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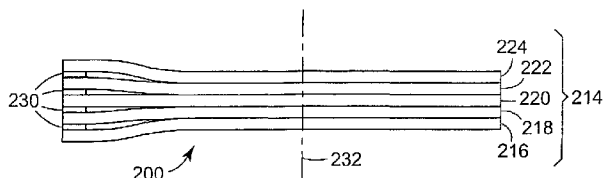
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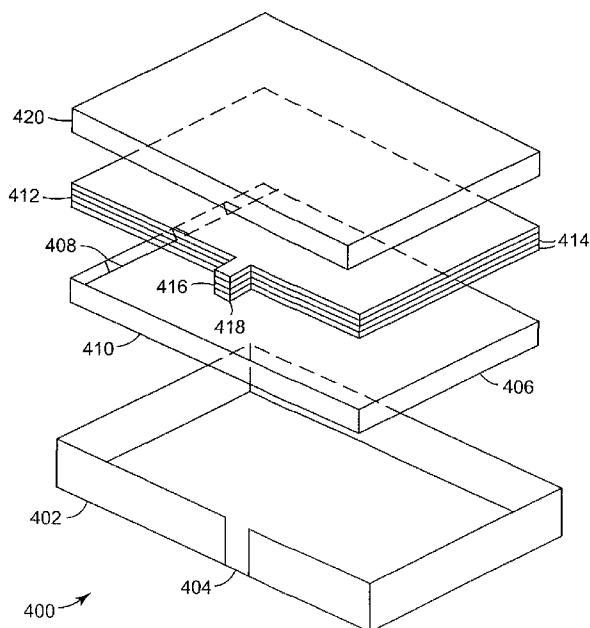
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(54) Title: ADHESIVE STACKS OF MULTIPLE OPTICAL FILMS AND THE METHOD OF MANUFACTURE THEREOF



(57) Abstract: In a new packaging method for light manage-
ment films (216, 218, 220, 222, 224; 414) in displays (400),
such as liquid crystal displays, a stack μ of two or more op-
tical films, such as diffuser layers (216, 224), crossed pris-
matically structured films (218, 220) and reflective polariz-
ers (222), is held together before insertion into the display
frame (402). The stack includes at least two of the films that
are adhered together using adhesive (230; 416) positioned
outside the viewing area of the films. In some embodiments,
the adhesive (230; 416) is provided at one or more tabs (418)
provided around the periphery of the film stack μ .





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