Figure 1

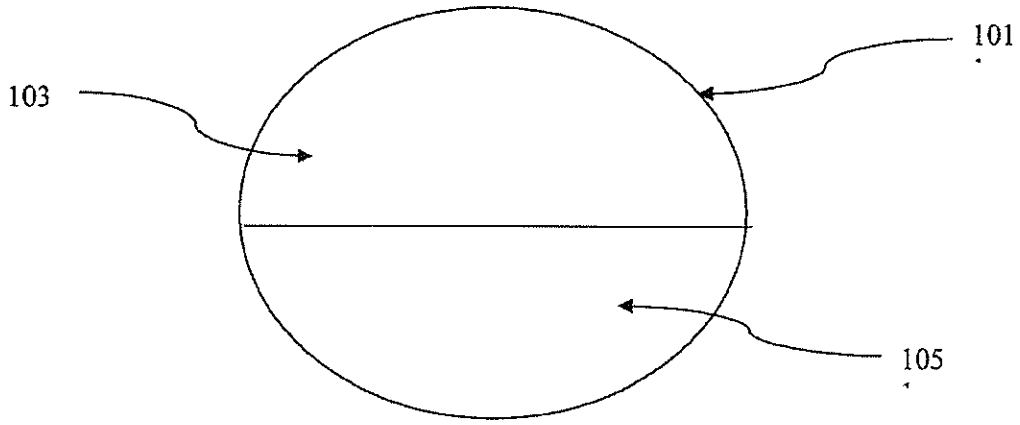


Figure 2

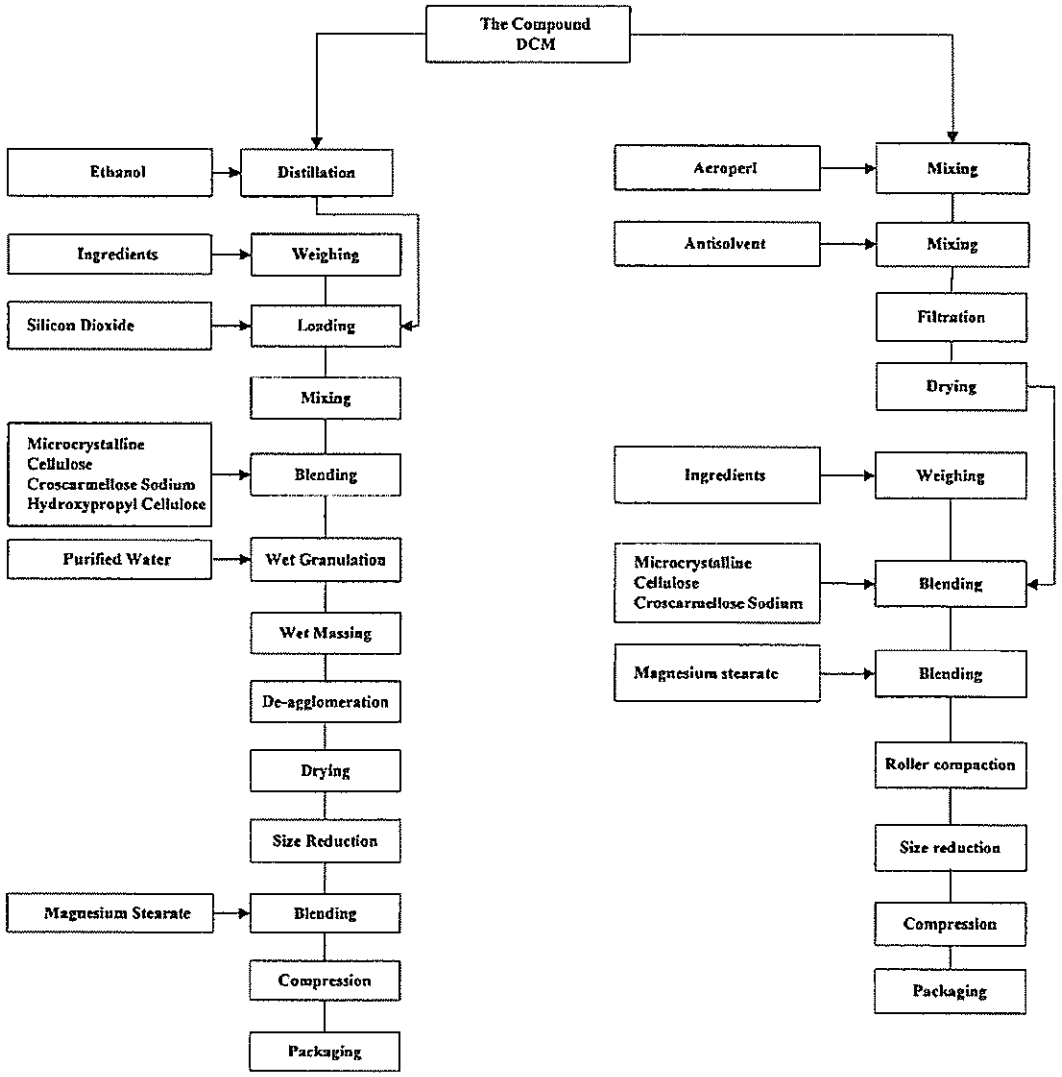
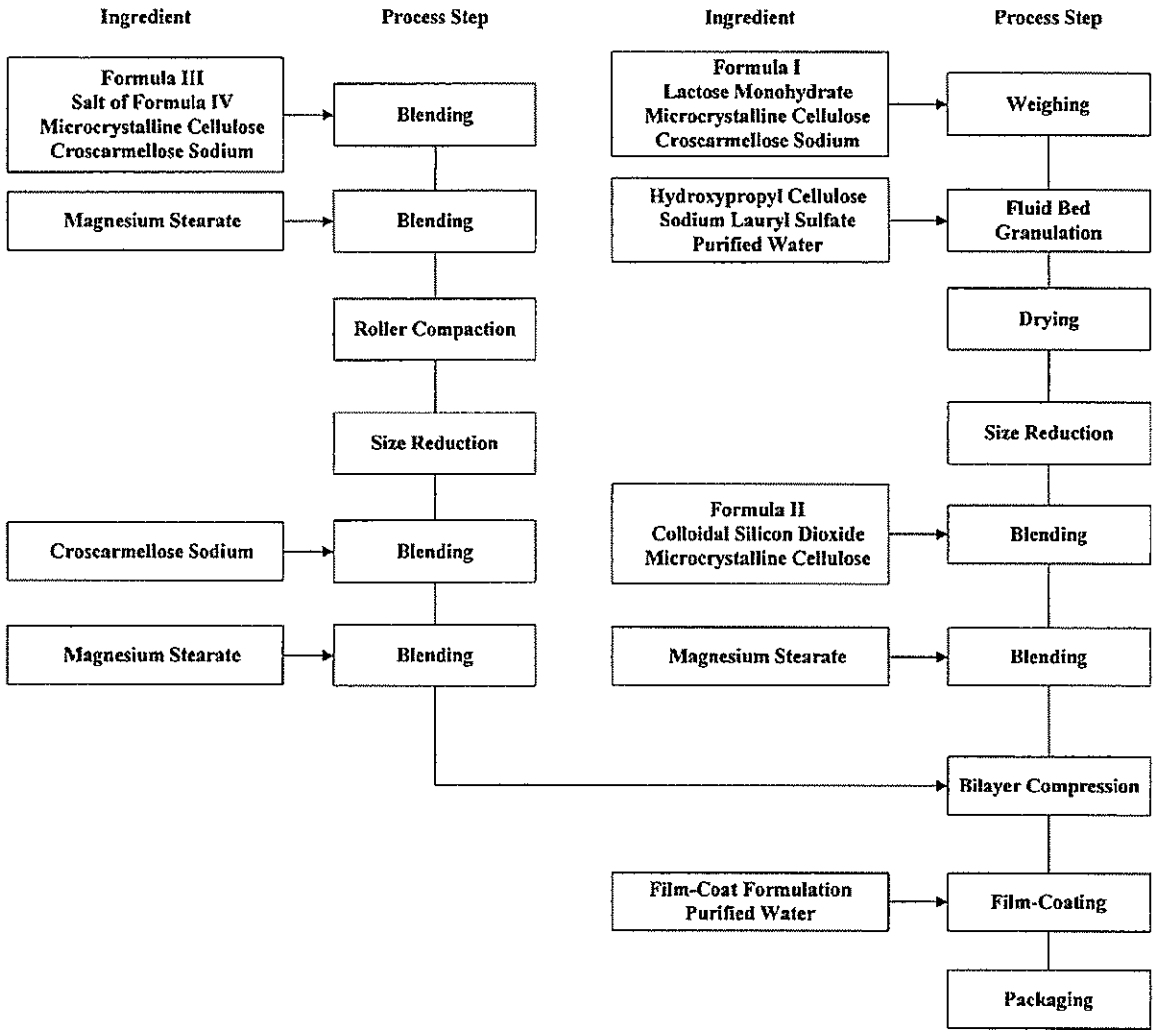

The Compound
DCM
Ethanol
Distillation
Ingredients
Weighing
Silicon Dioxide
Loading
Mixing
Microcrystalline
Cellulose
Croscarmellose Sodium
Hydroxypropyl Cellulose
Blending
Purified Water
Wet Granulation
Wet Massing
De-agglomeration
Drying
Size Reduction
Magnesium Stearate
Blending
Compression
Packaging
Aeroperl
Mixing
Antisolvent
Mixing
Filtration
Drying
Ingredients
Weighing
Microcrystalline
Cellulose
Croscarmellose Sodium
Blending
Magnesium stearate
Blending
Roller compaction
Size reduction
Compression
Packaging

Figure 3.


Ingredient
Process Step
Ingredient
Process Step
Formula III
Salt of Formula IV
Microcrystalline Cellulose
Croscarmellose Sodium
Blending
Formula I
Lactose Monohydrate
Microcrystalline Cellulose
Croscarmellose Sodium
Weighing
Magnesium Stearate
Blending
Hydroxypropyl Cellulose
Sodium Lauryl Sulfate
Purified Water
Fluid Bed Granulation
Drying
Roller Compaction
Size Reduction
Size Reduction
Croscarmellose Sodium
Blending
Formula II
Colloidal Silicon Dioxide
Microcrystalline Cellulose
Blending
Magnesium Stearate
Blending
Magnesium Stearate
Blending
Bilayer Compression
Film-Coat Formulation
Purified Water
Film-Coating
Packaging