

ARTICLE TRANSPORT FACILITY

ABSTRACT

5 A middle guide (13) is located between a first transporter (11) and a second transporter (12)
in a width direction in an area of a conveyor device (1) extending in a transportation direction
(X) including a joint (J) connecting to a support conveying device (2) to guide a bottom middle
portion of a bottom surface (90), and the bottom middle portion is a portion of the bottom
surface (90) between a bottom first portion and a bottom second portion in the width direction.
The middle guide (13) has a middle guide surface (13F) to guide the bottom middle portion,
10 and the middle guide surface (13F) is located in a reference plane (SF) at the joint (J) and
inclined further downward at a greater distance from the joint (J).

[Figure 6]