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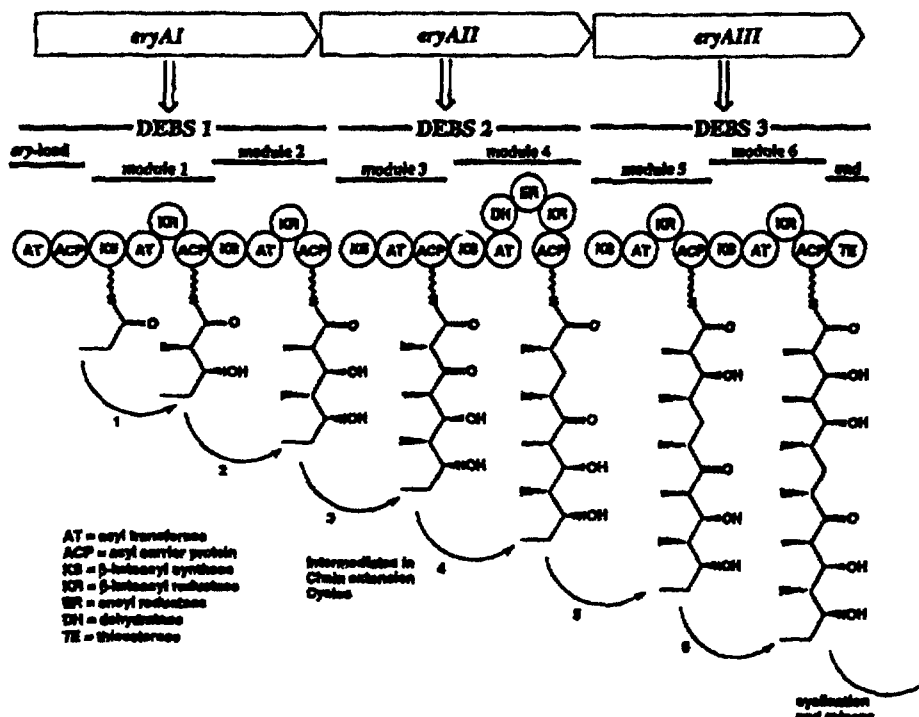
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This Sheet Has Been Replaced



(54) Title: ERYTHROMYCINS AND PROCESS FOR THEIR PREPARATION



(57) Abstract

Erythromycins, particularly with C-13 substituents R₁ (e.g. C₃-C₆ cycloalkyl or cycloalkenyl groups) are prepared by fermenting suitable organisms in the presence of R₁CO₂H. A preferred organism is *Saccharopolyspora erythraea* preferably containing an integrated plasmid capable of directing synthesis of desired compounds.