

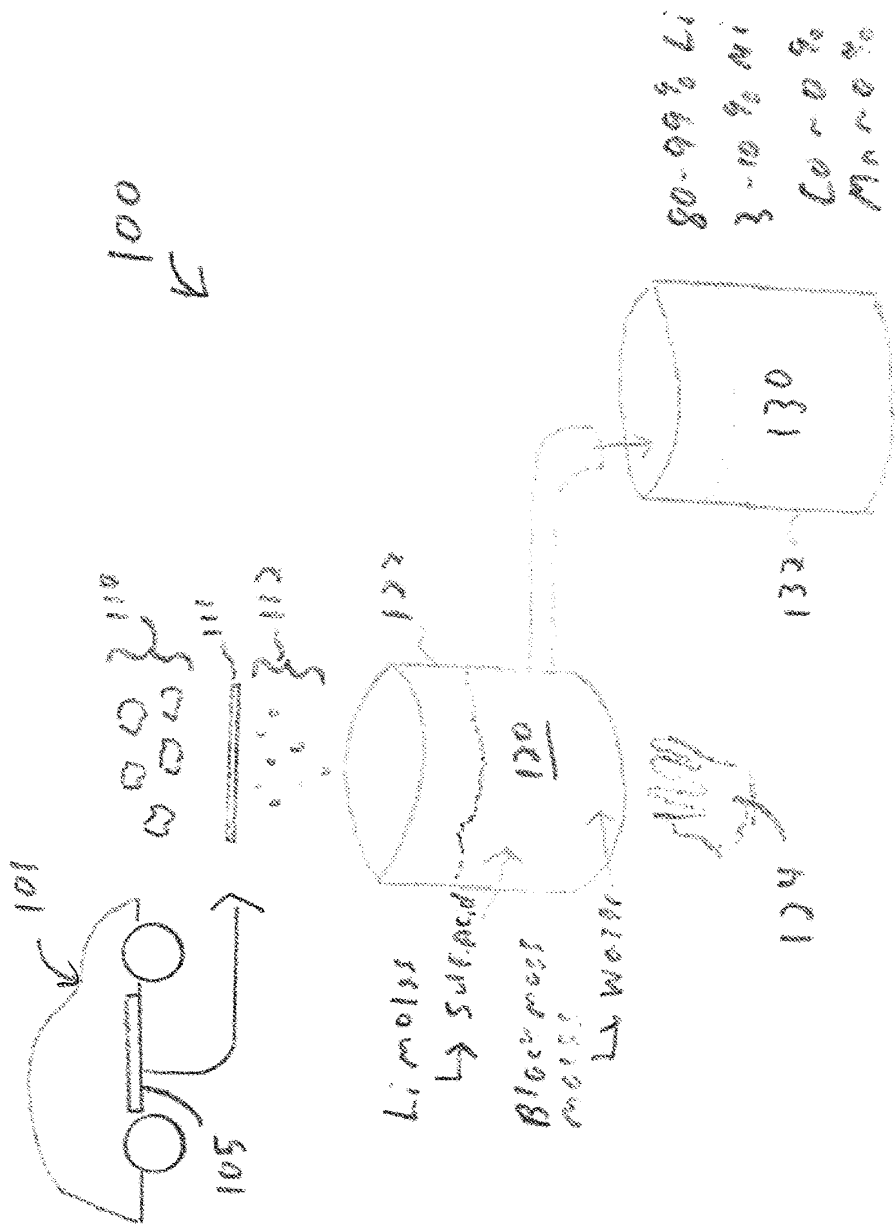
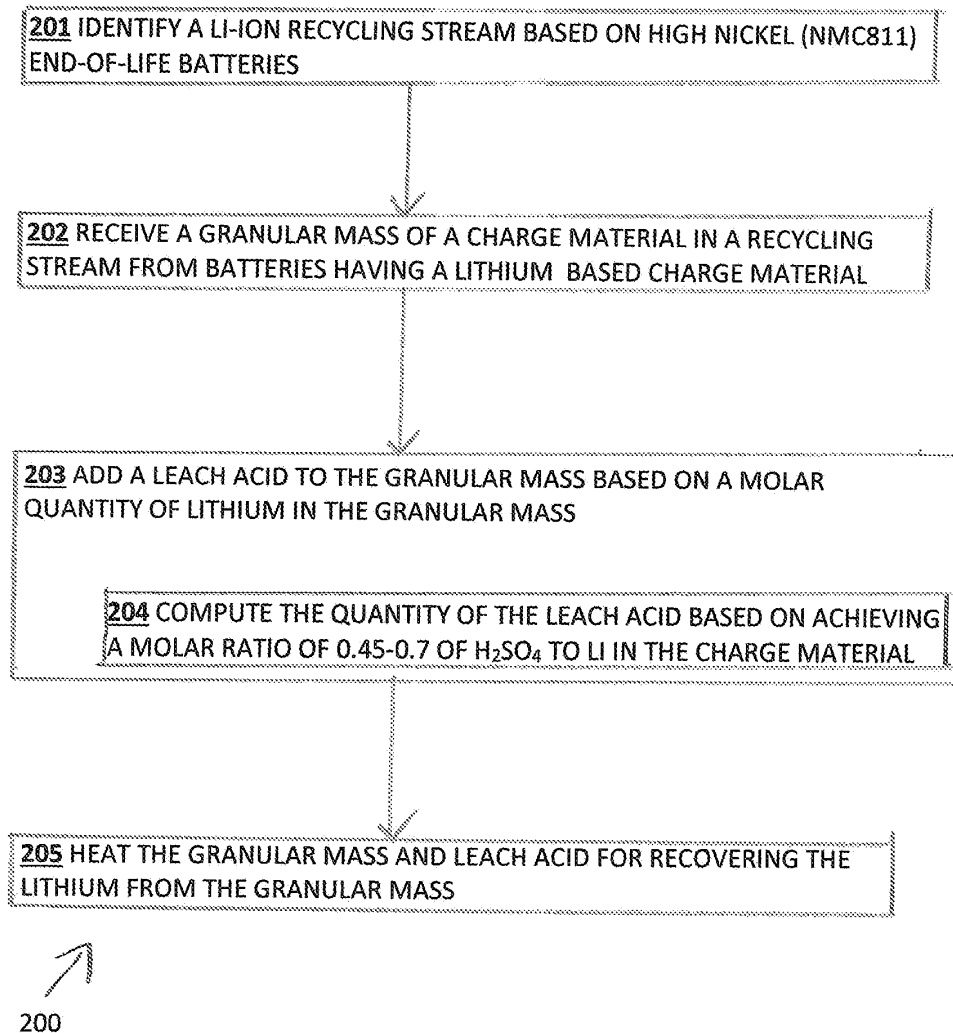


Fig. 1

**Fig. 2**

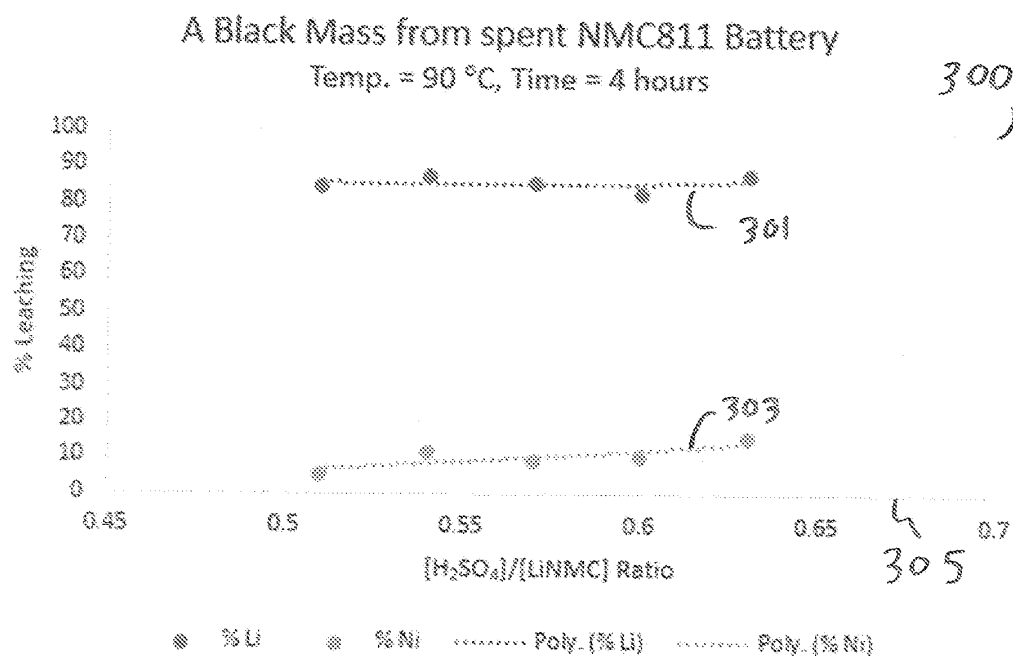


Fig. 3

400

Temp (°C)	Time (hours)	H ₂ SO ₄ /LINMC	% Li	% Ni	% Co	% Mn
90	4	0.50	93.6	4.8	< 0.0001	< 0.0001
90	4	0.58	84.6	5.0	< 0.0001	< 0.0001
90	4	0.60	77.1	5.0	< 0.0001	< 0.0001

Fig. 4

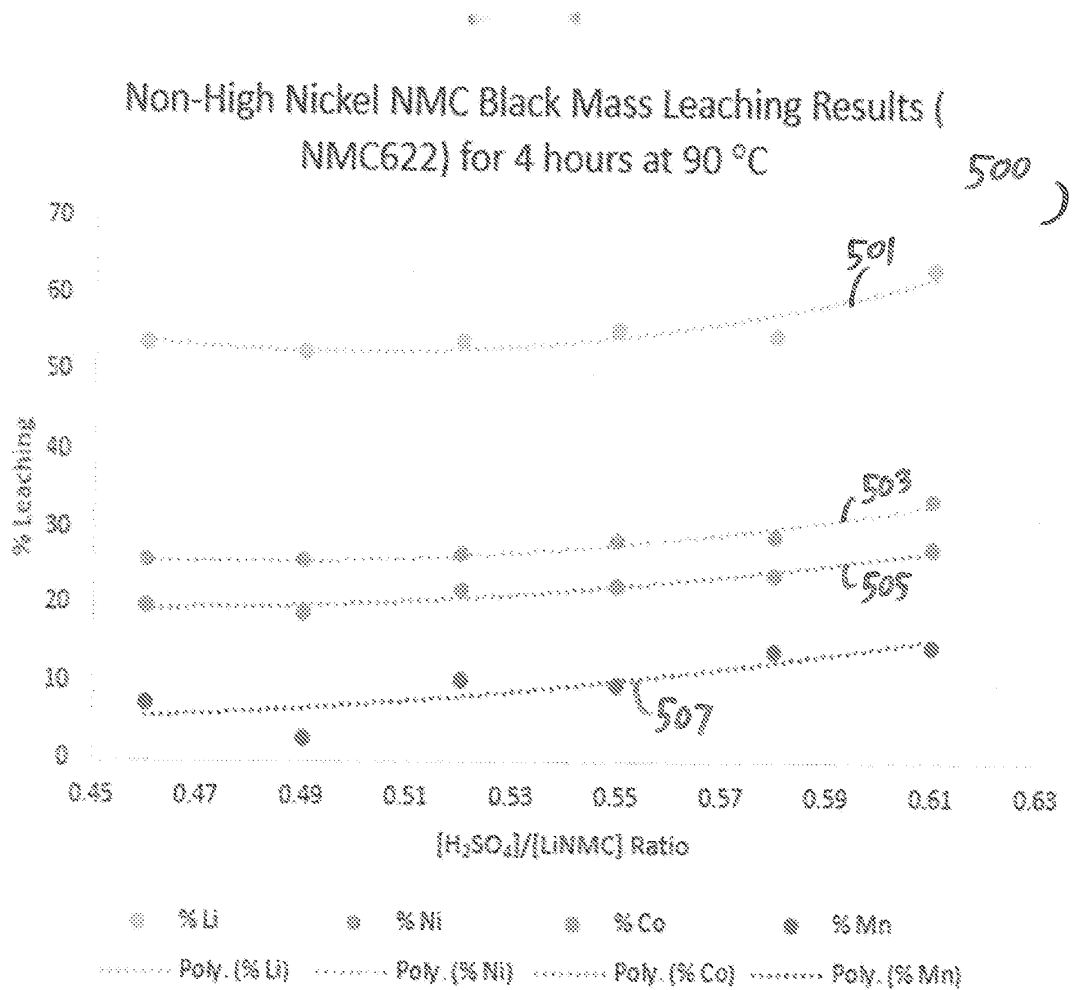


Fig. 5