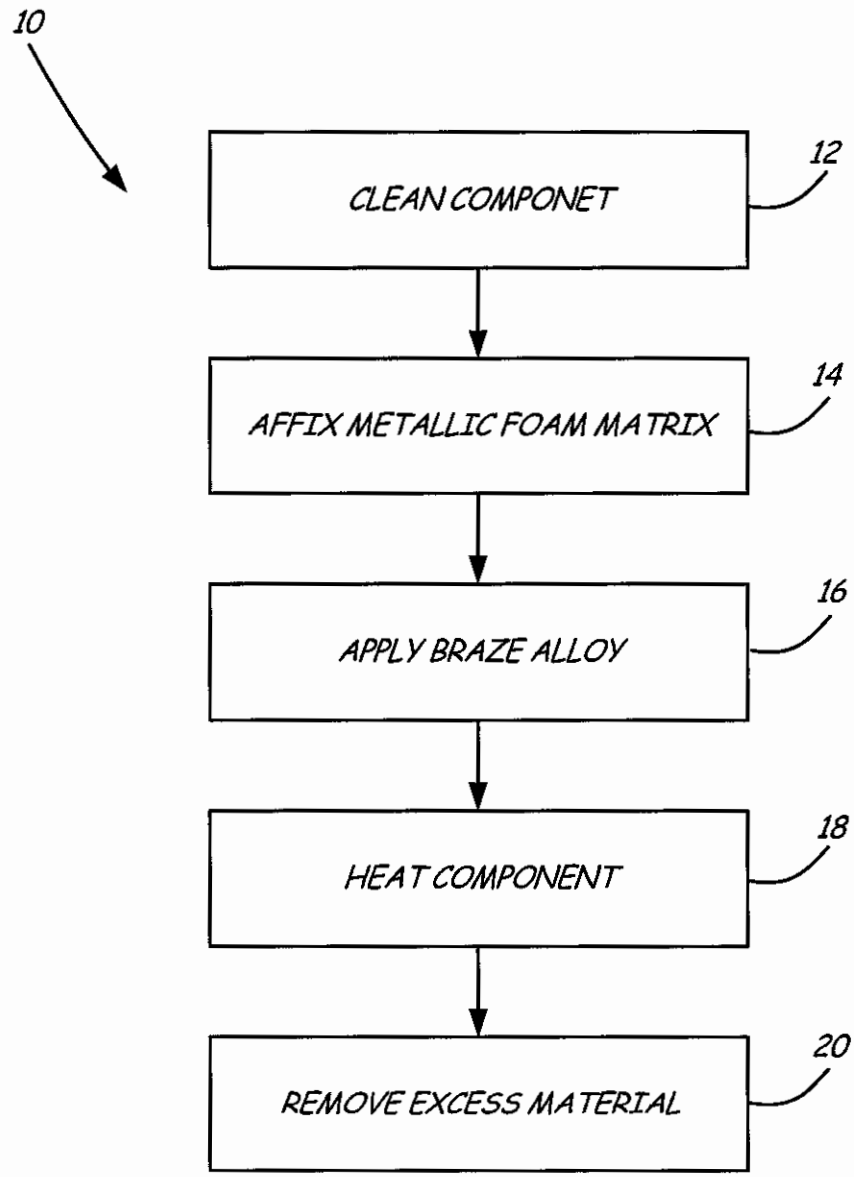

10
CLEAN COMPONET
12
AFFIX METALLIC FOAM MATRIX
14
APPLY BRAZE ALLOY
16
HEAT COMPONENT
18
REMOVE EXCESS MATERIAL
20

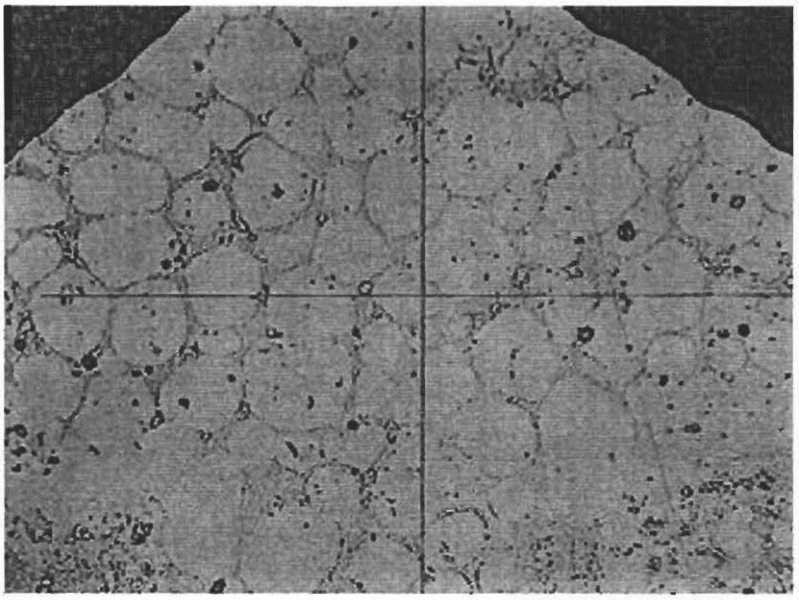


FIG. 2A

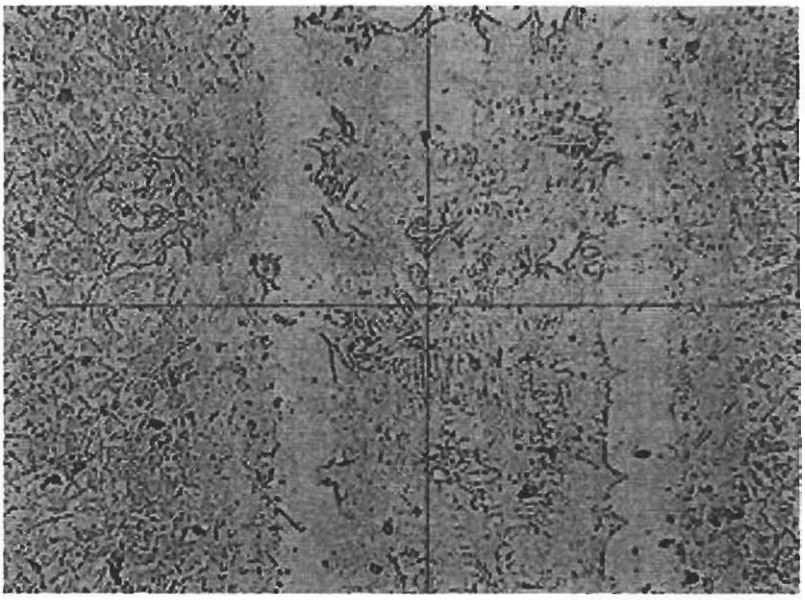


FIG. 2B

FIG. 3A

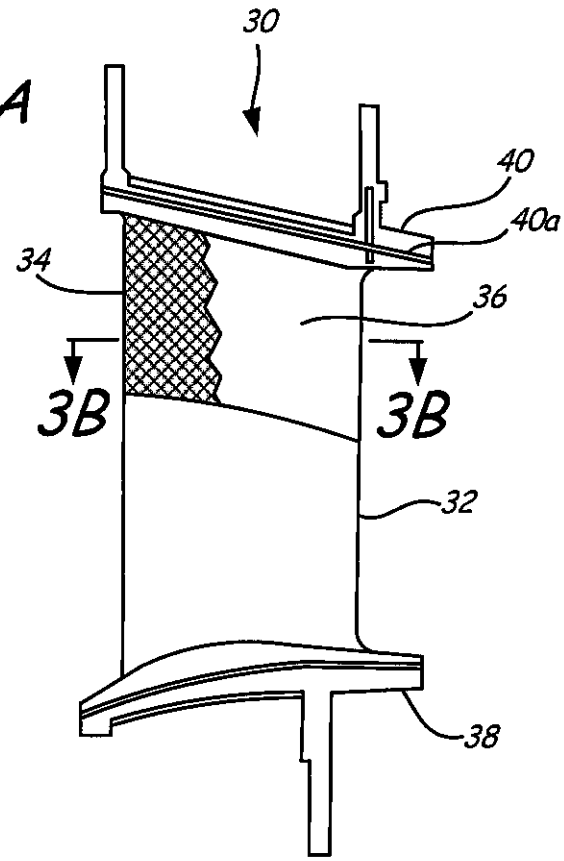


FIG. 3B

