

ARTICLE TRANSPORT FACILITY

ABSTRACT

5 A transfer operation control unit changes, according to an operating
state index indicating a level of an operating state of a plurality of transport
vehicles (1) present on a travel path, a setting of a transfer operation such that
a required transfer time (T_r) from start to completion of the transfer operation
is increased as the level of the operating state is reduced, while maintaining at
10 least one setting of a traveling speed of the transport vehicles (1).

[Figure 5]