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(54) Title: CATALYST FOR PRODUCING ACRYLIC ACID AND ACRYLATES COMPRISING VANADIUM, BISMUTH AND TUNGSTEN

(57) Abstract: The invention is to a process for producing an acrylate product. The process includes the steps of contacting an alkanolic acid and an alkylating agent over a catalyst composition under conditions effective to produce the acrylate product. The catalyst composition comprises vanadium, bismuth and tungsten. Preferably, the catalyst comprises 0.3 wt% to 30 wt% vanadium, 0.1 wt% to 69 wt% bismuth and 0.1 wt% to 61 wt% tungsten, in an active phase.

