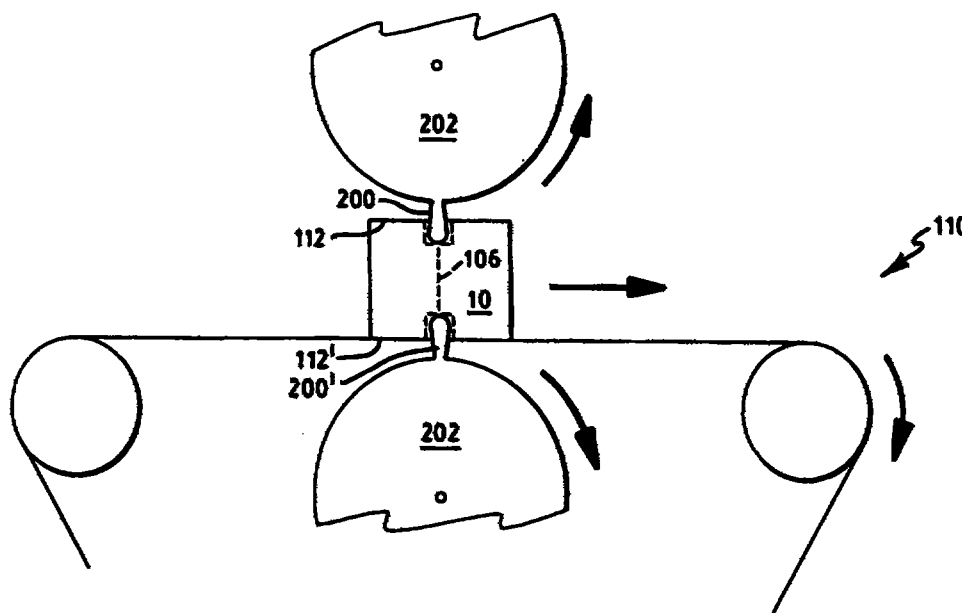




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(54) Title: INDENTED CORELESS ROLLS AND METHOD OF MAKING THE SAME



(57) Abstract

A coreless roll (10, 106) of product that is self-supporting in a rotary dispenser. The roll includes a rolled web of product that is wound throughout its diameter about a winding axis into a cylinder having first and second flat ends (112, 112'). At least one flat end defines a mounting hole at substantially the center of the winding axis of the coreless roll. The mounting hole has a depth and has sides generally perpendicular to the end of the roll. The sides are separated by a distance that is less than the depth of the hole such that the mounting hole is adapted to receive a plunger (200, 200') from a rotary dispenser (202). Methods of making the coreless roll are also described.