The toner cartridge according to claim 2, wherein when the toner cartridge is attached to the developing unit, a portion of the protrusion exposed from the fourth opening is subjected to positioning relative to the developing unit.

[Claim 4]

The toner cartridge according to claim 2 or claim 3, wherein the second cover includes a lock member configured to lock the protrusion relative to the second cover, and

when the toner cartridge is mounted on the developing unit, the lock member unlocks the protrusion.

[Claim 5]

The toner cartridge according to claim 4, wherein the lock member is movable between a lock position in which the lock member locks the protrusion relative to the second cover, and an unlock position in which the lock member unlocks the protrusion relative to the second cover, and

when the toner cartridge is mounted to the developing unit, the lock member moves from the lock position to the unlock position by contacting the lock member with a portion of the developing unit.

[Claim 6]

The toner cartridge according to any one of claim 2 to claim 4, wherein the second cover includes a stopper that prevents the protrusion from rotating in an opposite direction opposite to a rotating direction of the casing relative to the shutter from the first position to the second position, when the casing is at the first position.

[Claim 7]

The toner cartridge according to claim 6, wherein when the casing is at the first position, the protrusion contacts the stopper by the rotation of the protrusion in the opposite direction..

[Claim 8]

The toner cartridge according to any one of claim 1 to claim 7, wherein the toner conveyance unit has a helical shape.

[Claim 9]