Claims

1. A method of making an article, the method comprising:

forming prism elements on a first surface of a substrate;

forming a wall on the substrate, wherein the wall shares a first common edge with the first surface; and

forming a face on the substrate, wherein the wall shares a second common edge with the face, wherein the face shares a third common edge with a second surface of the substrate, and wherein the second surface is on an opposite side of the substrate from the first surface;

wherein the first common edge is on an opposite side of the wall from the second common edge, and wherein the third common edge is on an opposite side of the face from the second common edge.

2. The method according to claim 1, wherein an angle between the wall and the first surface is about 90° as measured through the substrate.

3. The method according to claim 1, wherein a height of the wall is greater than a height of the prism elements.

4. The method according to claim 1, wherein the wall is formed by making a depression in the substrate, the depression being at least partially defined by the wall.

5. The method according to claim 4, wherein making the depression includes removing a portion of the prism elements.

6. The method according to claim 1, wherein the wall is formed by diamond cutting.

7. The method according to claim 1, wherein:

forming the wall comprises forming a plurality of walls; and

the prism elements are bounded by the plurality of walls.

8. The method according to claim 7, wherein:

each of the plurality of walls shares a common interface with adjacent walls of the plurality of walls; and

depressions forming adjacent walls have different heights.

9. The method according to claim 1, wherein forming the wall on the substrate does not reduce a lateral dimension of the substrate.

10. The method according to claim 1, wherein the face is formed by removing a portion of the substrate.

11. The method according to claim 10, wherein removing a portion of the substrate includes removing a portion of the wall.

12. The method according to claim 1, wherein an angle between the face and the wall is less than 180° as measured through the substrate.