

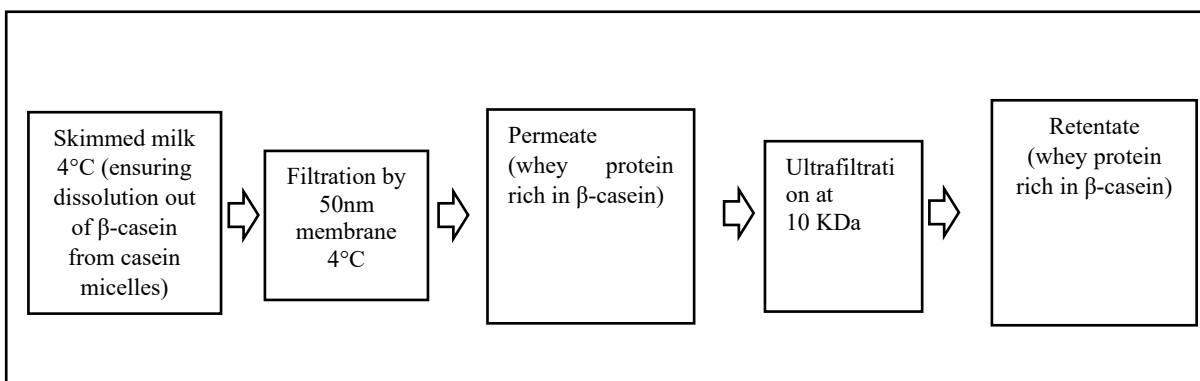


FIG. 1

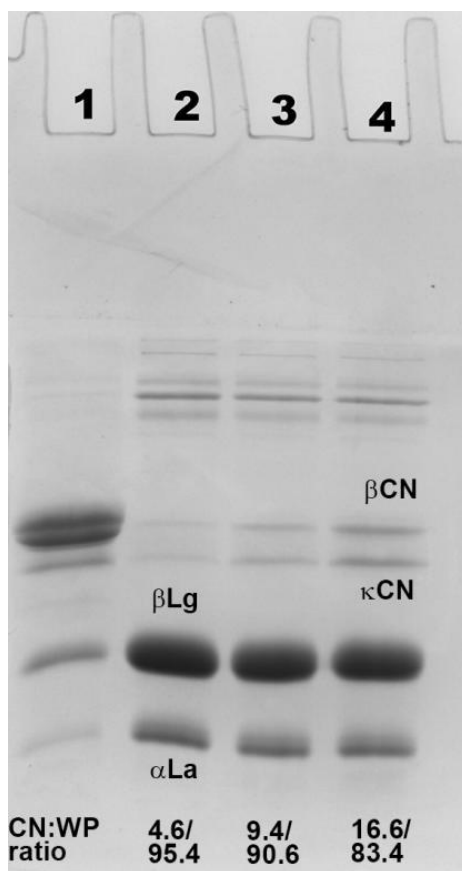


FIG. 2

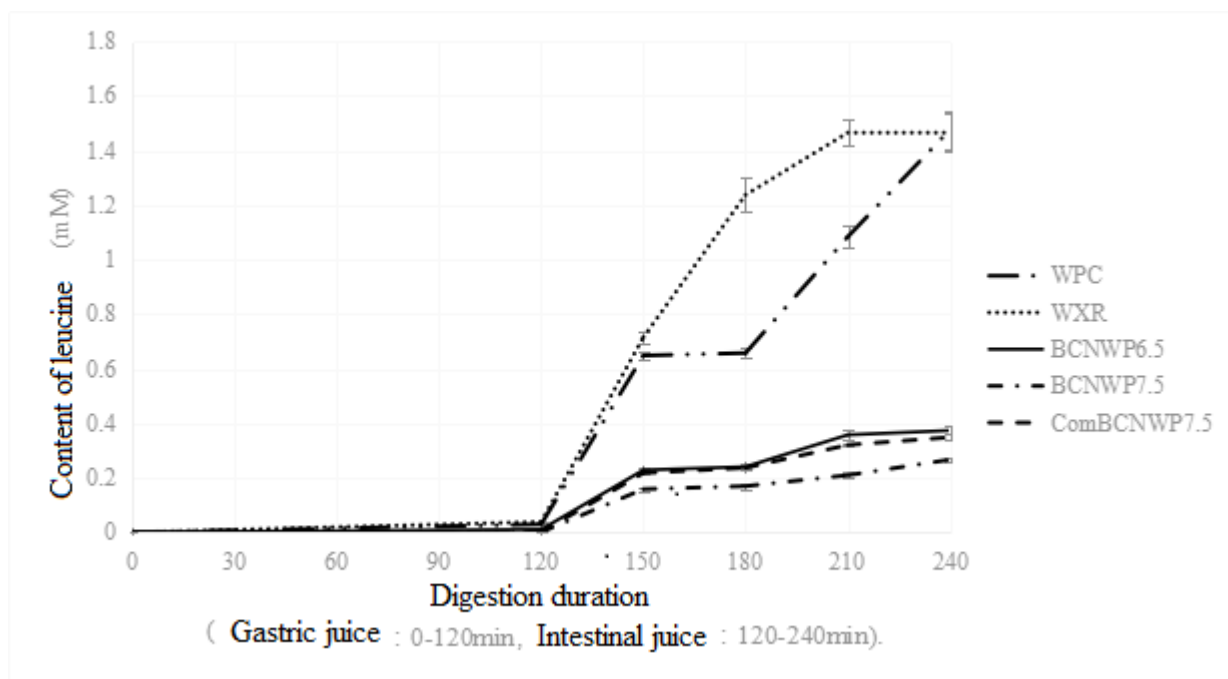


FIG. 3

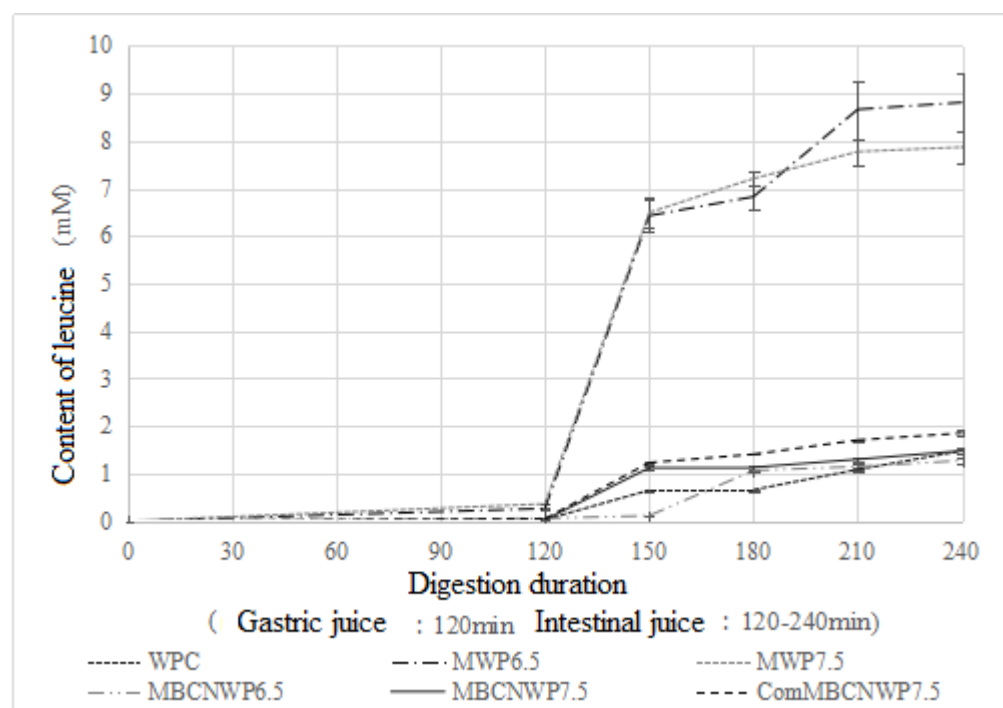


FIG. 4

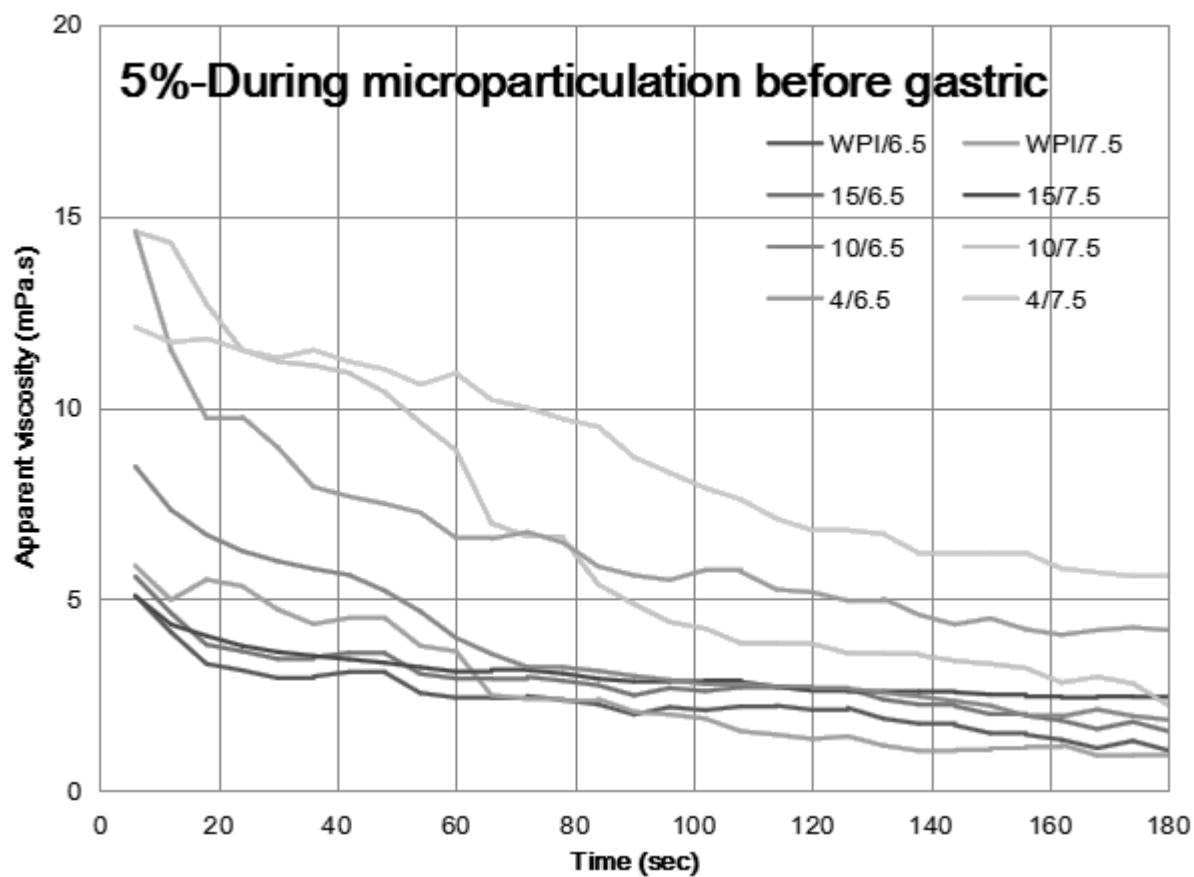


FIG. 5

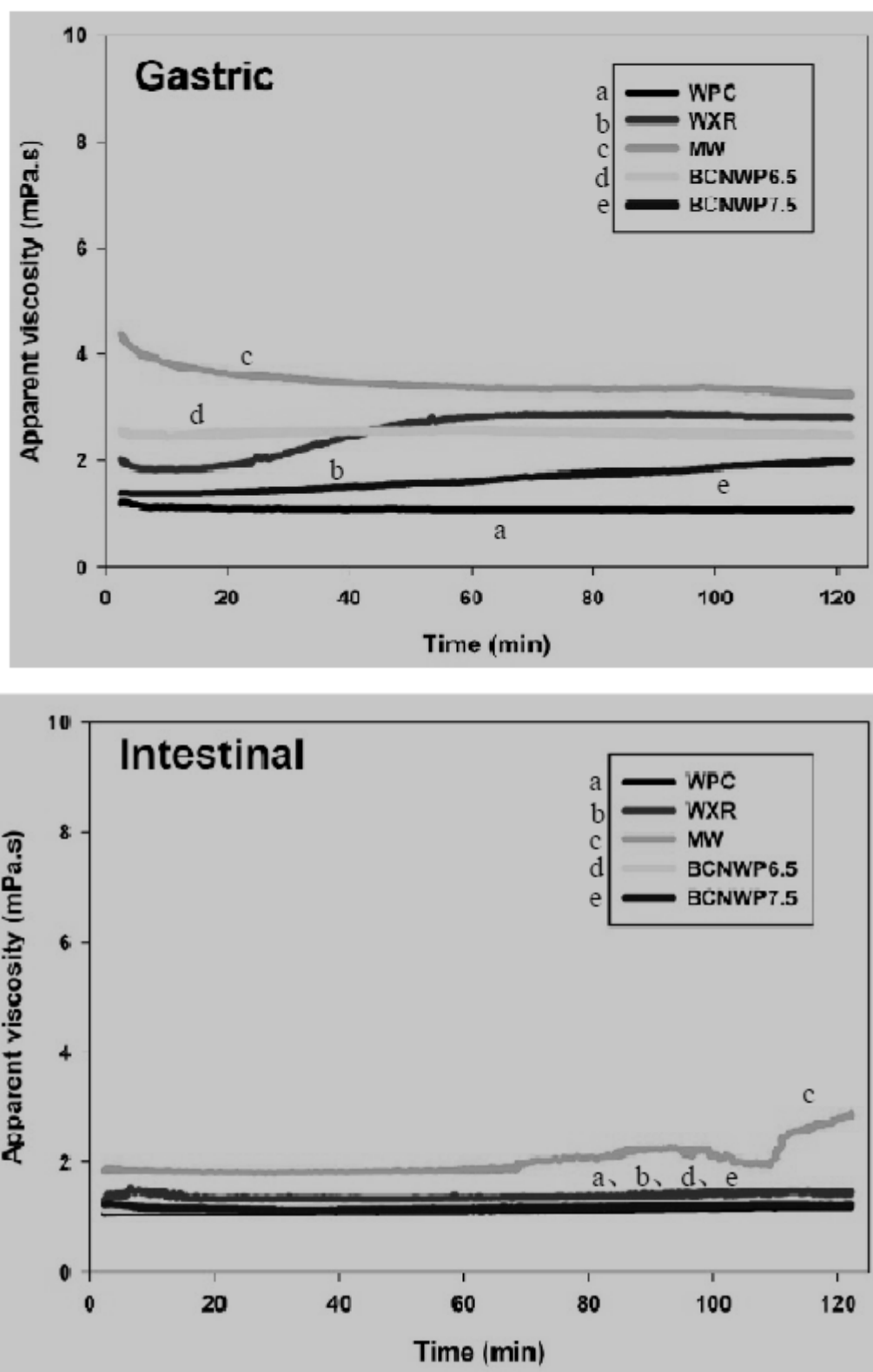


FIG. 6

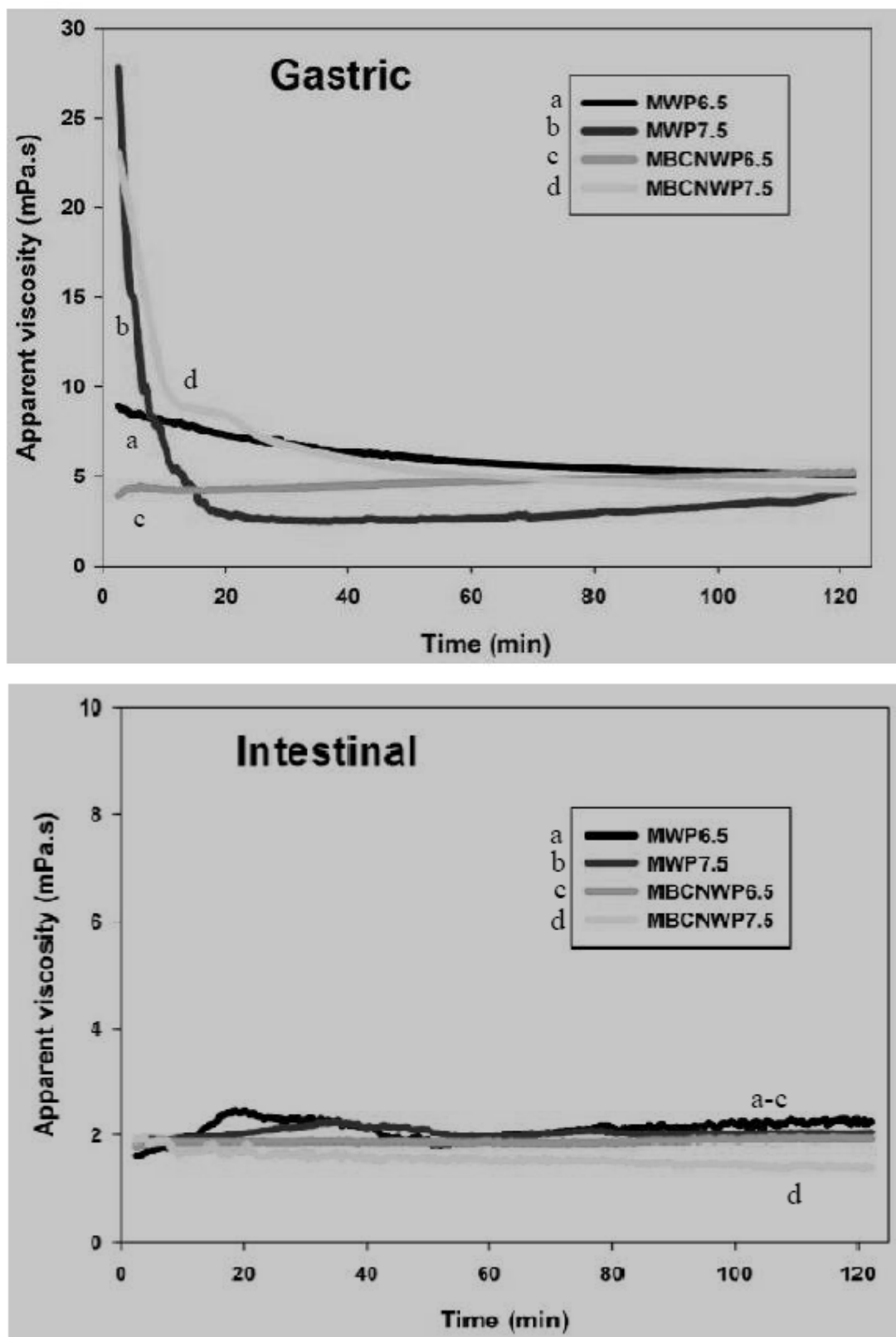


FIG. 7

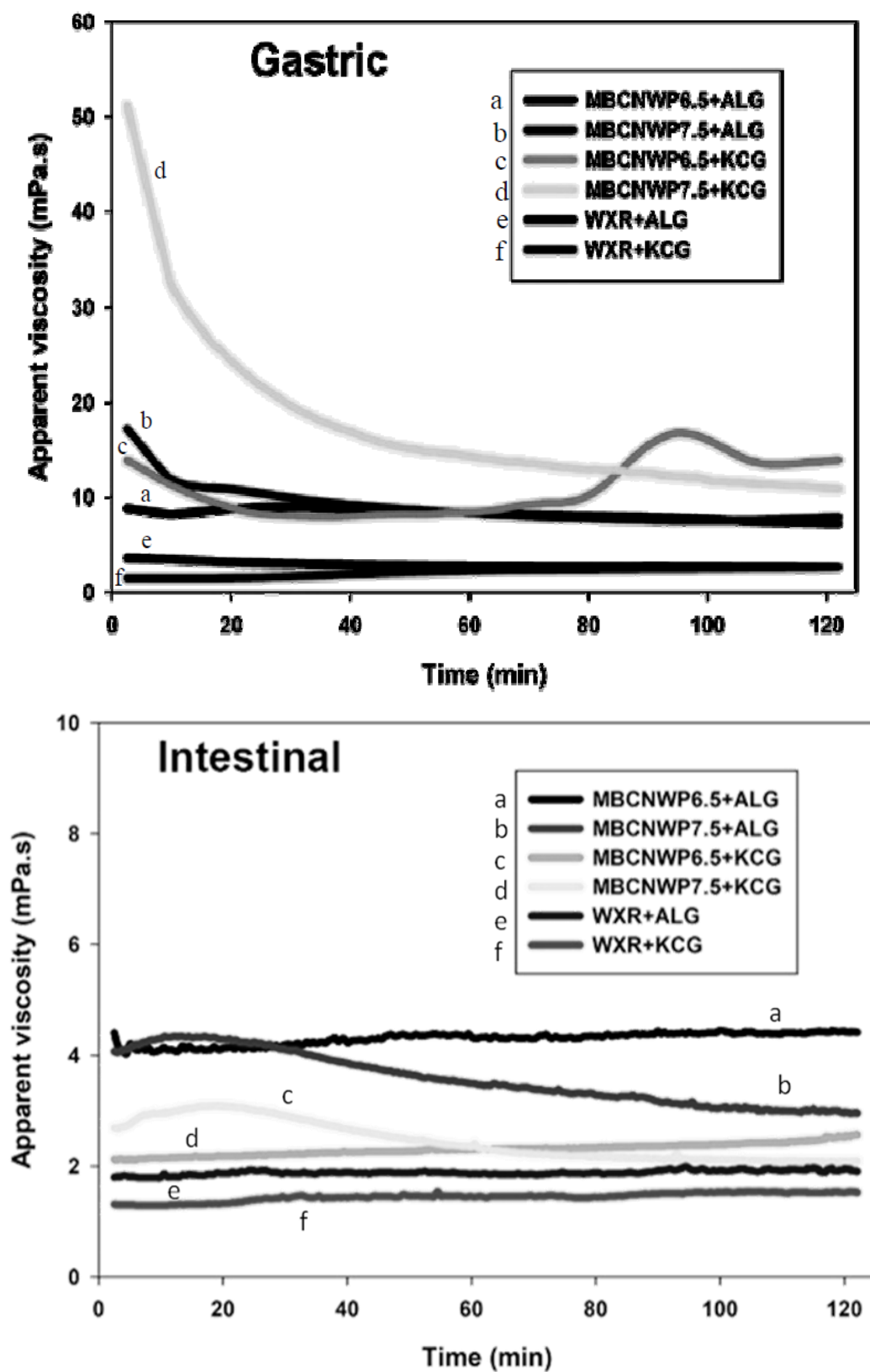


FIG. 8

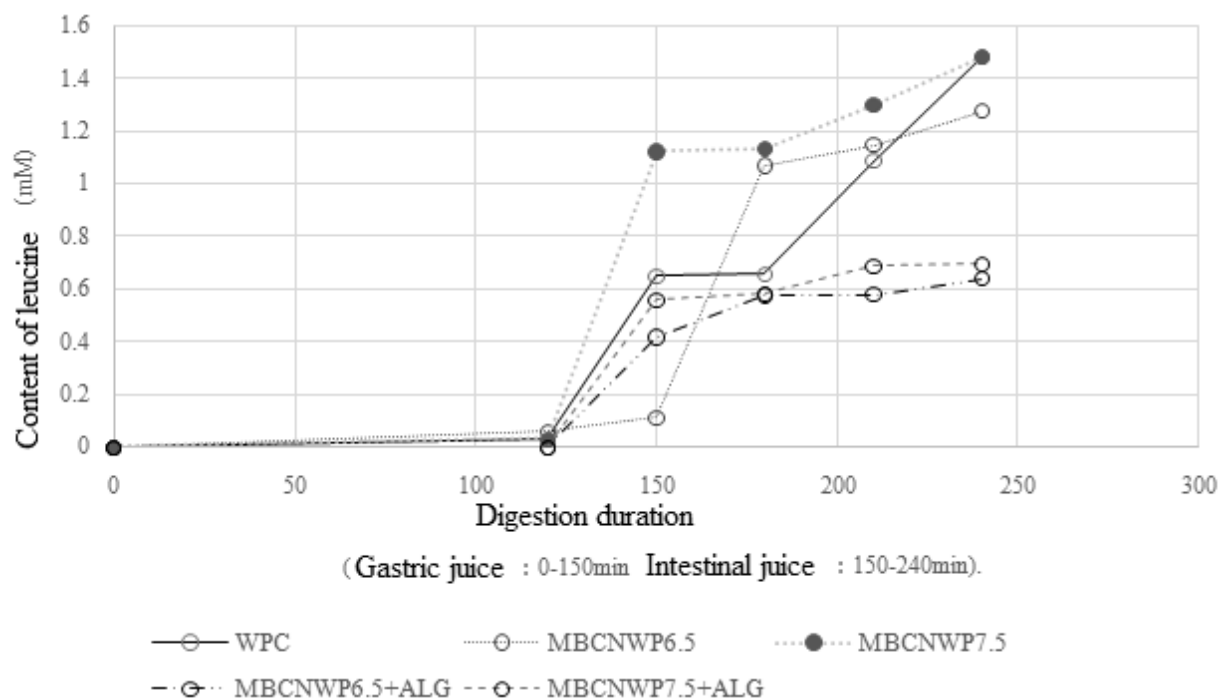


FIG. 9

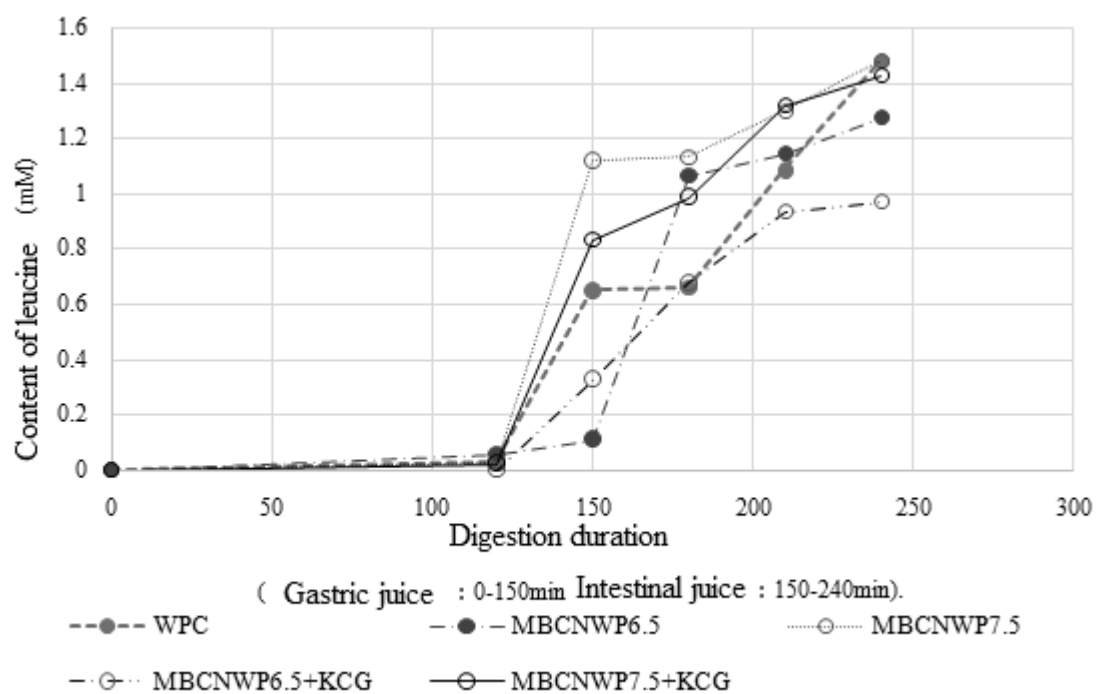


FIG. 10

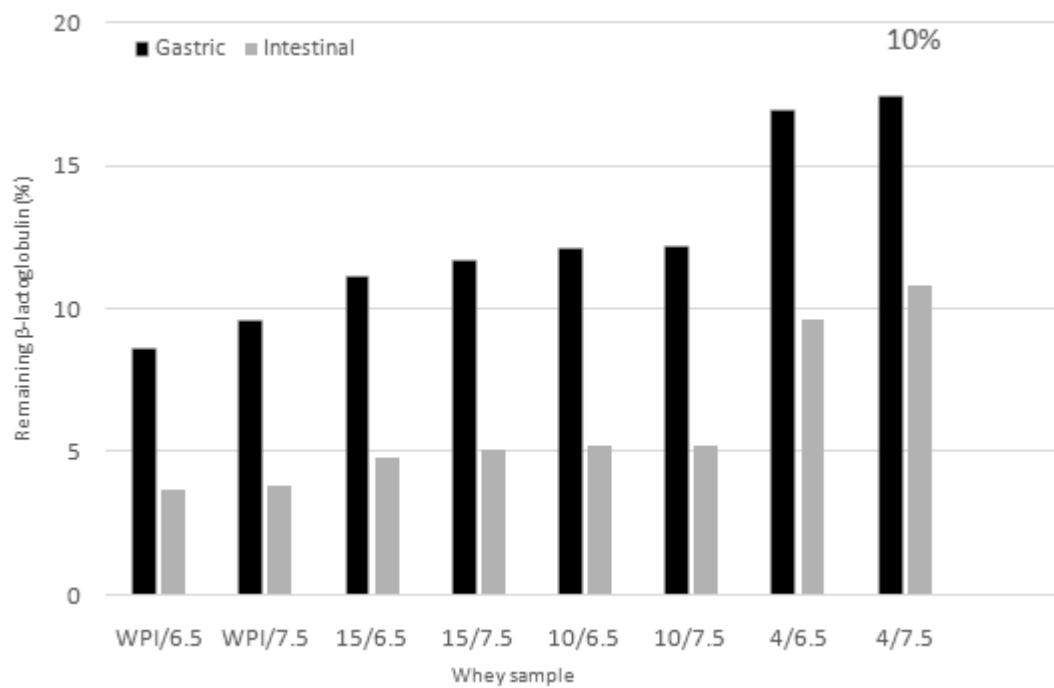


FIG. 11

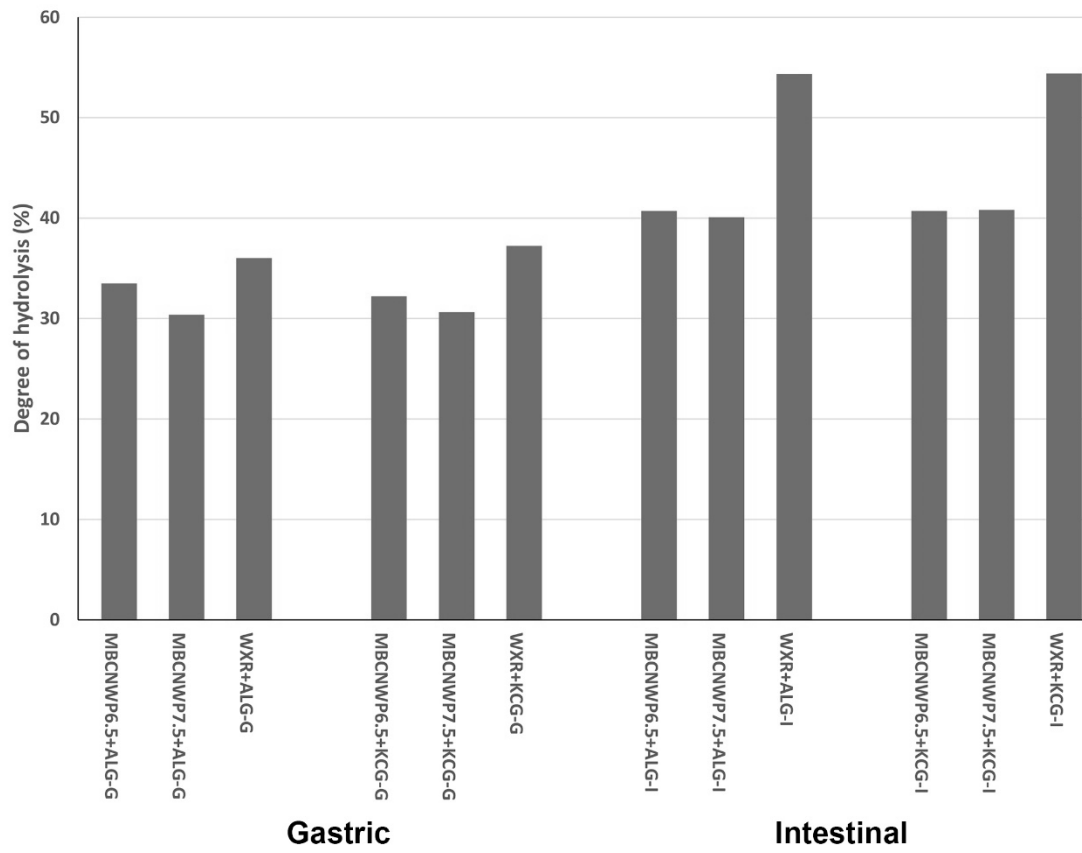


FIG. 12

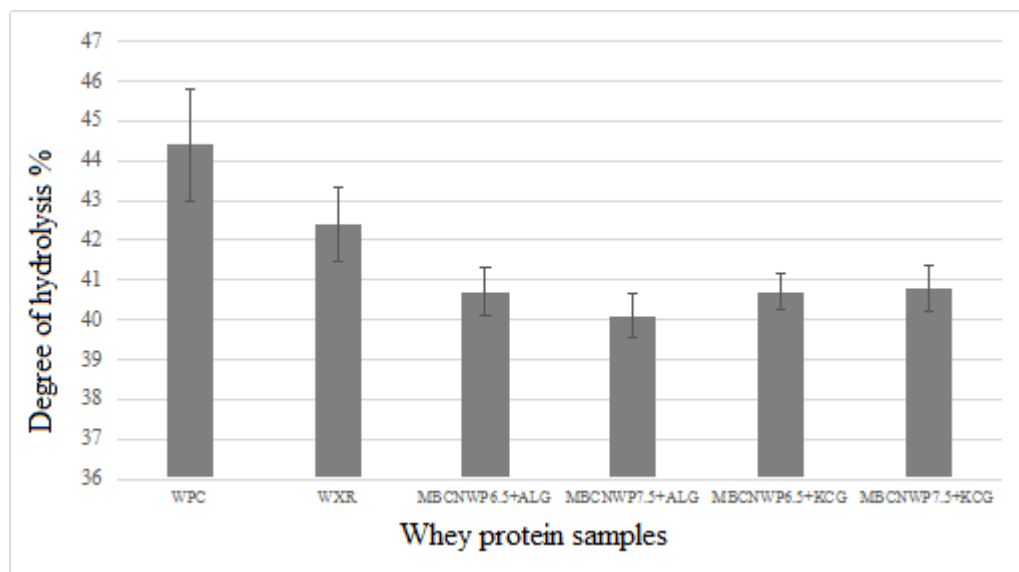


FIG. 13

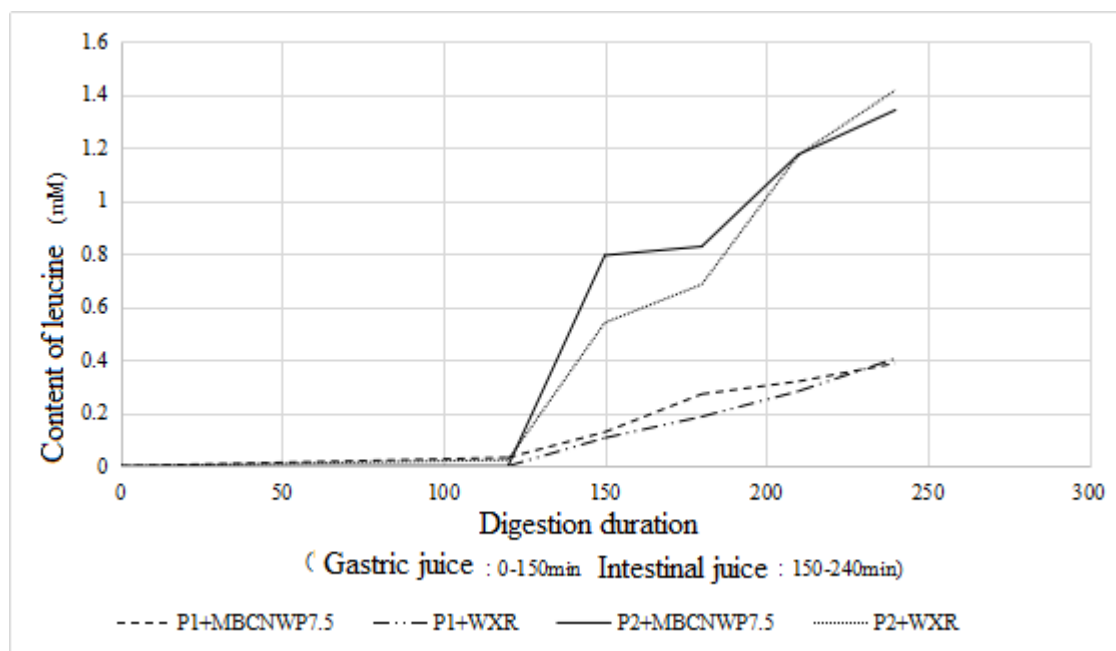


FIG. 14

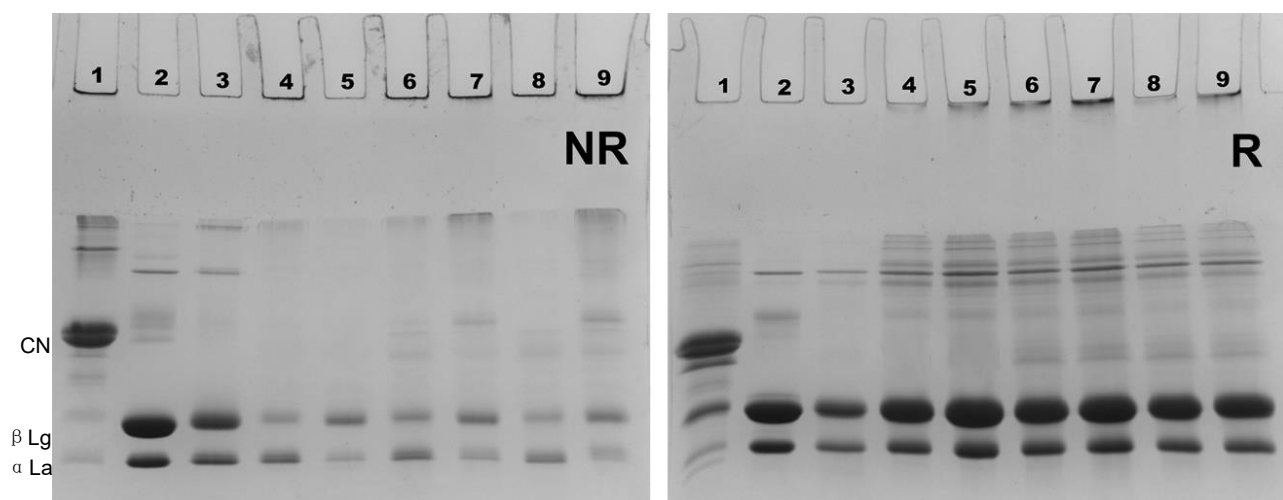
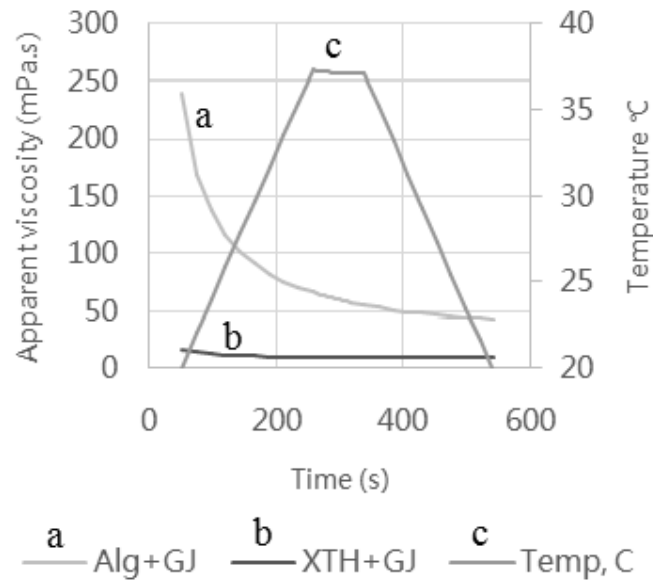


FIG. 15

Viscosity of 8% WPC + 0.2% alginate or xanthan gum in simulated gastric fluid without digestive enzymes.



Viscosity of 8% WPC + 0.3% alginate, tragacanth or carboxyl methyl cellulose in simulated gastric fluid without digestive enzymes.

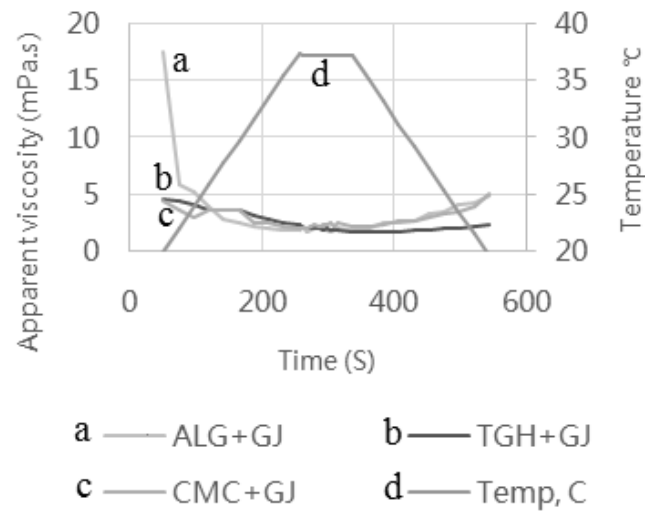


FIG. 16

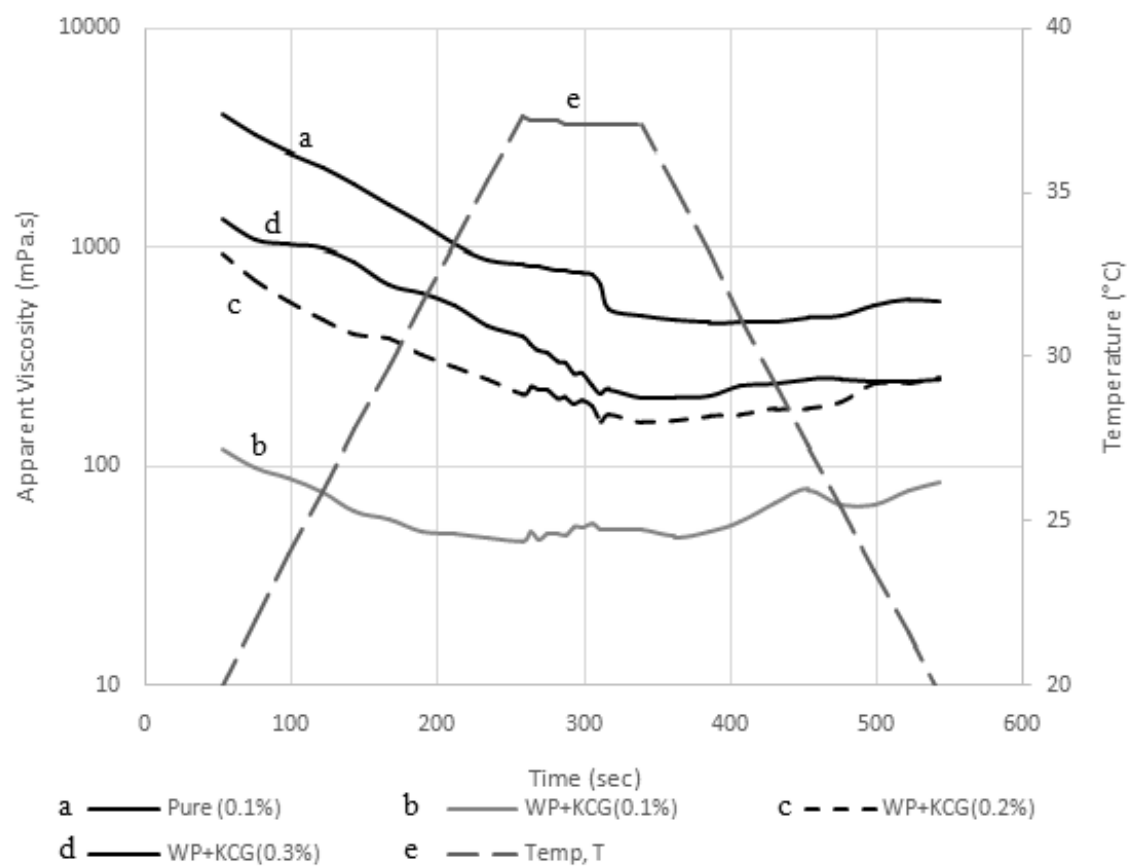


FIG. 17