

Description

TECHNICAL FIELD

The present invention relates to an apparatus for conveying material according to the preamble of claim 1.

BACKGROUND ART

Within the field of materials handling, screw conveyors are employed in which is included a spiral thread (screw thread) manufactured of flat rolled steel placed on its edge, i.e. a screw with no mechanical centre shaft, in which the screw follows a U-shaped path or is disposed in a casing and is rotated about its geometric centre axis. In the description that follows, the expression "shaftless screw conveyor", "shaftless thread" and "shaftless screw" will often be employed to designate a screw conveyor with a spiral thread of the above design.

US-A-4 091 693 shows a machine part, which may be used as a transport device, and consisting of two components wound in the same direction and placed one on the other in radial direction. The outer component is placed in an arc-shaped groove formed on the surface constituting the outer diameter of the inner component

Prior art shaftless screw conveyors enjoy many advantages such as light weight, simple design, low production costs, generally high conveyance capacity, high operational reliability, small risk of damage etc. As a result, there are many incentives to extend the field of application of the shaftless screw conveyor so as to encompass materials which have hitherto not been conveyed or have been conveyed only with difficulty (low capacity, high driving power output, considerable wear) by means of shaftless screw conveyors. Examples of such materials are materials which readily become compacted and, consequently, form a compressed material layer in the conveyor between the screw and its casing. In the following description, the term "dense" materials will be employed for such materials, these consisting of, for instance, earth, compost, fine-grained sand, sludge with a high TS-content, fly ash, etc.

A shaftless screw conveyor is, in many physical applications, journalled only at its one end, the drive end, where it is also coupled to a drive unit. As a rule, the drive unit is also employed as a journal for the shaftless screw. Even if the shaftless screw possesses relatively high mechanical strength in its axial direction, it is so elastic in the radial direction that the screw, in an empty screw conveyor, rests against the lower inner surface of the U-path or casing already after one or a few

helical turns. In certain physical applications, such screw conveyors are extremely long, lengths of 30-50 m being not uncommon. The elasticity in a radial direction is utilized to provide the possibility for the screw thread to deflect in the radial direction if material pieces are jammed between the thread and for example the wall of the casing. Hereby, the risk will be eliminated that the shaftless screw is damaged by a lengthy deformation in the axial and/or radial direction.

In the design and manufacture of the shaftless screw conveyor, attempts are made to realize a spiral or helical thread which is flexible in a radial direction but is as configuratively stable as possible in the axial direction. Attempts are made in this art to achieve this goal by employing more and more robust - and above all - wider steel dimensions and by using such "hard" qualities as possible. Prior art common steel dimensions are 50x20, 60x25 and 80x25 mm. The employment of a "hard" steel is also advantageous from the point of view of resistance to wear. However, a restricting factor is that hard steels are difficult to shape. One skilled in the art will readily perceive that, in the production of a spiral thread from a flat-rolled steel, the hardness and dimensions of the steel and the radii of curvature of the spiral thread (internal and external) together make up the restricting parameters within which designers and manufacturers must keep, for technical and economical reasons.

A screw thread of the type referred to above suffers from the drawback that, in certain physical applications - and in particular when "dense" or heavy materials are to be conveyed - it is lifted up by the material which is to be displaced, since the rotating thread abuts against the material only by its own weight. In particular in physical applications in which the thread is exposed to large axially directed forces, for example since it is intended to be included in an apparatus with large displacement capacity and/or is adapted for the displacement of heavy materials, it is necessary, in the dimensioning of the screw thread, to impart such great mechanical strength to the thread that the thickness of the thread blade i.e. its extent substantially at right angles to the radial direction of the thread, entails that the abutment surface of the thread against the substrate will be large and, thereby, the abutment pressure of the thread (force per surface unit) against the substrate will be low. This leads in turn to the consequence that screw conveyors which include a shaftless spiral cannot be employed in certain physical applications, since the thread penetrates insufficiently down into the material which is to be displaced. The nature of the material itself influences the tendency for the screw to ride up and, in particular when the material is fine-grained and heavy or when it is tacky and

tends to adhere to the bottom of the conveyor path or casing, this tendency to rise and ride up is amplified.

As already mentioned, it is of utmost importance that the spiral thread be designed so as to be configuratively stable in the axial direction. The pitch of the thread affects the axial configurative stability, since, in shorter pitch the thread is more resiliently yieldable and compressible. In order to obtain an acceptable stability in the axial direction, a rule of thumb applies that the pitch of the thread be selected to be at least equal to the diameter of the thread. In order that transport capacity is not to be reduced, it is, however, necessary to employ, in inclined installations as short thread pitches as possible. As already stated, reduced pitch entails reduced mechanical configurative stability in the axial direction, i.e. the thread becomes more resiliently yieldable. As a result, in order to maintain configurative stability, the thread is made thicker which, of course, entails that the abutment surface against the substrate increases. As was mentioned above, a large abutment surface is disadvantageous, and is particularly sensitive in an inclining conveyor, since in such a construction, the slope alone entails that the abutment pressure reduces, and as a result, the lifting effect of the material on the screw thread is amplified. In addition, for optimum utilization of the transport capacity of the conveyor, a high filling degree is required, which further increases this lifting effect. The mutually conflicting design and construction requirements result in something of a serious dilemma.

In an inclining conveyor there is often an undesirably high filling degree in its lower portion in that, for example, fine-grained material to some extent passes rearwardly over the blades of the spiral thread. Material hereby accumulates in the lower portion of the conveyor, which further strengthens the lifting effect on the screw thread in this lower portion. These difficulties have hitherto been overcome in that guide vanes have been welded within the casing in positions above the spiral thread in order to prevent the thread from being lifted up by the material conveyed. Such guide vanes suffer, however, from the drawback that they increase friction, which leads to increased wear and to the need for greater driving power, which naturally results in increased costs for the plant. Moreover, the guide vanes reduce the possibilities of the thread to "snake" off in the radial direction if material pieces become jammed between the thread and the wall of the path or casing. As a result, the thread will be exposed to greater mechanical stresses and the risk of damage to the thread increases. Increasing the mechanical strength of the thread itself is no solution to these problems, since the lifting effect of the material

being conveyed is thereby reinforced and the risk for jamming and seizure increases even more. Once again, mutually conflicting design and construction conditions may be identified.

The present invention provides a method and an apparatus in which the above-outlined drawbacks are obviated. This is achieved in that the spiral thread is designed in accordance with that disclosed in the characterizing clause of claim 1.

The present invention realizes the combination of a spiral thread which is rigid in the axial direction, a small abutment surface against the substrate and a relatively small thread pitch in the spiral thread. The previously mentioned thread pitch is achieved with retained or increased thread pitch in the central thread spiral employed according to the present invention, i.e. retained or increased axial mechanical strength thereof as compared with prior art spiral threads, at the same time as the outer thread spiral gives increased blade height, i.e. driving surface for the goods to be conveyed, in the transport thread comprising the two thread spirals. Since the outer thread spiral is determinative of the abutment surface of the transport thread, there will also be achieved, according to the present invention, an expedient dimensioning of the mechanical strength of the central thread spiral and, thereby, mechanical strength of the transport thread. The transport thread, will, thereby, possess a great capacity to absorb axially directed forces during operation, without suffering from permanent deformation. The outer thread spiral reduces the abutment surface against the substrate of the transport thread and is employed in many physical applications to increase the total drive surface (transport surface) which the transport thread faces towards the discharge portion of the apparatus. The above disclosed increase of the pitch of the central thread spiral makes it possible, compared with prior art technology, to increase the axial configurative stability of the entire thread, or reduce the material thickness in the central thread spiral, and thereby the material consumption therefor.

An additional advantage inherent in the present invention is that, in certain embodiments, it is possible, by adapting the orientation of the abutment surface of the outer thread spiral against the substrate, to ensure that the outer thread spiral, and thereby the transport thread, shows a tendency to work down into (penetrate down into) the material being conveyed, a property which is of particular value in case of material possessing powerfully lifting properties on the transport thread. By imparting, in certain embodiments, to the surface of the outer thread spiral facing away from the centre axis an orientation which deviates from the orientation of a casing surface of an imaginary cylinder with a

centre axis substantially coinciding with that of the transport thread and, in such instance, causing the surface to be directed somewhat outwardly towards the inner surface of the casing in a direction towards the discharge end of the transport thread, the capability of penetrating down into the material being conveyed will be strengthened and, thereby, the transport capacity of the transport thread will be increased.

In certain physical applications, the previously-mentioned obliquely inclined surface comprises but a portion of the surface of the outer thread spiral facing away from the centre axis, while the remaining portion thereof is disposed substantially parallel in relation to the surrounding casing. This arrangement compensates for the downwardly steering tendency of the abutment forces against the substrate which occurs in conjunction with the surface disposed substantially in parallel with the centre axis.

The present invention also possesses a considerable advantage from the point of view of manufacture, which leads to improved properties of the transport thread. In order to achieve requisite mechanical strength of the transport thread while maintaining reasonable production costs, the flat-rolled steel is cold formed into the thread spirals of which the transport thread is composed. In this instance, use is made of as hard and durable a steel quality as possible. The cold forming is particularly difficult in large dimensions of the flat-rolled steel when this is used to produce a thread spiral whose inner diameter is small, and in which the difference between the outer and inner diameters of the thread spiral is large. As a result of the combination proposed according to the present invention of a central thread spiral and an outer thread spiral, the size of the difference between the outer and inner diameters of each respective thread spiral will be reduced. Moreover, the inner diameter of the outer thread spiral is large and, in relation thereto, the diameter differences of the outer thread spiral are small, at the same time as this is produced from a flat rolled steel of smaller dimensions, which makes it possible to use extremely hard steel when necessary in the cold forming of the outer thread spiral. Of course, there will be achieved by such means an extremely good level of endurance of that portion of the transport thread which abuts against the substrate and, as a result, a long service life for the transport thread.

Additional expedient embodiments of the present invention are disclosed in the dependent claims.

The present invention and its aspects will be more readily understood from the following brief description of the accompanying drawings.

In the accompanying drawings:

- Fig. 1 is a cross section through a conveyor according to the invention;
 Fig. 1a is a cross section taken along the line A-A in Fig. 1; and
 Figs. 2-5 are partial sections through alternative embodiments of transport threads according to the present invention.

Referring to the drawings, Figs. 1 and 1a show an embodiment of an apparatus 1 including a conveyor 3 in which is included a transport thread 6 which is formed as a thread blade 60 disposed as a spiral and lacking any mechanical centre shaft. The transport thread is disposed in a path 30, for example a U-shaped path or a casing. In physical applications in which the path forms a casing, this at least partially surrounds the transport thread in its circumferential direction. At the one end of the conveyor there is disposed a discharge opening 2, and at its other end an infeed station 4 for supplying (arrow A) material (transport goods) 40 to the conveyor by the intermediary of an infeed device 31, for example a funnel. In connection to the infeed station, the transport thread is connected to a drive means 5 comprising a motor 50 and a journal and gear unit 51. The transport thread 6 is journaled in the gear unit and drive means in order to be rotated about its geometric longitudinal axis 15.

The transport thread 6 includes an inner central thread spiral 10 (cf also Figs. 2-5) formed from a helical flat-rolled steel 11 placed on its edge, and an outer thread spiral 20 which is disposed in conjunction with the edge 12 of the central thread spiral facing away from the geometric centre axis 15 of the transport thread 6. This edge has a surface 16 facing towards the casing 30 and extending along substantially the entire length of the central thread spiral. In the continued description, use will be made of the designation centre axis 15 when the geometric centre axis 15 of the transport thread is intended. The outer thread spiral has a surface 22, 22a, 22b facing away from the centre axis 15 and being, in the axial direction of the transport thread, of shorter extent than the surface 16 of the central thread spiral facing away from the centre axis 15, in addition to which the surface of the outer thread spiral is located further away from the centre axis 15 than the surface 16 of the central thread spiral.

In the drawings, the surface of the central thread spiral facing towards the centre axis 15 is designated 13, the surface facing towards the infeed station 4 is designated 17 and the surface facing towards the discharge portion 2 (the drive surface) has reference numeral 14. For corresponding surfaces of the outer thread spiral, use is made

of the reference numerals 21, 21a; 25 and 24, respectively. In the embodiments according to Figs. 2-5, the surfaces 21, 21a, respectively, of the outer thread spiral 20 facing towards the centre axis 15 define a shoulder 26, 26a which is formed between the drive surface 24 of the outer thread spiral and the drive surface 14 of the central thread spiral. In certain embodiments, the surface 21 of the shoulder is oriented substantially at right angles to the drive surface 14 of the central thread spiral (cf. Figs. 2, 3 and 5), while in other embodiments (cf. Fig. 4) the surface 21a is directed such that an obtuse angle is formed between the surface and the drive surface 14 of the central thread spiral.

The inner diameter of the outer thread spiral 20 is less than the outer diameter of the central thread spiral 10, in addition to which the outer thread spiral abuts, with a portion of its substantially radially directed surfaces, against one of the substantially radially directed surfaces of the central thread spirals. In one preferred embodiment, the outer thread spiral abuts with its surface 25 facing towards the infeed station 4 against that surface 14 which the central thread spiral turns towards the discharge portion 2. The outer diameter of the outer thread spiral 20 is larger than the outer diameter of the central thread spiral 10, which implies that, in a helical band region 23 defined by the surface 25 of the outer thread spiral facing towards the centre axis 15, the outer thread spiral overlaps the central thread spiral. By such means, any possible problems which the diameter discrepancy of the outer thread spiral and of the central thread spiral, respectively, would have occasioned on joining together of the spirals (for example by welding) will be eliminated.

Concerning the surface 22, 22a, 22b which the outer thread spiral turns away from the centre axis 15, this surface has, in certain embodiments, an orientation which is substantially parallel to a cylindrical casing or envelope surface with a centre axis common to the centre axis 15 of the transport thread, while in other embodiments the surface 22a, 22b has an orientation which implies that it makes an angle with the casing surface. In certain embodiments, the surface 22b is directed outwardly towards the inner surface of the casing in a direction towards the discharge end 7 of the transport thread (Fig. 5), and in other embodiments, at least a portion of the surface 22a is directed inwardly from the inner surface of the casing in a direction towards the discharge end of the transport thread (Fig. 4).

In certain physical applications, the drive surfaces 24 and 14 of the outer thread spiral and the central thread spiral, respectively, are disposed such that they substantially continually merge in one another.

In applications in which demands are placed on a particularly small abutment surface of the transport thread against the substrate, the outer thread spiral, at least in a region 27 most proximal the surface 22, 22a, 22b of the outer thread spiral facing away from the centre axis 15, is provided with a cross section which reduces with increasing distance from the centre axis 15. In one preferred embodiment, the reducing cross section is achieved in that the surface 25 of the outer thread spiral facing towards the infeed station in the region 27 is provided with a bevel 28 or corresponding configuration, for example a cross section corresponding to the cross section of a truncated cone.

In yet a further embodiment of the present invention, the outer thread spiral 20 comprises, at least in the region defined by the surface 22, 22a, 22b facing away from the centre axis 15, with a wear-resistant material.

Material 40 which is fed into the apparatus 1 in the direction of the arrow A via the infeed device 31, falls down towards the bottom region of the path 3 and is displaced on rotation of the transport thread 6 from the infeed station 4 of the apparatus and towards its discharge portion 7 in order there to depart from the conveyor path. The central thread spiral 10 is of a dimension and pitch which are adapted to meet the mechanical stresses which it is calculated the transport thread will be exposed to in the relevant field of application. Even in large pitch of the central thread spiral, a high transport throughput capacity of the apparatus will be maintained, in that the outer thread spiral increases the size of the drive surface of the transport thread, i.e. the extent of the transport thread in the radial direction and also the relationship between the outer diameter and pitch of the screw thread. In mechanical stresses acting on the outer thread spiral, these are transmitted for the greater part to the central thread spiral and are absorbed thereby.

Consequently, there is considerable freedom of choice as regards thickness of the outer thread spiral, i.e. its extent in the axial direction of the transport thread 6. Moreover, there is considerable freedom of choice in respect of the shape of the cross section of the outer thread spiral and the direction of the surface 22, 22a, 22b which the outer thread spiral turns away from the centre axis 15. Hereby, it will generally always be possible to adapt the abutment surface 22, 22a, 22b of the transport thread 6 to the weight of the transport thread and the properties of that material which is to be displaced in the apparatus. That increase of the diameter of the transport thread which is achieved by means of the outer thread spiral also facilitates optimisation of the relationship between the diameter of the transport thread and the pitch of

the transport thread. This is of particular value in inclining conveyors for which the transport throughput capacity of the lower region is wholly determinative of the total capacity of the conveyor. Furthermore, the outer thread spiral has, as a rule, a total mass which is considerably less than the mass of the central thread spiral even in physical applications in which both of the thread spirals have a substantially corresponding radial blade height. As a result, the total weight of the transport thread is reduced in relation to prior art technology in which the transport thread is not divided into two separate thread spirals designed and dimensioned for solving two substantially separate sub-problems in a common task for the transport thread.

In the embodiments according to Figs. 2-5, in which the shoulder 26, 26a is formed in the transition between the drive surfaces 14 and 24, respectively of the two thread spirals, the effect will also be achieved that, on rotation of the transport thread, material is accumulated against the surface 21, 21a of the shoulder, and, thereby is instrumental in increasing the abutment pressure of the transport thread against the substrate, i.e. the material which the transport thread is displacing. In the embodiment illustrated in Fig. 4, there occurs, between the oblique surface 21a of the shoulder 26a and that material 40 which is forced, by the transport thread 6 on its rotation, towards the discharge portion 2 of the conveyor, an interplay of forces which entails that a radial component of forces is created in the surface 21a which is directed away from the centre axis 15. This component thus contributes to increasing the abutment pressure of the transport thread against the substrate.

Fig. 3 illustrates an embodiment of the present invention in which the outer thread spiral 20 is provided with a recess 29 in that surface 25 with which the outer thread spiral abuts against the central thread spiral. There will hereby be achieved a supporting function of the outer thread spiral when this is - for example on material accumulation - exposed to radially directed forces. The embodiment also makes it possible, on spot welding of the outer thread spiral to the central thread spiral, to place the welding points in greater spaced-apart relationship from one another.

Figs. 4 and 5 illustrate how the surface 22a, 22b, respectively, of the outer thread spiral facing away from the centre axis 15 has an "oblique" orientation. In the embodiment illustrated in Fig. 4, the surface is of an orientation which entails that, in a direction towards the discharge portion 2 of the conveyor path, it is also directed towards the centre axis 15, while, in the embodiment according to Fig. 5, it is directed away from the centre axis 15 in a direction towards the discharge portion 2. The

first of these embodiments is selected, for instance, when - for weight reasons - the dimensions of the transport thread 6, and thereby also of the outer thread spiral 20, are to be minimized, and this minimization entails that the extent of the outer thread spiral in the axial direction of the transport thread will be so slight that the surface 22a which the outer thread spiral turns towards the substrate will far too easily penetrate through the material which is being displaced. On rotation of the spiral, such a penetration would entail that the abutment surface of the transport thread would substantially come into abutment against the inner bounding definition of the conveyor path proper, whereby there would occur an unacceptably rapid wearing of the transport thread and/or the transport path itself. As a result of the above mentioned orientation and/or design of the surface, the spiral is guided to some degree up from the substrate and compensates for the failure of the material being conveyed to "carry" the transport thread. The material being conveyed thereby forms an abrasion-reducing layer between the thread spiral and the substrate. It will be obvious to one skilled in the art that the magnitude of the lifting effect which the oblique orientation of the surface entails is regulated by means of the orientation of the surface and/or its extent in the axial direction of the transport thread. It will be obvious that, in certain physical applications, only a portion of the surface 22a of the outer thread spiral 20 facing away from the centre axis 15 is disposed obliquely in relation to the axial direction of the transport thread.

Fig. 5 shows an embodiment of the present invention in which the capability of the transport thread to penetrate down into the material has been increased. This is achieved as a result of the above orientation of the surface 22b, implying that this is, in a direction towards the discharge portion 2, directed away from the centre axis 15. As a result of the reduction of the extent of the thread spiral 20 in the axial direction of the transport thread in the region 27 most proximal the surface of the outer thread spiral facing away from the centre axis, the abutment pressure and, thereby, the capacity of the transport thread to penetrate into subjacent material is, in certain embodiments, also increased.

It will be apparent from the above description that the present invention affords an extremely high freedom of choice in dimensioning of the transport thread. Contemplated mechanical stability, in particular in the axial direction of the transport thread, and optimization of the relationship between the pitch and the diameter of the transport thread will be achieved, together with the intended regulation of the penetration of the transport thread into the material being conveyed, in dependence upon the

nature of the material. All of this results in an improved transport throughput capacity and an extension of the field of application for screw conveyors with shaftless screws.

Claims

1. An apparatus (1) for displacing material (40), the material including components of various sizes, density, elasticity, moisture content etc., the apparatus being particularly adapted for displacement of dense material such as fly ash, dewatered sludge, compost, earth, fine-grained sand etc., the apparatus including a transport thread (6) designed as a helical thread blade (60) lacking a mechanical centre shaft and located in a path (3) which, as a rule, is designed as a casing (30) which at least partially surrounds the transport thread in its circumferential direction, the transport thread including an outer thread spiral (20) which is fixed to a central thread spiral (10), the outer thread spiral (20) having a drive surface (24) facing towards the discharge end (7) of the transport thread, and a surface (22, 22a, 22b) facing away from the geometric centre axis (15) of the transport thread, the central thread spiral consisting of a helical flat-rolled steel (11) placed on its edge and with a drive surface (14) facing towards the discharge end (7) of the transport thread, and an outer edge (12) facing away from the geometric centre axis (15) of the transport thread, with a surface (16) facing away from the centre axis, the central thread spiral having an outer diameter which exceeds the inner diameter of the outer thread spiral, the outer surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the geometric centre axis (15) of the transport thread being of a shorter extent in the axial direction of the transport thread (6) than the outer surface (16) of the central thread spiral, characterized in that all parts of the outer surface (16) of the central thread spiral facing away from the geometric centre axis of the transport thread (6) are located more distally from said centre axis than all parts of the inner surface (21, 21a) of the outer thread spiral (20), and that the surface (25) of the outer thread spiral (20) facing away from the discharge end (7) abuts in a helical band region (23) against the surface (14) of the central thread spiral (10) facing towards the discharge end (7).
2. The apparatus as claimed in claim 1, characterized in that the outer thread spiral (20) forms a shoulder (26, 26a) with the central thread spiral (10) in that region where the drive surface (24) of the outer thread spiral and the drive surface (14) of the central thread spiral merge in one another.
3. The apparatus as claimed in claim 2, characterized in that the surface (21a) of the shoulder (26a) facing towards the centre axis (15) of the transport thread (6) makes, at least during a portion of its extent in the axial direction of the spiral, an angle in relation to a cylindrical envelope surface with a centre axis substantially common to the centre axis (15) of the transport thread.
4. The apparatus as claimed in claim 3, characterized in that the surface (21a) of the shoulder (26a) facing towards the centre axis (15) of the transport thread (6) makes, at least during a portion of its extent in the axial direction of the transport thread, an obtuse angle with the drive surface (14) of the central thread spiral.
5. The apparatus as claimed in any one of claims 1 and 2, characterized in that the drive surface (24) of the outer thread spiral (20) forms a substantially continuous transition to the drive surface (14) of the central thread spiral (10).
6. The apparatus as claimed in any one of the preceding claims, characterized in that the cross section of the outer thread spiral (20), at least in a region (27) most proximal the surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the centre axis (15) of the transport thread decreases with increasing distance from the centre axis (15) of the transport thread.
7. The apparatus as claimed in any one of the preceding claims, characterized in that the surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the centre axis (15) of the transport thread is substantially parallel with a cylindrical envelope surface with a centre axis which is substantially common with the centre axis (15) of the transport thread.
8. The apparatus as claimed in any one of claims 1-6, characterized in that the surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the centre axis (15) of the transport thread makes, at least along a portion of its extent in the axial direction of the transport thread, an angle with a cylindrical envelope surface with a centre axis common with the centre axis (15) of the transport thread.



nature of the material. All of this results in an improved transport throughput capacity and an extension of the field of application for screw conveyors with shaftless screws.

Claims

1. An apparatus (1) for displacing material (40), the material including components of various sizes, density, elasticity, moisture content etc., the apparatus being particularly adapted for displacement of dense material such as fly ash, dewatered sludge, compost, earth, fine-grained sand etc., the apparatus including a transport thread (6) designed as a helical thread blade (60) lacking a mechanical centre shaft and located in a path (3) which, as a rule, is designed as a casing (30) which at least partially surrounds the transport thread in its circumferential direction, the transport thread including an outer thread spiral (20) which is fixed to a central thread spiral (10), the outer thread spiral (20) having a drive surface (24) facing towards the discharge end (7) of the transport thread, and a surface (22, 22a, 22b) facing away from the geometric centre axis (15) of the transport thread, the central thread spiral consisting of a helical flat-rolled steel (11) placed on its edge and with a drive surface (14) facing towards the discharge end (7) of the transport thread, and an outer edge (12) facing away from the geometric centre axis (15) of the transport thread, with a surface (16) facing away from the centre axis, the central thread spiral having an outer diameter which exceeds the inner diameter of the outer thread spiral, the outer surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the geometric centre axis (15) of the transport thread being of a shorter extent in the axial direction of the transport thread (6) than the outer surface (16) of the central thread spiral, characterized in that all parts of the outer surface (16) of the central thread spiral facing away from the geometric centre axis of the transport thread (6) are located more distally from said centre axis than all parts of the inner surface (21, 21a) of the outer thread spiral (20), and that the surface (25) of the outer thread spiral (20) facing away from the discharge end (7) abuts in a helical band region (23) against the surface (14) of the central thread spiral (10) facing towards the discharge end (7).
2. The apparatus as claimed in claim 1, characterized in that the outer thread spiral (20) forms a shoulder (26, 26a) with the central thread spiral (10) in that region where the drive

surface (24) of the outer thread spiral and the drive surface (14) of the central thread spiral merge in one another.

3. The apparatus as claimed in claim 2, characterized in that the surface (21a) of the shoulder (26a) facing towards the centre axis (15) of the transport thread (6) makes, at least during a portion of its extent in the axial direction of the spiral, an angle in relation to a cylindrical envelope surface with a centre axis substantially common to the centre axis (15) of the transport thread.
4. The apparatus as claimed in claim 3, characterized in that the surface (21a) of the shoulder (26a) facing towards the centre axis (15) of the transport thread (6) makes, at least during a portion of its extent in the axial direction of the transport thread, an obtuse angle with the drive surface (14) of the central thread spiral.
5. The apparatus as claimed in any one of claims 1 and 2, characterized in that the drive surface (24) of the outer thread spiral (20) forms a substantially continuous transition to the drive surface (14) of the central thread spiral (10).
6. The apparatus as claimed in any one of the preceding claims, characterized in that the cross section of the outer thread spiral (20), at least in a region (27) most proximal the surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the centre axis (15) of the transport thread decreases with increasing distance from the centre axis (15) of the transport thread.
7. The apparatus as claimed in any one of the preceding claims, characterized in that the surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the centre axis (15) of the transport thread is substantially parallel with a cylindrical envelope surface with a centre axis which is substantially common with the centre axis (15) of the transport thread.
8. The apparatus as claimed in any one of claims 1-6, characterized in that the surface (22, 22a, 22b) of the outer thread spiral (20) facing away from the centre axis (15) of the transport thread makes, at least along a portion of its extent in the axial direction of the transport thread, an angle with a cylindrical envelope surface with a centre axis common with the centre axis (15) of the transport thread.



9. The apparatus as claimed in any one of the preceding claims, characterized in that the outer thread spiral (20) consists, at least in the region most distal from the surface (22) of the centre axis (15) of the transport thread, of abrasion-resistant material.

10. The apparatus as claimed in any one of the preceding claims, characterized in that the outer thread spiral (20) consists of a steel which is harder than the steel in the central thread spiral (10).

11. An apparatus as claimed in any of the preceding claims, characterized in that the central thread spiral (10) overlaps a substantial portion of the outer thread spiral (20).

Patentansprüche

1. Vorrichtung (1) zum Verschieben von Material (40), wobei das Material Komponenten verschiedener Größen, Dichte, Elastizität, Feuchtigkeitsgehalt usw. einschließt, wobei die Vorrichtung insbesondere zum Verschieben von dichtem Material wie zum Beispiel Flugasche, entwässertem Schlamm, Kompost, Erde, feinkörnigem Sand usw. ausgebildet ist, wobei die Vorrichtung ein Transportschraubengewinde (6) einschließt, das als ein schnecken- oder schraubenförmiges Gewindeblatt (60) ohne eine mechanische Mittelachse ausgebildet und in einem Weg (3) angeordnet ist, der in der Regel als ein Gehäuse (30) ausgebildet ist, das das Transportschraubengewinde wenigstens teilweise in dessen Umfangsrichtung umgibt, wobei das Transportschraubengewinde eine äußere Gewindespirale (20) aufweist, die an einer mittigen Gewindespirale (10) befestigt ist, wobei die äußere Gewindespirale (20) eine Antriebsoberfläche (24), die zum Abgabeende (7) des Transportschraubengewindes gerichtet ist, und eine Oberfläche (22, 22a, 22b) aufweist, die von der geometrischen Mittelachse (15) des Transportschraubengewindes weggerichtet ist, wobei die mittige Gewindespirale aus einem schnecken- oder schraubenförmigen flachgewalzten Stahl (11) besteht, der auf seine Kante gestellt ist und mit einer Antriebsoberfläche (14) zum Abgabeende (7) des Transportschraubengewindes gerichtet ist und mit einem äußeren Rand (12) von der geometrischen Mittelachse (15) des Transportschraubengewindes weggerichtet ist, wobei eine Oberfläche (16) von der Mittelachse weggerichtet ist, wobei die mittige Gewindespirale einen äußeren Durchmesser hat, der größer ist als der innere Durchmesser der äußeren Ge-

windespirale, wobei die äußere Oberfläche (22, 22a, 22b) der von der geometrischen Mittelachse (15) des Transportschraubengewindes wegzeigenden äußeren Gewindespirale (20) in Axialrichtung des Transportschraubengewindes (6) eine kürzere Ausdehnung hat als die äußere Oberfläche (16) der mittigen Gewindespirale, dadurch gekennzeichnet, daß alle Teile der von der geometrischen Mittelachse des Transportschraubengewindes (6) wegzeigenden äußeren Oberfläche (16) der mittigen Gewindespirale weiter entfernt sind von der Mittelachse als alle Teile der inneren Oberfläche (21, 21a) der äußeren Gewindespirale (20), und daß die Oberfläche (25) der äußeren Gewindespirale (20), die von dem Abgabeende (7) wegzeigt, in einem schrauben- oder schneckenförmigem Bandbereich (23) gegen die zum Abgabeende (7) gerichtete Oberfläche (14) der mittigen Gewindespirale (10) anliegt.

2. Vorrichtung nach Anspruch 1, dadurch gekennzeichnet, daß die äußere Gewindespirale (20) eine Schulter (26, 26a) mit der mittigen Gewindespirale (10) in dem Bereich bildet, wo die Antriebsoberfläche (24) der äußeren Gewindespirale und die Antriebsoberfläche (14) der mittigen Gewindespirale ineinander übergehen.

3. Vorrichtung nach Anspruch 2, dadurch gekennzeichnet, daß die Oberfläche (21a) der Schulter (26a), die zur Mittelachse (15) des Transportschraubengewindes (6) gerichtet ist, während wenigstens eines Teils ihrer Ausdehnung in Axialrichtung der Spirale einen Winkel bildet in bezug auf eine zylindrische einhüllende Oberfläche mit einer Mittelachse, die im wesentlichen zusammenfällt mit der Mittelachse (15) des Transportschraubengewindes.

4. Vorrichtung nach Anspruch 3, dadurch gekennzeichnet, daß die Oberfläche (21a) der Schulter (26a), die zur Mittelachse (15) des Transportschraubengewindes (6) gerichtet ist, wenigstens während eines Teils ihrer Ausdehnung in Axialrichtung des Transportschraubengewindes einen stumpfen Winkel mit der Antriebsoberfläche (14) der mittigen Gewindespirale bildet.

5. Vorrichtung nach einem der Ansprüche 1 und 2, dadurch gekennzeichnet, daß die Antriebsoberfläche (24) der äußeren Gewindespirale (20) einen im wesentlichen kontinuierlichen Übergang zur Antriebsoberfläche (14) der mittigen Gewindespirale (10) bildet.

6. Vorrichtung nach einem der vorangehenden Ansprüche, dadurch gekennzeichnet, daß der



- Querschnitt der äußeren Gewindespirale (20) wenigstens in einem Bereich (27), der der Oberfläche (22, 22a, 22b) der äußeren Gewindespirale (20), die von der Mittelachse (14) des Transportschraubengewindes weggerichtet ist, am nächsten ist, mit wachsender Entfernung von der Mittelachse (15) des Transportschraubengewindes abnimmt.
7. Vorrichtung nach einem der vorangehenden Ansprüche, dadurch gekennzeichnet, daß die Oberfläche (22, 22a, 22b) der äußeren Gewindespirale (20), die von der Mittelachse (15) des Transportschraubengewindes weggerichtet ist, im wesentlichen parallel mit einer zylindrischen einhüllenden Oberfläche mit einer Mittelachse ist, die im wesentlichen mit der Mittelachse (15) des Transportschraubengewindes zusammenfällt.
 8. Vorrichtung nach einem der Ansprüche 1 bis 6, dadurch gekennzeichnet, daß die Oberfläche (22, 22a, 22b) der äußeren Gewindespirale (20), die von der Mittelachse (15) des Transportschraubengewindes weggerichtet ist, wenigstens entlang eines Teils ihrer Ausdehnung in Axialrichtung des Transportschraubengewindes einen Winkel mit einer zylindrischen einhüllenden Oberfläche mit einer Mittelachse bildet, die mit der Mittelachse (15) des Transportschraubengewindes zusammenfällt.
 9. Vorrichtung nach einem der vorangehenden Ansprüche, dadurch gekennzeichnet, daß die äußere Gewindespirale (20) wenigstens in dem Bereich, der von der Oberfläche (22) der Mittelachse (15) der Transportgewindeschraube am weitesten entfernt ist, aus gegen Abnutzung widerstandsfähigem Material besteht.
 10. Vorrichtung nach einem der vorangehenden Ansprüche, dadurch gekennzeichnet, daß die äußere Gewindespirale (20) aus einem Stahl besteht, der härter ist als der Stahl in der mittigen Gewindespirale (10).
 11. Vorrichtung nach einem der vorangehenden Ansprüche, dadurch gekennzeichnet, daß die mittige Gewindespirale (10) einen wesentlichen Bereich der äußeren Gewindespirale (20) überlappt.
- Revendications**
1. Appareil (1) pour déplacer un matériau (40), le matériau comprenant des composants de dimension, densité, élasticité, teneur en eau, etc, variables, l'appareil étant particulièrement adapté au déplacement de matériau dense tel que des cendres volantes, de la boue déshydratée, du compost, de la terre, du sable fin etc, l'appareil comprenant un filetage de transport (6) conçu comme une lame de filetage hélicoïdale (60) exempte d'arbre central mécanique et situé dans un passage (3) qui, en règle générale, est conçu comme un boîtier (30) qui entoure au moins partiellement le filetage de transport comprenant une spirale de filetage externe (20) qui est fixée à une spirale de filetage centrale (10), la spirale de filetage externe (20) comportant une spirale d'entraînement (24) donnant vers l'extrémité de décharge (7) du filetage de transport, et une surface (22, 22a, 22b) donnant loin de l'axe central géométrique (15) du filetage de transport, la spirale de filetage centrale consistant en acier laminé plat hélicoïdal (11) placé sur son arête et avec une surface d'entraînement (14) donnant vers l'extrémité de décharge (7) du filetage de transport, et un bord externe (12) donnant loin de l'axe central géométrique (15) du filetage de transport avec une surface (16) donnant loin de l'axe central, la spirale de filetage centrale ayant un diamètre externe qui est supérieur au diamètre interne de la spirale de filetage externe, la surface externe (22, 22a, 22b) de la spirale de filetage externe (20) donnant loin de l'axe central géométrique (15) du filetage de transport étant plus courte dans la direction axiale du filetage de transport (6) que la surface externe (16) de la spirale de filetage centrale, caractérisé en ce que toutes les parties de la surface externe (16) de la spirale de filetage centrale donnant loin de l'axe central géométrique du filetage de transport (6) sont plus éloignées dudit axe central que toutes les parties de la surface interne (21, 21a) de la spirale de filetage externe (20), et en ce que la surface (25) de la spirale de filetage externe (20) donnant loin de l'extrémité de décharge (7) bute dans une région de bande hélicoïdale (23) contre la surface (14) de la spirale de filetage centrale (10) donnant vers l'extrémité de décharge (7).
 2. Appareil selon la revendication 1, caractérisé en ce que la spirale de filetage externe (20) forme un épaulement (26, 26a) avec la spirale de filetage centrale (10) dans la région où la surface d'entraînement (24) de la spirale de filetage externe et la surface d'entraînement (14) de la spirale de filetage centrale fusionnent.
 3. Appareil selon la revendication 2, caractérisé en ce que la surface (21a) de l'épaulement



(26a) donnant vers l'axe central (15) du filetage de transport (6) forme, au moins sur une portion de son étendue dans la direction axiale de la spirale, un angle relativement à une surface d'enveloppe cylindrique avec un axe central sensiblement commun à l'axe central (15) du filetage de transport.

4. Appareil selon la revendication 3, caractérisé en ce que la surface (21a) de l'épaule (26a) donnant vers l'axe central (15) du filetage de transport (6) forme, au moins sur une portion de son étendue dans la direction axiale du filetage de transport, un angle obtus avec la surface d'entraînement (14) de la spirale de filetage centrale.

5. Appareil selon l'une quelconque des revendications 1 et 2, caractérisé en ce que la surface d'entraînement (24) de la spirale de filetage externe (20) forme une transition sensiblement continue avec la surface d'entraînement (14) de la spirale de filetage centrale (10).

6. Appareil selon l'une quelconque des revendications précédentes, caractérisé en ce que la section transversale de la spirale de filetage externe (20), au moins dans une région (27) la plus proche de la surface (22, 22a, 22b) de la spirale de filetage externe (20) donnant loin de l'axe central (15) du filetage de transport diminue au fur et à mesure que l'on s'éloigne de l'axe central (15) du filetage de transport.

7. Appareil selon l'une quelconque des revendications précédentes, caractérisé en ce que la surface (22, 22a, 22b) de la spirale de filetage externe (20) donnant loin de l'axe central (15) du filetage de transport est sensiblement parallèle à une surface d'enveloppe cylindrique avec un axe central qui est sensiblement commun à l'axe central (15) du filetage de transport.

8. Appareil selon l'une quelconque des revendications 1 à 6, caractérisé en ce que la surface (22, 22a, 22b) de la spirale de filetage externe (20) donnant loin de l'axe central (15) du filetage de transport forme, au moins le long d'une portion de son étendue dans la direction axiale du filetage de transport, un angle avec une surface d'enveloppe cylindrique avec un axe central qui est sensiblement commun à l'axe central (15) du filetage de transport.

9. Appareil selon l'une quelconque des revendications précédentes, caractérisé en ce que la spirale de filetage externe (20) consiste, au

moins dans une région la plus éloignée de la surface (22) de l'axe central (15) du filetage de transport, en un matériau résistant à l'abrasion.

10. Appareil selon l'une quelconque des revendications précédentes, caractérisé en ce que la spirale de filetage externe (20) consiste en un acier qui est plus dur que l'acier dans la spirale de filetage centrale (10).

11. Appareil selon l'une quelconque des revendications précédentes, caractérisé en ce que la spirale de filetage centrale (10) chevauche une portion substantielle de la spirale de filetage externe (20).

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