

# SUSPENDED PLATFORM FOR OVERHEAD TRAVELING CARRIAGE

## **BACKGROUND OF THE INVENTION**

### **(1) Field of the Invention**

5           The present invention relates to suspended platforms on which articles conveyed by overhead traveling carriages are mounted, and in particular to suspended platforms which can prevent overturning of articles.

### **(2) Description of the Related Art**

10           An overhead traveling carriage and suspended platforms for the overhead traveling carriage are arranged such that the overhead traveling carriage can convey an article along a traveling rail and temporarily place the article on the suspended platforms. The  
15   article is delivered between the platforms and the overhead traveling carriage. Conventionally proposed platforms include safety members against overturning intended to prevent articles mounted on the platforms from overturning and falling (for example,  
20   see Patent Reference: Japanese Unexamined Patent Application Publication No. 2005-206371).

          The platforms are provided with side walls having certain heights as safety members against overturning as mentioned above, thereby preventing articles from overturning and falling.

25           The conventionally proposed suspended platforms have a problem that articles mounted on the platforms overturn and fall when a great quake such as an earthquake occurs. This problem arises because the side walls as the safety members against overturning do not have sufficient heights.

30           FIGS. 10A to 10C illustrate the problem of the conventional suspended platforms.

          In the drawings, the X-axis direction is the transfer direction on the horizontal plane in the case where an overhead traveling

carriage mounts an article 500 on suspended platforms 300, and the Y-axis direction is the vertical direction.

As shown in FIG. 10A, the overhead traveling carriage transfers the article 500 in the minus direction of the X-axis and lowers the article 500 in the minus direction of the Y-axis when mounting the article 500 on the platforms 300.

In this case, the time to mount the article 500 can be reduced by reducing the distance ("A" shown in FIG. 10A) by which the article 500 is lowered. With an aim to reduce the distance A, the front walls 320 of the respective platforms 300 are low. The front walls 320 are arranged at the entrance/exit for the article 500 mounted and transferred by the overhead traveling carriage.

As shown in FIG. 10B, the overhead traveling carriage mounts the article 500 on the platforms 300.

As shown in FIG. 10C, the article 500 may overturn and fall when a great quake such as an earthquake occurs. In particular, in the case where the article 500 tilts in the direction of the front wall 320 of either one of the platforms 300, the article 500 overturns toward the front wall 320 and then fall over the low front wall 320.

As described above, the conventional suspended platforms have a problem that articles mounted on the platforms overturn and fall sometimes.

## **SUMMARY OF THE INVENTION**

Embodiments of the present invention provide a suspended platform which can prevent an article mounted by an overhead traveling carriage from overturning and falling even when a great quake such as an earthquake occurs.

In an aspect of the present invention, there is provided a suspended platform for an overhead traveling carriage which transfers an article having abutting side surfaces facing upward in a transfer direction on a horizontal plane when traveling along a traveling rail fixed on a ceiling and mounts the article on said suspended platform, said suspended platform comprising two tilt regulating parts fixed at positions predetermined in relation to a receiving part on which the article is mounted such that each of said tilt regulating parts is positioned above a corresponding one of the abutting side surfaces of the article when the article is transferred to and mounted on said suspended platform, does not touch the article when the article is transferred to and mounted on said suspended platform, and regulates, by abutting the mounted article at the abutting side surface, a tilt range of the article, said two tilt regulating parts being opposing and protruding toward each other, and being positioned above, by a predetermined distance, the abutting side surfaces of the article when the article is mounted on said suspended platform.

With this, the article conveyed by the overhead traveling carriage is transferred without touching the tilt regulating part. This makes it possible to prevent the article from overturning and falling by means that the tilt regulating part regulates the tilt range of the article by abutting the abutting surface of the article when the article tilts in the case where a great quake such as an earthquake occurs.

It is preferable that the receiving part includes an upper surface having convex portions interfit with concave portions formed on the bottom surface of the article.

This makes it possible to prevent the article from slipping over the receiving part of the suspended platform when a great quake such as an earthquake occurs. In other words, it becomes possible to prevent the article from slipping to a position where the

tilt regulating part cannot regulate the tilt range of the article.

It is preferable that the article includes two abutting surfaces respectively formed in relation to opposing side surfaces of the article, and that two tilt regulating parts are respectively  
5 positioned in relation to the abutting surfaces.

Each of these two tilt regulating parts which is placed along the corresponding one of the side surfaces of the article can prevent

the article from overturning and falling when the article tilts in the corresponding one of the directions of the side surfaces.

It is preferable that the tilt regulating part is placed at a position in the depth direction of the suspended platform in the transfer direction.

The tilt regulating part placed in this way can prevent the article from overturning and falling by abutting the abutting surface when the article tilts in the front wall direction even when the tilt regulating part is short in the transfer direction. It is preferable that the abutting surface is a portion of an upper surface of a protruding part formed on a side surface of the article.

When the article has a protruding part formed at a position predetermined by standards or the like, the tilt regulating part can be positioned to interfit with the protruding part. In other words, it is possible to prevent articles having various shapes from overturning and falling as long as each of the articles has a protruding part at the predetermined position.

It is preferable (i) that the suspended platform further comprises: a fixing part which is plate-shaped, and fixed in relation to the receiving part; and a tie part which is plate-shaped, and stands on the fixing part, (ii) that the tilt regulating part is plate-shaped, extends in a horizontal direction, and is connected to an upper end of the tie part, and (iii) that the fixing part, the tie part, and the tilt regulating part are integrally formed.

The safety member against overturning can be formed by simply bending a plate material to integrally form three portions corresponding to the fixing part, tie part, and tilt regulating part. It is easy to form such safety member against overturning having a simple shape.

With the tilt regulating part, the suspended platform can prevent the article mounted by the overhead traveling carriage from overturning and falling even when a great quake such as an

earthquake occurs.

The suspended platforms according to embodiments of the present invention can prevent the article mounted by the overhead traveling carriage from overturning and falling even when a great  
5 quake such as an earthquake occurs. Therefore, embodiments of the present invention are highly practical.

## **FURTHER INFORMATION ABOUT TECHNICAL BACKGROUND TO THIS APPLICATION**

10 The disclosure of Japanese Patent Application No. 2008-039177 filed on February 20, 2008 including specification, drawings and claims is incorporated herein by reference in its entirety.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

These and other objects, advantages and features of the invention will become apparent from the following description thereof taken in conjunction with the accompanying drawings that illustrate a specific embodiment of the invention. In the Drawings:

20 FIG. 1 is a perspective view showing appearance of an overhead traveling carriage and suspended platforms for the overhead traveling carriage in an embodiment according to the present invention;

FIG. 2A is a diagram showing the structure of one of the  
25 platforms for the overhead traveling carriage in the embodiment;

FIG. 2B is a diagram showing the structure of the platform in the embodiment;

FIG. 2C is a diagram showing the structure of the platform in the embodiment;

30 FIG. 3 is a side view schematically showing the structure of the overhead traveling carriage in the embodiment;

FIG. 4 is a side view illustrating operations performed by the

overhead traveling carriage in the embodiment;

FIG. 5A is a diagram illustrating an operation for mounting an article on the platform, and a platform position at which the safety member against overturning is placed;

5        FIG. 5B is a diagram illustrating the operation for mounting the article on the platform, and the platform position at which safety member against overturning is placed;

FIG. 5C is a diagram illustrating the operation for mounting the article on the platform, and the platform position at which safety  
10    member against overturning is placed;

FIG. 6A is a diagram illustrating convex portions of a receiving part of the platform in the embodiment;

FIG. 6B is a diagram illustrating the convex portions of the receiving part of the platform in the embodiment;

15        FIG. 6C is a diagram illustrating the convex portions of the receiving part of the platform in the embodiment;

FIG. 7A is a diagram illustrating that the safety members against overturning of the platforms prevent overturning of the article, and positions at which the safety members against  
20    overturning are arranged;

FIG. 7B is a diagram illustrating that safety members against overturning of the platform prevent overturning of the article, and positions at which the safety members against overturning are arranged;

25        FIG. 8A is a diagram showing positions of safety members against overturning of the platform according to a variation of the embodiment;

FIG. 8B is a diagram showing the position of one of the safety members against overturning of the platform according to the  
30    variation;

FIG. 8C is a diagram showing the positions of the safety members against overturning of the platform according to the

variation;

FIG. 9A is a diagram illustrating that the safety member against overturning of the platform prevents overturning of the article, and a position at which the safety member against overturning is placed;

FIG. 9B is a diagram illustrating that the safety member against overturning of the platform prevents overturning of the article, and the position at which the safety member against overturning is placed;

FIG. 9C is a diagram illustrating that the safety member against overturning of the platform prevents overturning of the article, and the position at which the safety member against overturning is placed;

FIG. 10A is a diagram illustrating a problem of conventional platforms for an overhead traveling carriage;

FIG. 10B is a diagram illustrating the problem of the conventional platforms for the overhead traveling carriage; and

FIG. 10C is a diagram illustrating the problem of the conventional platforms for the overhead traveling carriage.

## **DESCRIPTION OF THE PREFERRED EMBODIMENT**

An embodiment according to the present invention is described in detail below with reference to the drawings.

FIG. 1 is a perspective view showing appearance of an overhead traveling carriage 100 and suspended platforms 300 for the overhead traveling carriage 100 in this embodiment according to the present invention.

The overhead traveling carriage 100 is a device for conveying an article when traveling along a traveling rail 200. The platforms 300 are intended to mount on which the article conveyed by the overhead traveling carriage 100 is mounted. Here, two platforms 300 are provided. These platforms 300 are arranged side-by-side

and suspended by suspension parts 400 each having an upper end fixed on a ceiling. The platforms 300 are arranged along a traveling rail 200 such that an article can be conveyed along the traveling rail 200 and temporarily placed on the platforms 300.

5 Each of FIGS. 2A to 2C is a diagram showing the structure of one of the platforms 300 in this embodiment according to the present invention.

FIG. 2A is a plan view schematically showing the structure of the platform 300. FIG. 2B is a side view of the platform 300 shown  
10 in FIG. 2A when seen from the left side of FIG. 2A.

Each platform 300 includes a receiving part 310, a front wall 320, depth walls 330, side walls 340, safety members against overturning 350, and fixed by beams 360 suspended by the suspension parts 400.

15 The receiving part 310 is intended to support the article from below when the article is mounted. The receiving part 310 includes three convex portions 311 on its upper surface. These convex portions 311 are arranged to interfit with the three concave portions formed on the bottom surface of the article. The shapes and sizes  
20 of the convex portions 311 may be any as long as they interfit with the convex portions, respectively. Here, each of the exemplary convex portions 311 is formed to have a round upper periphery. The arrangement of the convex portions 311 positions the article accurately.

25 The front wall 320 is intended to prevent falling of the article mounted on the platform 300. The front wall 320 is a wall which stands on the front border of the receiving part 310, that is, is placed at the entrance/exit for the article 500 mounted by the overhead traveling carriage 100. The front wall 320 is made lower  
30 than the depth walls 330 in order to reduce the time for elevation and lowering at the time of delivery.

The depth walls 330 are intended to prevent falling of the

article mounted on the platform 300. The depth walls 330 are walls which stand on the depth border of the receiving part 310, that is, which are arranged at the deeper-most positions in the platform in the transfer direction. In other words, the depth walls 330 are arranged opposite to the front wall 320 placed around the entrance/exit for the article 500.

The side walls 340 are intended to prevent falling of the article mounted on the platform 300. The side walls 340 are the side surfaces of the platform 300 adjoining to the front wall 320 and the depth walls 330. The platform 300 includes two side walls 340.

The safety members against overturning 350 are intended to prevent falling of the article mounted on the platform 300. The safety members against overturning 350 are rigid bodies made of metal. The safety members against overturning 350 are two in number, and arranged to abut the respective side walls 340 and arranged at positions in the depth direction of the platform 300 in the transfer direction. Each of the safety members against overturning 350 is fixed on the beam 360 for fixing the receiving part 310 of the platform 300. More specifically, the safety member against overturning 350 is screw-fixed on the beam 360 fixed on the lower ends of the suspension parts 400 (not shown in FIG. 2A and FIG. 2B).

FIG. 2C is a cross-section view of the platform 300 shown in FIG. 2A when cut along the A-A line.

Each of the safety members against overturning 350 includes a tilt regulating part 350a, a tie part 350b, and a fixing part 350c.

The fixing part 350c is plate-shaped, and is intended to screw-fix the safety member against overturning 350 on the beam 360. More specifically, an oval-shaped hole (not shown) is formed on the fixing part 350c, and the fixing part 350c is screw-fixed on the beam 360 through the oval-shaped hole. Thus, it is easy to adjust the position at which the safety member against overturning

350 is fixed.

The tie part 350b is plate-shaped, and is fixed to vertically about the fixing part 350c.

5 The tilt regulating part 350a is plate-shaped, fixed on the receiving part 310, and extends in the approximately horizontal direction. More specifically, the tilt regulating part 350a is connected to the upper end of the tie part 350b.

10 In other words, the safety member against overturning 350 is a U-shaped member formed to integrate the tilt regulating part 350a, the tie part 350b, and the fixing part 350c. It is easy to form such safety member against overturning having a simple U-shape. For example, it can be formed by performing a sheet metal working to bend a metal plate material. As shown in FIG. 2C, two safety members against overturning 350 are arranged opposite to each other.

15 It is to be noted that the positions of the tilt regulating part 350a, tie part 350b, and fixing part 350c of each safety member against overturning 350 and the size thereof are described later with reference to FIGS. 5A to 5C, and FIGS. 7A and 7B.

20 FIG. 3 is a side view schematically showing the structure of the overhead traveling carriage 100 in this embodiment according to the present invention.

25 The overhead traveling carriage 100 conveys and transfers the article 500 to the platform 300. The overhead traveling carriage 100 includes a traveling unit 110, a delivery unit 120, an elevating unit 130, and a holding unit 140. Here, it is assumed that the transfer direction on the horizontal plane at the time when the overhead traveling carriage 100 mounts the article 500 on the platform 300 is the X-axis direction and the vertical direction is the Y-axis direction. The overhead traveling carriage 100 conveys the article 500 when traveling in the direction vertical to the X-Y plane.

30 The traveling unit 110 is intended to travel along the traveling

rail 200.

The delivery unit 120 is intended to move the article 500 in the minus direction of the X-axis in order to mount the article 500 on the platform 300, and position the article 500 above the platform  
5 300. The delivery unit 120 is further intended to move the article 500 positioned above the platform 300 in the plus direction of the X-axis in order to receive the article 500.

The elevating unit 130 is intended to elevate the article 500 in the Y-axis direction and receive the article 500 on the platform 300.

10 The elevating unit 130 is further intended to lower the article 500 in the Y-direction and mount the article 500 on the platform 300.

The holding unit 140 is intended to hold the article 500.

FIG. 4 is a side view illustrating operations of the overhead traveling carriage in this embodiment according to the present  
15 invention.

First, as shown in FIG. 3, the holding unit 140 holds the article 500. Subsequently, the traveling unit 110 travels along the traveling rail 200 and stops in front of the platform 300.

Next, as shown in FIG. 4, the delivery unit 120 moves the  
20 article 500 to the platform 300. The article 500 is held by the holding unit 140 of the overhead traveling carriage 100 such that the bottom of the article 500 is higher than the upper surface of the front wall 320 of the platform 300.

After the delivery unit 120 moves the article 500 above the  
25 platform 300, the elevating unit 130 lowers the article 500, and mounts it on the platform 300.

It is also good that the elevating unit 130 of the overhead traveling carriage 100 lowers the article 500 so that the bottom of the article 500 becomes higher than the upper surface of the front  
30 wall 320 of the platform 300, and then the delivery unit 120 moves the article 500 above the platform 300.

Each of FIGS. 5A to 5C is a diagram illustrating an operation

of mounting the article 500 on the platform 300 and a position at which the safety member against overturning of the platform 300 is placed. For convenience, the side walls 340 are not shown in each of FIGS. 5A to 5C.

5           As shown in FIG. 5A, the article 500 is rectangular-shaped. The article 500 has abutting surfaces 510a facing upward, and has a protruding part 510 on the lower-most part of the side surface of the article 500. The abutting surfaces 510a are portions of the upper surface of the protruding part 510 formed on the side surface. In  
10       other words, the upper surface of the protruding part 510 of the article 500 includes the abutting surfaces 510a facing upward and having a predetermined height.

          The article 500 is stopped in front of the platform 300 through the operation performed by the traveling unit 110 of the overhead  
15       traveling carriage 100. The article 500 is placed such that the bottom of the article 500 is higher than the upper surface of the front wall 320 of the platform 300. The article 500 is moved, by the delivery unit 120 of the overhead traveling carriage 100, toward the platform 300 in the minus direction of the X-axis which  
20       approximately corresponds to the transfer direction on the horizontal plane.

          At this time, the tilt regulating part 350a is placed above the corresponding one of the abutting surfaces 510a of the article 500 while the article 500 is being transferred. Here, the tilt regulating  
25       part 350a is placed at the position sufficiently higher than the abutting surface 510a such that the tilt regulating part 350a does not touch the abutting surface 510a even in the case where the tilt regulating part 350a sways. Preferably, the tilt regulating part 350a is lowered to the lower-most position on condition that the tilt  
30       regulating part 350a does not touch the abutting surface 510a.

          As shown in FIG. 5B, the article 500 is moved above the platform 300, and then lowered by the elevating unit 130 of the

overhead traveling carriage 100.

As shown in FIG. 5C, the article 500 is mounted on the platform 300.

In other words, the article 500 is transferred in the transfer direction, lowered, and mounted on the platform 300. In this way, when the article 500 is transferred and mounted, the tilt regulating part 350a is placed so as not to touch the article 500. Likewise, the tie part 350b and the fixing part 350c are arranged so as not to touch the article 500.

Each of FIGS. 6A to 6C is a diagram illustrating convex portions 311 of the receiving part 310 of the platform 300 in this embodiment according to the present invention.

FIG. 6A is a view of the article 500 when seen from the bottom surface of the article 500. As shown in FIG. 6A, the article 500 has concave portions 520 on the bottom surface.

FIG. 6B is a side view of the article 500 mounted on the platform 300. FIG. 6C is a cross-section view of the platform 300 and the article 500 shown in FIG. 6C when cut along the B-B line. For convenience, the side walls 340 and the safety members against overturning 350 are not shown in FIG. 6C.

As shown in FIGS. 6B and 6C, the article 500 is mounted on the platform 300 such that three concave portions 520 on the bottom surface of the article 500 interfit with three convex portions 311 of the receiving part 310 of the platform 300, respectively. The article 500 is precisely positioned when the three concave portions 520 interfit with the three convex portions 311, respectively.

In this way, it is possible to prevent the article 500 from slipping over the receiving part 310 of the platform 300. Further, even when the interfit of the convex portions 311 and the concave portions 520 is released, the article 500 abuts either one of the front wall 320, the depth walls 330, or the side walls 340, thereby preventing the article 500 from slipping over the receiving part 310

of the platform 300. In this way, it is possible to prevent the article 500 from slipping to a position at which the safety members against overturning 350 cannot prevent the article 500 from overturning and falling.

5           Next, a description is given of overturning prevention performed by the safety members against overturning 350 of the platform 300, according to the present invention, configured as shown in FIGS. 2A to 2C.

Each of FIGS. 7A and 7B is a diagram illustrating that the  
10   safety members against overturning 350 of the platform 300 prevent overturning of the article, and positions at which the safety members against overturning 350 are arranged. For convenience, the side walls 340 are not shown in FIG. 7A, and the front wall 320 is not shown in FIG. 7B. Here, it is assumed that the transfer  
15   direction of the article 500 is the X-axis direction, the vertical direction is the Y-axis direction, and the direction vertical to the X-Y plane is the Z-axis direction.

As shown in FIG. 7A, the article 500 may tilt toward the front wall 320 when a great quake such as an earthquake occurs. More  
20   specifically, the article 500 tilts toward the front wall 320 such that the article 500 rotates about the axis of the peripheral side abutting the front wall 320 among the four peripheral sides of the bottom surface of the article 500.

Here, the tilt regulating part 350a of the safety member  
25   against overturning is placed such that it can regulate the tilt range of the article 500 mounted on the platform 300 by abutting the corresponding one of the abutting surfaces 510a of the article 500. In other words, the tilt regulating part 350a is placed such that it abuts the abutting surface 510a of the article 500 when the article  
30   500 tilts by a predetermined angle. In this way, the position of the X-axis direction of the tilt regulating part 350a is determined based on the position of the abutting surface 510a at the time when the

article 500 tilts. Likewise, the length of the X-axis direction of the tilt regulating part 350a is determined based on the position of the abutting surface 510a at the time when the article 500 tilts.

Here, the safety members against overturning 350 are arranged at positions in the depth direction of the platform 300 in the transfer direction. In other words, the safety members against overturning 350 are arranged such that it can prevent the article 500 from tilting in the direction of the front wall 320 and falling even when the tilt regulating part 350a is short in the X-axis direction.

Since the tilt regulating part 350a can prevent the article 500 from tilting by a predetermined angle or more, it can prevent the article 500 from overturning and falling.

FIG. 7B is a schematic side view of FIG. 7A when seen at the side of the front wall 320.

As shown in FIG. 7B, two tilt regulating parts 350a are positioned respectively in relation to the abutting surfaces 510a formed in relation to the side surfaces of the article 500. In this case, the article 500 may tilt toward either one of the safety members against overturning 350 when a great quake such as an earthquake occurs. More specifically, the article 500 tilts toward either one of the side walls 340 such that it rotates about the axis of the side abutting the side wall 340 among the four peripheral sides of the bottom surface of the article 500.

Here, each of the tilt regulating parts 350a of the safety members against overturning 350 is arranged such that it can regulate the tilt range of the article 500 mounted on the platform 300 by abutting the corresponding one of the abutting surfaces 510a of the article 500. In other words, the tilt regulating part 350a is arranged such that it abuts the abutting surface 510a of the article 500 when the article 500 tilts by a predetermined angle. In this way, the position of the Z-axis direction of the tilt regulating part 350a is determined based on the position of the abutting surface

510a at the time when the article 500 tilts. Likewise, the length of the Z-axis direction of the tilt regulating part 350a is determined based on the position of the abutting surface 510a at the time when the article 500 tilts.

5 Since the tilt regulating part 350a can prevent the article 500 from tilting by a predetermined angle or more, it can prevent the article 500 from overturning and falling.

Further, since the two safety members against overturning 350 are arranged opposite to each other sandwiching the article 500, 10 each of them can prevent the article 500 from overturning and falling when the article 500 tilts toward the corresponding one of the side walls 340. Furthermore, even when the article 500 includes a single protruding part 510 protruding from the side abutting either one of the two side walls 340, the corresponding safety member 15 against overturning 350 can prevent the article 500 from overturning and falling.

In this way, the safety members against overturning 350 of the platform 300 can prevent the article 500 from overturning and falling when a great quake such as an earthquake occurs. Although 20 the article 500 mounted on the receiving part 310 may be swayed greatly because the receiving part 310 are suspended by the suspension parts 400, the safety members against overturning 350 can prevent the article 500 from overturning and falling even in such a case.

25 Further, when the article 500 is provided with the protruding part 510 at a position predetermined by standards or the like, it is possible to arrange the safety members against overturning 350 based on the position of the protruding part 510. In other words, the safety members against overturning 350 can prevent articles 30 500 having various shapes from overturning and falling as long as each article 500 has a protruding part 510 at the predetermined position.

## Variation

A variation of the embodiment is described below. In the embodiment, the safety members against overturning 350 prevent overturning of an article 500 having a protruding part 510 at its lower-most part. In this variation, the safety members against overturning 350 are arranged at positions different from those in the embodiment in order to prevent overturning of an article 500 having a protruding part 510 at a position other than the lower-most part.

Each of FIGS. 8A to 8C is a diagram showing the arrangement of the safety members against overturning 350 of the suspended platform 300 according to this variation.

FIG. 8A is a plan view schematically showing the arrangement of one of the safety members against overturning 350 of the platform 300 according to this variation.

As shown in FIG. 8A, the arrangement in FIG. 8A is the same as the arrangement in the embodiment described with reference to FIG. 2A.

FIG. 8B is a side view schematically showing the arrangement of the safety member against overturning 350 of the platform 300 according to this variation.

As shown in FIGS. 8B and 8C, the safety members against overturning 350 are arranged at the positions higher than those in the embodiment described with reference to FIGS. 2A and 2B. In other words, in the embodiment, the safety members against overturning 350 are fixed on beams 360 and arranged such that the lower surfaces of the fixing parts 350c are flush with the lower surfaces of the receiving parts 310. However, in this variation, the respective safety members against overturning 350 are arranged such that the lower surfaces of the fixing parts 350c are arranged at positions higher than those of the lower surfaces of the receiving parts 310, and the fixing parts 350c are attached to the side walls 340, respectively.

Each of FIGS. 9A to 9C is a diagram illustrating that the safety member against overturning 350 of the platform 300 prevents overturning of the article, and a position at which the safety member against overturning 350 is placed. For convenience, the side walls 340 are not shown in FIGS. 9A to 9C.

As shown in FIG. 9A, the article 500 has a protruding part 510 at the position appropriately higher than the lower-most part of the side surface. This protruding part 510 includes an upper surface including abutting surfaces 510a facing upward. The article 500 is stopped in front of the platform 300 through an operation performed by the traveling unit 110 of the overhead traveling carriage 100. The article 500 is placed such that the bottom surface of the article 500 is higher than the upper surface of the front wall 320 of the platform 300.

The article 500 is transferred, by an operation performed by the delivery unit 120 of the overhead traveling carriage 100, in the minus direction of the X-axis which approximately corresponds to the transfer direction on the horizontal plane. At this time, the safety members against overturning 350 are arranged above the abutting surfaces 510a of the article 500 while the article 500 is being transferred.

As shown in FIG. 9B, the article 500 is lowered in the minus direction of the Y-axis by the elevating unit 130, and mounted on the platform 300.

In this way, the tilt regulating parts 350a are positioned such that they do not touch the article 500 when the article 500 is transferred and mounted. Likewise, the tie parts 350b, and the fixing parts 350c are positioned such that they do not touch the article 500 when the article 500 is transferred and mounted.

As shown in FIG. 9C, the tilt regulating parts 350a are positioned such that each of them abuts the corresponding one of the abutting surfaces 510a of the protruding part 510 of the article

500 in the case where the article 500 tilts toward the front wall 320 or where the article 500 tilts toward the side walls 340. As in the case of FIGS. 7A and 7B, the positions and sizes of the tilt regulating parts 350a are determined based on the position of the  
5 corresponding ones of the abutting surfaces 510a at the time when the article 500 tilts.

The tilt regulating parts 350a can prevent the article 500 from tilting by a predetermined angle in this way, and thus it can prevent the article 500 from overturning and falling.

10 The platforms 300 according to the present invention and the overhead traveling carriage 100 using the platforms 300 are described based on the embodiment and this variation, but the present invention is not limited to the embodiment and this variation.

15 Examples are provided below. The platforms 300 in the embodiment and this variation have two safety members against overturning 350, but it is also good that a single, or three or more safety members against overturning 350 is/are provided with the platforms 300.

20 The safety members against overturning 350 are U-shaped in the embodiment and this variation, but the shape is not limited to U-shape as long as the safety members against overturning 350 can abut the abutting surface 510a of the protruding part 510 of the article 500, and thereby preventing falling of the article 500.  
25 Exemplary shapes include a shape formed only of a tilt regulating part 350a or of a tilt regulating part 350a and a tie part 350b. In addition, it is not necessary that the safety members against overturning 350 are plates which extend in the approximately horizontal direction, and the safety members against overturning  
30 350 may have any other shapes as long as the safety members against overturning 350 can abut the abutting surface 510a of the protruding part 510 of the article 500, and thereby preventing

falling of the article 500.

In the embodiment and this variation, each of the safety members against overturning 350 prevents the article 500 from overturning by means that its tilt regulating part 350a abuts the  
5 corresponding one of the abutting surfaces 510a of the protruding part 510 of the article 500. However, each of the safety members against overturning 350 prevents an article 500 from overturning by means that its tilt regulating part 350a abuts the corresponding one of the abutting surfaces 510a which are portions of the upper  
10 surface of the article 500 without any protruding part 510. These safety members against overturning 350 can prevent overturning of the article 500 even in the case of the article 500 without any protruding part 510.

In the embodiment and this variation, the safety members  
15 against overturning 350 are arranged at positions closer to the depth walls 330 than to the front wall 320 of the platforms 300. However, it is also good that the safety members against overturning 350 are arranged at positions closer to the front wall 320 than to the depth walls 330 of the platforms 300, or at the  
20 midpoint between the front wall 320 and the depth walls 330. In addition, the safety members against overturning 350 may short or long in the depth direction. For example, the safety members against overturning 350 having the same length in the depth direction as that of the platforms 300 may be arranged.

25 The safety members against overturning 350 are rigid bodies in the embodiment and this variation, but they are not limited to rigid bodies. More specifically, each of the safety members against overturning 350 may be made of materials which transform to a certain degree as long as they can regulate the tilt range of the  
30 article 500 mounted on the platforms 300 by abutting the corresponding one of the abutting surfaces 510a of the article 500.

The receiving parts 310 of the respective platforms 300 have

three convex portions 311 in the embodiment and this variation, but the number of convex portions 311 may be any including zero.

5 Although only a single exemplary embodiment and its variation of this invention have been described in detail above, those skilled in the art will readily appreciate that many modifications are possible in the exemplary embodiment and its variation without materially departing from the novel teachings and advantages of this invention. Accordingly, all such modifications are intended to  
10 be included within the scope of this invention.

#### **INDUSTRIAL APPLICABILITY**

The present invention is applicable as platforms on which articles conveyed by overhead traveling carriages are mounted, and  
15 in particular as platforms which can prevent articles from overturning and falling even when a great quake such as an earthquake occurs.

## Claims:

1. A suspended platform for an overhead traveling carriage which transfers an article having abutting side surfaces facing upward in a transfer direction on a horizontal plane when traveling along a traveling rail fixed on a ceiling and mounts the article on said suspended platform, said suspended platform comprising two tilt regulating parts fixed at positions predetermined in relation to a receiving part on which the article is mounted such that each of said tilt regulating parts is positioned above a corresponding one of the abutting side surfaces of the article when the article is transferred to and mounted on said suspended platform, does not touch the article when the article is transferred to and mounted on said suspended platform, and regulates, by abutting the mounted article at the abutting side surface, a tilt range of the article, said two tilt regulating parts being opposing and protruding toward each other, and being positioned above, by a predetermined distance, the abutting side surfaces of the article when the article is mounted on said suspended platform.
2. A suspended platform according to claim 1, wherein said receiving part includes an upper surface having convex portions interfit with concave portions formed on a bottom surface of the article.
3. A suspended platform according to claim 1, wherein the abutting side surfaces are portions of upper surfaces of protruding parts formed on respectively corresponding ones of opposing side surfaces of the article.
4. A suspended platform according to claim 1, further comprising a front wall fixed in relation to said receiving part and positioned in front

of the article when the article is mounted on said platform, and a depth wall fixed in relation to said receiving part and positioned in back of the article when the article is mounted on said platform.

5 5. A suspended platform according to claim 1, wherein said tilt regulating parts are placed at positions in a depth direction of said suspended platform in the transfer direction.

6. A suspended platform according to claim 1, further comprising:  
10 two fixing parts which are plate-shaped, and fixed in relation to said receiving part; and two tie parts which are plate-shaped, and each of said tie parts stands on a corresponding one of said fixing parts, wherein said tilt regulating parts are plate-shaped, extend in a horizontal direction, and each of said tilt regulating parts is connected to  
15 an upper end of a corresponding one of said tie parts, and each of two sets of said fixing part, said tie part, and said tilt regulating part is integrally formed.