

Abstract

APPARATUS FOR STACKING OBJECTS AND TRANSFERRING THE OBJECT STACK TO A PACKAGE CONVEYOR

The invention relates to an apparatus for stacking objects (2) and transferring the object stack (3) to a package conveyor (4) with a feeder (7) that conveys the objects (2) to the package conveyor (4). A feeder (7) extends laterally adjacent and parallel to the package conveyor (4) above a cassette (10) having at least one stack well (11), the cassette (10) has a lifter (12) that sets the height of a floor of the stack well (11) dependent on the number of objects (2) stacked in the stack well (11), and the cassette (10) is advanced synchronously in the transport direction (22) with the package conveyor (4) during transfer perpendicular to the transport direction (22) by a slide (13) of the finished object stack (3) from the stack well (11) into the package conveyor (4).

(FIG. 1)