CLAIMS

Claim 1 Clothing for covering the body of a wearer, the clothing comprising:

an upper-body piece for covering at least a portion of the upper half of the body; and

upper-body support patternings formed on the upper-body piece; wherein

the upper-body support patternings include

an upper-body first printed-on patterning situated in a site following at least a portion of the *psoas major* muscle,

an upper-body second printed-on patterning situated in a site following the *supraspinatus* muscle, and

an upper-body third printed-on patterning situated in a site following the *teres major* muscle; and

the upper-body support patternings are constituted from ink-impressed figures formed by ink being printed on said upper-body piece;

wherein the ink is compounded with a mineral powder of at least one kind or a blended mineral powder of two or more kinds selected from the group consisting of radium ore, germanium, quartz, terahertz ore, and tourmaline.

Claim 2 The clothing set forth in claim 1, wherein:

the upper-body piece has the form of a T-shirt; and

the ink-impressed figures are formed by silk-screen printing in which

the upper-body first printed-on patterning is of 25 mm ±10 mm width, and

the upper-body second printed-on patterning and the upper-body third printed-on patterning each are of 50 mm ±10 mm width.

Claim 3 The clothing set forth in claim 2, wherein the upper-body first printed-on patterning, the upper-body second printed-on patterning, and the upper-body third printed-on patterning each are disposed in a bilateral-symmetrical geometry.

Claim 4 Clothing for covering the body of a wearer, the clothing comprising:

an upper-body piece for covering at least a portion of the upper half of the body; and

upper-body support patternings formed on the upper-body piece; wherein

the upper-body support patternings include

an upper-body second printed-on patterning situated in a site following the *supraspinatus* muscle, and

an upper-body third printed-on patterning situated in a site following the *teres major* muscle; and

the upper-body support patternings are constituted from ink-impressed figures formed by ink being printed on said upper-body piece; and wherein

the upper-body piece has the form of a T-shirt, and

the ink-impressed figures are formed by silk-screen printing;

wherein the ink is compounded with a mineral powder of at least one kind or a blended mineral powder of two or more kinds selected from the group consisting of radium ore, germanium, quartz, terahertz ore, and tourmaline.

Claim 5 The clothing set forth in claim 4, wherein:

the upper-body second printed-on patterning and the upper-body third printed-on patterning each are of 50 mm ±10 mm width; and

the upper-body second printed-on patterning and the upper-body third printed-on patterning each are disposed in a bilateral-symmetrical geometry.

Claim 6 Clothing for covering the body of a wearer, the clothing comprising:

a lower-body piece for covering at least a portion of the lower half of the body; and

lower-body support patternings formed on the lower-body piece; wherein

the lower-body support patternings include

a lower-body first printed-on patterning situated in a site following at least a portion of the *psoas major* muscle,

a lower-body second printed-on patterning situated in a site following the *iliacus* muscle, and

a lower-body third printed-on patterning situated in a site following the *piriformis* muscle; and

the lower-body support patternings are constituted from ink-impressed figures formed by ink being printed on said lower-body piece;

wherein the ink is compounded with a mineral powder of at least one kind or a blended mineral powder of two or more kinds selected from the group consisting of radium ore, germanium, quartz, terahertz ore, and tourmaline.

Claim 7 The clothing set forth in claim 6, wherein:

the lower-body piece has the form of shorts; and

the ink-impressed figures are formed by silk-screen printing in which

the lower-body first printed-on patterning, the lower-body second printed-on patterning, and the lower-body third printed-on patterning each are of 25 mm ±10 mm width.

Claim 8 The clothing set forth in claim 6, wherein the lower-body first printed-on patterning, the lower-body second printed-on patterning, and the lower-body third printed-on patterning each are disposed in a bilateral-symmetrical geometry.

Claim 9 The clothing set forth in any one of claims 6 through 8, wherein:

the lower-body support patternings further include

a lower-body fourth printed-on patterning situated in a site following the *gluteus minimus*, and

a lower-body fifth printed-on patterning situated in a site following the *sacrotuberous* ligament.

Claim 10 Clothing for covering the body of a wearer, the clothing comprising:

upper and lower clothing core pieces for covering at a least a portion of the upper half of the body and at least a portion of the lower half of the body; and

support patternings formed on the upper and lower clothing core pieces; wherein

the support patternings include

a first printed-on patterning situated in a site following the *psoas major* muscle,

a second printed-on patterning situated in a site following the *iliacus* muscle,

an upper-body second printed-on patterning situated in a site following the *supraspinatus* muscle,

an upper-body third printed-on patterning situated in a site following the *teres major* muscle, and

a lower-body third printed-on patterning situated in a site following the *piriformis* muscle; and

the support patternings are constituted from ink-impressed figures formed by ink being printed on said upper and lower clothing core pieces;

wherein the ink is compounded with a mineral powder of at least one kind or a blended mineral powder of two or more kinds selected from the group consisting of radium ore, germanium, quartz, terahertz ore, and tourmaline.

Claim 11 The clothing set forth in claims 10, wherein:

the support patternings further include

a lower-body fourth printed-on patterning situated in a site following the *gluteus minimus*, and

a lower-body fifth printed-on patterning situated in a site following the *sacrotuberous* ligament.

Claim 12 The clothing set forth in claim 11, wherein the ink-impressed figures constituting the support patternings are formed by silk-screen printing in which

the ink-impressed figures are of 60 mm or less width.

Claim 13 A method of manufacturing support clothing for supporting a wearer's capacity for movement, the manufacturing method including:

a step of preparing an upper-body piece for covering at least a portion of the upper half of the body; and

a step of forming, by silk-screen printing on at least one of an obverse side or a reverse side of the upper-body piece fabric,

an upper-body first printed-on patterning situated in a site following at least a portion of the *psoas major* muscle,

an upper-body second printed-on patterning situated in a site following the *supraspinatus* muscle, and

an upper-body third printed-on patterning situated in a site following the *teres major* muscle;

wherein the printed-on patternings are formed of ink; and

wherein the ink is compounded with a mineral powder of at least one kind or a blended mineral powder of two or more kinds selected from the group consisting of radium ore, germanium, quartz, terahertz ore, and tourmaline.

Claim 14 The method set forth in claim 13, wherein:

in the step of forming by silk-screen printing,

a printing screen defining the upper-body first printed-on patterning to be of 25 mm ±10 mm width, and the upper-body second printed-on patterning and the upper-body third printed-on patterning each to be of 50 mm ±10 mm width is employed; and

in the printing screen, the areas defining the upper-body first printed-on patterning, the upper-body second printed-on patterning, and the upper-body third printed-on patterning each are disposed in a bilateral-symmetrical geometry.

Claim 15 A method of manufacturing support clothing for supporting a wearer's capacity for movement, the manufacturing method including:

a step of preparing a lower-body piece for covering at least a portion of the lower half of the body; and

a step of forming, by silk-screen printing on at least one of an obverse side or a reverse side of the lower-body piece fabric,

a lower-body first printed-on patterning situated in a site following at least a portion of the *psoas major* muscle,

a lower-body second printed-on patterning situated in a site following the *iliacus* muscle, and

a lower-body third printed-on patterning situated in a site following the *piriformis* muscle;

wherein the printed-on patternings are formed of ink; and

wherein the ink is compounded with a mineral powder of at least one kind or a blended mineral powder of two or more kinds selected from the group consisting of radium ore, germanium, quartz, terahertz ore, and tourmaline.

Claim 16 The method set forth in claim 15, wherein in the step of forming by silk-screen printing, further forming by silk-screen printing

a lower-body fourth printed-on patterning situated in a site following the *gluteus minimus*, and

a lower-body fifth printed-on patterning situated in a site following the *sacrotuberous* ligament

is carried out.