

DESCRIPTION**ORAL PREPARATION COMPRISING PIOGLITAZONE****Technical Field**

5 The present invention relates to an oral preparation suppressing the bitter taste of pioglitazone or a salt thereof, which comprises pioglitazone or a salt thereof and alkali metal chloride.

Background of the Invention

10 Pioglitazone and a salt thereof give a bitter taste for those having a normal sense of taste.

As a preparation masking the unpleasant taste, particularly an unpleasant taste of a pharmaceutical ingredient having a bitter taste, the following preparations have been reported.

15 A solid preparation containing 1) a basic medicinal component having an unpleasant taste, 2) a saccharide, 3) a polyanionic polymer, 4) a corrigent and 5) carboxymethylcellulose (see patent reference 1); and an ecabet sodium-containing oral preparation containing
20 ecabet sodium and alkali chloride as a bitter taste masking agent (see patent reference 2).

Patent reference 1: WO 02/30400

Patent reference 2: JP-A-H7-165572

25 **Disclosure of the Invention**

For a pharmaceutical product with high administration compliance of patients, the development of an oral preparation (to be specific, a solid preparation) sufficiently masking the bitter taste of pioglitazone or a salt thereof has been desired.

30 Particularly, since a preparation disintegrating in the oral cavity is used for administration by intraoral disintegration in a short time, the bitter taste of pioglitazone and a salt thereof is desired to be sufficiently masked.

The present inventors have studied the formulation of
35 pioglitazone and a salt thereof having a bitter taste, and found

that a combined use of pioglitazone or a salt thereof with alkali metal chloride affords an oral preparation sufficiently masking the bitter taste of pioglitazone and a salt thereof. Such finding is surprising to those of ordinary skill in the art.

5 To be specific, according to the finding of the present inventors, alkali metal chlorides do not exhibit a bitter taste suppressing effect for, for example, cefotiam hexetil hydrochloride and fursultiamine hydrochloride having a similar bitter taste, and exhibit an extremely weak bitter taste
10 suppressing effect for metformin, and a particularly remarkable bitter taste suppressing effect for pioglitazone and a salt thereof.

Accordingly, the present invention provides the following.

- (1) An oral preparation comprising pioglitazone or a salt
15 thereof, and alkali metal chloride (hereinafter sometimes to be abbreviated as the oral preparation of the present invention).
- (2) The preparation of the above-mentioned (1) wherein the alkali metal chloride is sodium chloride.
- (3) The preparation of the above-mentioned (1) wherein the
20 alkali metal chloride is contained in about 1 - about 500 parts by weight relative to 100 parts by weight of the pioglitazone or a salt thereof.
- (4) The preparation of the above-mentioned (1) which is a tablet.
- (5) The preparation of the above-mentioned (4) wherein the
25 tablet is a tablet disintegrating in the oral cavity.
- (6) The preparation of the above-mentioned (1) wherein the bitter taste of pioglitazone or a salt thereof is suppressed.
- (7) The preparation of the above-mentioned (1) comprising coated particles wherein particles comprising pioglitazone or a salt
30 thereof are coated with saccharide.
- (8) A bitter taste suppressing agent of pioglitazone or a salt thereof, which comprises alkali metal chloride.
- (9) Use of alkali metal chloride for suppressing the bitter taste of pioglitazone or a salt thereof.

The oral preparation of the present invention can be administered very easily since the bitter taste of pioglitazone and a salt thereof is sufficiently masked, and therefore, is useful as a pharmaceutical product with high administration
5 compliance of patients. Moreover, the oral preparation of the present invention can be easily produced by combining pioglitazone or a salt thereof and alkali metal chloride.

When the oral preparation of the present invention is an oral preparation rapidly disintegrating in the oral cavity, the
10 preparation is extremely useful as a pharmaceutical product with high administration compliance of patients having difficulty in swallowing pharmaceutical agents, such as the elderly and children, and the like, since the bitter taste of pioglitazone and a salt thereof is sufficiently masked and the preparation
15 has superior disintegratability in the oral cavity. Moreover, the oral preparation rapidly disintegrating in the oral cavity shows superior properties of appropriate preparation strength, long-term preservation stability and the like.

The present invention is explained in detail in the
20 following.

For "pioglitazone or a salt thereof" used for the oral preparation of the present invention, as the salt of pioglitazone, pharmacologically acceptable salts, for example, salts with inorganic acid, salts with organic acid, salts with
25 acidic amino acid and the like can be mentioned.

Preferable examples of the salts with inorganic acid include salts with hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid, phosphoric acid and the like.

Preferable examples of the salts with organic acid include
30 salts with formic acid, acetic acid, trifluoroacetic acid, fumaric acid, oxalic acid, tartaric acid, maleic acid, citric acid, succinic acid, malic acid, methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid and the like.

Preferable examples of the salts with acidic amino acid
35 include salts with aspartic acid, glutamic acid and the like.

Pioglitazone or a salt thereof is preferably pioglitazone hydrochloride.

Pioglitazone and a salt thereof may be diluted with a diluent and the like that are generally used for medical field,
5 food field and the like.

The median size of pioglitazone and a salt thereof is preferably 0.5 to 25 μm , more preferably 1 to 21 μm , particularly preferably 1 to 10 μm . By employing such median size, an oral preparation of pioglitazone or a salt
10 thereof, which is superior in the dissolution property, can be obtained.

The above-mentioned preferable median size is applied to pioglitazone or a salt thereof used as the starting material for producing the oral preparation of the present
15 invention [including a pulverized product obtained by pulverization during the process of producing an oral preparation, a mixed pulverized product obtained by pulverization together with an excipient (e.g., crystalline cellulose) and the like]. That is, the median size of
20 pioglitazone or a salt thereof may change during a production process of the oral preparation of the present invention, or a preservation process of the oral preparation after production, by coagulation of pioglitazone or a salt thereof and the like. The
25 pulverization is performed using a preparation forming machine such as a mortar, a jet mill, a hammer mill, a screen mill (P-3; Showa Kagaku Kikai Kosakusho Co., Ltd.) and the like.

In the present specification, the median size means a
30 particle size that divides into crude particles and fine granules by 50% based on the weight distribution or number distribution. The median size can be measured, for example, by laser diffraction particle size distribution measurement apparatus (e.g., SYNPA TEC HELOS-RODOS particle distribution
35 apparatus).

The dispersibility of pioglitazone or a salt thereof having the above-mentioned desired median size is preferably that "not more than 10% of the total amount is particles having not more than 0.1 μm and not more than 10% of the total amount is particles having not less than 1000 μm ".

While the content of pioglitazone or a salt thereof in the oral preparation of the present invention varies depending on the dosage form, dose and the like of the oral preparation, when the oral preparation is a solid preparation, it is generally 0.01 - 60 parts by weight, preferably 0.01 - 40 parts by weight, per 100 parts by weight of the solid oral preparation. When it is a liquid preparation, the content is generally 0.01 - 30 parts by weight, more preferably 0.01 - 20 parts by weight, per 100 parts by weight of the liquid oral preparation.

The alkali metal of the "alkali metal chlorides" to be used for the oral preparation of the present invention is, for example, lithium, sodium, potassium and the like, and the "alkali metal chloride" is preferably sodium chloride and potassium chloride, particularly preferably sodium chloride.

The average particle size of the "alkali metal chloride" when contained in a solid preparation is generally 0.1 - 1000 μm , preferably 1 - 500 μm , more preferably 5 - 150 μm . The average particle size is measured by, for example, a laser diffraction particle size distribution measurement apparatus (e.g., SYNPADEC HELOS-RODOS particle distribution apparatus). Particularly, an average particle size of not more than 500 μm is preferable, since alkali metal chloride is not localized in the oral preparation of the present invention, and the bitter taste of "pioglitazone or a salt thereof" can be effectively masked and the roughness of alkali metal chloride is not

caused intraorally during administration of the oral preparation of the present invention.

The "alkali metal chloride" to be used in the present invention is preferably obtained by pulverization of
5 commercially available "alkali metal chloride".

Here, pulverization is performed using a preparation forming machine, such as a mortar, a jet mill, a hammer mill, a screen mill (P-3; Showa Kagaku Kikai Kosakusho Co., Ltd.) and the like.

10 While the content of alkali metal chloride in the oral preparation of the present invention varies depending on the kind and the like of the alkali metal chloride, it is generally 0.05 - 40 parts by weight, preferably 0.1 - 30 parts by weight, per 100 parts by weight of the solid oral preparation. It is
15 0.05 - 5 parts by weight, preferably 0.05 - 3 parts by weight, per 100 parts by weight of the liquid oral preparation.

In addition, the amount of alkali metal chloride in the oral preparation of the present invention is preferably 1 - 500 parts by weight, more preferably 2 - 250 parts by weight, per
20 100 parts by weight of pioglitazone or a salt thereof.

The oral preparation of the present invention may contain additives conventionally used in the preparation technical field. As the additive, for example, excipient, disintegrant, binder, lubricant, coloring agent, pH regulator, surfactant, stabilizer,
25 corrigent, sweetener, flavor, fluidizing agent, liquid medium and the like can be used. These additives are used in an amount conventionally employed in the preparation technical field. In addition, these additives may be used in a mixture of two or more kinds thereof in an appropriate rate.

30 As the excipient, for example, saccharides; crystalline cellulose; starches such as corn starch, potato starch, wheat starch, rice starch, partly pregelatinized starch, pregelatinized starch, porous starch and the like; anhydrous calcium phosphate, precipitated calcium carbonate, calcium
35 silicate and powder cellulose can be used.

As the saccharides, for example, sugar, starch sugar, lactose, honey and sugar alcohol can be used. Two or more kinds of these saccharides may be used in a mixture in an appropriate ratio.

5 As the sugar, for example, sucrose, glycosyl sucrose [coupling sugar (trade name)], fructooligosaccharide and palatinose can be used.

As the starch sugar, for example, glucose, maltose, powdered starch syrup, starch syrup and fructose can be used.

10 As the lactose, for example, lactose, isomerized lactose (lactulose) and reduction lactose (lactitol) can be used.

As the honey, various kinds of honey generally used for eating can be used.

As the sugar alcohol, for example, sorbitol, D-mannitol, 15 maltitol, hydrogenated glucose syrup, xylitol, reduced paratinose, erythritol and trehalose can be used.

The saccharides are preferably sugar alcohol and lactose, more preferably D-mannitol and lactose.

The content of the saccharides in the oral preparation is, 20 for example, 10 - 90 parts by weight, preferably 40 - 85 parts by weight, per 100 parts by weight of the oral preparation.

Using 1 - 20 parts by weight, preferably 2 - 10 parts by weight, of the saccharides, per 1 part by weight of pioglitazone or a salt thereof, the bitter taste of pioglitazone or a salt 25 thereof can be more effectively masked.

As crystalline cellulose, for example, CEOLUS KG801, KG802, PH101, PH102, PH301, PH302, PH-F20, RC-A591NF (trade name, manufactured by Asahi Kasei Chemicals Corporation) can be used. It also includes microcrystalline cellulose. Using crystalline 30 cellulose, an oral preparation having appropriate preparation strength, which is superior in rapid disintegratability in the oral cavity, can be obtained.

The content of crystalline cellulose in the oral preparation is, for example, 0.1 - 50 parts by weight, 35 preferably 0.5 - 40 parts by weight, particularly preferably 1 -

25 parts by weight, per 100 parts by weight of the oral preparation.

As the disintegrant, for example, carboxymethylcellulose, calcium carboxymethylcellulose (carmellose calcium), sodium
5 carboxymethyl starch, croscarmellose sodium, crospovidone [preferably, Kollidon CL, CL-M, CL-F, CL-SF (trade name, BASF JAPAN LTD.); Polyplasdone XL, XL-10, INF-10 (trade name, ISP JAPAN LTD.)], low-substituted hydroxypropylcellulose [preferably low-substituted hydroxypropylcellulose having a hydroxypropoxyl
10 group content of 5 - 16 wt%, such as LH11, LH21, LH31, LH22, LH32, LH20, LH30, LH32, LH33 (trade name, manufactured by Shin-Etsu Chemical Co., Ltd.) and the like], and hydroxypropyl starch can be used. Particularly, crospovidone is preferable, and Kollidon CL, CL-F, CL-SF (trade name, BASF JAPAN LTD.); and
15 Polyplasdone XL (trade name, ISP JAPAN LTD.) are preferable. Using crospovidone, an oral preparation superior in rapid disintegratability in the oral cavity can be obtained.

The content of the disintegrant in the oral preparation is, for example, 0.5 - 25 parts by weight, preferably 1 - 15 parts
20 by weight, per 100 parts by weight of the oral preparation.

As the binder, for example, hydroxypropylcellulose [preferably HPC-SSL, SL, L (trade name, NIPPON SODA CO., LTD.)], hydroxypropylmethylcellulose, povidone (polyvinylpyrrolidone) and gum arabic powder can be used. Of these,
25 hydroxypropylcellulose is preferable.

As the lubricant, for example, magnesium stearate, calcium stearate, talc, sucrose esters of fatty acids and sodium stearyl fumarate can be used. Of these, magnesium stearate is preferable.

As the coloring agent, for example, foodcolors such as
30 Food Yellow No. 5 (Sunset Yellow, same as Food yellow No. 6 in the US), Food Red No. 2, Food Blue No. 2 and the like, food lake colors and yellow ferric oxide can be used.

As the pH regulator, for example, citrate, phosphate, carbonate, tartrate, fumarate, acetate and amino acid salt can
35 be used.

As the surfactant, for example, sodium lauryl sulfate, polysorbate 80, polyoxyethylene (160) polyoxypropylene (30) glycol, polyoxyethylene (196) polyoxypropylene (67) glycol and polyoxyethylene hydrogenated castor oil 60 can be used.

5 As the stabilizer, for example, sodium ascorbate, tocopherol, tetrasodium edetate, nicotinamide, cyclodextrins; alkaline earth metal salts (e.g., calcium carbonate, calcium hydroxide, magnesium carbonate, magnesium hydroxide, magnesium silicate, magnesium aluminate) and butylhydroxyanisole can be
10 used.

As the corrigent, for example, ascorbic acid, (anhydrous) citric acid, tartaric acid and malic acid can be used.

As the sweetener, for example, aspartame, acesulfame potassium, thaumatin, saccharin sodium and dipotassium
15 glycyrrhizinate can be used. Of these, aspartame is preferable.

As the flavor, for example, menthol, peppermint oil, lemon oil and vanillin can be used.

As the fluidizing agent, for example, light anhydrous silicic acid and hydrated silicon dioxide can be mentioned. Here,
20 the light anhydrous silicic acid may be any containing hydrated silicon dioxide ($\text{SiO}_2 \cdot n\text{H}_2\text{O}$) (n is an integer) as a main component and, as concrete examples thereof, Sylysia 320 (trade name, FUJI SILYSIA CHEMICAL LTD.), AEROSIL 200 (trade name, NIPPON AEROSIL CO., LTD.) and the like can be used.

25 As the liquid medium, water, ethanol, macrogol 400, propylene glycol, glycerol, concentrated glycerin and the like can be used.

When the above-mentioned various additives are solids, the particle size of the additives is preferably not more than 500
30 μm , which does not easily cause roughness in the oral cavity.

As the dosage form of the oral preparation of the present invention, for example, solid preparations and liquid preparations can be mentioned. As the solid preparations, for example, tablet, capsule, powder, granule, troche and the like
35 can be mentioned. Of these, tablet is preferable.

The shape of the oral preparation is not particularly limited, and may be any of round, caplet, doughnut, oblong and the like.

The oral preparation may be coated with a coating agent, and may have a mark and letters for identification and further a score line for partition.

As the coating base, for example, sugar coating base, water-soluble film coating base, enteric film coating base, sustained-release film coating base and the like can be used.

As the sugar coating base, sucrose is used and one or more kinds selected from talc, precipitated calcium carbonate, gelatin, gum arabic, pullulan, carnauba wax and the like may be used in combination.

As the water-soluble film coating base, for example, cellulose polymers such as hydroxypropylcellulose, hydroxypropylmethylcellulose, hydroxyethylcellulose, methylhydroxyethylcellulose and the like; synthetic polymers such as polyvinylacetal diethylaminoacetate, aminoalkyl methacrylate copolymer E [Eudragit E (trade name)], polyvinylpyrrolidone and the like; polysaccharides such as pullulan and the like; and the like can be used.

As the enteric film coating base, for example, cellulose polymers such as hydroxypropylmethylcellulose phthalate, hydroxypropylmethylcellulose acetatesuccinate, carboxymethylethylcellulose, cellulose acetate phthalate and the like; acrylic acid polymers such as methacrylic acid copolymer L [Eudragit L (trade name)], methacrylic acid copolymer LD [Eudragit L-30D55 (trade name)], methacrylic acid copolymer S [Eudragit S (trade name)] and the like; naturally occurring substances such as shellac and the like; and the like can be used.

As the sustained-release film coating base, for example, cellulose polymers such as ethylcellulose, cellulose acetate and the like; acrylic acid polymers such as aminoalkyl methacrylate copolymer RS [Eudragit RS (trade name)], ethyl acrylate- methyl

methacrylate copolymer suspension [Eudragit NE (trade name)] and the like; and the like can be used.

Two or more kinds of the above-mentioned coating bases may be used in a mixture in an appropriate ratio. In addition, a
5 coating additive may also be used during coating.

As the coating additive, for example, light masking agents and/or coloring agents such as titanium oxide, talc, ferric oxide and the like; plasticizers such as polyethylene glycol, triethyl citrate, castor oil, polysorbates and the like; organic
10 acids such as citric acid, tartaric acid, malic acid, ascorbic acid and the like; and the like can be used.

As the liquid preparation, liquid, suspension, syrup, injection and the like can be used.

The oral preparation of the present invention can be
15 produced using the above-mentioned various additives according to a method conventionally used in the preparation technical field.

Specifically, the oral preparation of the present invention can be produced by mixing pioglitazone or a salt
20 thereof, and alkali metal chloride with the above-mentioned various additives and, where necessary, compression-molding the mixture.

The mixing (including granulation, drying, milling and the like) is performed, for example, using a preparation forming
25 machine such as a V-type mixer, a tumbler mixer, a high speed agitating granulator (FM-VG-10; POWREX CORPORATION), an all-round kneader (Hata Tekkosho, Co., Ltd.), a fluidized bed granulation dryer (LAB-1, FD-3S, FD-3SN; POWREX CORPORATION), a box vacuum dryer (Kusunoki Machinery Co., Ltd.), a screen mill
30 (P-3; Showa Kagaku Kikai Kosakusho Co., Ltd.) and the like.

The compression-molding is performed, for example, by punching generally at a pressure of 3 - 35 kN/cm² using a single-punch tableting machine (KIKUSUI SEISAKUSHO LTD.), a rotary tableting machine (KIKUSUI SEISAKUSHO LTD.), Auto-graph
35 (Shimadzu Corporation) and the like.

The oral preparation of the present invention is preferably a solid preparation rapidly disintegrating in the oral cavity (preferably a tablet disintegrating in the oral cavity). Here, the property "rapidly disintegrating in the oral cavity" means disintegration of a solid preparation in the oral cavity in a short time (e.g., 5 - 90 sec). While the disintegration time in the oral cavity of the solid preparation rapidly disintegrating in the oral cavity (time necessary for a solid preparation to be completely disintegrated with the saliva in the oral cavity of healthy adult male and female) varies depending on the dosage form, size and the like of the solid preparation, when the solid preparation is a tablet, it is, for example, generally about 5 - 90 sec, preferably 5 - 60 sec, more preferably 5 - 30 sec.

The solid preparation rapidly disintegrating in the oral cavity is useful for the prophylaxis or treatment of various diseases as a preparation easily administered to patients having difficulty in swallowing pharmaceutical agents, such as the elderly and children, or a safe preparation for general adults in the time of emergency.

The hardness of the oral preparation of the present invention (measurement value by tablet hardness tester) is about preferably 15 - 200 N, more preferably 15 - 150 N.

Specific preferable examples of the oral preparation of the present invention include the following preparation (1) and preparation (2).

Preparation (1):

An oral preparation comprising pioglitazone or a salt thereof, and alkali metal chloride, which comprises coated particles wherein particles comprising pioglitazone or a salt thereof are coated with saccharide.

That is, preparation (1) is, of the oral preparations of the present invention, a preparation wherein pioglitazone or a salt thereof contained in the oral preparation is present in the

state of "coated particles wherein particles comprising pioglitazone or a salt thereof are coated with saccharide", where alkali metal chloride may be contained inside or outside the coated particles.

5 As the saccharide employed in the "coated particles wherein particles comprising pioglitazone or a salt thereof are coated with saccharide", those exemplified as the aforementioned additives can be used. Of these, lactose is preferable. The content of the saccharide is, for example, 5 - 80 parts by
10 weight, preferably 10 - 50 parts by weight, per 100 parts by weight of preparation (1).

With regard to preparation (1), the "particles comprising pioglitazone or a salt thereof" (sometimes to be abbreviated as "the particles of the present invention" in the present
15 specification) can be produced by granulating pioglitazone or a salt thereof with an additive as necessary. After granulation, where necessary, an operation such as drying, milling and the like may be performed.

The additive is preferably an excipient (e.g., crystalline
20 cellulose, lactose), a disintegrant (e.g., calcium carboxymethylcellulose), a binder (e.g., hydroxypropylcellulose), a coloring agent (e.g., yellow ferric oxide) and the like.

The content of pioglitazone or a salt thereof in the particles of the present invention is preferably 0.1 - 60 parts
25 by weight, more preferably 1 - 40 parts by weight, per 100 parts by weight of the particles of the present invention.

The content of the particles of the present invention in preparation (1) is, for example, 1 - 100 parts by weight, preferably 5 - 90 parts by weight, per 100 parts by weight of
30 the preparation (1).

The particles of the present invention are preferably particles consisting of pioglitazone or a salt thereof (preferably pioglitazone hydrochloride), an excipient (preferably crystalline cellulose and lactose), a disintegrant
35 (preferably calcium carboxymethylcellulose) and a binder

(preferably hydroxypropylcellulose), and optionally further containing a coloring agent (preferably yellow ferric oxide).

The particles of the present invention is more preferably a granulation product obtained by granulating pioglitazone or a
5 salt thereof (preferably pioglitazone hydrochloride), an excipient (preferably crystalline cellulose and lactose) and a disintegrant (preferably calcium carboxymethylcellulose) with a solvent (preferably water) dispersion of a binder (preferably hydroxypropylcellulose) and a coloring agent (preferably yellow
10 ferric oxide). A coloring agent may be omitted from the granulation product.

The above-mentioned dispersion may be any of a solution and a suspension, and the "dispersion" in the present specification encompasses both the solution and the suspension.

15 The "coated particles wherein particles comprising pioglitazone or a salt thereof are coated with saccharide" (sometimes to be abbreviated as "the coated particles of the present invention" in the present specification) contained in preparation (1) can be produced by coating the particles of the
20 present invention with saccharide together with additive as necessary.

The additive is preferably a binder (e.g., hydroxypropylcellulose), a coloring agent (e.g., yellow ferric oxide) and the like.

25 The coated particles of the present invention include not only coated particles wherein the particles of the present invention are completely (100% of the entire surface area of the particles of the present invention) coated with saccharide, but also coated particles wherein the particles of the present
30 invention are partially (not less than 30%, preferably not less than 50%, of the entire surface area of the particles of the present invention) coated with saccharide.

The content of coated particles of the present invention in preparation (1) is, for example, 1 - 100 parts by weight,

preferably 5 - 90 parts by weight, per 100 parts by weight of preparation (1).

The coated particles of the present invention are preferably coated particles consisting of pioglitazone or a salt thereof (preferably pioglitazone hydrochloride), an excipient (preferably crystalline cellulose and lactose), a disintegrant (preferably calcium carboxymethylcellulose), a binder (preferably hydroxypropylcellulose) and saccharide (preferably lactose), and optionally further containing a coloring agent (preferably yellow ferric oxide).

The coated particles of the present invention are more preferably

- 1) a granulation product obtained by granulating pioglitazone or a salt thereof (preferably pioglitazone hydrochloride), an excipient (preferably crystalline cellulose and lactose) and a disintegrant (preferably calcium carboxymethylcellulose) with a solvent (preferably water) dispersion of saccharide (preferably lactose), a binder (preferably hydroxypropylcellulose) and a coloring agent (preferably yellow ferric oxide);
- 2) a granulation product obtained by granulating pioglitazone or a salt thereof (preferably pioglitazone hydrochloride), an excipient (preferably crystalline cellulose and lactose) and a disintegrant (preferably calcium carboxymethylcellulose) successively with a solvent (preferably water) dispersion of a binder (preferably hydroxypropylcellulose) and a coloring agent (preferably yellow ferric oxide) and a solvent (preferably water) dispersion of a binder (preferably hydroxypropylcellulose) and saccharide (preferably lactose);
- 3) a granulation product obtained by granulating pioglitazone or a salt thereof (preferably pioglitazone hydrochloride), an excipient (preferably crystalline cellulose and lactose) and a disintegrant (preferably calcium carboxymethylcellulose) with a solvent (preferably water) dispersion of a binder (preferably hydroxypropylcellulose) and a coloring agent (preferably yellow

ferric oxide), and coating the obtained granulation product with saccharide (preferably lactose); and the like.

The coloring agent may be omitted from the granulation product of the above-mentioned 1), the granulation product of
5 the above-mentioned 2), and the coated particles of the above-mentioned 3).

Preparation (1) can be produced by mixing the coated particles of the present invention with an additive as necessary and compression-molding the mixture as necessary.

10 The additive is preferably an excipient (e.g., crystalline cellulose and mannitol), a disintegrant (e.g., crospovidone), a sweetener (e.g., aspartame), a lubricant (e.g., magnesium stearate), a coloring agent (e.g., yellow ferric oxide) and the like.

15 Preparation (1) is preferably a solid preparation consisting of pioglitazone or a salt thereof (preferably pioglitazone hydrochloride), an alkali metal chloride (preferably sodium chloride), an excipient (preferably crystalline cellulose, lactose and mannitol), a disintegrant
20 (preferably calcium carboxymethylcellulose and crospovidone), a binder (preferably hydroxypropylcellulose), saccharide (preferably lactose) and a lubricant (preferably magnesium stearate), and optionally further containing a coloring agent (preferably yellow ferric oxide) and/or a sweetener (preferably
25 aspartame).

Preparation (1) is more preferably a solid preparation (preferably tablet) obtained by mixing one member selected from the granulation product of the above-mentioned 1), the granulation product of the above-mentioned 2) and the coated
30 particles of the above-mentioned 3), with alkali metal chloride (preferably sodium chloride), an excipient (preferably crystalline cellulose and mannitol), a disintegrant (preferably crospovidone), a sweetener (preferably aspartame), a lubricant (preferably magnesium stearate) and a coloring agent (preferably
35 yellow ferric oxide), and compression-molding (preferably

tableting) the obtained mixture. The sweetener and/or the coloring agent may be omitted from the solid preparation.

Preparation (2):

5 A solid preparation consisting of pioglitazone or a salt thereof (preferably pioglitazone hydrochloride), alkali metal chloride (preferably sodium chloride), an excipient (preferably crystalline cellulose and mannitol), a disintegrant (preferably crospovidone), a binder (preferably hydroxypropylcellulose),
10 saccharide (preferably lactose) and a lubricant (preferably magnesium stearate), and optionally further containing a coloring agent (preferably yellow ferric oxide).

Preparation (2) is preferably a solid preparation (preferably tablet) obtained by granulating pioglitazone or a
15 salt thereof (preferably pioglitazone hydrochloride), an excipient (preferably crystalline cellulose and mannitol) and a disintegrant (preferably crospovidone) with a solvent (preferably water) dispersion of alkali metal chloride (preferably sodium chloride) and a coloring agent (preferably
20 yellow ferric oxide), mixing the obtained granulation product, saccharide (preferably lactose) and a lubricant (preferably magnesium stearate), and compression-molding (preferably tableting) the obtained mixture. The coloring agent may be omitted from the solid preparation.

25 In the present specification, the "particles" means those having an almost uniform shape and size afforded by granulating a starting material such as powdery, massive, liquid or molten material and the like by a wet granulation method, a dry granulation method or a heat granulation method. As the
30 "particles", for example, powder, fine granule and granule can be mentioned. These preferably have the particle size defined in the Japanese Pharmacopoeia 14th Edition.

That is, in a particle size test of a preparation, the particle size of powder is preferably that "the whole amount
35 passes through #18 (850 μ m) sieve and not more than 5% of the

total amount remains on #30 (500 μm) sieve", the particle size of fine granules is preferably, within the aforementioned range of particle size of powder, that "not more than 10% of the total amount passes through #200 (75 μm) sieve", and the particle size
5 of granule is preferably that "the whole amount passes through #10 (1700 μm) sieve, not more than 5% of the total amount remains on #12 (1400 μm) sieve, and not more than 15% of the total amount passes through #42 (355 μm) sieve".

In the present specification, the average particle size of
10 the "particle" is generally 44 - 2000 μm , preferably 75 - 1000 μm . As used herein, the average particle size is a value measured by, for example, a laser diffraction particle distribution apparatus (e.g., SYNPA TEC HELOS-RODOS particle distribution apparatus).

15 The "particles" in the present specification may show different shape and size during the preparation process (e.g., compression-molding step) of the oral preparation of the present invention.

Of the oral preparations of the present invention, the
20 above-mentioned preparation (1), particularly preparation (1) containing the granulation product of the above-mentioned 2) or the coated particles of the above-mentioned 3) is preferable because it affords superior effects of superior preservation stability and absence of time-course changes in
25 the preparation quality (e.g., discoloration; time-course changes in the dissolution property of pioglitazone or a salt thereof).

Moreover, since preparation (1) shows superior
producibility such as no attachment to a punch or die during
30 tableting and the like, it is suitable for industrial production.

Furthermore, preparation (1) shows superior property in
that its dissolution behavior of pioglitazone or a salt
thereof produces only a small variation between respective
35 preparations (e.g., plural tablets).

The oral preparation of the present invention can be safely administered orally to a mammal (e.g., mouse, rat, rabbit, cat, dog, bovine, horse, monkey, human).

While the dose of the oral preparation of the present invention varies depending on the subject of administration, the severity of the disease and the like, it can be selected from the range affording the effective amount of pioglitazone or a salt thereof. The dose of the oral preparation of the present invention is, for example, generally 7.5 - 60 mg/day, preferably 15 - 60 mg/day, as pioglitazone for one adult (body weight 60 kg), which may be administered in 2 - 3 portions a day.

When the oral preparation of the present invention is a solid preparation disintegrating in the oral cavity (preferably orally disintegratable tablet), the solid preparation can be administered without water, or with a suitable amount of water. In addition, the solid preparation can also be administered without disintegration in the oral cavity.

The oral preparation of the present invention is useful, for example, as an agent for the prophylaxis or treatment for the diseases such as diabetes (e.g., type-1 diabetes, type-2 diabetes, gestational diabetes), hyperlipidemia (e.g., hypertriglyceridemia, hypercholesterolemia, hypoHDL-cholesterolemia, postprandial hyperlipidemia), impaired glucose tolerance (IGT), diabetic complications [e.g., neuropathy, nephropathy, retinopathy, cataract, macroangiopathy, osteopenia, hyperosmolar diabetic coma, infections (e.g., respiratory infection, urinary tract infection, gastrointestinal infection, dermal soft tissue infections, inferior limb infection), diabetic gangrene, xerostomia, hypacusis, cerebrovascular disorder, peripheral blood circulation disorder etc.], obesity, osteoporosis, cachexia (e.g., carcinocachexia, tuberculous cachexia, diabetic cachexia, hemopathic cachexia, endocrinopathic

cachexia, infectious cachexia or cachexia induced by acquired immunodeficiency syndrome), fatty liver, hypertension, polycystic ovary syndrome, renal disease (e.g., diabetic nephropathy, glomerulonephritis, glomerulosclerosis, nephrosis syndrome, hypertensive nephrosclerosis, terminal renal disorder), muscular dystrophy, cardiac infarction, angina pectoris, cerebrovascular disorder (e.g., cerebral infarction, cerebral apoplexy), insulin resistance syndrome, Syndrome X, dysmetabolic syndrome, hyperinsulinemia, hyperinsulinemia-induced sensory disorder, tumor (e.g., leukemia, breast cancer, prostate cancer, skin cancer), irritable bowel syndrome, acute or chronic diarrhea, inflammatory disease [e.g., Alzheimer's disease, chronic articular rheumatism, spondylitis deformans, osteoarthritis, lumbago, gout, postoperative or traumatic inflammation, regression of puffiness, neuralgia, pharyngolaryngitis, cystitis, hepatitis (inclusive of nonalcoholic steatohepatitis), pneumonia, pancreatitis, inflammatory colitis, ulcerative colitis], visceral obesity syndrome, arteriosclerosis (e.g., atherosclerosis), multiple sclerosis, sepsis, psoriasis, Parkinson's disease, atopic dermatitis and the like; or secondary prevention of the above-mentioned various diseases (e.g., secondary prevention of cardiovascular event such as cardiac infarction and the like) and suppression of progression (e.g., suppression of progression from impaired glucose tolerance to diabetes, suppression of progression to arteriosclerosis in diabetes patients).

The oral preparation of the present invention can be used in combination with an active ingredient other than pioglitazone or a salt thereof (hereinafter sometimes to be abbreviated as concomitant component). In this case, the time of administration of pioglitazone or a salt thereof and that of the concomitant component are not limited, and they may be administered simultaneously or in a staggered manner to the administration subject. In addition, the oral preparation of

the present invention and the concomitant component may be administered to an administration subject as two kinds of preparations each containing the active ingredient, or a single preparation containing the both active ingredients.

5 The dose of the concomitant component can be appropriately determined based on the dose employed clinically.

Use of the concomitant component in this way provides superior effects such as 1) enhancing the action of the oral preparation of the present invention or the concomitant
10 component (synergistic effect on the action of the pharmaceutical agents), 2) reducing the dose of the oral preparation of the present invention or the concomitant component (effect of reducing the dose of pharmaceutical agents as compared to a single drug administration), 3)
15 reducing the secondary action of the oral preparation of the present invention or the concomitant component, and the like.

As the concomitant component for the oral preparation of the present invention, for example, therapeutic drug for diabetes (excluding pioglitazone or a salt thereof),
20 therapeutic drug for diabetic complications, therapeutic drug for hyperlipidemia, antihypertensive drug, antiobesity drug, diuretic drug, antithrombotic drug and the like can be mentioned. These active ingredients may be low-molecular-weight compounds, or high-molecular-weight protein,
25 polypeptide, antibody, vaccine and the like. In addition, two or more kinds of the active ingredients may be used in a mixture in an appropriate ratio.

As the therapeutic drug for diabetes, for example, insulin preparations [e.g., animal insulin preparations
30 extracted from the pancreas of bovine, swine; human insulin preparations synthesized by genetic engineering using Escherichia coli or yeast; zinc insulin; protamine zinc insulin; fragment or derivative of insulin (e.g., INS-1)], α -glucosidase inhibitors (e.g., voglibose, acarbose, miglitol, emiglitate), biguanides [e.g., phenformin, metformin, buformin
35

or a salt thereof (e.g., hydrochloride, fumarate, succinate)], insulin sensitizer (excluding pioglitazone and a salt thereof) (e.g., rosiglitazone or a salt thereof (preferably maleate), reglinoxane, netoglitazone, rivoglitazone, FK-614, compound
5 described in WO01/38325, tesaglitazar, ragaglitazar, muraglitazar, edaglitazone, naveglitazar, metaglitazone, LY-510929, balaglitazone, T-131 or a salt thereof, THR-0921), insulin secretagogues [e.g., sulfonylurea (e.g., tolbutamide, glibenclamide, gliclazide, chlorpropamide, tolazamide,
10 acetohexamide, glyclopyramide, glimepiride, glipizide, glybuzole), non-sulfonylurea insulin secretagogues (e.g., repaglinide, nateglinide, mitiglinide or calcium salt hydrate thereof)], GLP-1 receptor agonists [e.g., GLP-1, GLP-1MR agent, NN-2211, exendin-4, BIM-51077, Aib(8,35)hGLP-1(7,37)NH₂, CJC-
15 1131], dipeptidyl-peptidase IV inhibitors (e.g., vildagliptin, saxagliptin, NVP-DPP-278, PT-100, NVP-DPP-728, P32/98, P93/01, TS-021, sitagliptin, denagliptin, T-6666), β 3 agonists (e.g., AJ-9677), amylin agonists (e.g., pramlintide), phosphotyrosine phosphatase inhibitors (e.g., sodium vanadate),
20 gluconeogenesis inhibitor (e.g., glycogen phosphorylase inhibitor, glucose-6-phosphatase inhibitor, glucagon antagonist), SGLUT (sodium-glucose cotransporter) inhibitors (e.g., T-1095), 11 β -hydroxysteroid dehydrogenase inhibitors (e.g., BVT-3498), adiponectin or agonist thereof, IKK
25 inhibitors (e.g., AS-2868), leptin resistance-improving drug, somatostatin receptor agonists (e.g., compounds described in WO01/25228, WO03/42204, WO98/44921, WO98/45285, WO99/22735), glucokinase activators (e.g., Ro-28-1675), GPR40 agonist, GIP (glucose-dependent insulintropic peptide) and the like can be
30 mentioned.

As the therapeutic drug for diabetic complications, for example, aldose reductase inhibitors (e.g., tolrestat, epalrestat, zenarestat, zopolrestat, minalrestat, fidarestat, CT-112, ranirestat), neurotrophic factors (e.g., NGF, NT-3,
35 BDNF), neurotrophic factor production-secretion promoters

[e.g., neurotrophin production-secretion promoters described in WO01/14372 (e.g., 4-(4-chlorophenyl)-2-(2-methyl-1-imidazolyl)-5-(3-(2-methylphenoxy)propyl)oxazole)], PKC inhibitors (e.g., ruboxistaurin mesylate), AGE inhibitors
5 (e.g., ALT946, pimagedine, pyratoxanthine, N-phenacylthiazolium bromide (ALT766), EXO-226, ALT-711, pyridorin, pyridoxamine), active oxygen scavengers (e.g., thiocctic acid), cerebral vasodilators (e.g., tiapuride, mexiletine), somatostatin receptor agonists (e.g., BIM23190)
10 and apoptosis signal regulating kinase-1 (ASK-1) inhibitors can be mentioned.

As the therapeutic drug for hyperlipidemia, for example, HMG-CoA reductase inhibitors (e.g., pravastatin, simvastatin, lovastatin, atorvastatin, fluvastatin, lipantil, itavastatin,
15 rosuvastatin or a salt thereof (e.g., sodium salt, calcium salt)), fibrate compounds (e.g., bezafibrate, bezafibrate, binifibrate, ciprofibrate, clinofibrate, clofibrate, clofibric acid, etofibrate, fenofibrate, gemfibrozil, nicofibrate, pirifibrate, ronifibrate, simfibrate, theofibrate), squalene
20 synthase inhibitors (e.g., compounds described in WO97/10224, for example, 1-[[[(3R,5S)-1-(3-acetoxy-2,2-dimethylpropyl)-7-chloro-5-(2,3-dimethoxyphenyl)-2-oxo-1,2,3,5-tetrahydro-4,1-benzooxazepin-3-yl]acetyl]piperidine-4-acetic acid), ACAT
inhibitors (e.g., avasimibe, eflucimibe), anion exchange
25 resins (e.g., colestyramine), probucol, nicotinic acid drugs (e.g., nicomol, niceritrol), ethyl icosapentate, phytosterol (e.g., soysterol, γ -oryzanol) and the like can be mentioned.

As the antihypertensive drug, for example, angiotensin converting enzyme inhibitors (e.g., captopril, enalapril,
30 delapril), angiotensin II antagonists (e.g., candesartan cilexetil, losartan, eprosartan, valsartan, telmisartan, irbesartan, tasosartan, olmesartan medoxomil, 1-[[[2'-(2,5-dihydro-5-oxo-4H-1,2,4-oxadiazol-3-yl)biphenyl-4-yl]methyl]-2-ethoxy-1H-benzimidazole-7-carboxylic acid), calcium
35 antagonists (e.g., manidipine, nifedipine, nicardipine,

amlodipine, efonidipine), potassium channel openers (e.g., levcromakalim, L-27152, AL0671, NIP-121), clonidine and the like can be mentioned.

As the antiobesity drug, for example, antiobesity drug
5 acting on the central nervous system [e.g., dexfenfluramine, fenfluramine, phentermine, sibutramine, anfepramone, dexamphetamine, mazindol, phenylpropanolamine, clobenzorex; MCH receptor antagonists (e.g., SB-568849; SNAP-7941; compounds described in WO01/82925 and WO01/87834);
10 neuropeptide Y antagonists (e.g., CP-422935); cannabinoid receptor antagonists (e.g., SR-141716, SR-147778); ghrelin antagonist; 11 β -hydroxysteroid dehydrogenase inhibitors (e.g., BVT-3498)], pancreatic lipase inhibitors [e.g., orlistat, cetilistat (ATL-962)], β 3 agonists (e.g., AJ-9677), anorectic
15 peptides [e.g., leptin, CNTF (ciliary neurotrophic factor)], cholecystikinin agonists (e.g., lintitript, FPL-15849), feeding deterrents (e.g., P-57) and the like can be mentioned.

As the diuretic drug, for example, xanthine derivatives (e.g., theobromine sodium salicylate, theobromine calcium
20 salicylate), thiazide preparations (e.g., ethiazide, cyclopenthiazide, trichlormethiazide, hydrochlorothiazide, hydroflumethiazide, benzylhydrochlorothiazide, penflutizide, polythiazide, methyclothiazide), antialdosterone preparations (e.g., spironolactone, triamterene), carbonate dehydratase
25 inhibitors (e.g., acetazolamide), chlorobenzenesulfonamide preparations (e.g., chlorthalidone, mefruside, indapamide), azosemide, isosorbide, ethacrynic acid, piretanide, bumetanide, furosemide and the like can be mentioned.

As the antithrombotic drug, for example, heparin (e.g.,
30 heparin sodium, heparin calcium, dalteparin sodium), warfarin (e.g., warfarin potassium), anti-thrombin drugs (e.g., aragatroban), thrombolytic agents (e.g., urokinase, tisokinase, alteplase, nateplase, monteplase, pamiteplase), platelet aggregation inhibitors (e.g., ticlopidine hydrochloride,
35 cilostazol, ethyl icosapentate, beraprost sodium, sarpogrelate

hydrochloride and the like) and the like can be mentioned.

Of the above-mentioned concomitant components, biguanides (preferably metformin), insulin secretagogues (preferably sulfonylurea, non-sulfonylurea insulin secretagogues, more preferably glimepiride, nateglinide, mitiglinide or calcium salt hydrate thereof), α -glucosidase inhibitors (preferably voglibose), HMG-CoA reductase inhibitors (preferably simvastatin) and the like are preferable. When using two or more kinds of concomitant components, the combination of
10 biguanide (preferably metformin) and insulin secretagogue (preferably sulfonylurea, more preferably glimepiride) is preferable.

The present invention further provides "a bitter taste suppressing agent of pioglitazone or a salt thereof, which
15 comprises alkali metal chloride" and "use of alkali metal chloride for suppressing the bitter taste of pioglitazone or a salt thereof". Here, as the "alkali metal chloride" and "pioglitazone or a salt thereof", those exemplified as the aforementioned oral preparation of the present invention can
20 be used.

The amount of alkali metal chloride to be used is preferably 1 - 500 parts by weight, more preferably 2 - 250 parts by weight, per 100 parts by weight of pioglitazone or a salt thereof.

25 The above-mentioned bitter taste suppressing agent can remarkably suppress the bitter taste of pioglitazone or a salt thereof in, for example, an "oral preparation containing pioglitazone or a salt thereof" such as the aforementioned oral preparation of the present invention and the like.

30 The present invention is explained in detail in the following by referring to Reference Example, Examples, Comparative Examples and Experimental Examples, which are not to be construed as limitative.

In the following Reference Example, Examples and
35 Comparative Examples, as the preparation additives (e.g.,

lactose, D-mannitol, hydroxypropylcellulose, calcium
carboxymethylcellulose, crospovidone, magnesium stearate,
crystalline cellulose), the Japanese Pharmacopoeia 14th
Edition or Japanese Pharmaceutical Excipients 2003 compatible
5 products were used.

Examples

Reference Example 1

Using pioglitazone hydrochloride, hydroxypropylcellulose,
calcium carboxymethylcellulose, lactose and magnesium stearate,
10 and by fluidized bed granulating, milling, and mixing steps, a
mixed powder containing pioglitazone hydrochloride (27.6
parts), hydroxypropylcellulose (2.5 parts), calcium
carboxymethylcellulose (6 parts), lactose (63.6 parts) and
magnesium stearate (0.3 parts) was obtained.

15 Example 1

Sodium chloride (pulverized in a mortar, and then passed
through a 80 mesh sieve, sieved product, average particle
size: 90 μ m (SYNPATEC HELOS-RODOS particle distribution
apparatus), 1.2 g) and the mixed powder (8.0 g) obtained in
20 Reference Example 1 were admixed to give a mixed powder.

Example 2

A mixed powder was obtained in the same manner as in
Example 1 except that the amount of sodium chloride was set to
0.8 g.

25 Example 3

A mixed powder was obtained in the same manner as in
Example 1 except that the amount of sodium chloride was set to
0.4 g.

Example 4

30 To a mixed powder (120 mg) obtained in Reference Example
1 was added 0.9 w/w% sodium chloride aqueous solution (5 mL)
and a suspension was obtained.

Example 5

A suspension was obtained in the same manner as in
35 Example 4 except that the concentration of sodium chloride

aqueous solution was set to 0.5 w/w%.

Example 6

A suspension was obtained in the same manner as in Example 4 except that the concentration of sodium chloride aqueous solution was set to 0.3 w/w%.

Example 7

Potassium chloride (pulverized in a mortar, and then passed through a 80 mesh sieve, sieved product, average particle size: 98 μ m, 1.2 g) and the mixed powder (8.0 g) obtained in Reference Example 1 were admixed to give a mixed powder.

Example 8

A mixed powder was obtained in the same manner as in Example 7 except that the amount of potassium chloride was set to 0.8 g.

Example 9

A mixed powder was obtained in the same manner as in Example 7 except that the amount of potassium chloride was set to 0.4 g.

Example 10

To a mixed powder (120 mg) obtained in Reference Example 1 was added 0.9 w/w% potassium chloride aqueous solution (5 mL) and a suspension was obtained.

Example 11

A suspension was obtained in the same manner as in Example 10 except that the concentration of potassium chloride aqueous solution was set to 0.5 w/w%.

Example 12

A suspension was obtained in the same manner as in Example 10 except that the concentration of potassium chloride aqueous solution was set to 0.3 w/w%.

Example 13

Pioglitazone hydrochloride (47.9 g), crospovidone (Polyplasdone XL-10, ISP JAPAN LTD., 21.7 g), crystalline cellulose (CEOLUS KG-802, Asahi Kasei Chemicals Corporation,

32.6 g) and mannitol (Cat No: 105980, Merck Ltd., Japan, 297.8 g) were charged in a fluidized bed granulator (LAB-1, POWREX CORPORATION), and granulated while spraying a liquid obtained by dissolving or dispersing hydroxypropylcellulose (grade SSL, 5 NIPPON SODA CO., LTD., 3.6 g), yellow ferric oxide (Ansted, 0.5 g) and sodium chloride (8.7 g) in purified water (178.1 g) to give a granulation powder.

The obtained granulation powder (28.5 g), lactose granulation powder (DILACTOSE S, FREUND CORPORATION, 1.2 g) 10 and magnesium stearate (TAIHEI CHEMICAL INDUSTRIAL CO., LTD., 0.3 g) were mixed. The obtained mixed powder was tableted using Auto-graph (AG-1, Shimadzu Corporation) and a 9 mm ϕ flat punch having a beveled edge at compression pressure 5.0 (kN/cm²) to give tablets each weighing 0.3 g.

15 **Example 14**

A mixture of pioglitazone hydrochloride (80 parts) and crystalline cellulose (CEOLUS PH-101, Asahi Chemical Industry Co., Ltd., 20 parts) was pulverized by a jet mill (PJM-100SP, NIPPON PNEUMATIC MFG. CO., LTD.). The obtained pulverized 20 product (596.1 g, median size of the mixture of pioglitazone hydrochloride and crystalline cellulose: 5 μ m), lactose (MEGGLE JAPAN CO., LTD., 581.2 g) and carmellose calcium (ECG-505, GOTOKU CHEMICAL COMPANY LTD., 61.7 g) were charged in tumbling fluidized bed granulating-coating machine (MP-10, POWREX 25 CORPORATION), and granulated while spraying a liquid obtained by dissolving or dispersing hydroxypropylcellulose (grade SSL, NIPPON SODA CO., LTD., 31.9 g) and yellow ferric oxide (Ansted, 0.4 g) in purified water (604 g), and continuously granulated while spraying a liquid obtained by dissolving or dispersing 30 hydroxypropylcellulose (5.6 g) and lactose (210.7 g) in purified water (766 g). The obtained granulation powder was passed through a 30 mesh sieve to give a granulation powder A.

On the other hand, mannitol (Cat No: 105980, Merck Ltd., Japan, 1034.1 g), crystalline cellulose (CEOLUS KG-802, Asahi 35 Chemical Industry Co., Ltd., 162.1 g) and aspartame (Ajinomoto

Co., Inc., 162.1 g) were charged in tumbling fluidized bed granulating-coating machine, and granulated with a liquid obtained by dissolving or dispersing mannitol (Cat No: 105980, Merck Ltd., Japan, 67.5 g), sodium chloride (Wako Pure
5 Chemical Industries, Ltd., 202.5 g) and yellow ferric oxide (0.4 g) in purified water (777.5 g). The obtained granulation powder was passed through a 30 mesh sieve to give a granulation powder B.

The granulation powder A (908 g), the granulation powder
10 B (1043 g), crospovidone (Kollidon CL-F, BASF JAPAN LTD., 103.8 g) and magnesium stearate (TAIHEI CHEMICAL INDUSTRIAL CO., LTD., 20.8 g) were mixed. The obtained mixed powder was tableted using tableting machine (Cleanpress Correct 19KAWC, KIKUSUI SEISAKUSHO LTD.) and a 9 mm ϕ flat punch having a
15 beveled edge at compression pressure 6.3 (kN/cm²) to give tablets each weighing 240 mg.

Example 15

The mixed powder obtained in Example 14 was tableted using Auto-graph (AG-1, Shimadzu Corporation) and a 7 mm ϕ flat
20 punch having a beveled edge at compression pressure 6.2 (kN/cm²) to give tablets each weighing 120 mg.

Example 16

The mixed powder obtained in Example 14 was tableted using Auto-graph (AG-1, Shimadzu Corporation) and a 9.5 mm ϕ
25 flat punch having a beveled edge at compression pressure 6.9 (kN/cm²) to give tablets each weighing 360 mg.

Comparative Example 1

To a mixed powder (120 mg) obtained in Reference Example 1 was added purified water (5 mL) and a suspension was
30 obtained.

Comparative Example 2

Pioglitazone hydrochloride (59.9 g), crospovidone (Polyplasdone XL-10, ISP JAPAN LTD., 27.2 g), crystalline cellulose (CEOLUS KG-802, Asahi Kasei Chemicals Corporation,
35 40.7 g) and mannitol (Cat No: 105980, Merck Ltd., Japan, 372.2

g) were charged in a fluidized bed granulator (LAB-1, POWREX CORPORATION), and granulated while spraying a liquid obtained by dissolving or dispersing hydroxypropylcellulose (grade SSL, NIPPON SODA CO., LTD., 4.5 g), yellow ferric oxide (Ansted, 0.6 g) in purified water (86.7 g) to give a granulation powder.

The obtained granulation powder (27.9 g), lactose granulation powder (DILACTOSE S, FREUND CORPORATION, 1.8 g) and magnesium stearate (TAIHEI CHEMICAL INDUSTRIAL CO., LTD., 0.3 g) were mixed. The obtained mixed powder was tableted using Auto-graph (AG-1, Shimadzu Corporation) and a 9 mm ϕ flat punch having a beveled edge at compression pressure 5.0 (kN/cm²) to give tablets each weighing 0.3 g.

Comparative Example 3

Five tablets of Pansporin T tablet (Trade name, 100 mg potency as cefotiam), which is a commercially available preparation containing cefotiam hexetil hydrochloride, were pulverized in a mortar, and then passed through a 20 mesh sieve to give a cefotiam hexetil hydrochloride containing mixed powder.

Comparative Example 4

Sodium chloride (pulverized in a mortar, and then passed through a 80 mesh sieve, sieved product, average particle size: 74 μ m, 50 mg) and the mixed powder (450 mg) obtained in Comparative Example 3 were admixed to give a mixed powder.

Comparative Example 5

Sodium chloride (pulverized in a mortar, and then passed through a 80 mesh sieve, sieved product, 30 mg) and the mixed powder (570 mg) obtained in Comparative Example 3 were admixed to give a mixed powder.

Experimental Example 1

The bitter taste of pioglitazone hydrochloride was evaluated for the mixed powders obtained in Reference Example and Examples by a functional test using healthy adults. The bitter taste was evaluated according to the following criteria.

1. too bitter to keep it in mouth

2. bitter taste is noted but endurable
3. bitter taste is hardly noted
4. bitter taste is not noted

The results are shown in Table 1. The bitter taste in
5 the Table shows average values of n=3.

(Table 1)

Example	Bitter taste
Reference Example 1	1
Example 1	4
Example 2	3
Example 3	2.3

As shown in Table 1, as compared to the mixed powder of
Reference Example 1, the oral preparation (mixed powder) of
10 the present invention remarkably masked the bitter taste of
pioglitazone hydrochloride. In other words, using pioglitazone
hydrochloride and sodium chloride in combination, the bitter
taste of pioglitazone hydrochloride was remarkably masked.

Experimental Example 2

15 In the same manner as in Experimental Example 1, the
suspensions obtained in Comparative Example and Examples were
evaluated for the bitter taste of pioglitazone hydrochloride.
The results are shown in Table 2. The bitter taste in the
Table shows an average value of n=3.

20

(Table 2)

Example	Bitter taste
Comparative Example 1	1.3
Example 4	2.7
Example 5	2.7
Example 6	3.7

As shown in Table 2, as compared to the suspension of
Comparative Example 1, the oral preparation (suspension) of
the present invention remarkably masked the bitter taste of
25 pioglitazone hydrochloride. In other words, using pioglitazone

hydrochloride and sodium chloride in combination, the bitter taste of pioglitazone hydrochloride was remarkably masked.

Experimental Example 3

In the same manner as in Experimental Example 1, the mixed powders obtained in Reference Example and Examples were evaluated for the bitter taste of pioglitazone hydrochloride. The results are shown in Table 3. The bitter taste in the Table shows an average value of n=3.

(Table 3)

Example	Bitter taste
Reference Example 1	1
Example 7	4
Example 8	2
Example 9	3

10

As shown in Table 3, as compared to the mixed powder of Reference Example 1, the oral preparation (mixed powder) of the present invention remarkably masked the bitter taste of pioglitazone hydrochloride. In other words, using pioglitazone hydrochloride and potassium chloride in combination, the bitter taste of pioglitazone hydrochloride was remarkably masked.

Experimental Example 4

In the same manner as in Experimental Example 1, the suspensions obtained in Comparative Example and Examples were evaluated for the bitter taste of pioglitazone hydrochloride. The results are shown in Table 4. The bitter taste in the Table shows an average value of n=3.

(Table 4)

Example	Bitter taste
Comparative Example 1	1
Example 10	3.7
Example 11	3.7
Example 12	3.3

25

As shown in Table 4, as compared to the suspension of Comparative Example 1, the oral preparation (suspension) of the present invention remarkably masked the bitter taste of pioglitazone hydrochloride. In other words, using pioglitazone hydrochloride and potassium chloride in combination, the bitter taste of pioglitazone hydrochloride was remarkably masked.

Experimental Example 5

In the same manner as in Experimental Example 1, one of the tablets obtained in Comparative Example and Example was placed in the mouth, and the bitter taste of pioglitazone hydrochloride was evaluated. The results are shown in Table 5. The bitter taste in the Table shows an average value of n=3.

(Table 5)

Example	Bitter taste
Comparative Example 2	1.3
Example 13	3.7

As shown in Table 5, as compared to the tablet of Comparative Example 2, the oral preparation (tablet) of the present invention remarkably masked the bitter taste of pioglitazone hydrochloride. In other words, using pioglitazone hydrochloride and sodium chloride in combination, the bitter taste of pioglitazone hydrochloride was remarkably masked.

Experimental Example 6

The disintegration time in the oral cavity (time from placing one tablet in the mouth of a healthy adult to its disintegration without chewing) of the tablet obtained in Example 13 was measured. As a result, the time was 30.0 sec (average value of n=3). In addition, the hardness of the tablet obtained in Example 13 was measured using a hardness meter (Toyama Sangyo Co., Ltd.). As a result, the hardness was 40 (N).

Experimental Example 7

In the same manner as in Experimental Example 1, the mixed powders obtained in Comparative Examples were evaluated for the bitter taste of cefotiam hexetil hydrochloride. The results are shown in Table 6. The bitter taste in the Table 5 shows an average value of $n=3$.

(Table 6)

Example	Bitter taste
Comparative Example 3	1
Comparative Example 4	1
Comparative Example 5	1

As shown in Table 6, even using cefotiam hexetil hydrochloride and sodium chloride in combination, the bitter taste of cefotiam hexetil hydrochloride could not be masked.

Experimental Example 8

In the same manner as in Experimental Example 1, one of the tablets obtained in Example was placed in the mouth, and the bitter taste of pioglitazone hydrochloride was evaluated. The result is shown in Table 7. The bitter taste in the Table shows an average value of $n=3$.

(Table 7)

Example	Bitter taste
Example 14	4.0

As shown in Table 7, the oral preparation (tablet) of the present invention remarkably masked the bitter taste of pioglitazone hydrochloride. In other words, using pioglitazone hydrochloride and sodium chloride in combination, the bitter taste of pioglitazone hydrochloride was remarkably masked.

Experimental Example 9

In the same manner as in Experimental Example 6, the disintegration time in the oral cavity of the tablet obtained in Example 14 was measured. As a result, the time was 29 sec (average value of $n=3$).

Experimental Example 10

The dissolution property of pioglitazone hydrochloride was evaluated using the tablet obtained in Example 14, and according to the Paddle Method (50 rpm) using pH 2.0 hydrochloric acid-potassium chloride buffer (37°C, 900 mL). As
5 a result, pioglitazone hydrochloride was eluted by 96% in 15min.

In the same manner as above, the dissolution property of pioglitazone hydrochloride was evaluated after preserving the tablet obtained in Example 14 at 40°C for 2 months in an air-
10 tight glass bottle. As a result, pioglitazone hydrochloride was eluted by 95% in 15 min.

As demonstrated above, the oral preparation of the present invention (tablet) is superior in the dissolution stability, shows no time-course changes in the dissolution
15 property of pioglitazone hydrochloride.

Industrial Applicability

The oral preparation of the present invention can be administered very easily since the bitter taste of
20 pioglitazone or a salt thereof is sufficiently masked, and therefore, is useful as a pharmaceutical product with high administration compliance of patients. Moreover, the oral preparation of the present invention can be easily produced by combining pioglitazone or a salt thereof and alkali metal
25 chloride.

When the oral preparation of the present invention is an oral preparation rapidly disintegrating in the oral cavity, the preparation is extremely useful as a pharmaceutical product with high administration compliance of patients having
30 difficulty in swallowing pharmaceutical agents, such as the elderly and children, and the like, since the bitter taste of pioglitazone and a salt thereof is sufficiently masked and the preparation has superior disintegratability in the oral cavity.

35 This application is based on application No. 2006-143390

filed in Japan, the contents of which are incorporated
hereinto by reference.

Claims

1. An oral preparation comprising pioglitazone or a salt thereof, and alkali metal chloride.

5

2. The preparation of claim 1, wherein the alkali metal chloride is sodium chloride.

3. The preparation of claim 1, wherein the alkali metal
10 chloride is contained in about 1 - about 500 parts by weight relative to 100 parts by weight of the pioglitazone or a salt thereof.

4. The preparation of claim 1, which is a tablet.

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5. The preparation of claim 4, wherein the tablet is a tablet disintegrating in the oral cavity.

6. The preparation of claim 1, wherein the bitter taste of
20 pioglitazone or a salt thereof is suppressed.

7. The preparation of claim 1, comprising coated particles wherein particles comprising pioglitazone or a salt thereof are coated with saccharide.

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8. A bitter taste suppressing agent of pioglitazone or a salt thereof, which comprises alkali metal chloride.

9. Use of alkali metal chloride for suppressing the bitter
30 taste of pioglitazone or a salt thereof.