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| <b>(51) International Patent Classification <sup>6</sup>:</b><br><b>C07D 233/02, 233/04, 233/54, A61K 31/415</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>A1</b> | <b>(11) International Publication Number:</b> <b>WO 97/36874</b><br><b>(43) International Publication Date:</b> 9 October 1997 (09.10.97)                                                                                                                                                                                                                                                                                                                                                                                                       |
| <b>(21) International Application Number:</b> PCT/US97/04877<br><b>(22) International Filing Date:</b> 26 March 1997 (26.03.97)<br><b>(30) Priority Data:</b><br>60/014,414 29 March 1996 (29.03.96) US<br><b>(71) Applicant (for all designated States except US):</b> SMITHKLINE BEECHAM CORPORATION [US/US]; One Franklin Plaza, Philadelphia, PA 19103 (US).<br><b>(72) Inventors; and</b><br><b>(75) Inventors/Applicants (for US only):</b> PALEPU, Nageswara, R. [US/US]; 2048 Hollis Road, Lansdale, PA 19446 (US). VENKATESH, Gopadi, M. [US/US]; 544 General Learned Road, King of Prussia, PA 19406 (US). DUDDU, Sarma [IN/US]; 170 Dawn Drive, Lansdale, PA 19446 (US).<br><b>(74) Agents:</b> MCCARTHY, Mary, E. et al.; SmithKline Beecham Corporation, Corporate Intellectual Property, UW2220, 709 Swedeland Road, P.O. Box 1539, King of Prussia, PA 19406-0939 (US). |           | <b>(81) Designated States:</b> AL, AM, AU, BE, BG, BR, CA, CN, CZ, EE, GE, GH, HU, IL, IS, JP, KG, KP, KR, LK, LR, LT, LV, MD, MG, MK, MN, MX, NO, NZ, PL, RO, <u>SG</u> , SI, SK, TR, TT, UA, US, UZ, VN, YU, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).<br><br><b>Published</b><br><i>With international search report.</i> |
| <b>(54) Title:</b> EPROSARTAN DIHYDRATE AND A PROCESS FOR ITS PRODUCTION AND FORMULATION<br><br><b>(57) Abstract</b><br><br>This invention relates to (E)- $\alpha$ -[2-n-butyl-1-[(4-carboxyphenyl)methyl]-1H-imidazol-5-yl]methylene-2-thiophenepropionic acid monomethanesulfonate dihydrate, a process for its production, compositions containing the compound and methods of using the compound to block angiotensin II receptors and to treat hypertension, congestive heart failure and renal failure.                                                                                                                                                                                                                                                                                                                                                                         |           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |