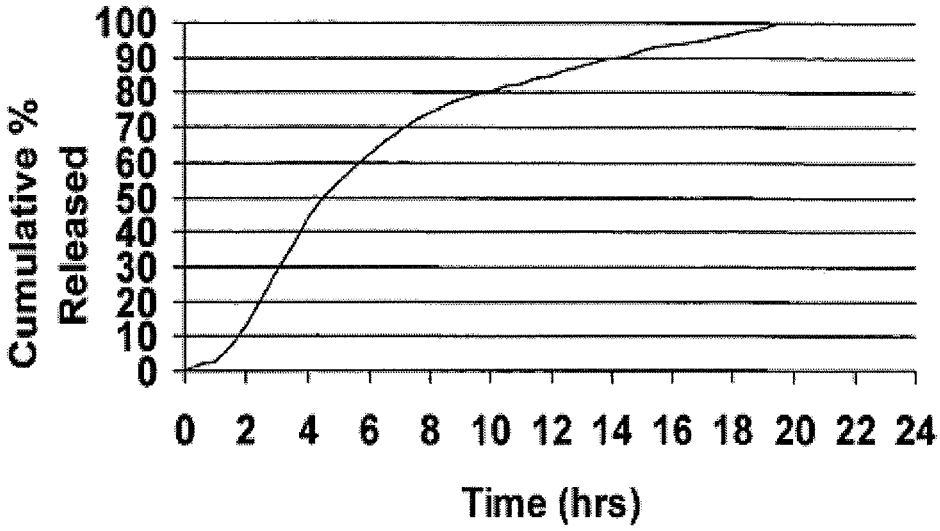


Figure 1

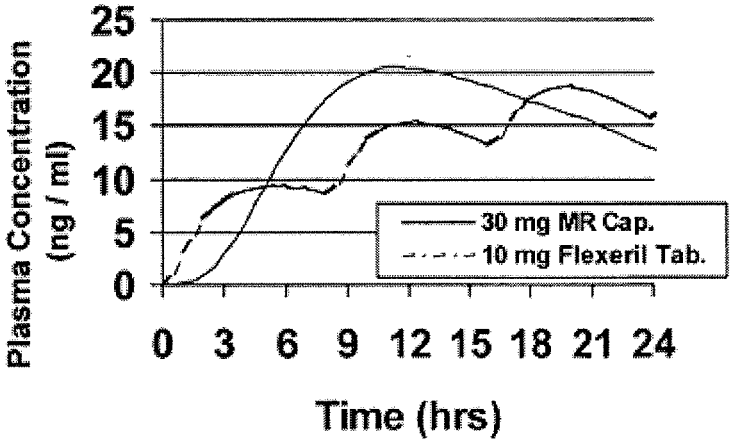


Figure 2

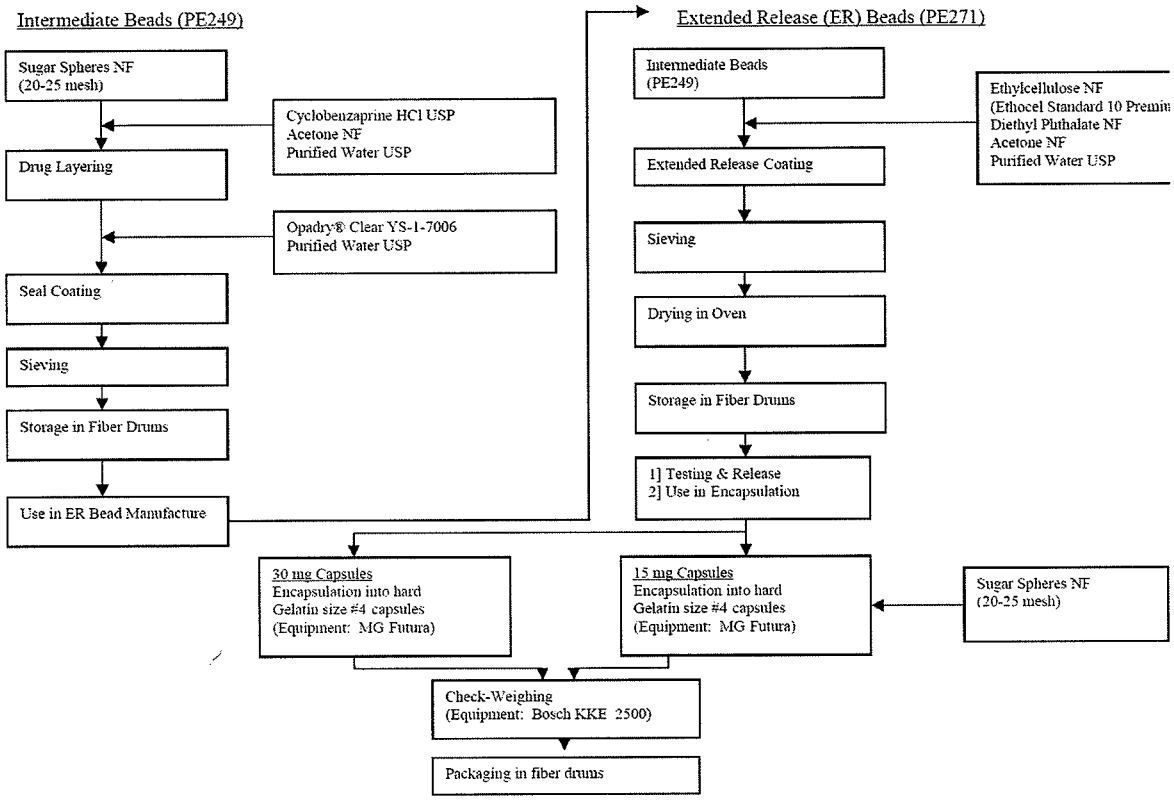

Intermediate Beads (PE249)
Sugar Spheres NF
(20-25 mesh)
Cyclobenzaprine HCl USP
Acetone NF
Purified Water USP
Drug Layering
Opadry® Clear YS-1-7006
Purified Water USP
Seal Coating
Sieving
Storage in Fiber Drums
Use in ER Bead Manufacture
Extended Release (ER) Beads (PE271)
Intermediate Beads
(PE249)
Ethylcellulose NF
(Ethocel Standard 10 Premiu
Diethyl Phthalate NF
Acetone NF
Purified Water USP
Extended Release Coating
Sieving
Drying in Oven
Storage in Fiber Drums
1] Testing & Release
2] Use in Encapsulation
30 mg Capsules
Encapsulation into hard
Gelatin size #4 capsules
(Equipment: MG Futura)
15 mg Capsules
Encapsulation into hard
Gelatin size #4 capsules
(Equipment: MG Futura)
Sugar Spheres NF
(20-25 mesh)
Check-Weighing
(Equipment: Bosch KKE 2500)
Packaging in fiber drums

Figure 3

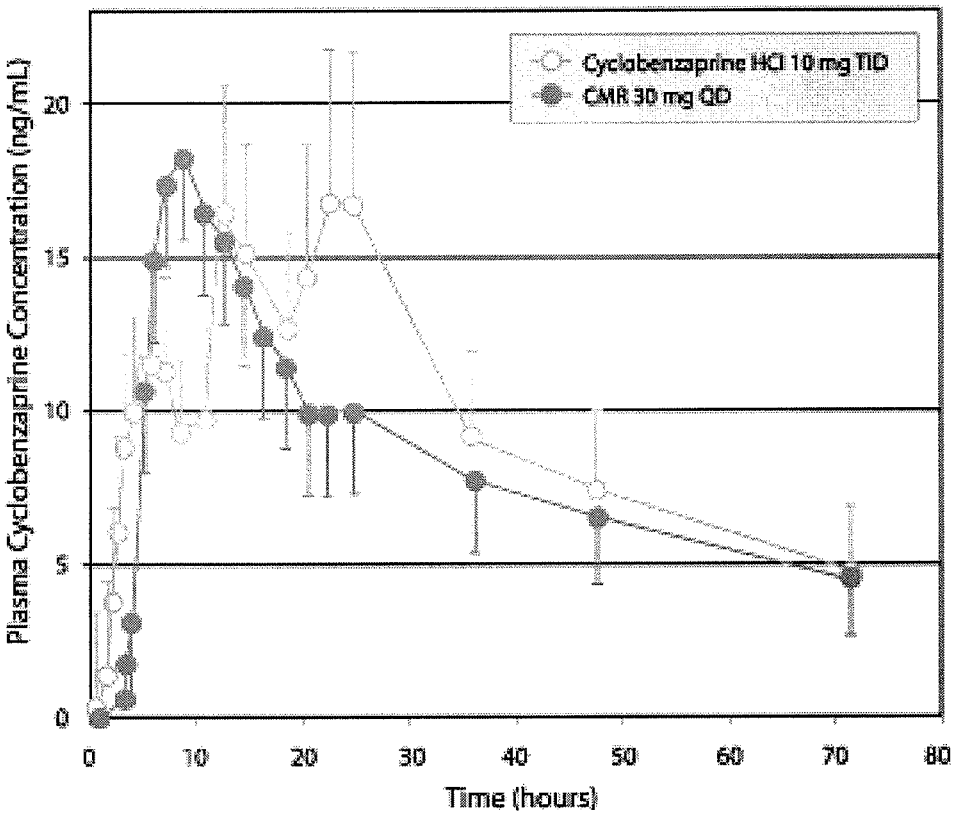


Figure 4

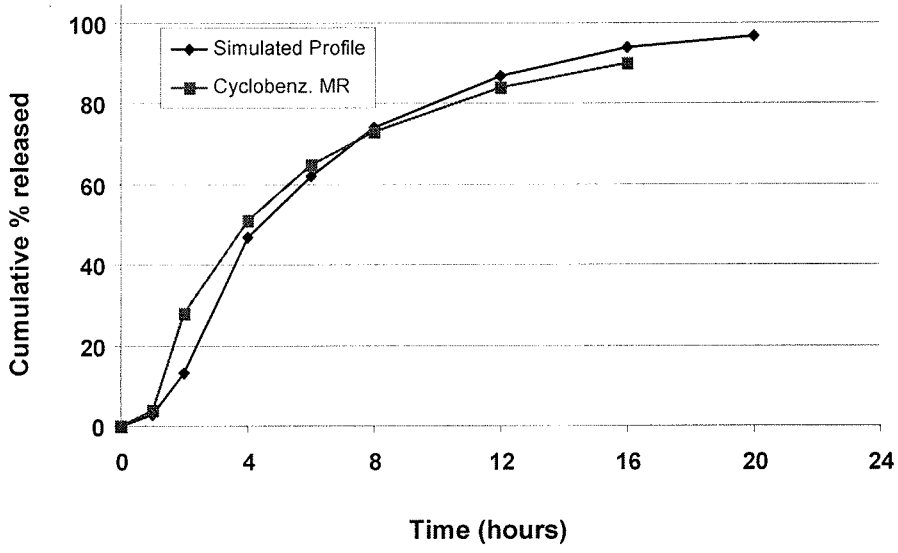


Figure 5

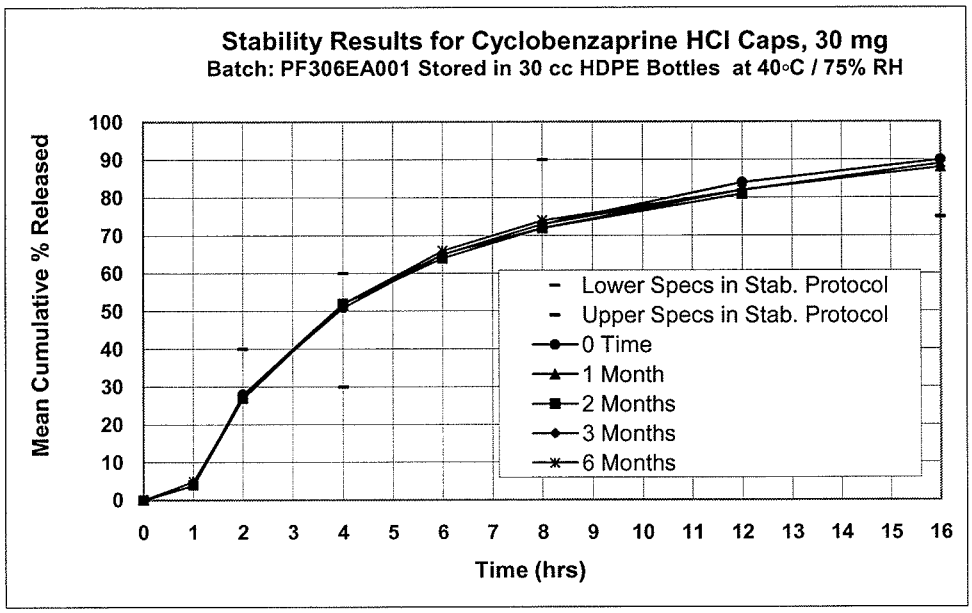

Stability Results for Cyclobenzaprine HCl Caps, 30 mg
Batch: PF306EA001 Stored in 30 cc HDPE Bottles at 40°C / 75% RH
Mean Cumulative % Released
100
90
80
70
60
50
40
30
20
10
0
0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16
Time (hrs)
Lower Specs in Stab. Protocol
Upper Specs in Stab. Protocol
0 Time
1 Month
2 Months
3 Months
6 Months

Figure 6