



METHOD OF FORMING AN OPTICAL DISC AND METAL MOLD DEVICE
FOR FORMING AN OPTICAL DISC USED FOR THE METHOD

An object of the present invention is to be able to reliably and accurately center a fixed mold and movable mold when closed at the time of forming an optical disc, while also centering the fixed mold and movable mold somewhat accurately even when they are opened. In the present invention, the fixed mold and movable mold are centered by taper-fitting positioning rings fixed to the fixed mold on the side of the movable mold. In addition, the fixed mold and movable mold are centered by a guide pin provided on the fixed mold fitting into the movable mold while allowing to slide freely. Differing from the centering performed by the positioning rings, this centering acts even in the state in which the fixed mold and movable mold have been opened.

