ABSTRACT

A lint-free wiper of the present invention is formed of a fabric containing no cut face in the structure thereof which may cause the generation of lint and fiber fall-off. Accordingly, the wiper can be used in a high-grade clean room of at least Class 100 without fear of dust generation. Since the dust-generation suppressing function is based on the fabric end structure formed of yarn loops, the wiper can be produced while eliminating fusion-bonding or an adhesion treatment of the cut face of the fabric. Therefore, the lint-free wiper can be composed of any materials including non-thermoplastic cellulosic fibers or others.