 1.47 (s, 6H), 1.60 (m, 2H), 1.80 (m, 2H), 2.45 (s, 3H), 2.70 (m, 1H), 3.03 (m, 2H), 3.78 (m, 2H), 7.18 (d, 1H), 7.21 (s, 1H), 7.63 (d, 1H), 7.78 (s, 1H), 7.92 (s, 1H), 13.37 (br, s, 1H)

Anal. Found. C, 55.28; H, 5.90; N, 6.70. C₁₉H₂₄N₂O₄S₂ requires C, 55.86; H, 5.92; N, 6.86%.

30

Preparation 106

Methyl 1-{{[4-(4-bromo-3-methylphenyl)piperidin-1-yl]sulfonyl}-3-cyclopentene-1-carboxylate



- 5 A suspension of sodium hydride (1 g, 60% dispersion in mineral oil, 28mmol) was cooled to 0°C in anhydrous N-methyl pyrrolidinone (30ml) under nitrogen. A solution of the ester from preparation 25 (10g, 26mmol) in N-methyl pyrrolidinone (70ml) was added dropwise with stirring and the reaction mixture allowed to warm to ambient temperature over 50 minutes. 1,4-dichlorobut-2-ene (3.0ml, 28mmol) and tetrabutylammonium bromide (8.3g, 26mmol) were added to the reaction mixture and after
- 10 a further 3 hours an additional portion of sodium hydride (1.1g, 60% dispersion in mineral oil, 28mmol) was added. The mixture was stirred for a further 2 days. The reaction mixture was partitioned between ethyl acetate (300ml) and water (300ml) and the layers separated. The aqueous layer was extracted with ethyl acetate (300ml) and the combined organic extracts were dried (Na₂SO₄), filtered and concentrated in vacuo. The residue was purified by flash chromatography eluting with dichloromethane to give the title
- 15 compound as a white solid (7.4g, 65%).

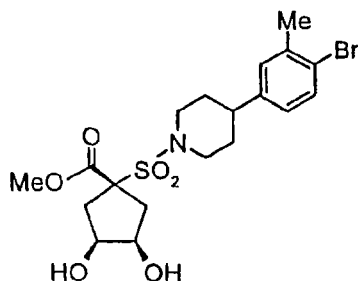
¹H nmr (DMSO-d₆, 400MHz) δ: 1.45 (m, 2H), 1.75 (m, 2H), 2.28 (s, 3H), 2.64 (m, 1H), 2.95 (m, 4H), 3.14 (d, 2H), 3.75 (s, 3H), 3.78 (s, 2H), 5.63 (s, 2H), 6.98 (d, 1H), 7.21 (s, 1H), 7.43 (d, 1H).

- 20 LRMS :m/z 464/466 (M+23)⁺.

Preparation 107

Methyl (1α,3α,4α)-1-{{[4-(4-bromo-3-methylphenyl)piperidin-1-yl]sulfonyl}-3,4-

- 25 dihydroxycyclopentane-carboxylate



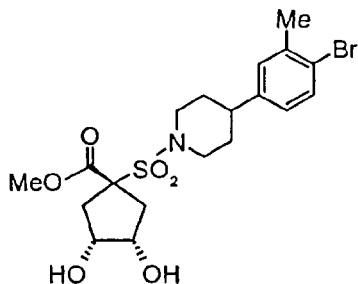
N-methylmorpholine N-oxide (580mg, 4.97mmol) and osmium tetroxide (2.5 weight % in tert-butanol, 1.1ml, 0.136mmol) were added to a solution of the cyclopentene from preparation 106 (2.0g, 4.52mmol) in dioxan (20ml), water (0.1ml), and the solution stirred at room temperature for 18 hours. The reaction mixture was partitioned between ethyl acetate (200ml) and water (300ml) and the layers separated. The aqueous layer was extracted with ethyl acetate (2x200ml), and the combined organic extracts were dried (Na_2SO_4), filtered and concentrated in vacuo. The residue was purified by column chromatography on silica gel using dichloromethane/methanol (100:0 to 97:3) as eluant to afford the title compound as a white solid (1.2g, 56%).

- ¹H nmr (DMSO- d_6 , 400MHz) δ : 1.47 (m, 2H), 1.77 (m, 2H), 2.28 (m, 5H), 2.42 (s, 2H), 2.63 (m, 1H), 2.91 (m, 2H), 3.75 (m, 5H), 3.85 (s, 2H), 4.62 (s, 2H), 6.98 (d, 1H), 7.21 (s, 1H), 7.43 (d, 1H).

LRMS :m/z 498/500 (M+23)⁺.

15 Preparation 108

Methyl (1 α ,3 β ,4 β)-1-[[4-(4-bromo-3-methylphenyl)piperidin-1-yl]sulfonyl]-3,4-dihydroxycyclopentanecarboxylate



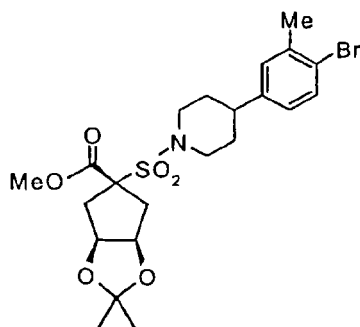
- 20 Silver acetate (2.1g, 12.46mmol) and iodine (1.5g, 5.81mmol) were added to a solution of the cyclopentene from preparation 106 (2.45g, 5.54mmol) in glacial acetic acid (125ml) and the mixture was stirred at ambient temperature for 1 hour. Wet acetic acid (2.5ml of a 1:25 water/glacial acetic acid mixture) was then added and the reaction was heated to 95°C for 3 hours and then stirred at ambient temperature for 18 hours. Sodium chloride was added to the mixture and the resulting precipitate was
- 25 filtered through arboce1® and then washed with toluene. The resulting filtrate was concentrated in vacuo, azeotroped with toluene to give a solid which was triturated with diisopropyl ether. This solid was further purified by flash chromatography eluting with dichloromethane to give the intermediate monoacetate compound as a beige solid (1.35g, 50%). 1N sodium hydroxide (4ml) was added to a solution of the monoacetate intermediate in dioxan/methanol (12ml/8ml) and the reaction was stirred at
- 30 ambient temperature for 1 hour. The solvent was removed under reduced pressure, and the residue was partitioned between ethyl acetate (50ml) and water (75ml), and the layers separated. The aqueous layer was extracted with ethyl acetate (2x50ml), and the combined organic extracts were dried (Na_2SO_4), filtered and concentrated in vacuo to give the title compound as a white solid (875mg, 70%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.55 (m, 2H), 1.87 (m, 2H), 2.18 (m, 2H), 2.30 (s, 3H), 2.63 (m, 3H), 2.98 (t, 2H), 3.72 (m, 7H), 4.68 (s, 2H), 6.98 (d, 1H), 7.22 (s, 1H), 7.43 (d, 1H).

5 LRMS :m/z 498/500(M+23)⁺.

Preparation 109

Methyl (3α,5α,6α)-5-{{4-(4-bromo-3-methylphenyl)piperidin-1-yl}sulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylate



10

2,2-Dimethoxypropane (0.74ml, 6mmol) and p-toluenesulfonic acid (60mg, 0.3mmol) were added to a solution of the diol from preparation 107 (1.43g, 3mmol) in anhydrous dimethylformamide (10ml) under nitrogen. The reaction was warmed to 50°C for 4.5 hours. The mixture was diluted with ethyl acetate (50ml) and water (40ml) and the layers separated. The aqueous layer was extracted with ethyl acetate (2x50ml), and the combined organic extracts were dried (Na₂SO₄), filtered and concentrated in vacuo. The resulting solid was recrystallised from ethyl acetate/di-isopropyl ether to give the title compound as a white solid (1.05g, 70%).

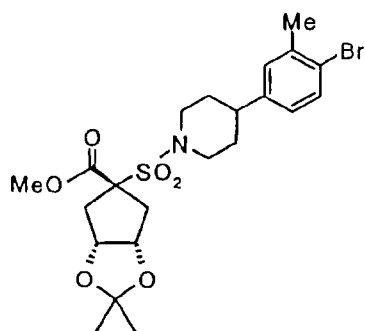
20 ¹H nmr (DMSO-d₆, 400MHz) δ: 1.17 (s, 3H), 1.20 (s, 3H), 1.47 (m, 2H), 1.77 (m, 2H), 2.23 (m, 2H), 2.32 (s, 3H), 2.65 (m, 3H), 2.95 (t, 2H), 3.72 (m, 5H), 4.64 (s, 2H), 6.98 (d, 1H), 7.21 (s, 1H), 7.43 (d, 1H).

LRMS :m/z 538/540 (M+23)⁺.

25

Preparation 110

Methyl (3αβ,5α,6αβ)-5-{{4-(4-bromo-3-methylphenyl)piperidin-1-yl}sulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylate



The title compound was prepared from the diol from preparation 108 in a similar procedure to that described in preparation 109. The title compound was isolated as a pale yellow solid (1.3g, 75%).

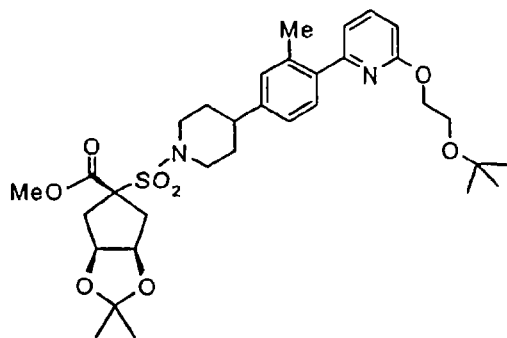
- 5 ¹H nmr (DMSO-d₆, 400MHz) δ: 1.11 (s, 3H), 1.42 (s, 3H), 1.57 (m, 2H), 1.78 (m, 2H), 2.18 (m, 2H), 2.30 (s, 3H), 2.62 (m, 1H), 2.78 (m, 2H), 2.98 (t, 2H), 3.72 (m, 5H), 4.58 (m, 2H), 6.98 (d, 1H), 7.22 (s, 1H), 7.43 (d, 1H).

LRMS :m/z 538/540(M+23)⁺.

10

Preparation 111

Methyl (3α,5α,6α)-5-[[4-(4-{6-[2-(*tert*-butoxy)ethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulfonyl]-2,2-dimethyltetrahydro-3*H*-cyclopenta[*d*][1,3]dioxole-5-carboxylate



15

- A mixture of the stannane from preparation 127 (2.3g, 4.78mmol) and the aryl bromide from preparation 109 (1.9g, 3.68mmol), and tetrakis(triphenylphosphine)palladium (0) (213mg, 0.18mmol) in toluene (25ml) was refluxed under nitrogen for 10 hours, then stirred at ambient temperature for 7 hours. The mixture was evaporated in vacuo and to the resulting oil was added ethyl acetate (30ml) and aqueous potassium fluoride solution (20ml) and stirred rapidly for 10 minutes. The resulting precipitate was filtered off on arbocel® washing with ethyl acetate. The filtrate was allowed to separate, and the aqueous layer extracted with ethyl acetate (30ml). The combined organic extracts were dried (Na₂SO₄), filtered and concentrated in vacuo. The residue was purified by column chromatography on silica gel using
- 20
- 25

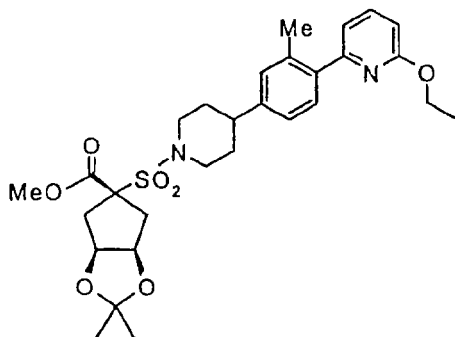
pentane:ethyl acetate (98.2 to 60.40) as eluant. The resulting solid was recrystallised from ethyl acetate to afford the title compound as a white solid, (1.4g, 60%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.13 (s, 9H), 1.17 (s, 3H), 1.20 (s, 3H), 1.57 (m, 2H), 1.80 (m, 2H), 2.23 (m, 2H), 2.32 (s, 3H), 2.69 (m, 3H), 2.95 (t, 2H), 3.60 (m, 2H), 3.72 (m, 5H), 4.29 (m, 2H), 4.68 (s, 2H), 6.73 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.31 (d, 1H), 7.75 (t, 1H).

LRMS :m/z 654 (M+23)⁺.

10 Preparation 112

Methyl (3α,5α,6α)-5-({4-[4-(6-ethoxypyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylate



15 The title compound was prepared from the aryl bromide from preparation 109 and the stannane from preparation 129 in a similar procedure to that described in preparation 111. The title compound was isolated as a white solid (1.1g, 50%).

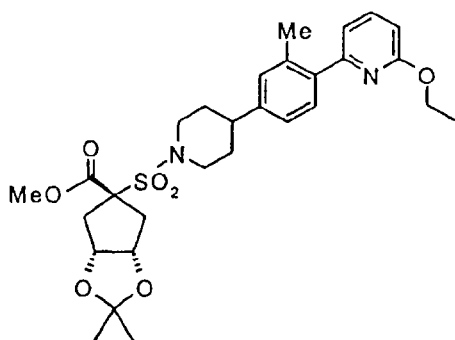
¹H nmr (DMSO-d₆, 400MHz) δ: 1.15 (s, 3H), 1.19 (s, 3H), 1.25 (t, 3H), 1.57 (m, 2H), 1.80 (m, 2H), 2.23 (m, 2H), 2.35 (s, 3H), 2.65 (m, 3H), 2.95 (t, 2H), 3.65 (m, 2H), 3.72 (m, 3H), 4.28 (q, 2H), 4.66 (d, 2H), 6.68 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.33 (d, 1H), 7.72 (t, 1H).

LRMS :m/z 581 (M+23)⁺.

25

Preparation 113

Methyl (3α,5α,6α)-5-({4-[4-(6-ethoxypyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylate



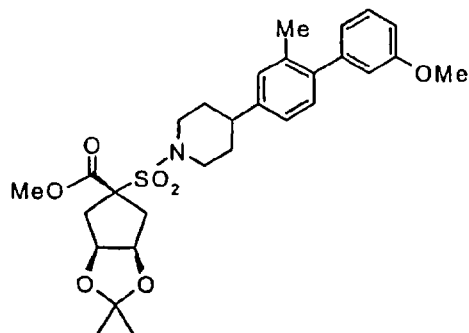
The title compound was prepared from the aryl bromide from preparation 110 and the stannane from preparation 129 in a similar procedure to that described in preparation 111. The title compound was isolated as a white foam (413mg, 60%).

¹H nmr (DMSO-d₆, 400MHz) δ 1.21 (s, 3H), 1.28 (t, 3H), 1.42 (s, 3H), 1.57 (m, 2H), 1.80 (m, 2H), 2.18 (m, 2H), 2.35 (s, 3H), 2.65 (m, 1H), 2.80 (m, 2H), 3.00 (t, 2H), 3.75 (m, 2H), 3.77 (s, 3H), 4.28 (q, 2H), 4.56 (m, 2H), 6.68 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.35 (d, 1H), 7.72 (t, 1H).

LRMS :m/z 559 (M+1)⁺.

Preparation 114

Methyl (3α,5α,6α)-5-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylate



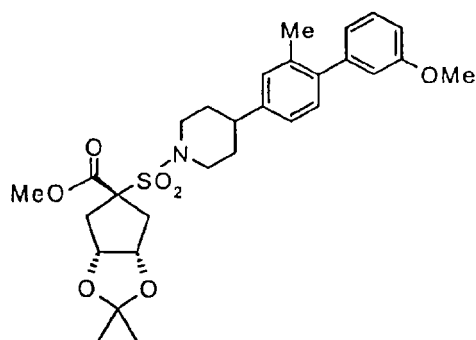
A mixture of the aryl bromide from preparation 109 (1.03, 1.99mmol), 3-methoxyphenylboronic acid (364mg, 2.40mmol), cesium fluoride (606mg, 4.00mmol), tris(dibenzylideneacetone)dipalladium(0) (91mg, 0.1mmol) and tri(o-tolyl)phosphine (61mg, 0.2mmol) in 1,2-dimethoxyethane (25ml) was heated under reflux under nitrogen for 9 hours. The cooled reaction was diluted with water and ethyl acetate, filtered through arboceel®, which was washed with water and ethyl acetate. The organic layer was separated, and washed with brine, dried (Na₂SO₄), filtered and concentrated in vacuo. The residue was purified by column chromatography on silica gel using pentane:ethyl acetate (95:5 to 60:40) as eluant. The title compound was obtained as a white solid (630mg, 60%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.15 (s, 3H), 1.18 (s, 3H), 1.57 (m, 2H), 1.79 (m, 2H), 2.18 (m, 5H), 2.65 (m, 3H), 2.95 (t, 2H), 3.65 (m, 8H), 4.64 (m, 2H), 6.82 (m, 3H), 7.10 (m, 3H), 7.29 (m, 1H).

5 LRMS :m/z 566 (M+23)⁺.

Preparation 115

Methyl (3α,5α,6α)-5-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylate



10

The title compound was prepared from the aryl bromide from preparation 110 in a similar procedure to that described in preparation 114 and was isolated as a white foam (310mg, 45%).

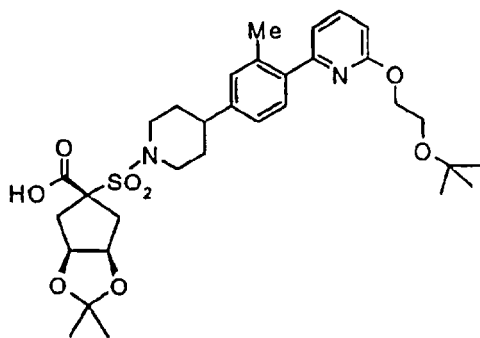
15 ¹H nmr (DMSO-d₆, 400MHz) δ: 1.20 (s, 3H), 1.40 (s, 3H), 1.57 (m, 2H), 1.80 (m, 2H), 2.18 (m, 5H), 2.67 (m, 1H), 2.81 (m, 2H), 2.95 (t, 2H), 3.75 (m, 8H), 4.57 (m, 2H), 6.82 (m, 3H), 7.10 (m, 3H), 7.29 (m, 1H).

LRMS :m/z 566 (M+23)⁺.

20

Preparation 116

(3α,5α,6α)-5-{[4-(4-{6-[2-(*tert*-butoxy)ethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylic acid



25

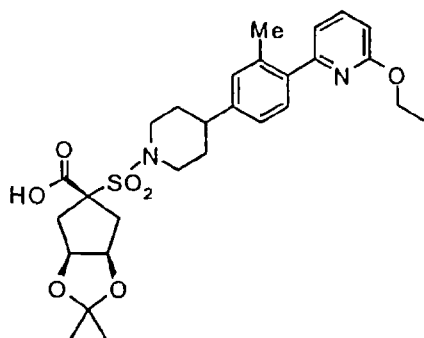
A mixture of the methyl ester from preparation 111 (1.4g, 2.22mmol) and aqueous sodium hydroxide (5.5ml, 2N, 11.1mmol) in methanol (7ml) and dioxan (7ml) was heated under reflux for 1 hour, then allowed to cool. The reaction was concentrated in vacuo, the residue dissolved in water (20ml), and the solution acidified to pH 4 with glacial acetic acid. The aqueous was extracted with ethyl acetate (2x 50ml) and the collected organic layers dried (Na_2SO_4), filtered and concentrated in vacuo. The resulting only solid was azotroped with toluene then triturated with cold ethyl acetate to afford the title compound as a white solid (1.0g, 75%).

^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 1.13 (s, 9H), 1.16 (s, 3H), 1.28 (s, 3H), 1.57 (m, 2H), 1.75 (m, 2H), 2.26 (m, 5H), 2.59 (m, 3H), 3.05 (t, 2H), 3.60 (m, 2H), 3.72 (d, 2H), 4.28 (m, 2H), 4.58 (m, 2H), 6.73 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.31 (d, 1H), 7.75 (t, 1H) 12.9 (s, 1H).

LRMS :m/z 617 ($\text{M}+1$)⁺.

15 Preparation 117

(3a α ,5 α ,6a α)-5-({4-[4-(6-ethoxypyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-2,2-dimethyltetrahydro-3aH-cyclopenta[*d*][1,3]dioxole-5-carboxylic acid



A mixture of the methyl ester from preparation 112 (780mg, 1.40mmol) and aqueous sodium hydroxide (3.5ml, 2N, 6.98mmol) were dissolved in methanol (5ml) and dioxan (5ml) and were heated under reflux for 1.5 hour, then allowed to cool. The reaction was concentrated in vacuo, the residue dissolved in water (20ml), and the solution acidified to pH 4 with glacial acetic acid. The resulting mixture was extracted with ethyl acetate (2x 50ml) and the collected organic layers dried (Na_2SO_4), filtered and concentrated in vacuo. This afforded the title compound as a white solid (240mg, 85%).

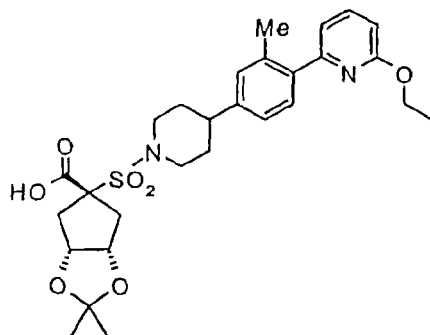
25

^1H nmr ($\text{DMSO}-d_6$, 400MHz) δ : 0.93 (s, 3H), 1.14 (m, 6H), 1.41 (m, 2H), 1.58 (m, 2H), 2.01 (m, 2H), 2.13 (s, 3H), 2.43 (m, 3H), 2.78 (m, 2H), 3.50 (m, 2H), 4.08 (m, 2H), 4.43 (m, 2H), 6.48 (m, 1H), 6.80 (d, 1H), 6.91 (m, 2H), 7.10 (m, 1H), 7.51 (m, 1H) 13.10 (s, 1H).

30 LRMS :m/z 545 ($\text{M}+1$)⁺.

Preparation 118

(3a β ,5 α ,6a β)-5-({4-[4-(6-ethoxypyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-2,2-dimethyltetrahydro-3a*H*-cyclopenta[*d*][1,3]dioxole-5-carboxylic acid



5

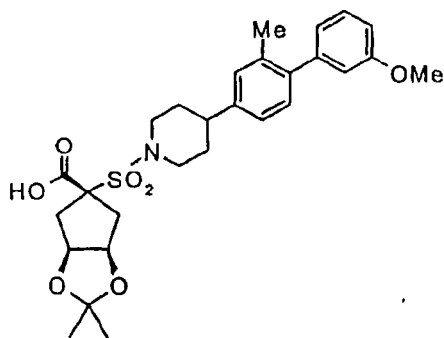
The title compound was prepared from the methyl ester from preparation 113 in a similar procedure to that described in preparation 117 and was isolated as a white foam (250mg, 65%).

¹H nmr (DMSO-*d*₆, 400MHz) δ : 1.21 (s, 3H), 1.28 (t, 3H), 1.42 (s, 3H), 1.61 (m, 2H), 1.80 (d, 2H), 2.18 (m, 2H), 2.35 (s, 3H), 2.65 (m, 1H), 2.80 (m, 2H), 3.00 (t, 2H), 3.78 (d, 2H), 4.28 (q, 2H), 4.56 (m, 2H), 6.68 (d, 1H), 7.01 (d, 1H), 7.15 (m, 2H), 7.35 (d, 1H), 7.72 (t, 1H), 13.65 (s, 1H).

LRMS :m/z 545 (M+1)⁺.

15 Preparation 119

(3a α ,5 α ,6a α)-5-({4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-2,2-dimethyltetrahydro-3a*H*-cyclopenta[*d*][1,3]dioxole-5-carboxylic acid



A mixture of the methyl ester from preparation 114 (630mg, 1.16mmol) and aqueous sodium hydroxide (3.0ml, 2N, 5.80mmol) were dissolved in methanol (5ml) and dioxan (5ml) and heated under reflux for 1 hour, then allowed to cool. The reaction was concentrated in vacuo, the residue dissolved in water (20ml), and the solution acidified to pH 1 with 2N hydrochloric acid. The resulting mixture was extracted with ethyl acetate (2x 50ml) and the collected organic layers dried (Na₂SO₄), filtered and concentrated in vacuo. This afforded the title compound as a white solid (500mg, 83%).

20

¹H nmr (DMSO-d₆, 400MHz) δ. 1.13 (s, 3H), 1.22 (s, 3H), 1.58 (m, 2H), 1.79 (m, 2H), 2.18 (m, 5H), 2.62 (m, 3H), 2.97 (t, 2H), 3.71 (m, 5H), 4.64 (m, 2H), 6.82 (m, 3H), 7.06 (m, 2H), 7.14 (s, 1H), 7.29 (t, 1H).

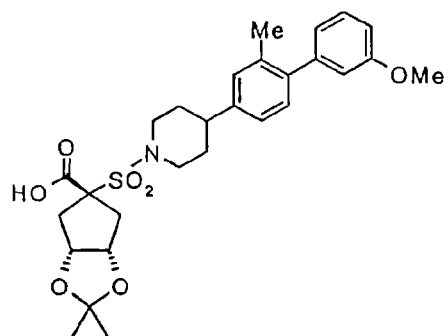
5

LRMS :m/z 528 (M-1).

Preparation 120

(3aβ,5α,6aβ)-5-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxylic acid

10



The title compound was prepared from the methyl ester from preparation 115 in a similar procedure to that described in preparation 119 and was isolated as a white foam (250mg, 85%).

15

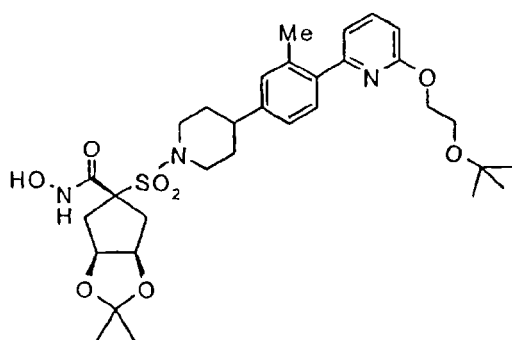
¹H nmr (DMSO-d₆, 400MHz) δ. 1.20 (s, 3H), 1.40 (s, 3H), 1.58 (m, 2H), 1.80 (m, 2H), 2.15 (m, 2H), 2.18 (s, 3H), 2.65 (m, 1H), 2.78 (m, 2H), 2.99 (t, 2H), 3.77 (m, 5H), 4.56 (m, 2H), 6.82 (m, 3H), 7.10 (m, 3H), 7.29 (t, 1H), 13.78 (s, 1H).

20 LRMS :m/z 528 (M-1).

Preparation 121

(3aα,5α,6aα)-N-hydroxy-5-{[4-(4-{6-[2-(*tert*-butoxy)ethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxamide

25



- 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (190mg, 0.973mmol) and 1-hydroxy-7-azabenzotriazole (121mg, 0.892mmol) were added to a solution of the acid from preparation 116 (500mg, 0.811mmol) in N,N-dimethylformamide (6ml) and pyridine (3ml) and the reaction was stirred under nitrogen for 50 minutes. Hydroxylamine hydrochloride (170mg, 2.43mmol) was then added, and the reaction stirred at room temperature overnight. The reaction was diluted with ethyl acetate (50ml) and washed with pH 7 phosphate buffer solution (30ml). The aqueous layer was extracted with ethyl acetate (2x 50ml) and the combined organic extracts were washed with brine, then water, dried (Na₂SO₄), filtered and concentrated in vacuo. The resulting solid was recrystallised from ethyl acetate to afford the title compound as a white solid (260mg, 50%).

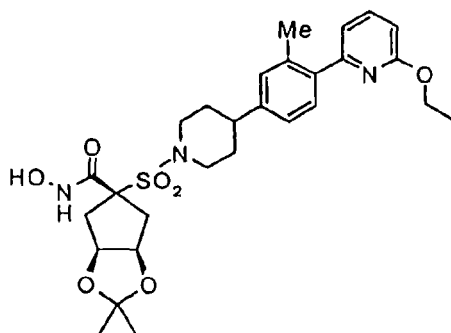
- ¹H nmr (DMSO-d₆, 400MHz) δ: 1.15 (s, 9H), 1.16 (s, 3H), 1.20 (s, 3H), 1.59 (m, 2H), 1.75 (m, 2H), 2.17 (m, 2H), 2.31 (s, 3H), 2.59 (m, 1H), 2.66 (d, 2H), 2.99 (t, 2H), 3.59 (m, 2H), 3.64 (d, 2H), 4.28 (m, 2H), 4.62 (m, 2H), 6.72 (d, 1H), 7.03 (d, 1H), 7.15 (m, 2H), 7.29 (d, 1H), 7.70 (t, 1H), 8.85 (s, 1H), 10.82 (s, 1H).

LRMS :m/z 632 (M+1)⁺.

20

Preparation 122

(3α,5α,6α)-N-hydroxy-5-({4-[4-(6-ethoxypyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxamide



25

The title compound was prepared from the acid from preparation 117 in a similar procedure to that described in preparation 121, and was isolated as a white solid (150mg, 60%)

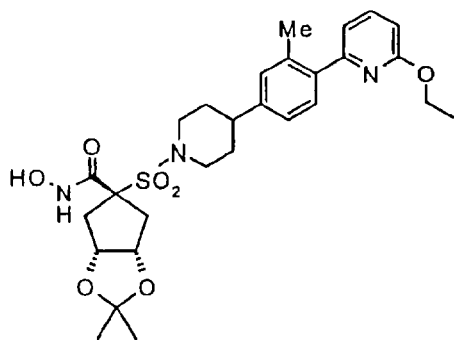
¹H nmr (DMSO-d₆, 400MHz) δ: 1.13 (s, 3H), 1.21 (s, 3H), 1.25 (t, 3H), 1.61 (m, 2H), 1.76 (m, 2H), 2.18 (m, 2H), 2.32 (s, 3H), 2.60 (m, 1H), 2.77 (d, 2H), 2.99 (t, 2H), 3.63 (d, 2H), 4.25 (q, 2H), 4.63 (m, 2H), 6.68 (d, 1H), 7.02 (d, 1H), 7.14 (m, 2H), 7.30 (d, 1H), 7.71 (t, 1H), 8.86 (s, 1H), 10.82 (s, 1H).

LRMS :m/z 560 (M+1)⁺.

10

Preparation 123

(3aβ,5α,6aβ)-N-hydroxy-5-({4-[4-(6-ethoxy-pyridin-2-yl)-3-methylphenyl]piperidin-1-yl}sulfonyl)-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxamide



15

The title compound was prepared from the acid from preparation 118 in a similar procedure to that described in preparation 121. The title compound was isolated after column chromatography (using dichloromethane/methanol 99:1 as eluant) as a white solid (107mg, 45%).

20

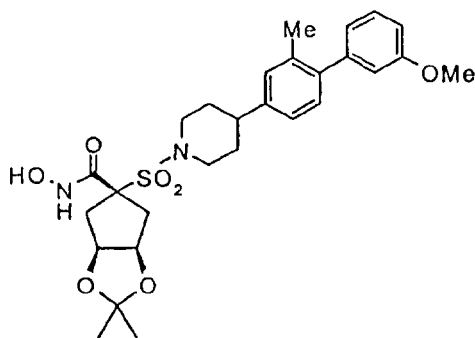
¹H nmr (DMSO-d₆, 400MHz) δ: 1.20 (s, 3H), 1.28 (t, 3H), 1.40 (s, 3H), 1.61 (m, 2H), 1.80 (d, 2H), 2.05 (m, 2H), 2.30 (s, 3H), 2.62 (m, 1H), 2.97 (m, 4H), 3.70 (d, 2H), 4.28 (q, 2H), 4.45 (m, 2H), 6.68 (d, 1H), 7.01 (d, 1H), 7.15 (m, 2H), 7.32 (d, 1H), 7.72 (t, 1H), 9.00 (s, 1H), 10.39 (s, 1H).

25 LRMS :m/z 560 (M+1)⁺.

Preparation 124

(3aα,5α,6aα)-N-hydroxy-5-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl}-2,2-dimethyltetrahydro-3aH-cyclopenta[d][1,3]dioxole-5-carboxamide

30



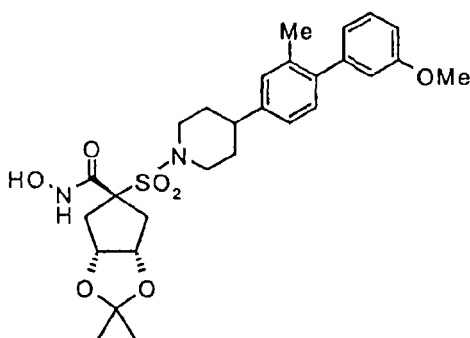
The title compound was prepared from the acid from preparation 119 in a similar procedure to that described in preparation 121, and was isolated as a white solid (110mg, 43%).

5

¹H nmr (DMSO-d₆, 400MHz) δ: 1.13 (s, 3H), 1.22 (s, 3H), 1.58 (m, 2H), 1.77 (m, 2H), 2.18 (m, 5H), 2.58 (m, 1H), 2.75 (d, 2H), 2.98 (t, 2H), 3.65 (d, 2H), 3.75 (s, 3H), 4.63 (m, 2H), 6.82 (m, 3H), 7.08 (s, 2H), 7.15 (s, 1H), 7.28 (t, 1H), 8.85 (s, 1H), 10.82 (s, 1H).

10 Preparation 125

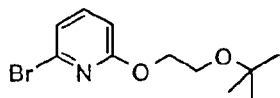
(3aβ,5α,6aβ)-*N*-hydroxy-5-(4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl)-2,2-dimethyltetrahydro-3a*H*-cyclopenta[*d*][1,3]dioxole-5-carboxamide



15 The title compound was prepared from the acid from preparation 120 in a similar procedure to that described in preparation 121. The title compound was isolated after column chromatography (using dichloromethane/methanol 98:2 as eluant) as a white solid (130mg, 50%).

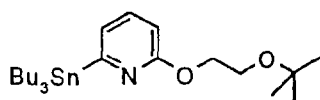
¹H nmr (DMSO-d₆, 400MHz) δ: 1.20 (s, 3H), 1.40 (s, 3H), 1.58 (m, 2H), 1.78 (m, 2H), 2.05 (m, 2H), 2.18 (s, 3H), 2.60 (m, 1H), 2.95 (m, 4H), 3.67 (m, 2H), 3.74 (s, 3H), 4.42 (m, 2H), 6.82 (m, 3H), 7.08 (s, 2H), 7.13 (s, 1H), 7.29 (t, 1H), 9.09 (s, 1H), 10.49 (s, 1H).

LRMS :m/z 543 (M-1).

Preparation 1262-[2-(*tert*-butoxy)ethoxy]-6-bromopyridine

Sodium hydride (6.8g, 60% dispersion in mineral oil, 0.169mol) was added portionwise to an ice-cold solution of 2-(*tert*-butoxy)ethanol (20.0g, 0.169mol) in toluene (500ml) under nitrogen, and the solution stirred for 30 minutes whilst warming to ambient temperature. 2,6-Dibromopyridine (40.0g, 0.169mol) was added, and the reaction heated under reflux for 3 hours. The mixture was allowed to cool to ambient temperature and was diluted with water (1000ml), and extracted with ethyl acetate (2x400ml). The combined organic extracts were dried (Na_2SO_4), filtered and evaporated in vacuo to give the title compound as a yellow oil (quantitative).

^1H nmr (CDCl_3 , 400MHz) δ : 1.21 (s, 9H), 3.67 (t, 2H), 4.40 (t, 2H), 6.68 (d, 1H), 7.05 (d, 1H), 7.38 (t, 1H)

LRMS :m/z 296/298 ($\text{M}+23$) $^+$.Preparation 1272-[2-(*tert*-butoxy)ethoxy]-6-(tributylstannyl)pyridine

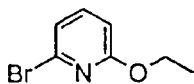
n-Butyllithium (71ml, 2.5M solution in hexanes, 0.177mol) was added dropwise to a cooled (-78°C) solution of the bromide from preparation 126 (46.3g, 0.169mol) in anhydrous THF (1000ml) under nitrogen, so as to maintain the internal temperature $<-70^\circ\text{C}$, and the solution stirred for 10 minutes. Tri-n-butyltin chloride (48ml, 0.177mol) was added slowly to maintain the internal temperature $<-70^\circ\text{C}$, and the reaction was then allowed to warm to room temperature over 1 hour. The reaction was diluted with water (1000ml), the mixture extracted with Et_2O (2x1000ml), and the combined organic extracts dried (Na_2SO_4), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel using pentane: Et_2O (100:1 to 98:2) as eluant, to afford the title compound as a colourless oil, (45.5g, 55%).

¹H nmr (CDCl₃, 400MHz) δ: 0.86 (t, 9H), 1.04 (m, 6H), 1.21 (s, 9H), 1.35 (m, 6H), 1.58 (m, 6H), 3.69 (t, 2H), 4.43 (t, 2H), 6.58 (d, 1H), 6.97 (m, 1H), 7.37 (m, 1H).

LRMS :m/z 506/508 (M+23)⁺.

5 Preparation 128

2-bromo-6-ethoxypyridine



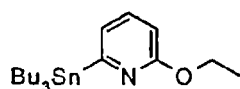
Sodium ethoxide (1.5g, 63mmol sodium, in ethanol (30ml)) was added to 2,6-dibromopyridine (15g, 63mmol) in toluene (150ml) at ambient temperature under nitrogen, and the reaction heated under reflux for 5 hours. The cooled mixture was diluted with water (100ml), and extracted with ethyl acetate (2x100ml). The combined organic extracts were dried (Na₂SO₄), filtered and evaporated in vacuo. The residue was purified by column chromatography on silica gel using pentane/ethyl acetate (100:0 to 95:5) as eluant to give the title compound as a yellow oil, (quantitative).

¹H nmr (CDCl₃, 400MHz) δ: 1.37 (t, 3H), 4.35 (q, 2H), 6.62 (d, 1H), 7.01 (d, 1H), 7.38 (t, 1H).

LRMS :m/z 202/204 (M+1)⁺.

Preparation 129

20 2-ethoxy-6-(tributylstannyl)pyridine



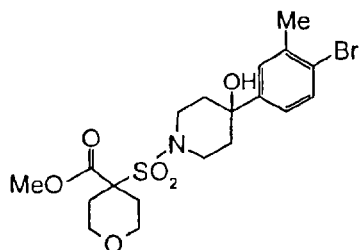
The title compound was prepared from the bromide from preparation 128 in a similar procedure to that described in preparation 127, and was isolated as a colourless oil (1.3g, 6%).

¹H nmr (CDCl₃, 400MHz) δ: 0.86 (t, 9H), 1.04 (m, 6H), 1.36 (m, 9H), 1.57 (m, 6H), 4.38 (q, 2H), 6.52 (d, 1H), 6.95 (m, 1H), 7.37 (m, 1H).

LRMS :m/z 434/436 (M+23)⁺.

Preparation 130

Methyl 4-{{[4-(4-bromo-3-methylphenyl)-4-hydroxy-1-piperidin-1-yl]sulfonyl}tetrahydro-2H-pyran-4-carboxylate



5

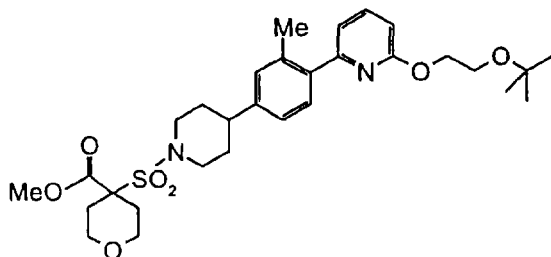
Iso-propylbromide (20ml, 0.21mol) was added dropwise over 1h to a stirred mixture of magnesium (4.7g, 0.19mol) in THF (50ml) and toluene (50ml), under nitrogen. The mixture was stirred at room temperature for 1 hour and then cooled to 0°C. A solution of 2-bromo-5-iodotoluene (57g, 0.19mol) in toluene (50ml) was added dropwise over 30 min, between 0 and 5°C, and the mixture was stirred at 0°C for 30min. The mixture was then added dropwise over 45 min to a stirred suspension the ketone from preparation 16 (50g, 0.16mol) in toluene (250ml), between 0 and 5°C, under nitrogen. The resulting mixture was stirred at 0°C for 1 hour and then citric acid solution (10%, 400ml) and ethyl acetate (200ml) were added. The organic phase was separated and the aqueous phase was re-extracted with ethyl acetate (2x200ml). The combined organic phases were washed with water (200ml) and concentrated *in vacuo* to a solid which was purified by re-crystallisation from toluene (500ml) to give the title compound as a colourless solid (66g, 84%).

20

¹H nmr (CDCl₃, 300MHz) δ: 1.70-1.77 (m, 2H), 2.02-2.26 (m, 4H), 2.38-2.42 (m, 5H), 3.30 (t, 2H), 3.45 (t, 2H), 3.67-3.75 (m, 2H), 3.88 (s, 3H), 3.99 (dd, 2H), 7.14 (dd, 1H), 7.31 (d, 1H), 7.50 (d, 1H).

Preparation 131

Methyl 4-{{[4-(4-{6-[2-(*tert*-butoxy)ethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulfonyl}tetrahydro-2H-pyran-4-carboxylate



25 A solution of *n*-butyllithium in hexanes (2.5M, 3.1ml, 7.7mmol) was added dropwise over 5 min to a solution of the bromopyridine from preparation 126 (2.0g, 7.3mmol) in THF (20ml) at -78°C, under

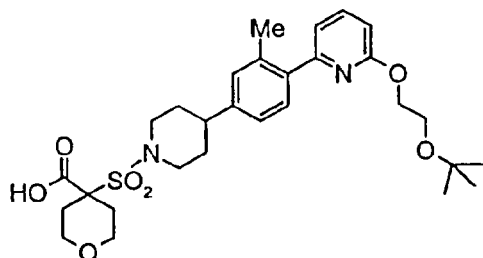
nitrogen. The mixture was stirred at -78°C for 10 min and then tri-*iso*-propylborate (1.9ml, 8.0mmol) was added dropwise over 10 min. The mixture was stirred at -78°C for 10 min and then allowed to warm to room temperature over 1 hour. The aryl bromide from preparation 27 (2.7g, 5.8mmol), palladium acetate (82mg, 0.36mmol), triphenylphosphine (191mg, 0.73mmol), ethanol (20ml) and aqueous sodium carbonate (2M, 20ml) were added and the mixture was heated to reflux for 4 hours, under nitrogen, and then cooled. Ethyl acetate (50ml) and demineralised water (50ml) were added and the organic phase was separated. The aqueous phase was re-extracted with ethyl acetate (2x30ml) and the combined organic phases were washed with demineralised water (50ml) and then concentrated *in vacuo* to a solid. Purification by re-crystallisation from methanol (30ml) gave the title compound as a colourless solid (2.0g, 60%).

^1H nmr (CD_3OD , 300MHz) δ : 1.12 (s, 9H), 1.50-1.69 (m, 2H), 1.72-1.88 (m, 2H), 1.91-2.05, (m, 2H), 2.24-2.30 (m, 2H), 2.34 (m, 3H), 2.65-2.78 (m, 1H), 3.00-3.23 (m, 4H), 3.61 (t, 2H), 3.70-3.78 (m, 2H), 3.80 (s, 3H), 3.87-3.95 (m, 2H), 4.30 (t, 2H), 6.74 (d, 1H), 7.05 (d, 1H), 7.10-7.17 (m, 2H), 7.33 (d, 1H), 7.73 (t, 1H)

LCMS :m/z 575 (M+H) $^+$

Preparation 132

4-[[4-(4-{6-[2-*tert*-butoxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulfonyl]-tetrahydro-2H-pyran-4-carboxylic acid



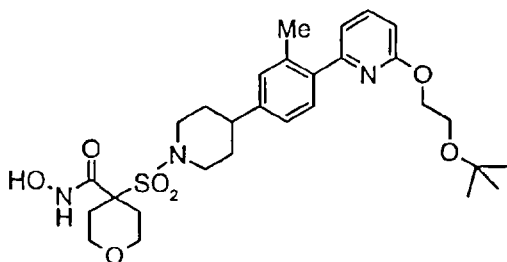
A mixture of the methyl ester from preparation 131 (9.1g, 16.0mmol) and aqueous sodium hydroxide (80ml, 1N, 80.0mmol) in dioxan (250ml) were heated under reflux for 2 hours. Methanol (100ml) and aqueous sodium hydroxide (40ml, 1N, 40.0mmol) were added and the mixture refluxed for a further 2 hours, then allowed to cool to ambient temperature. The reaction was concentrated in vacuo, the residue dissolved in water (200ml), and the solution acidified to pH 4 with glacial acetic acid. The aqueous layer was extracted with ethyl acetate (2x 200ml) and the combined organic extracts were washed with brine (200ml), then water (2x200ml), dried (Na_2SO_4), filtered and concentrated in vacuo. The resulting oily solid was azeotroped with toluene then triturated with cold di-isopropyl ether to afford the title compound as a pale yellow solid (7.66g, 85%).

¹H nmr (DMSO-d₆, 400MHz) δ 1.13 (s, 9H), 1.61 (m, 2H), 1.79 (m, 2H), 1.95 (m, 2H), 2.22 (d, 2H), 2.32 (s, 3H), 2.66 (m, 1H), 3.05 (t, 2H), 3.20 (t, 2H), 3.60 (t, 2H), 3.76 (d, 2H), 3.88 (m, 2H), 4.28 (t, 2H), 6.73 (d, 1H), 7.03 (d, 1H), 7.12 (m, 2H), 7.31 (d, 1H), 7.75 (t, 1H), 13.77 (s, 1H)

5 LRMS :m/z 583 (M+23)⁺

Preparation 133

N-Hydroxy-4-[(4-{4-[6-(2-*tert*-butoxyethoxy)pyridin-2-yl]-3-methylphenyl}piperidin-1-yl)sulfonyl]tetrahydro-2*H*-pyran-4-carboxamide



1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (3.15g, 16.0mmol) and 1-hydroxy-7-azabenzotriazole (2.05g, 15.0mmol) were added to a solution of the acid from preparation 132 (7.66g, 14mmol) in anhydrous dichloromethane (80ml) and pyridine (80ml) and the reaction was stirred under nitrogen for 1 hour. Hydroxylamine hydrochloride (2.85g, 41.0mmol) was then added, and the reaction stirred at room temperature overnight. The reaction was diluted with dichloromethane (200ml) and washed with pH 7 phosphate buffer solution (200ml). The aqueous layer was extracted with dichloromethane (2x 200ml) and the combined organic extracts were washed with dilute aqueous acetic acid (150ml), brine (150ml), then water (150ml), dried (Na₂SO₄), filtered and concentrated in vacuo. The resulting solid was azeotroped with toluene and then recrystallised from ethyl acetate and di-isopropyl ether to afford the title compound as a white solid (6.3g, 75%).

¹H nmr (DMSO-d₆, 400MHz) δ: 1.13 (s, 9H), 1.61 (m, 2H), 1.78 (m, 2H), 1.91 (m, 2H), 2.37 (m, 5H), 2.62 (m, 1H), 3.05 (t, 2H), 3.20 (t, 2H), 3.60 (t, 2H), 3.73 (d, 2H), 3.83 (m, 2H), 4.28 (t, 2H), 6.73 (d, 1H), 7.03 (d, 1H), 7.12 (m, 2H), 7.31 (d, 1H), 7.72 (t, 1H), 9.05 (s, 1H), 10.90 (s, 1H).

LRMS :m/z 598 (M+23)⁺.

CLAIMS

1. N-Hydroxy 4- {[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl} tetrahydro-2H-pyran-4-carboxamide and the pharmaceutically acceptable salts thereof, and
5 solvates thereof.
2. A compound selected from :
N-hydroxy 2-[[4-(4-{6-(2-hydroxyethoxy)pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl]-2-methylpropanamide;
- 10 N-hydroxy 2-[[4-(4-{6-[2-(methoxy)ethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl]-2-methylpropanamide;
- N-hydroxy 4-[[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl] tetrahydro-2H-pyran-4-carboxamide;
- N-hydroxy 4-[[4-(4-{6-[(2S)-2,3-dihydroxy-1-propoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl] tetrahydro-2H-pyran-4-carboxamide;
- 15 N-hydroxy 4-[[4-(4-{6-[(2R)-2,3-dihydroxy-1-propoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl] tetrahydro-2H-pyran-4-carboxamide;
- N-hydroxy 4-[[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl]-piperidine-4-carboxamide dihydrochloride;
- 20 N-hydroxy 4-[[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl]-1-methyl-piperidine-4-carboxamide;
- N-hydroxy 2-[4-(4-{3-[(2S)-2,3-dihydroxy-1-propoxy]phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanamide;
- N-hydroxy 4-[4-[4-(3-[(2R)-2,3-dihydroxy-1-propoxy]phenyl)-3-methylphenyl]-piperidin-1-ylsulphonyl]-tetrahydro-(2H)-pyran-4-carboxamide;
- 25 N-hydroxy 4-[4-[4-(3-[(2S)-2-hydroxy-2-hydroxymethyl]ethoxyphenyl)-3-methylphenyl]-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxamide;
- N-hydroxy 4-[4-[4-(3-{1,3-dihydroxy-2-propoxyphenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxamide;
- 30 N-hydroxy 2-[[4-(4-{3-[2-(methylamino)ethoxy]phenyl}-3-methylphenyl)-piperidin-1-yl]sulphonyl]-2-methylpropanamide hydrochloride;
- N-hydroxy 2-[4-(4-{3-(2-aminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanamide hydrochloride;
- N-hydroxy 4-[[4-(4-{6-[2-aminoethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl] tetrahydro-2H-pyran-4-carboxamide hydrochloride;
- 35 N-hydroxy 2-[4-(4-{3-(2-N,N-dimethylaminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-2-methylpropanamide;
- N-hydroxy 4-[[4-(4-{3-(methyl)aminomethyl}-3-methylphenyl)piperidin-1-yl]sulphonyl] tetrahydro-2H-pyran-4-carboxamide hydrochloride;

N-hydroxy 4-{{4-(3-methyl-4-{3-[4-morpholinylmethyl]}phenyl)piperidin-1-yl}sulphonyl}tetrahydro-2H-pyran-4-carboxamide;

N-hydroxy 2-((4-{4-(3-methoxy-1H-pyrazol-1-yl)-3-methylphenyl}piperidin-1-yl)sulphonyl)-2-methylpropanamide;

- 5 N-hydroxy 2-[(4-{4-[3-(2-hydroxyethoxy)-1H-pyrazol-1-yl]-3-methylphenyl}piperidin-1-yl)sulphonyl]-2-methylpropanamide;

N-hydroxy 2-methyl-2-((4-{3-methyl-4-(1,3-thiazol-2-yl)phenyl}piperidin-1-yl)sulphonyl)propanamide;
(1 α ,3 α ,4 α)-N,3,4-trihydroxy-1-[(4-{4-[6-(2-hydroxyethoxy)pyridin-2-yl]-3-methylphenyl}piperidin-1-yl)sulfonyl]cyclopentanecarboxamide;

- 10 (1 α ,3 α ,4 α)-1-((4-{4-[6-ethoxypyridin-2-yl]-3-methylphenyl}piperidin-1-yl)sulfonyl)-N,3,4-trihydroxycyclopentanecarboxamide;

(1 α ,3 β ,4 β)-1-((4-{4-[6-ethoxypyridin-2-yl]-3-methylphenyl}piperidin-1-yl)sulfonyl)-N,3,4-trihydroxycyclopentanecarboxamide;

(1 α ,3 α ,4 α)-N,3,4-trihydroxy-1-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-

- 15 ylsulfonyl}cyclopentanecarboxamide; and

(1 α ,3 β ,4 β)-N,3,4-trihydroxy-1-{4-[4-(3-methoxyphenyl)-3-methylphenyl]piperidin-1-ylsulfonyl}cyclopentanecarboxamide,

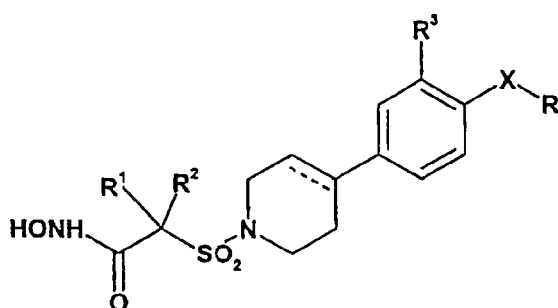
and the pharmaceutically acceptable salts thereof, and solvates thereof.

- 20 3 N-Hydroxy 4-{{4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl}sulphonyl}-piperidine-4-carboxamide and the pharmaceutically acceptable salts thereof, and solvates thereof.

4. N-Hydroxy 4-{{4-(4-{6-[2-aminoethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl}sulphonyl}tetrahydro-2H-pyran-4-carboxamide and the pharmaceutically acceptable salts thereof, and

- 25 solvates thereof.

5. A compound of formula (I):



(I)

and pharmaceutically-acceptable salts thereof, and solvates thereof,

- 30 wherein

the dotted line represents an optional bond;

X is a monocyclic aromatic linker moiety selected from pyrazolylene, thiazolylene, pyrazinylene, pyridazinylene, pyrrolylene, oxazolylene, isoxazolylene, oxadiazolylene, thiadiazolylene, imidazolylene, triazolylene, or tetrazolylene;

R is H, C₁₋₄ alkyl optionally substituted by C₁₋₄ alkoxy or NR⁴R⁵ or OH, or

- 5 C₁₋₄ alkoxy optionally substituted by 1 or 2 substituents selected from (C₁₋₄ alkyl optionally substituted by OH), C₁₋₄ alkoxy, OH and NR⁴R⁵;

R¹ and R² are each independently H, C₁₋₆ alkyl optionally substituted by OH or C₁₋₄ alkoxy, or C₂₋₆ alkenyl;

- 10 or R¹ and R² are taken, together with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO₂ and NR⁶, and which 3- to 7-membered ring is optionally substituted by one or more OH,

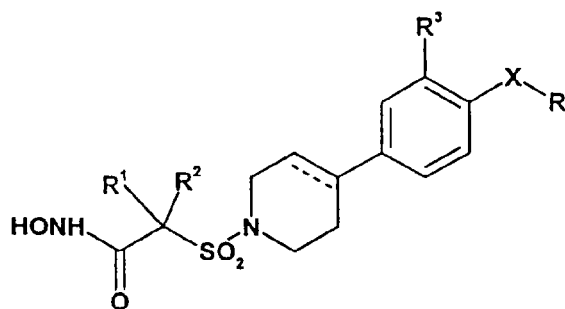
R³ is H, halo, methyl, or methoxy;

R⁴ and R⁵ are each independently H or C₁ to C₆ alkyl optionally substituted by OH, C₁ to C₄ alkoxy or aryl,

- 15 or R⁴ and R⁵ can be taken together with the N atom to which they are attached, to form a 3- to 7-membered ring, optionally incorporating a further hetero- moiety selected from O, S, SO₂ and NR⁷; and R⁶ and R⁷ are each independently H or C₁ to C₄ alkyl.

6. A compound of formula (I):

20



(I)

and pharmaceutically-acceptable salts thereof, and solvates thereof,

wherein

the dotted line represents an optional bond;

- 25 X is a monocyclic aromatic linker moiety selected from phenylene, pyridinylene, pyrazolylene, thiazolylene, thienylene, furylene, pyrimidinylene, pyrazinylene, pyridazinylene, pyrrolylene, oxazolylene, isoxazolylene, oxadiazolylene, thiadiazolylene, imidazolylene, triazolylene, or tetrazolylene;

R is C₁₋₄ alkyl substituted by NR⁴R⁵, C₁₋₄ alkoxy substituted by NR⁴R⁵, or C₁₋₄ alkoxy substituted by 2 substituents selected from (C₁₋₄ alkyl optionally substituted by OH), C₁₋₄ alkoxy, OH and NR⁴R⁵;

R¹ and R² are each independently H, C₁₋₆ alkyl optionally substituted by OH or C₁₋₄ alkoxy, or

- 30 C₂₋₆ alkenyl;

or R¹ and R² are taken together, with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO₂ and NR⁶, and which 3- to 7-membered ring is optionally substituted by one or more OH,

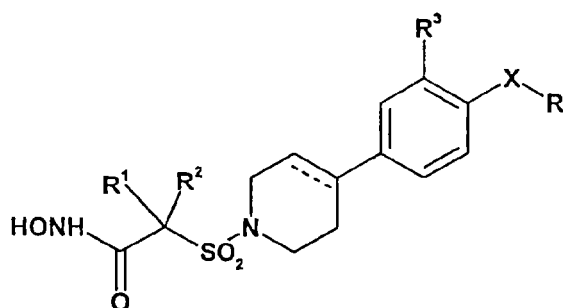
R³ is H, halo, methyl, or methoxy;

- 5 R⁴ and R⁵ are each independently H or C₁ to C₆ alkyl optionally substituted by OH, C₁ to C₄ alkoxy or aryl,

or R⁴ and R⁵ can be taken together with the N atom to which they are attached, to form a 3- to 7-membered ring, optionally incorporating a further hetero- moiety selected from O, S, SO₂ and NR⁷, and R⁶ and R⁷ are each independently H or C₁ to C₄ alkyl.

10

7. A compound of formula (I):



(I)

and pharmaceutically-acceptable salts thereof, and solvates thereof, wherein

- 15 the dotted line represents an optional bond,

X is a monocyclic aromatic linker moiety selected from phenylene, pyridinylene, pyrazolylene, thiazolylene, thienylene, furylene, pyrimidinylene, pyrazinylene, pyridazinylene, pyrrolylene, oxazolylene, isoxazolylene, oxadiazolylene, thiadiazolylene, imidazolylene, triazolylene, or tetrazolylene; R is H, C₁₋₄ alkyl optionally substituted by C₁₋₄ alkoxy, NR⁴R⁵ or OH, or

- 20 C₁₋₄ alkoxy optionally substituted by 1 or 2 substituents selected from (C₁₋₄ alkyl optionally substituted by OH), C₁₋₄ alkoxy, OH and NR⁴R⁵;

R¹ and R² are each independently C₁₋₆ alkyl substituted by OH;

or R¹ and R² are taken together, with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO₂ and NR⁶, and which 3- to 7-

- 25 membered ring is substituted by one or more OH;

R³ is H, halo, methyl, or methoxy;

R⁴ and R⁵ are each independently H or C₁ to C₆ alkyl optionally substituted by OH, C₁ to C₄ alkoxy or aryl,

or R⁴ and R⁵ can be taken together with the N atom to which they are attached, to form a 3- to 7-

- 30 membered ring, optionally incorporating a further hetero- moiety selected from O, S, SO₂ and NR⁷, and R⁶ and R⁷ are each independently H or C₁ to C₄ alkyl.

8. A compound, salt or solvate according to claim 6 or claim 7 where X is phenylene, pyridinylene, pyrazolylene or thiazolylene.
- 5 9. A compound, salt or solvate according to claim 8 wherein X is 1,3-phenylene, 2,6-pyridinylene, 1,3-pyrazolylene or 2,5-thiazolylene.
10. A compound, salt or solvate according to claim 5 wherein X is pyrazolylene or thiazolylene.
- 10 11. A compound, salt or solvate according to claim 10 wherein X is 1,3-pyrazolylene or 2,5-thiazolylene.
12. A compound, salt or solvate according to claim 5 or claim 7 wherein R is H, methoxy, $O(CH_2)_2OH$, $O(CH_2)_2OCH_3$, $O(CH_2)_2N(CH_3)_2$, $O(CH_2)_2NHCH_3$, $O(CH_2)_2NH_2$, CH_2NHCH_3 , morpholinomethyl, 2-morpholinoethoxy, 2R-2,3-dihydroxy-1-propyloxy, 2S-2,3-dihydroxy-1-propyloxy or 1,3-dihydroxy-2-
15 propyloxy.
13. A compound, salt or solvate according to claim 12 wherein R is $O(CH_2)_2OH$ or $O(CH_2)_2NH_2$.
14. A compound, salt or solvate according to claim 6 wherein R is $O(CH_2)_2N(CH_3)_2$, $O(CH_2)_2NHCH_3$,
20 $O(CH_2)_2NH_2$, CH_2NHCH_3 , morpholinomethyl, 2-morpholinoethoxy, 2R-2,3-dihydroxy-1-propyloxy, 2S-2,3-dihydroxy-1-propyloxy or 1,3-dihydroxy-2-propyloxy.
15. A compound, salt or solvate according to claim 14 wherein R is $O(CH_2)_2NH_2$.
- 25 16. . A compound, salt or solvate according to claim 5 or claim 6 wherein R^1 and R^2 are each independently C_{1-6} alkyl optionally substituted by OH, or R^1 and R^2 are taken together, with the C atom to which they are attached, to form a 3- to 7-membered ring optionally incorporating a hetero- moiety selected from O, S, SO, SO_2 and NR^6 , and which 3- to 7-membered ring is optionally substituted by one or more OH.
- 30 17. A compound, salt or solvate according to claim 16 wherein R^1 and R^2 are each CH_3 , or R^1 and R^2 are taken together, with the C atom to which they are attached, to form a tetrahydropyran-4-ylidene, piperidin-4-ylidene, 1-methylpiperidin-4-ylidene, or 3,4-dihydroxycyclopentylidene moiety.
- 35 18. A compound, salt or solvate according to claim 17 wherein R^1 and R^2 are taken together, with the C atom to which they are attached, to form a tetrahydropyran-4-ylidene, *cis*-3,4-dihydroxycyclopentylidene, *trans*-3,4-dihydroxycyclopentylidene or piperidin-4-ylidene moiety.
19. A compound, salt or solvate according to claim 18 wherein R^1 and R^2 are taken together, with the C
40 atom to which they are attached, to form a tetrahydropyran-4-ylidene, piperidin-4-ylidene, or *cis*-3,4-

dihydroxycyclopentylidene where the hydroxy substituents have a *cis*-relationship to the hydroxamate moiety.

20. A compound, salt or solvate according to claim 7 wherein R¹ and R² are taken together, with the C atom to which they are attached, to form a 3,4-dihydroxycyclopentylidene moiety.

21. A compound, salt or solvate according to claim 20 wherein R¹ and R² are taken together, with the C atom to which they are attached, to form a *cis*-3,4-dihydroxycyclopentylidene group where the hydroxy substituents have a *cis*-relationship to the hydroxamate moiety.

22. A compound, salt or solvate according to any one of claims 5 to 21 wherein R³ is methyl and the optional double bond depicted as a dotted line in formula (I) is absent.

23. A pharmaceutical composition comprising a substance according to any one of claims 1 to 22 and a pharmaceutically acceptable diluent, adjuvant or carrier.

24. A substance according to any one of claims 1 to 22 for use as a medicament.

25. The use of a substance according to any one of claims 1 to 22 in the manufacture of a medicament for the treatment of a MMP-mediated disease, condition or process.

26. A method of treatment of a MMP-mediated disease, condition or process comprising administration of an effective amount of a substance according to any one of claim 1 to 22.

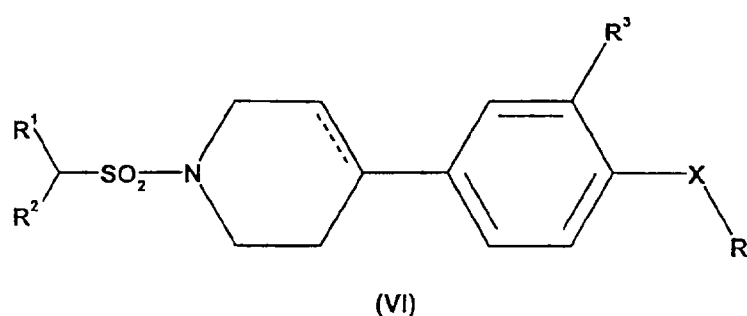
27. A compound selected from:

methyl 4-(4-oxo-piperidin-1-ylsulphonyl)tetrahydro-2H-pyran-4-carboxylate;
methyl 4-{{4-(4-bromo-3-methylphenyl)-4-hydroxy-1-piperidin-1-yl}sulfonyl} tetrahydro-2H-pyran-4-carboxylate;
methyl 4-{{4-(4-{6-[2-(*tert*-butoxy)ethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl}sulfonyl} tetrahydro-2H-pyran-4-carboxylate;
4-{{4-(4-{6-[2-*tert*-butoxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl}sulfonyl}-tetrahydro-2H-pyran-4-carboxylic acid; and
N-hydroxy-4-{{4-(4-{6-[2-*tert*-butoxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl}sulfonyl} tetrahydro-2H-pyran-4-carboxamide

28. A compound selected from:

N-hydroxy 1-(*tert*-butoxycarbonyl)-4-{{4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl}sulphonyl}-piperidine-4-carboxamide;
1-(*tert*-butoxycarbonyl)-4-{{4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-ylsulphonyl}-piperidine-4-carboxylic acid;

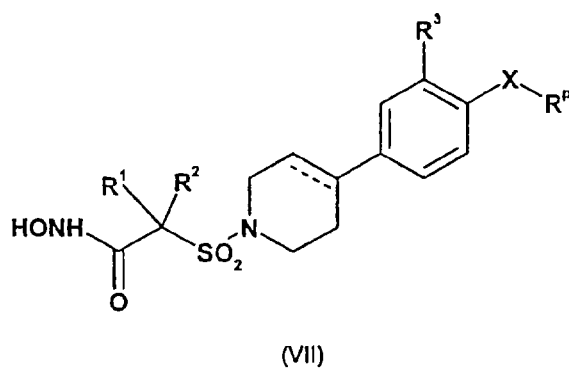
- methyl 1-(tert-butoxycarbonyl)-4-{{[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-4-piperidinecarboxylate;
 methyl 4-{{[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-piperidine-4-carboxylate;
 5 methyl 1-benzyl-4-{{[4-(4-{6-[2-benzyloxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}-piperidin-4-carboxylate,
 methyl 1-benzyl-4-[4-(4-bromo-3-methylphenyl)piperidin-1-ylsulphonyl]-4-piperidinecarboxylate; and
 methyl 2-[4-(4-bromo-3-methylphenyl)piperidin-1-ylsulphonyl]acetate
- 10 29. A compound selected from:
 N-hydroxy 4-[4-(4-{3-(2-[(N-tert-butoxycarbonyl)amino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxamide;
 Preparation 84;
 methyl 4-[4-(4-{3-(2-[(tert-butoxycarbonyl)amino]ethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate;
 15 methyl 4-[4-(4-{3-(2-aminoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate;
 Preparation 61;
 methyl 4-[4-(4-{3-(2-oxoethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate; and
 20 methyl 4-[4-(4-{3-(2,2-diethoxyethoxy)phenyl}-3-methylphenyl)-piperidin-1-ylsulphonyl]-tetrahydro-2H-pyran-4-carboxylate.
30. A compound selected from:
 25 4-[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylic acid;
 methyl 4-{{[4-(4-{6-[2-hydroxyethoxy]pyridin-2-yl}-3-methylphenyl)piperidin-1-yl]sulphonyl}tetrahydro-2H-pyran-4-carboxylate;
 methyl 4-[4-(4-{6-[2-benzyloxy]ethoxypyridin-2-yl}-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylate; and
 30 methyl 4-[4-(4-bromo-3-methylphenyl)-1,2,3,6-tetrahydropyridin-1-ylsulphonyl]tetrahydro-2H-pyran-4-carboxylate.
31. A compound of formula (VI):



wherein the substituents R^1 , R^2 , R^3 , X and R are as defined above in relation to any one of claims 5, 6 or 7.

5

32. A compound of formula (VII):

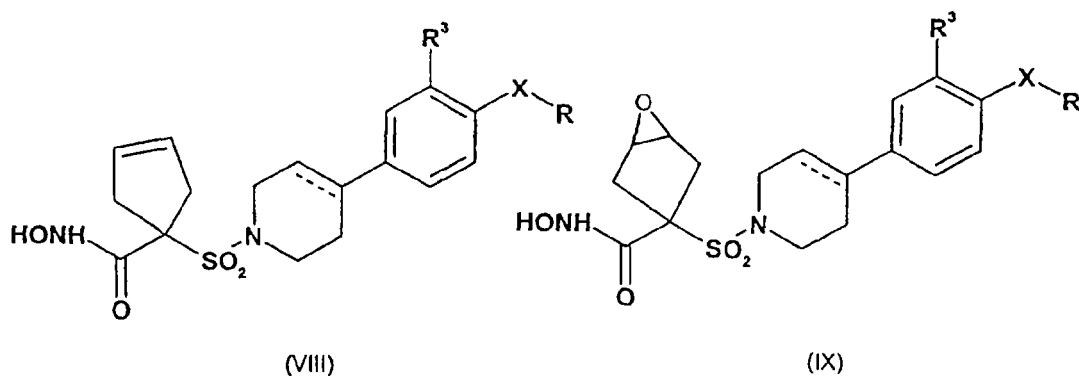


wherein R^1 , R^2 , R^3 and X are as defined in any one of claims 5, 6 or 7, and where R^p is a NH - and/or OH -protected version of the corresponding compound of formula (I) as defined in any one of claims 5, 6 or 7, and where the corresponding compound of formula (I) as defined in any one of claims 5, 6 or 7 contains a free NH , NH_2 or OH group.

33. A process for making a compound of formula (I) as defined in any one of claims 5, 6 or 7 where R contains a free NH , NH_2 or OH group, which comprises deprotecting a corresponding compound of formula (VII) as defined in claim 32.

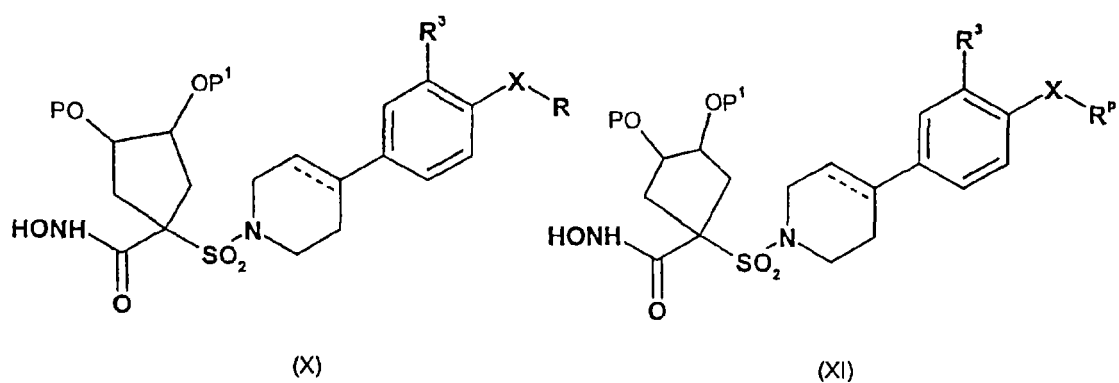
34. A compound of formula (VIII) or (IX):

20



where R^3 , X and R are as defined in any one of claims 5, 6 or 7.

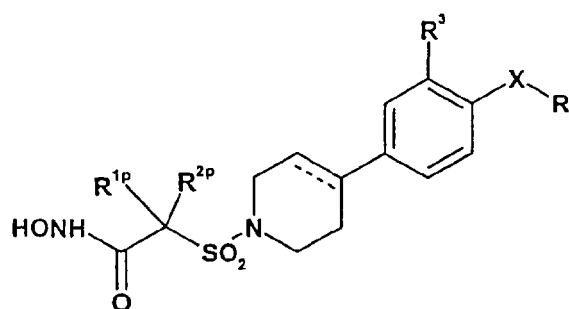
5 35. A compound of formula (X) or (XI) :



wherein R^3 , X and R are as defined in any one of claims 5, 6 or 7, R^p is as defined in claim 32, and P and P^1 are OH-protecting groups which may be taken independently or together.

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36. A compound of formula (XII):

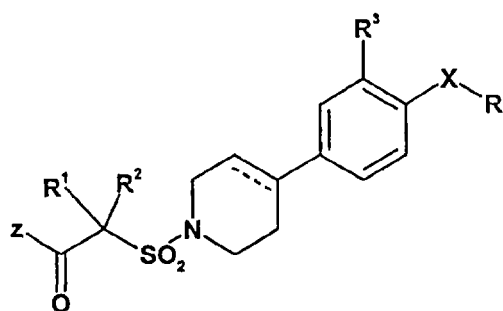


(XII)

wherein R^3 , X and R are as defined in any one of claims 5, 6 or 7 and R^{1p} and R^{2p} is a N- and/or O-protected precursor which, on deprotection would give a corresponding compound of formula (I) as defined in the corresponding claim 5, 6 or 7.

37. A process for making a compound of formula (I) as defined in any one of claims 5, 6 or 7 where R^1 and/or R^2 contains a free NH, NH_2 or OH group, which comprises deprotecting a corresponding compound of formula (XII) as defined in claim 36.

38. A compound of formula (II) .

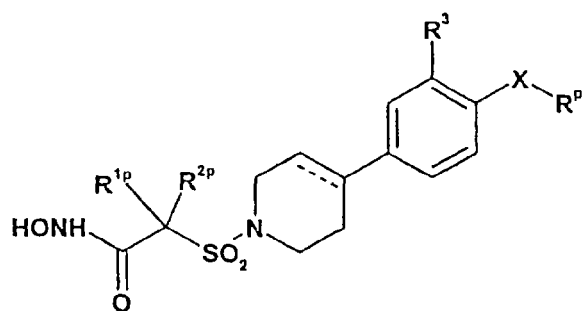


(II)

where R^1 , R^2 , R^3 , X and R are as defined in any one of claims 5, 6 or 7, and where Z is a leaving group such as chloro, bromo, iodo, C_{1-3} alkyloxy or HO.

39. A process for making a compound of formula (I) as defined in any one of claims 5, 6 or 7, which comprises reaction of a compound of formula (II) as defined in claim 38 with hydroxylamine.

40. A compound of formula (XIII):



(XIII)

wherein R^3 , X and R are as defined in any one of claims 5, 6 or 7 and R^{1p} , R^{2p} and R are independently a
N- and/or O-protected precursor which, on deprotection would give a corresponding compound of
formula (I) as defined in the corresponding claims 5, 6 or 7 where R^1 , R^2 and R contain a free NH , NH_2
5 and/or OH group