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(54) Title: METHOD OF ASSEMBLING A VESSEL OVERBOARD DISCHARGE ASSEMBLY

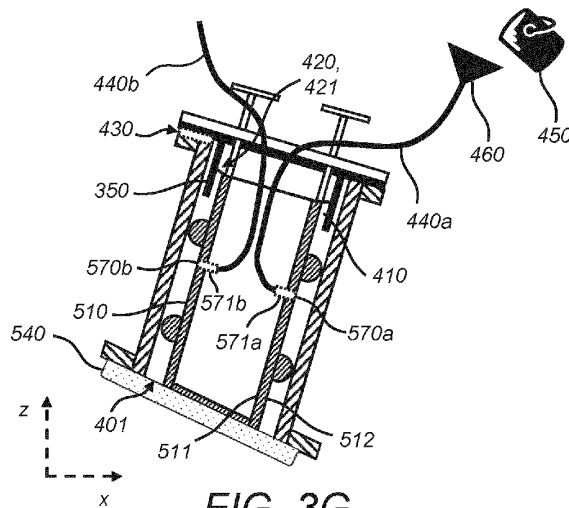


FIG. 3G

(57) Abstract: Disclosed is a method (200) of assembling a vessel overboard discharge assembly (600), the method (200) comprising: inserting (210) a tubular insert (500) into an overboard discharge pipe (300) so that a space (400) is defined between the tubular insert (500) and the overboard discharge pipe (300); blocking (221) an outboard opening (401) into the space (400) at an outboard end (301) of the space (400); and providing (280) in the space (400) an adhesive (450) and/or chocking material (450) for adhering and/or chocking the tubular insert (500) in the overboard discharge pipe (300).

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