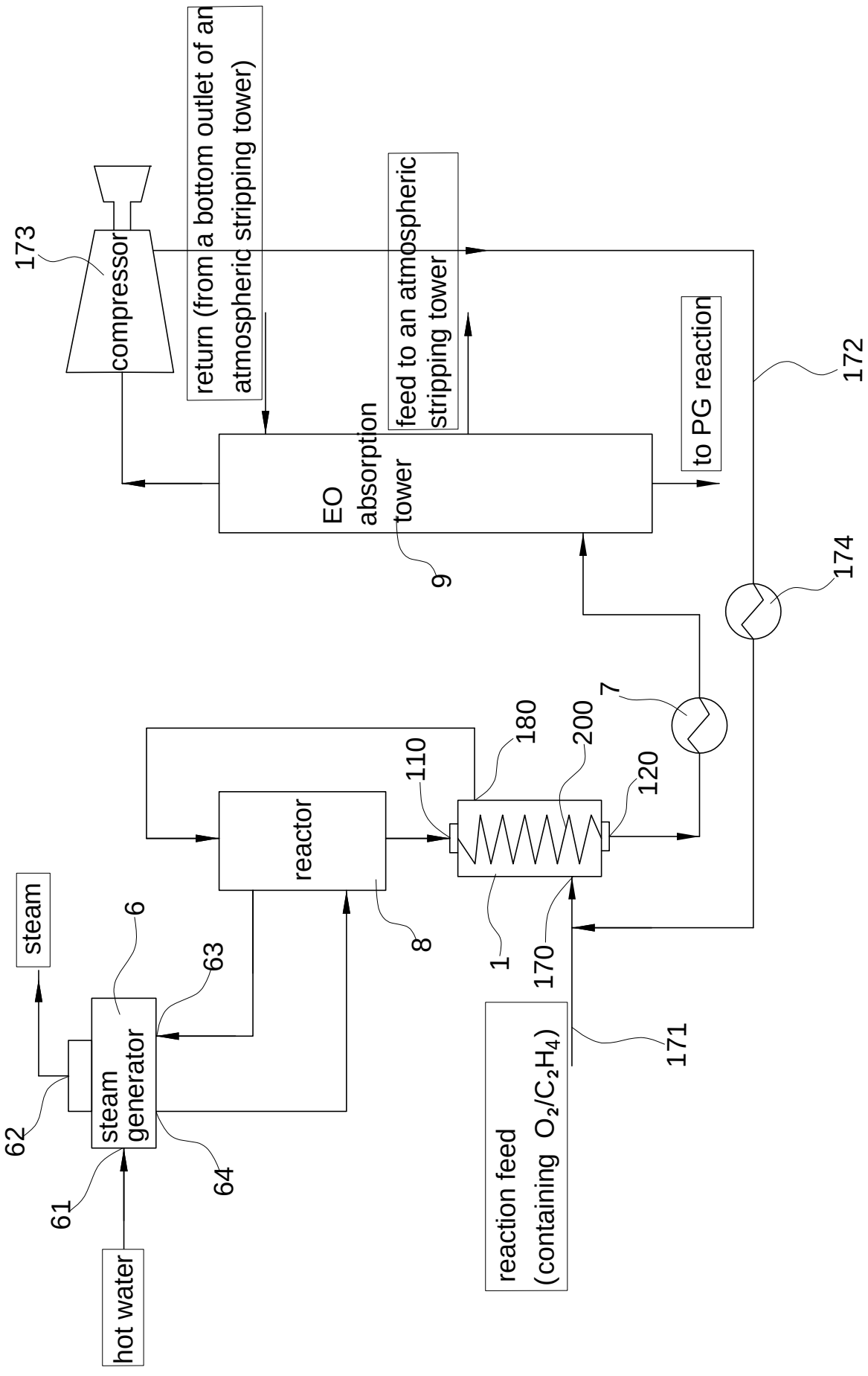

173
compressor
return (from a bottom outlet of an atmospheric stripping tower)
feed to an atmospheric stripping tower
EO absorption tower
9
to PG reaction
172
174
7
180
200
120
110
reactor
steam
6
63
8
1
170
62
steam generator
64
61
hot water
reaction feed (containing O_2/C_2H_4)
171

FIG.1

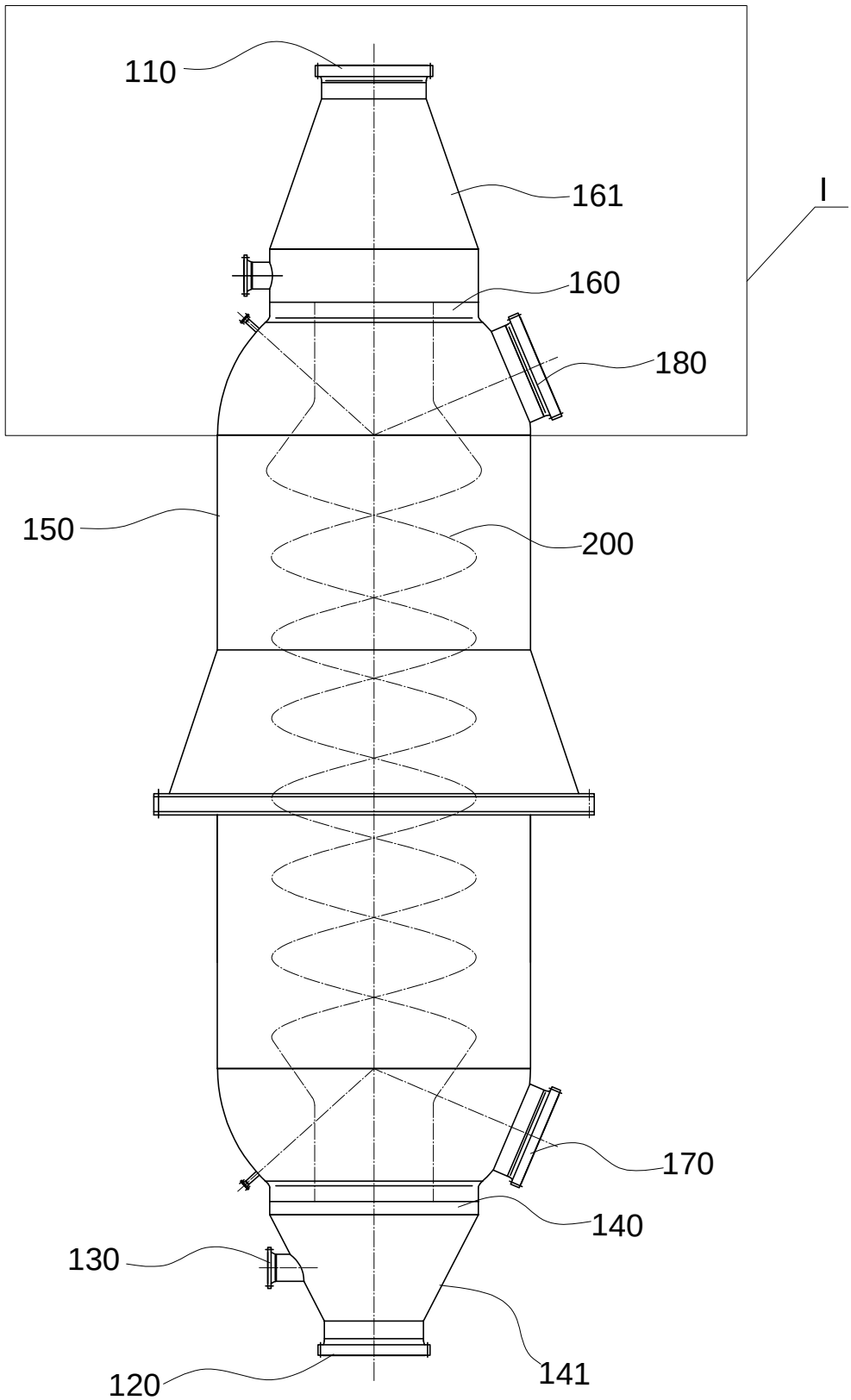


FIG.2

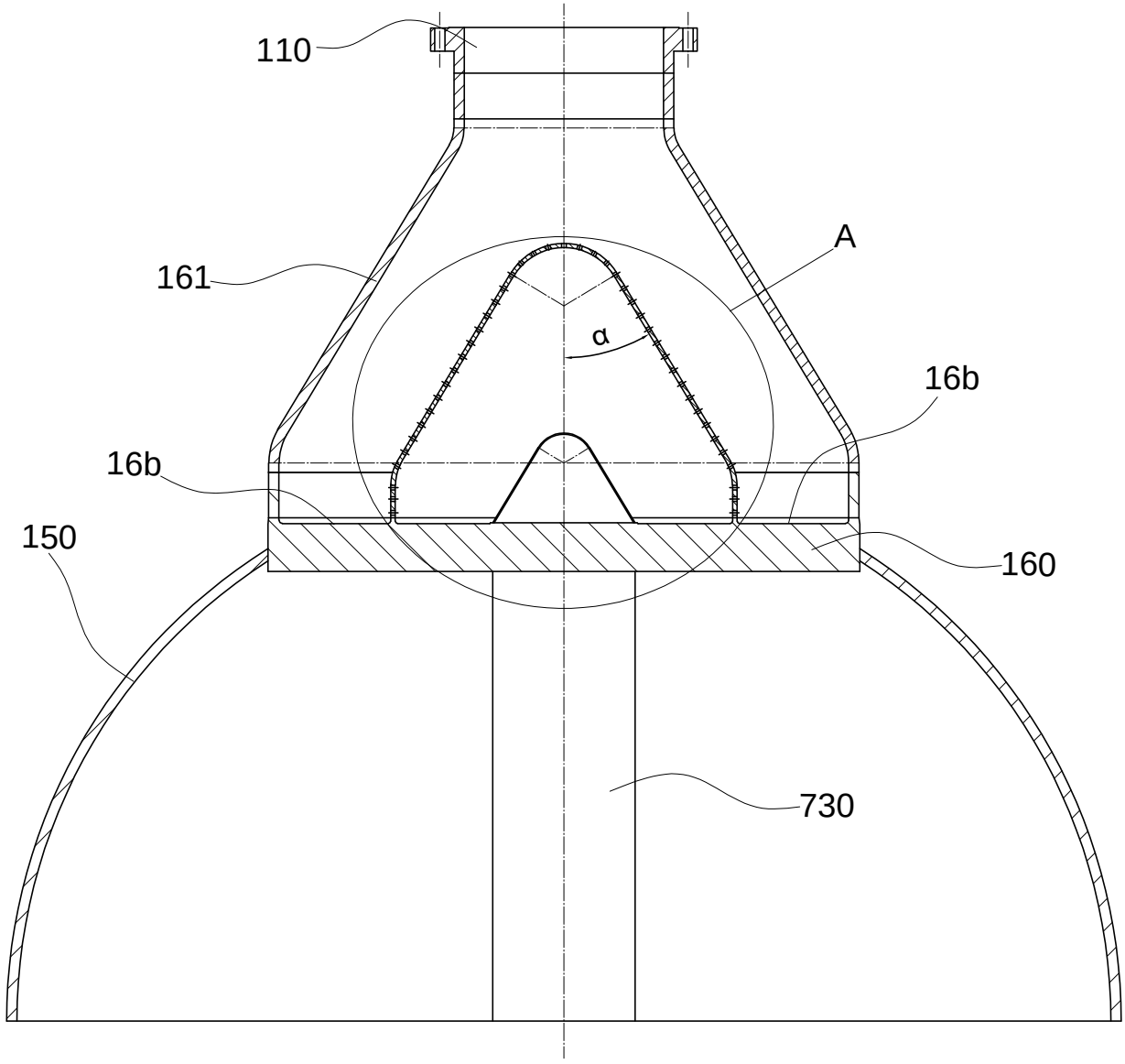


FIG.3

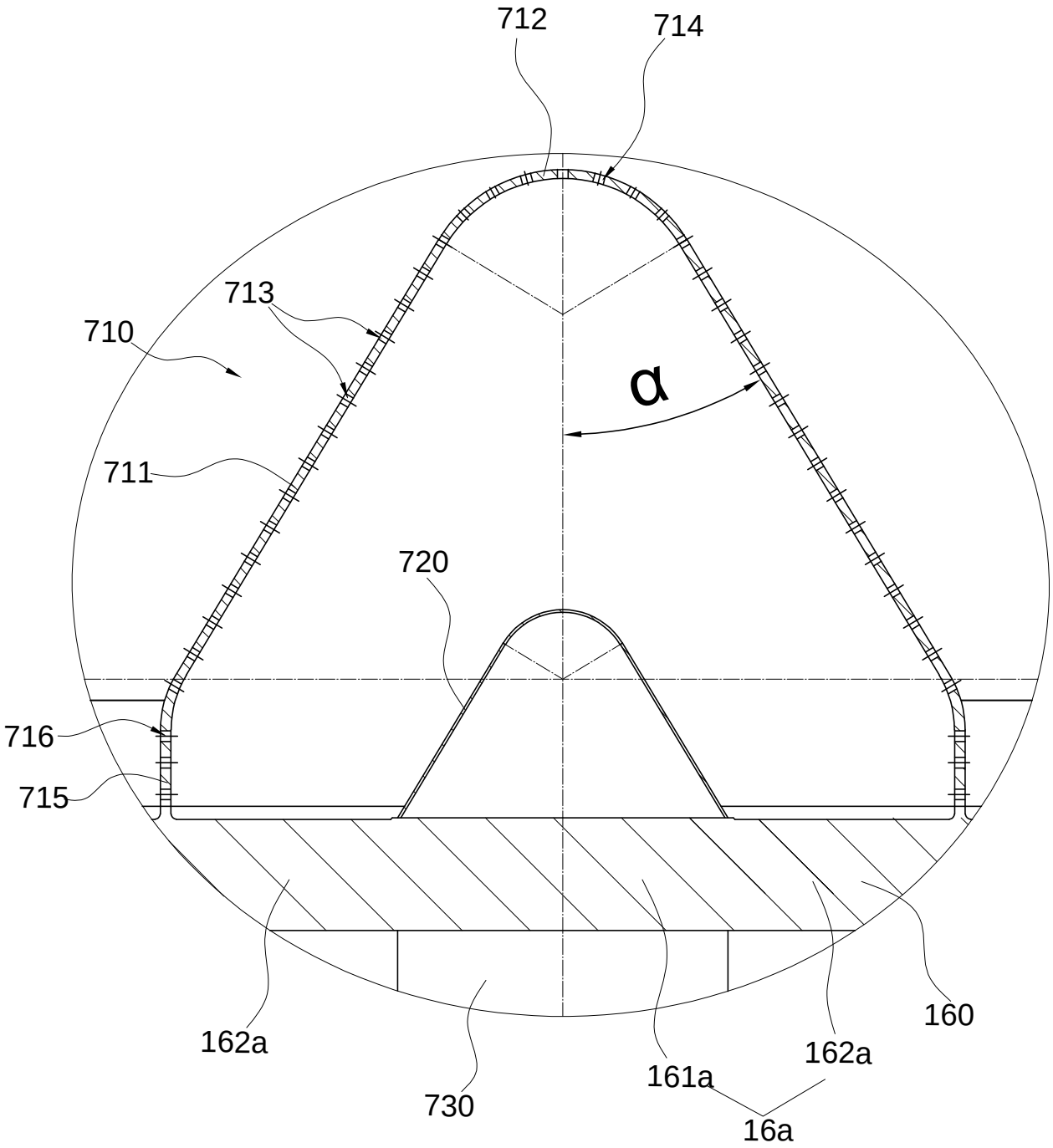


FIG.4

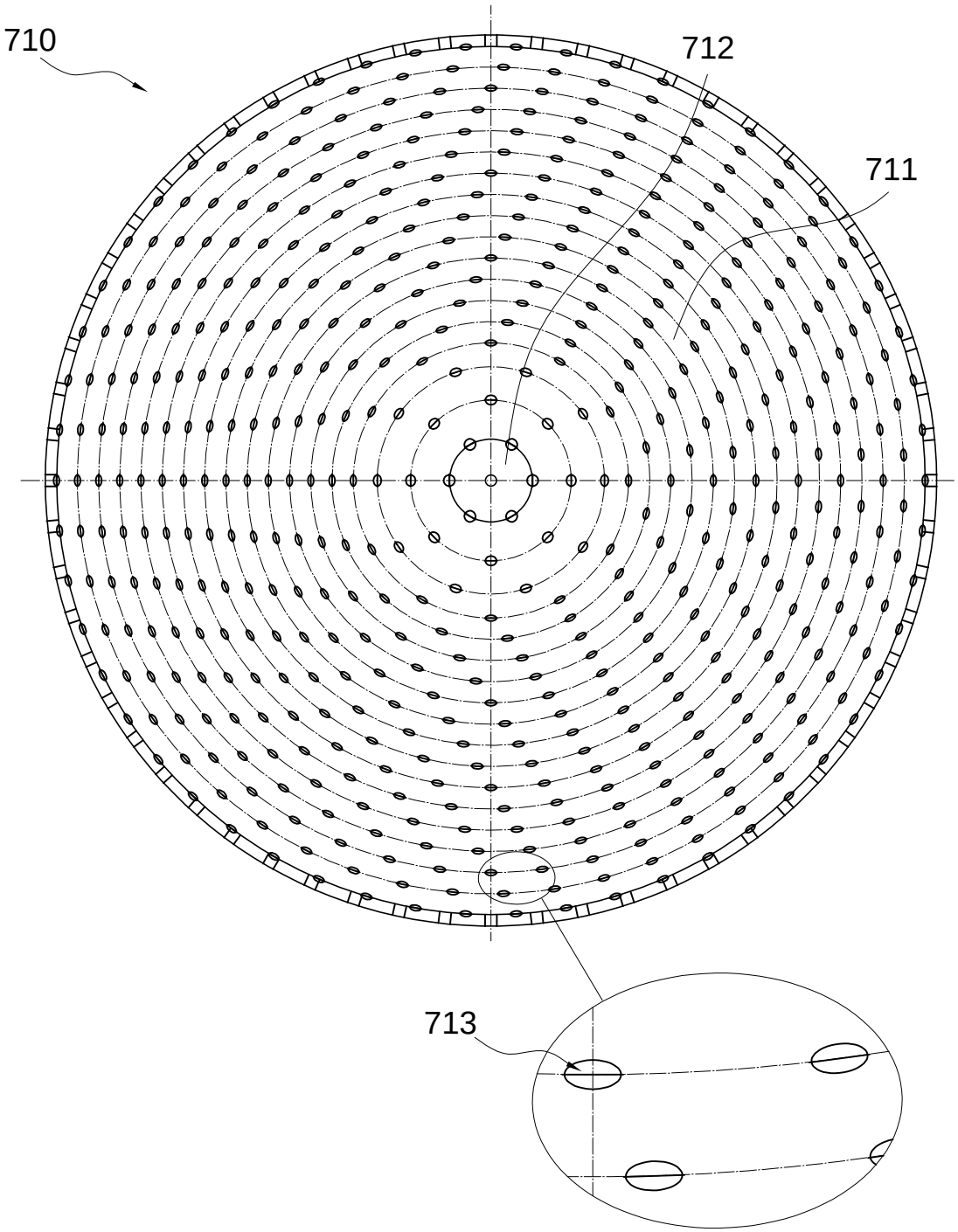


FIG.5

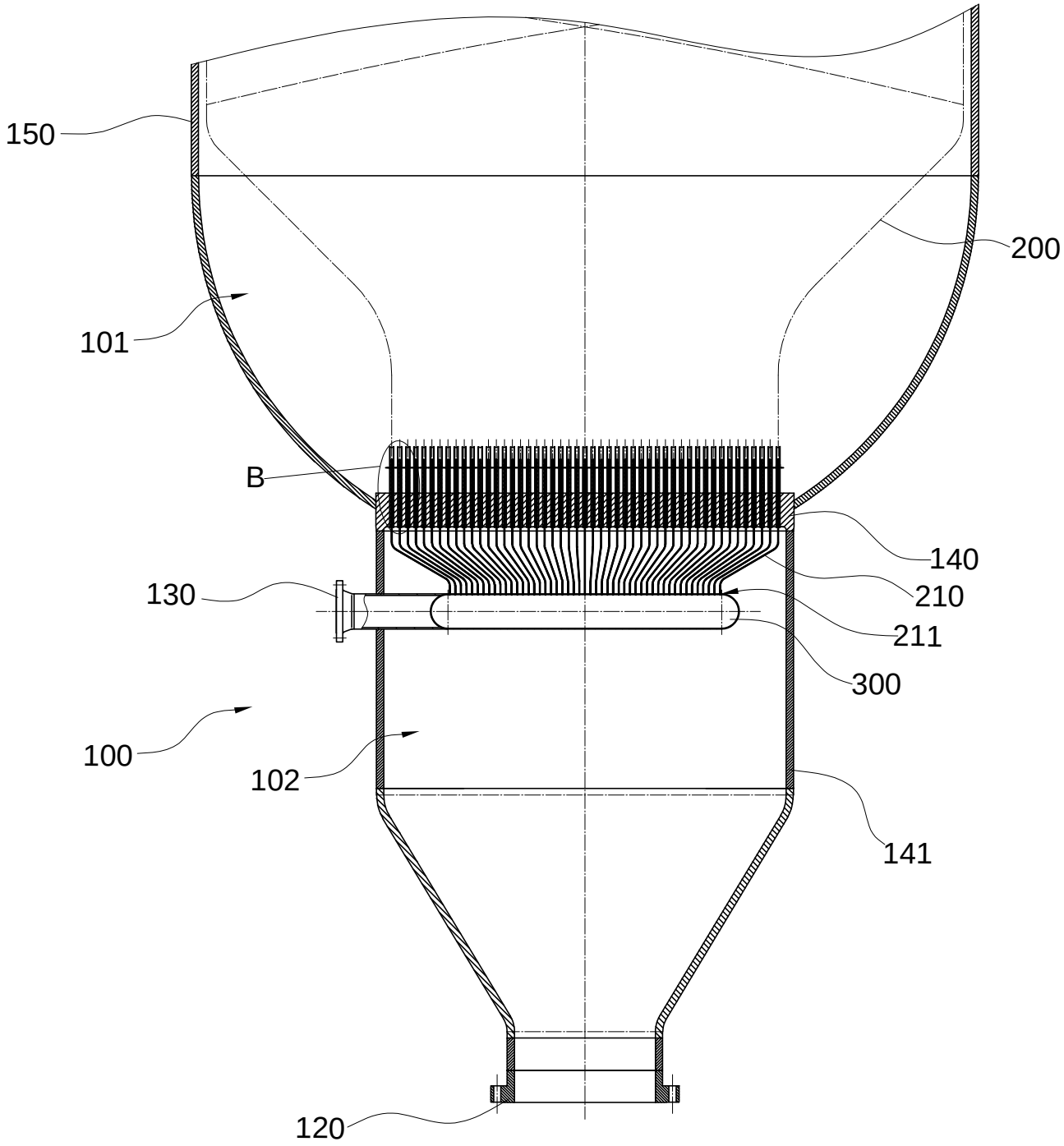


FIG.6

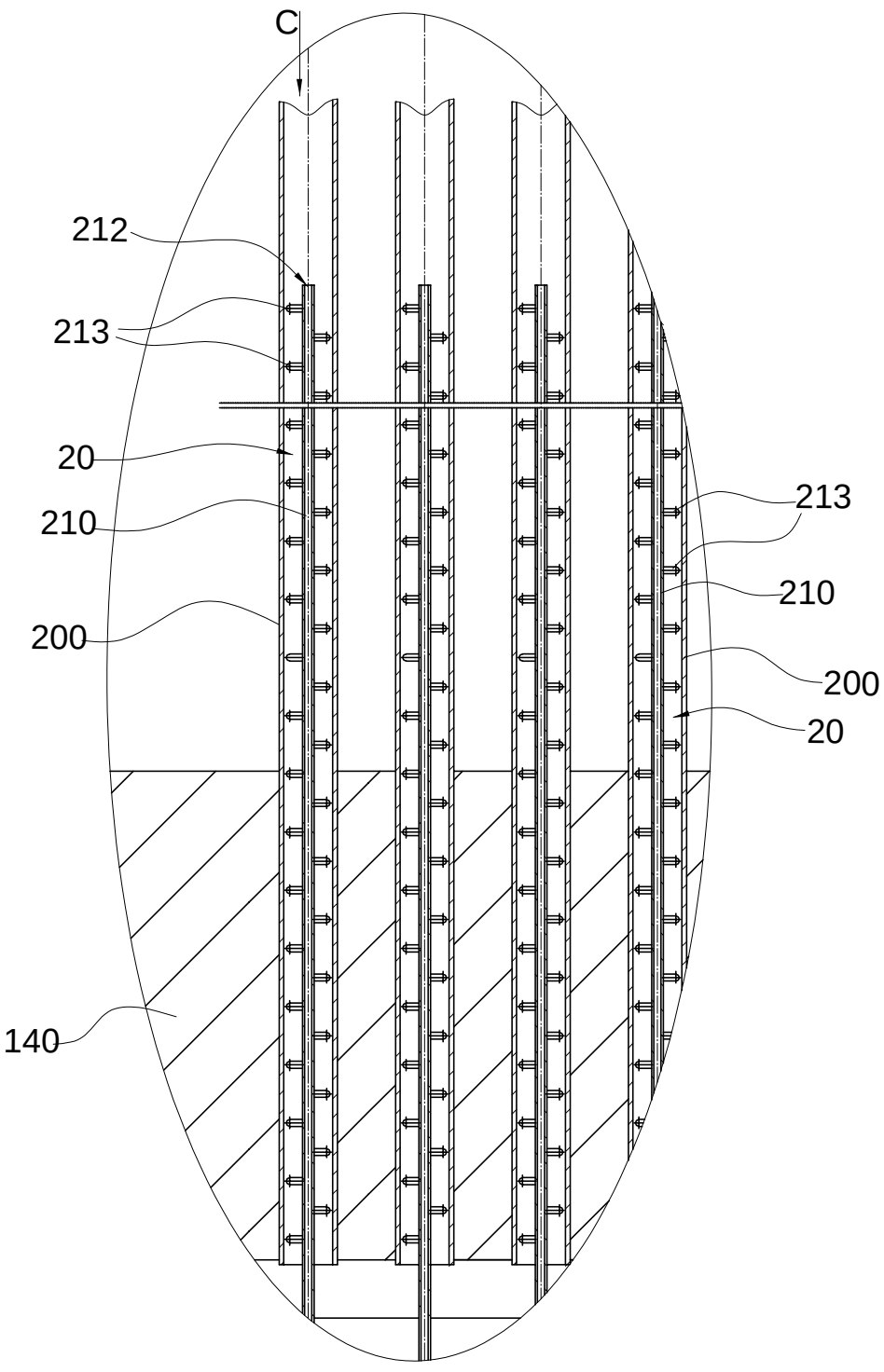


FIG.7

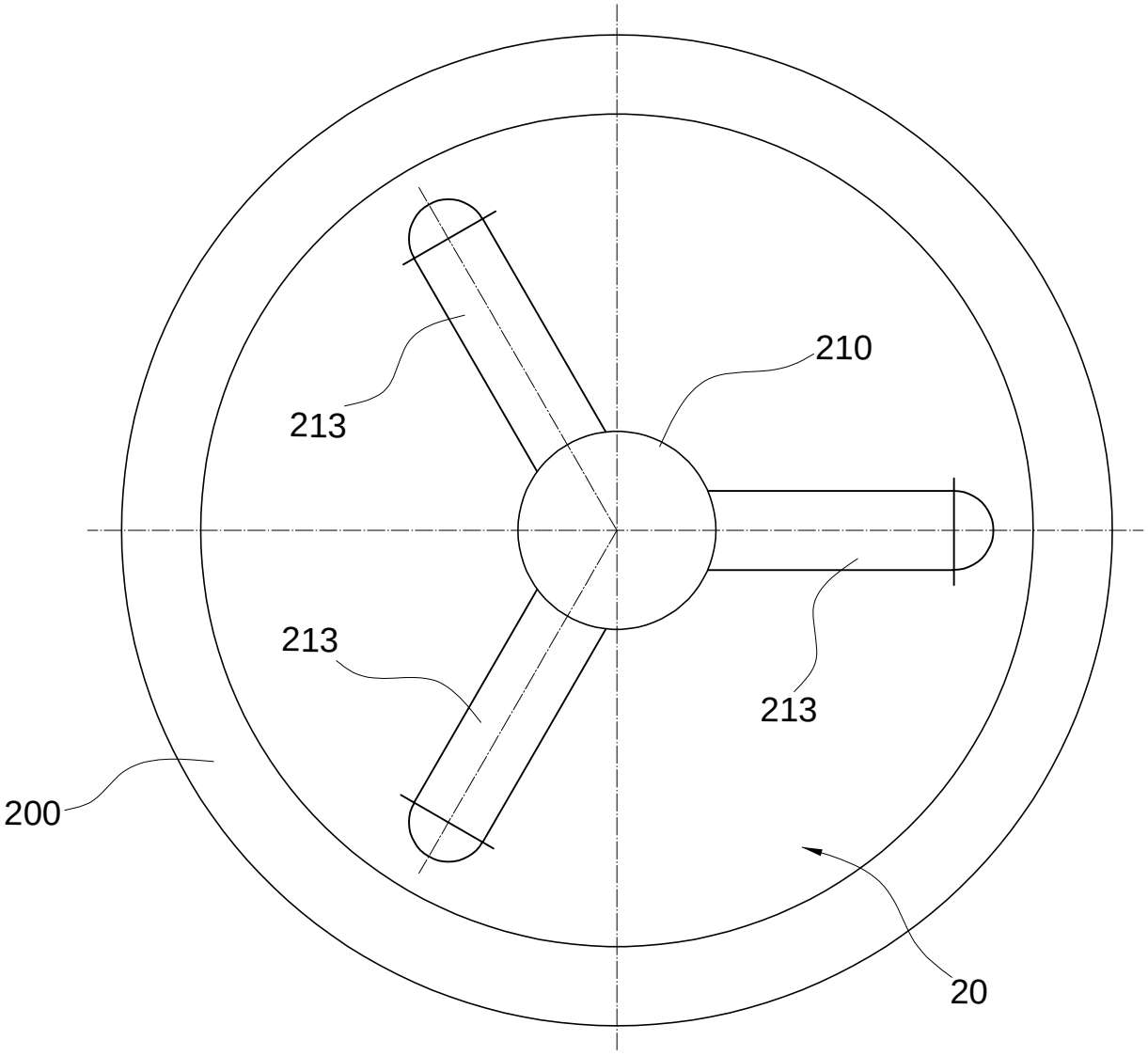


FIG.8

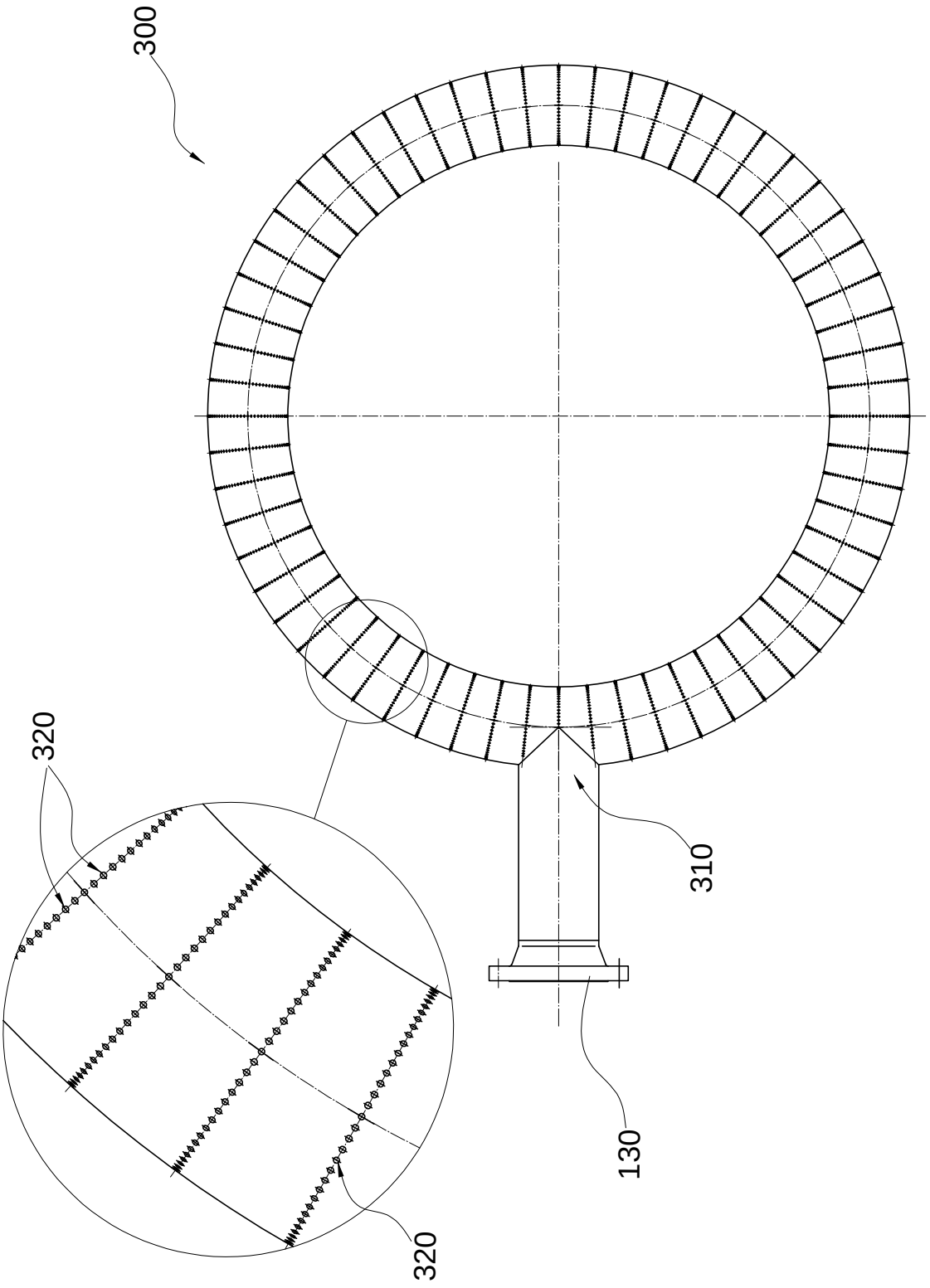


FIG.9

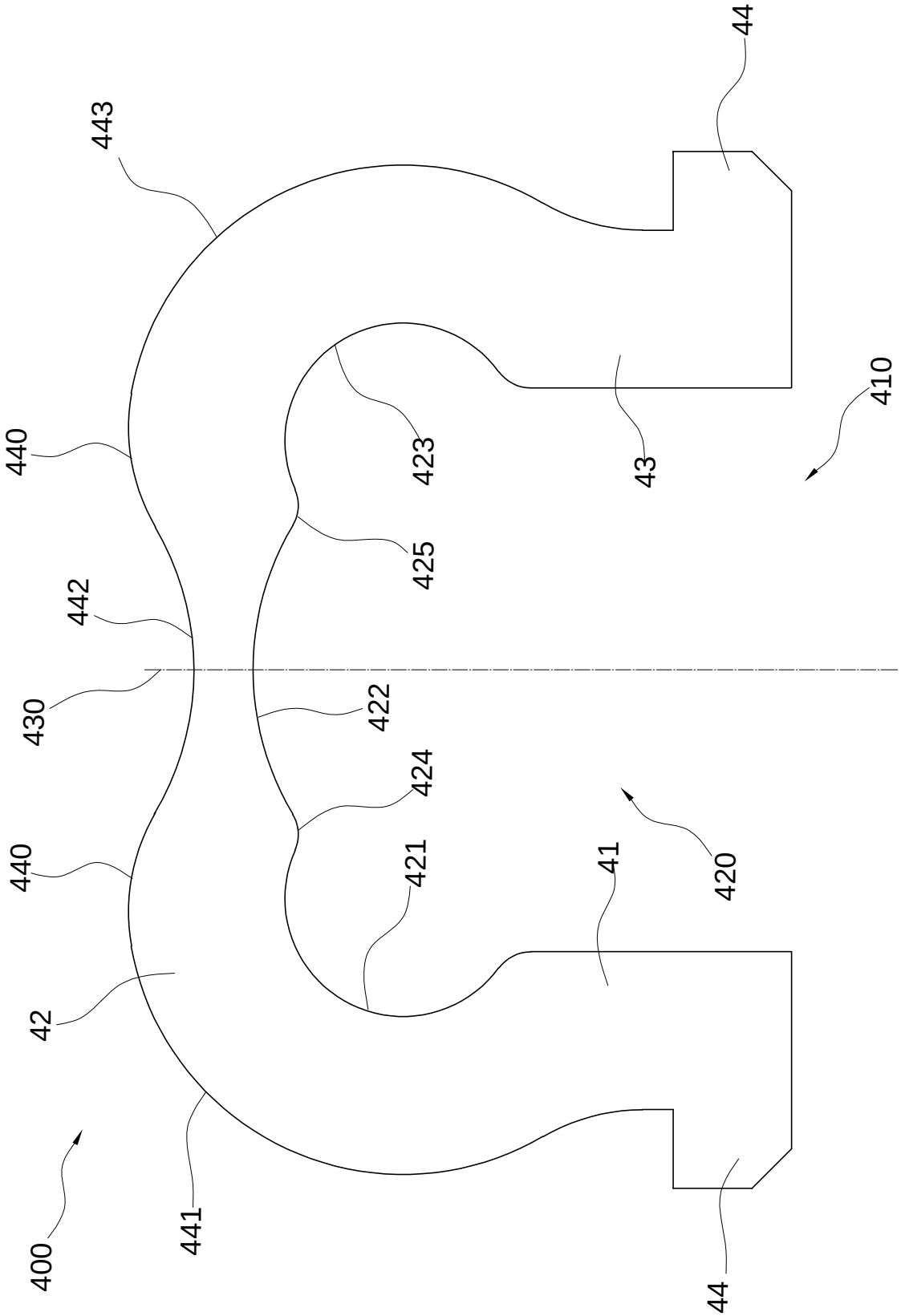

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FIG.10

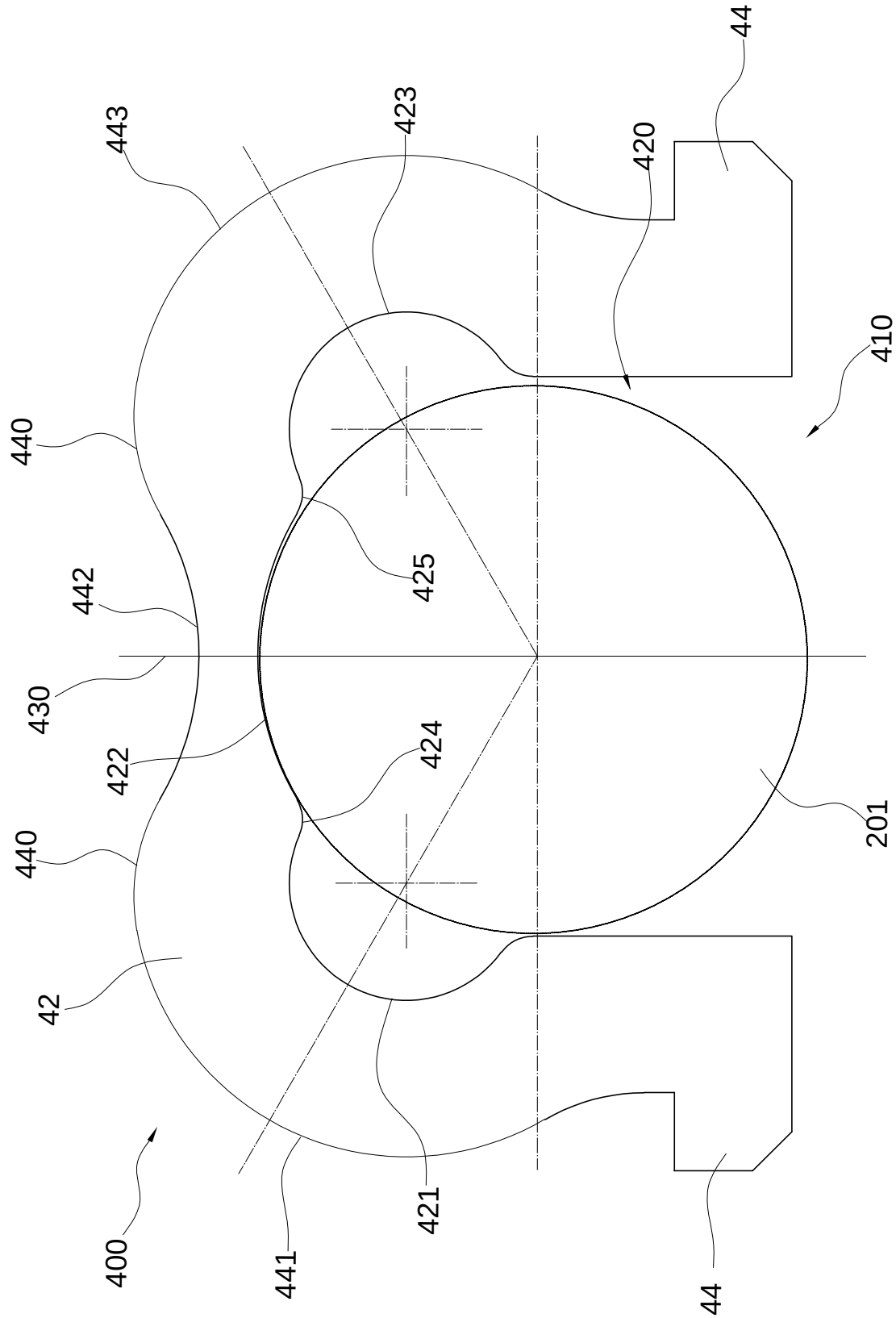

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FIG.11

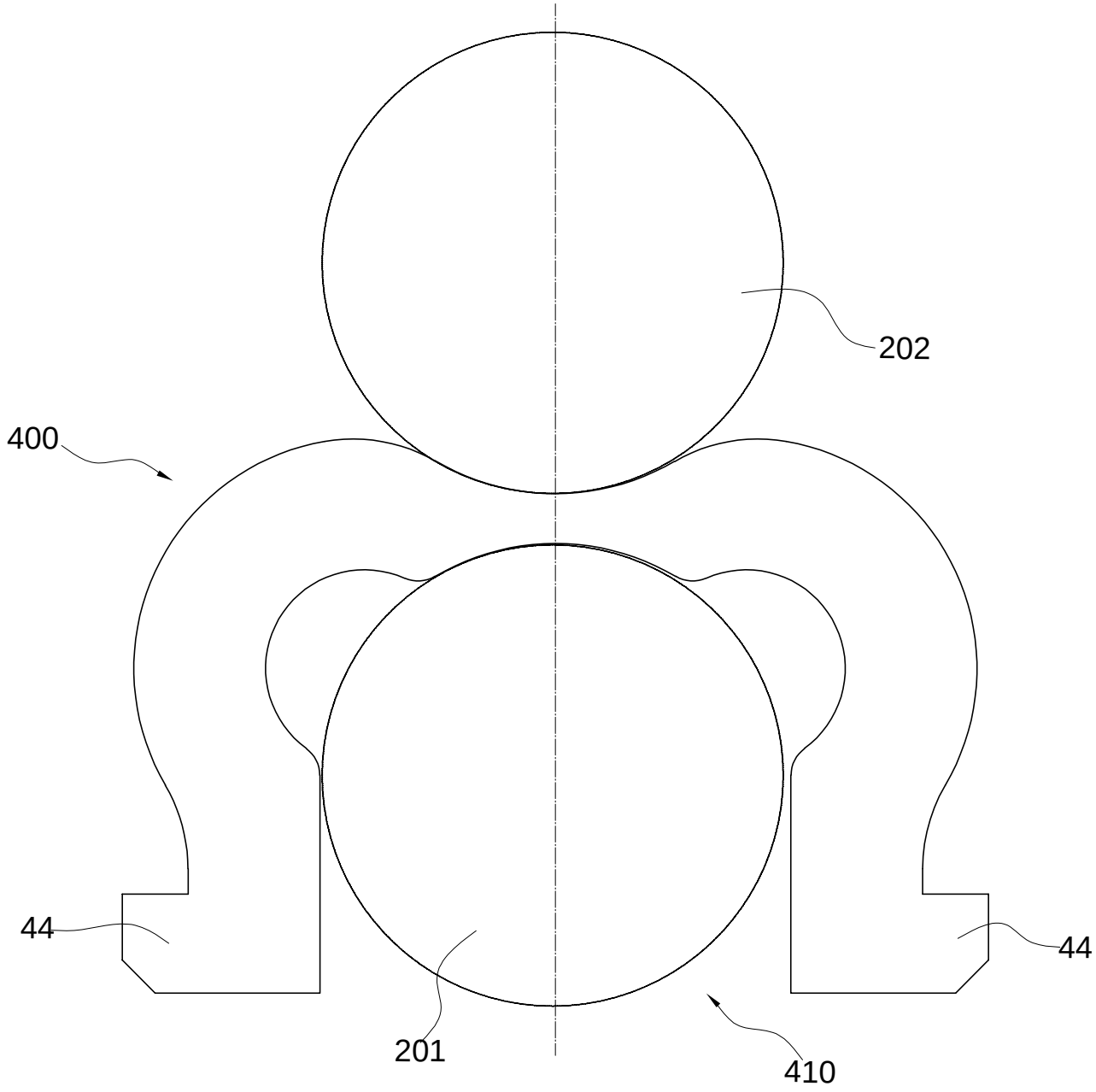


FIG.12

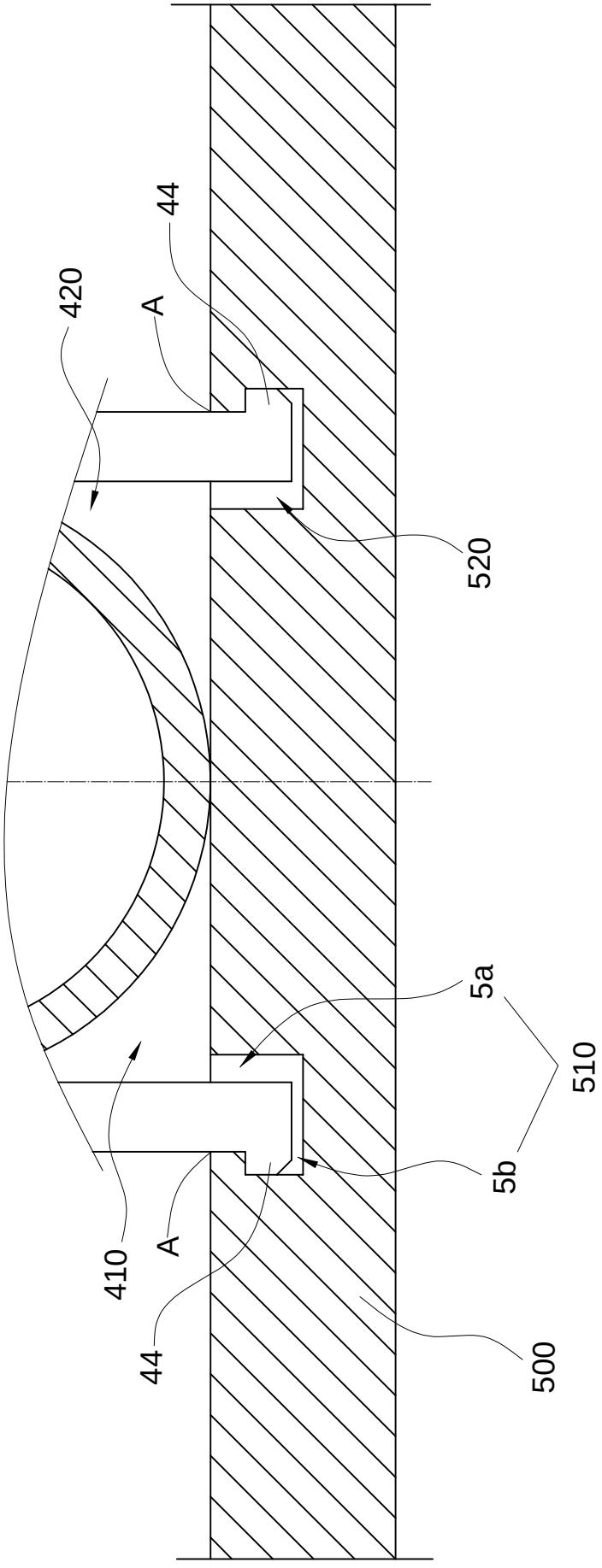


FIG.13

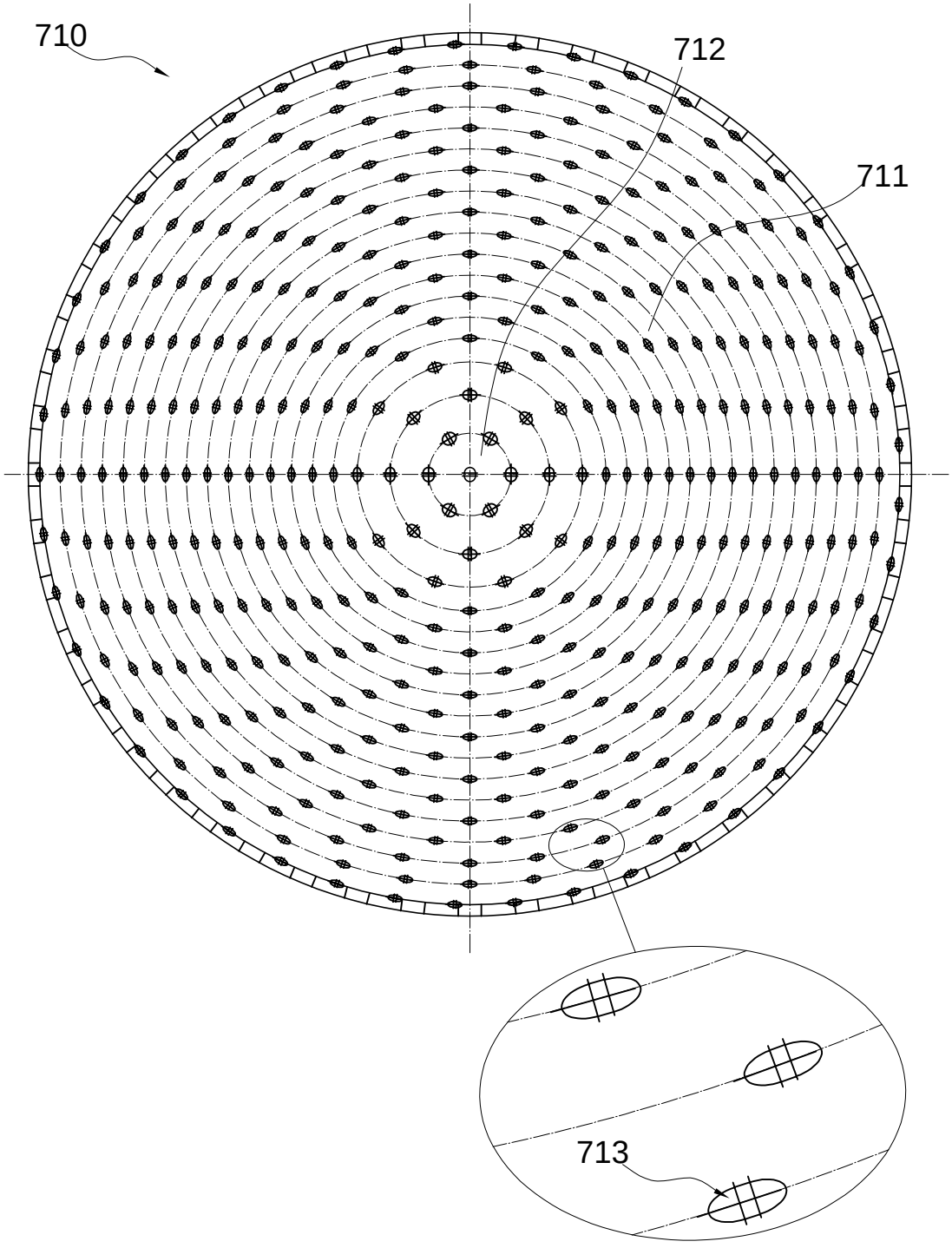


FIG.14

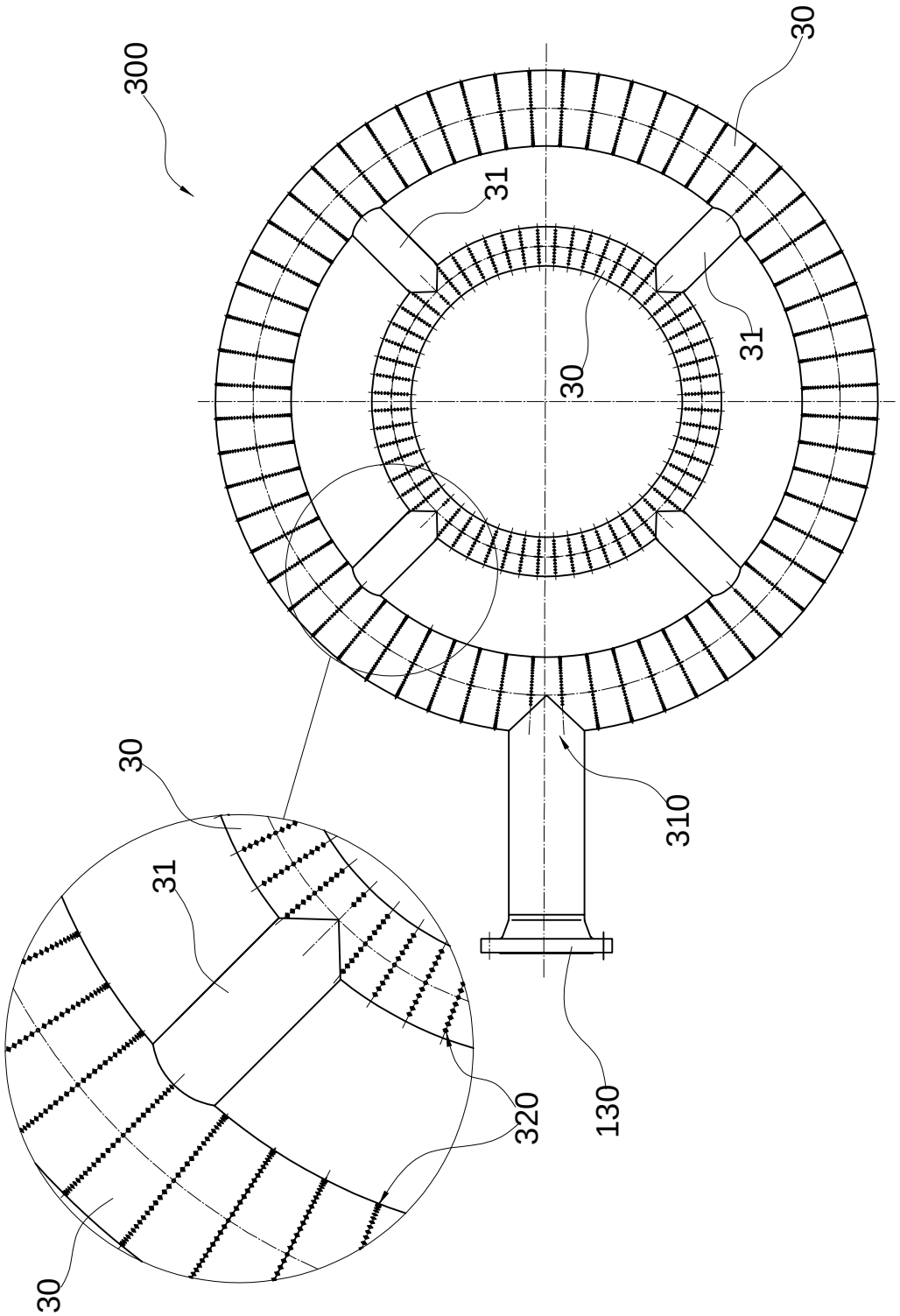


FIG.15

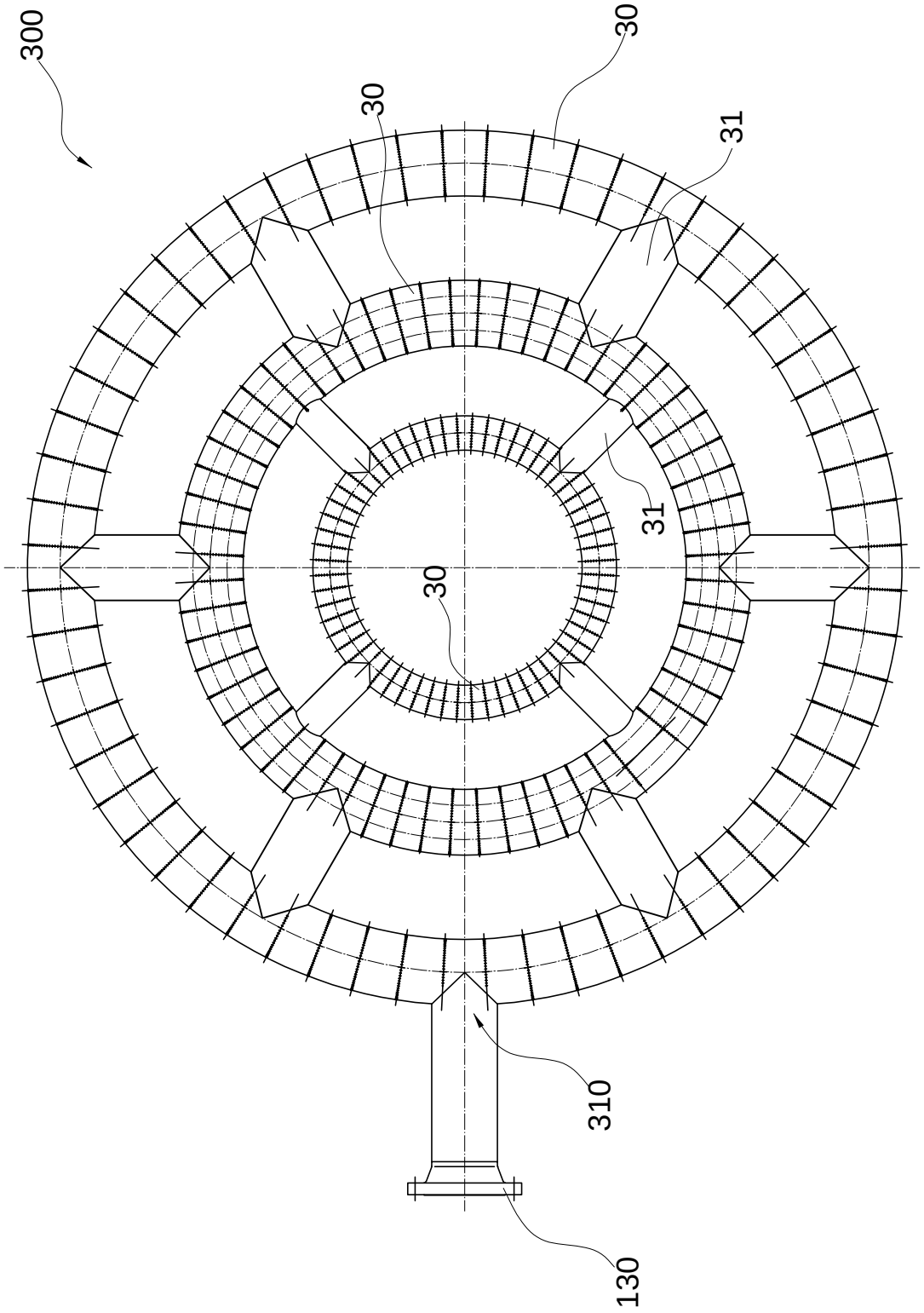


FIG.16