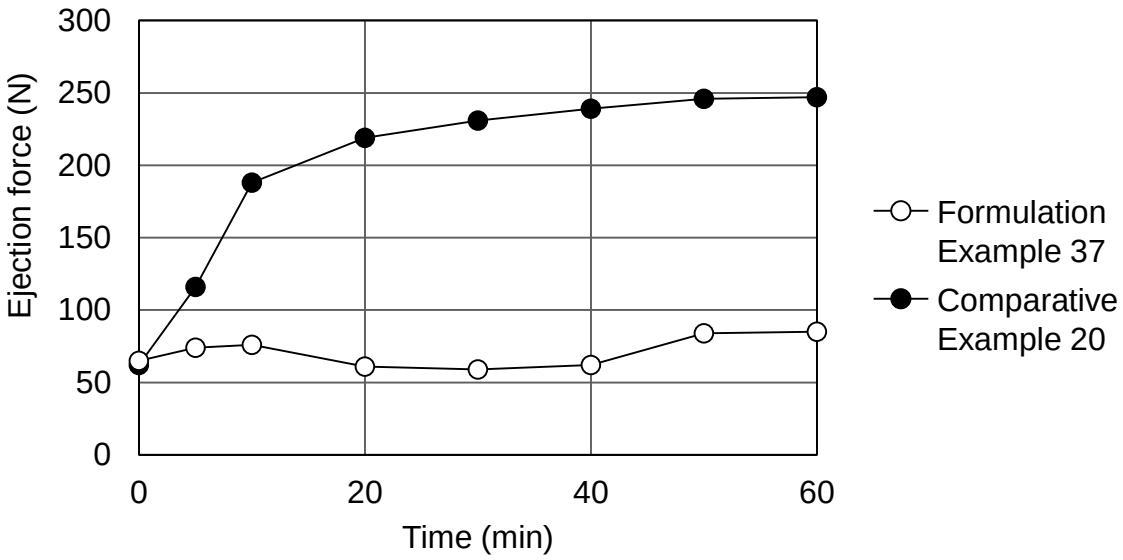
FIGURE


300
250
200
150
100
50
0
Ejection force (N)
0
20
40
60
Time (min)
Formulation Example 37
Comparative Example 20