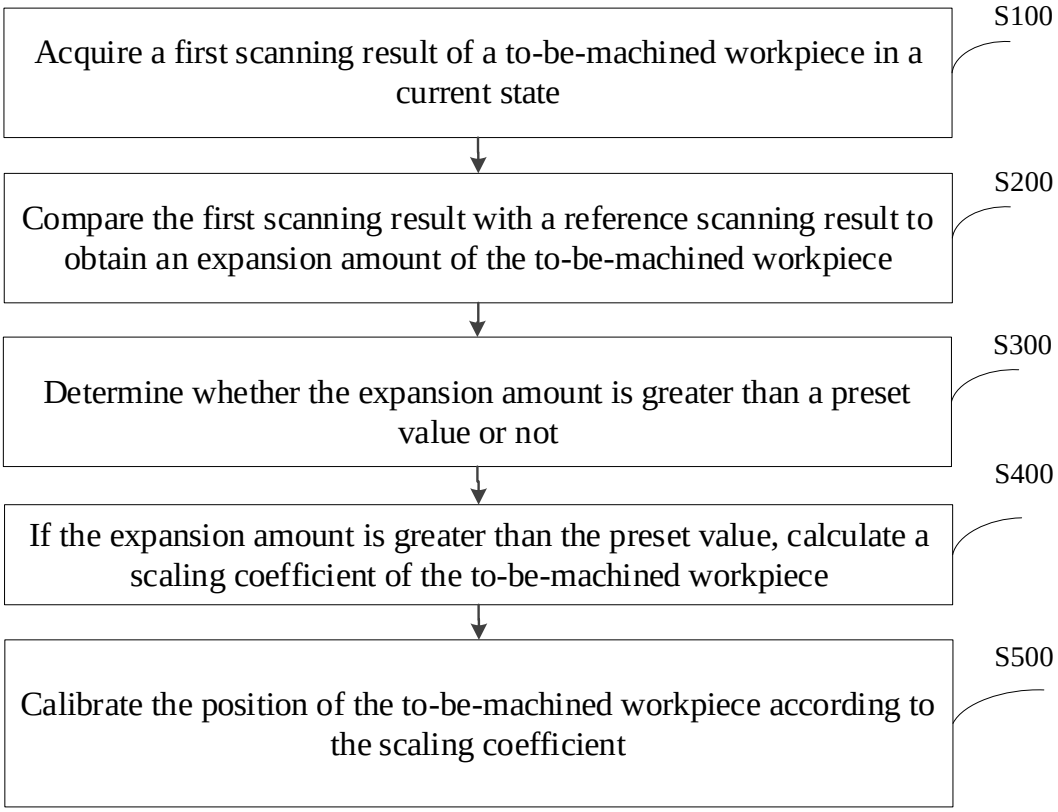
S100
Acquire a first scanning result of a to-be-machined workpiece in a current state
S200
Compare the first scanning result with a reference scanning result to obtain an expansion amount of the to-be-machined workpiece
S300
Determine whether the expansion amount is greater than a preset value or not
S400
If the expansion amount is greater than the preset value, calculate a scaling coefficient of the to-be-machined workpiece
S500
Calibrate the position of the to-be-machined workpiece according to the scaling coefficient

FIG. 1

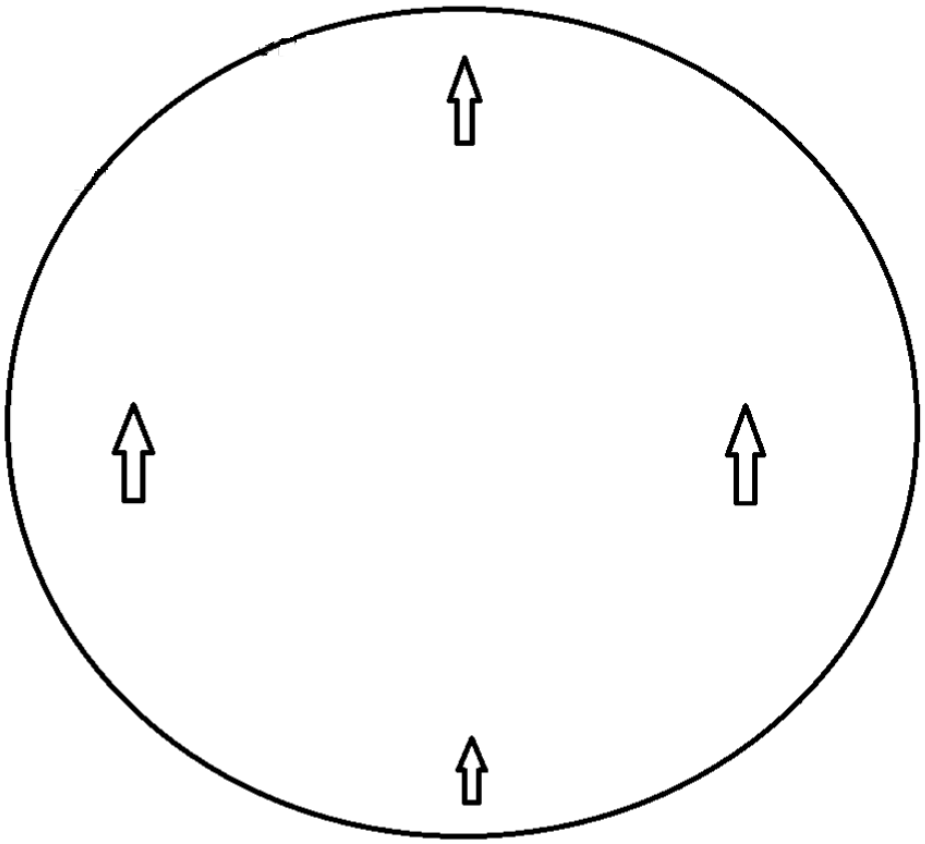

FIG. 2