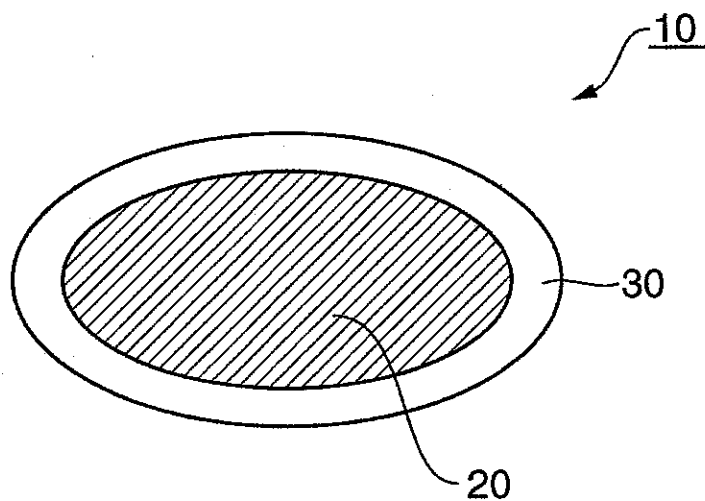


FIG.1



5

10

15

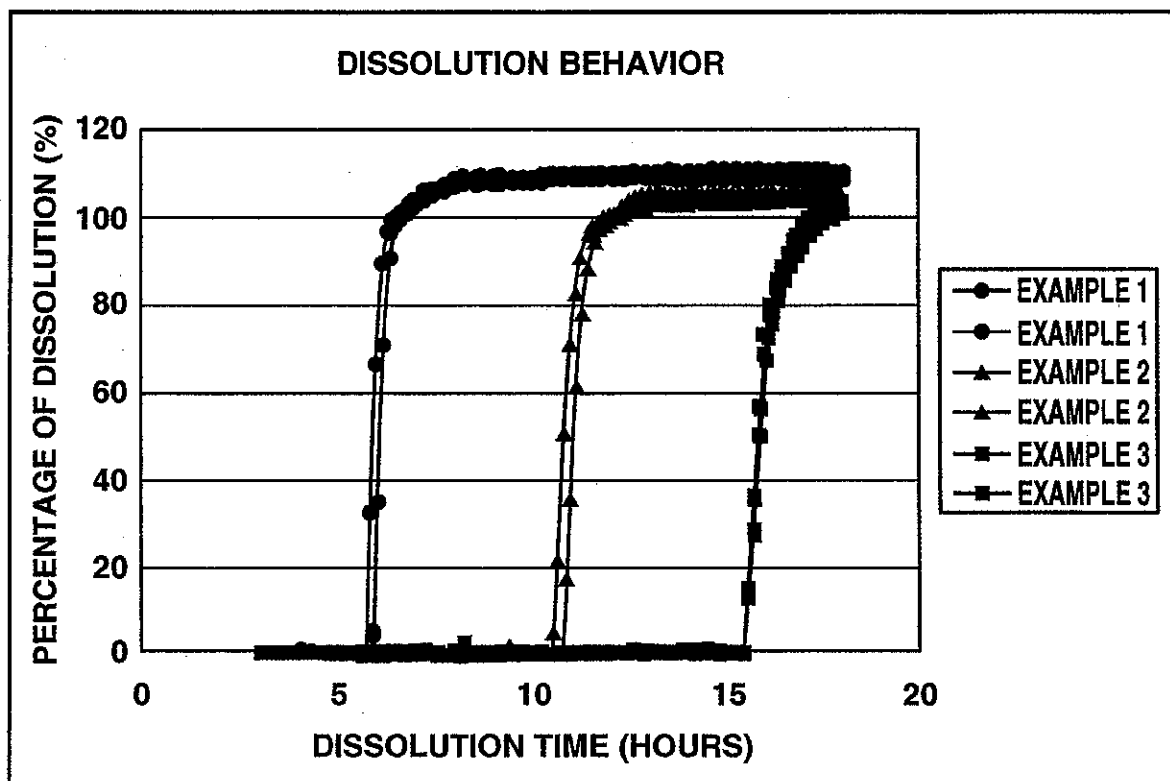
FIG.2

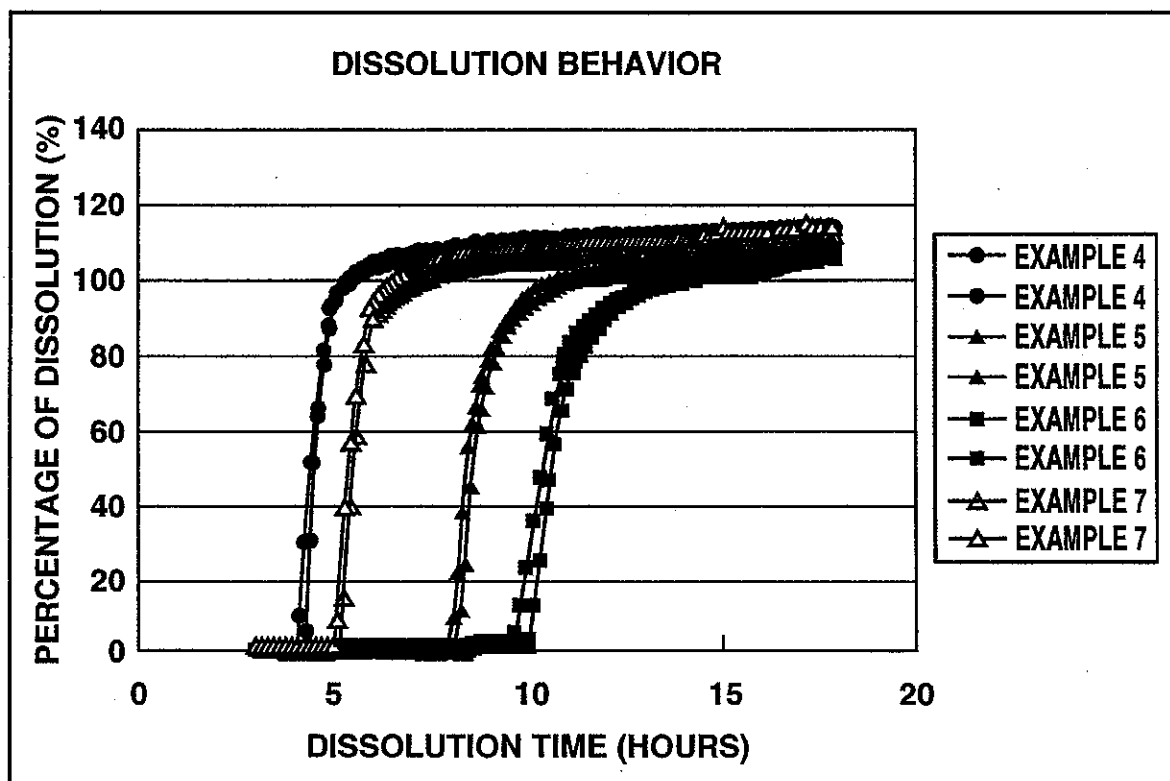
FIG.3

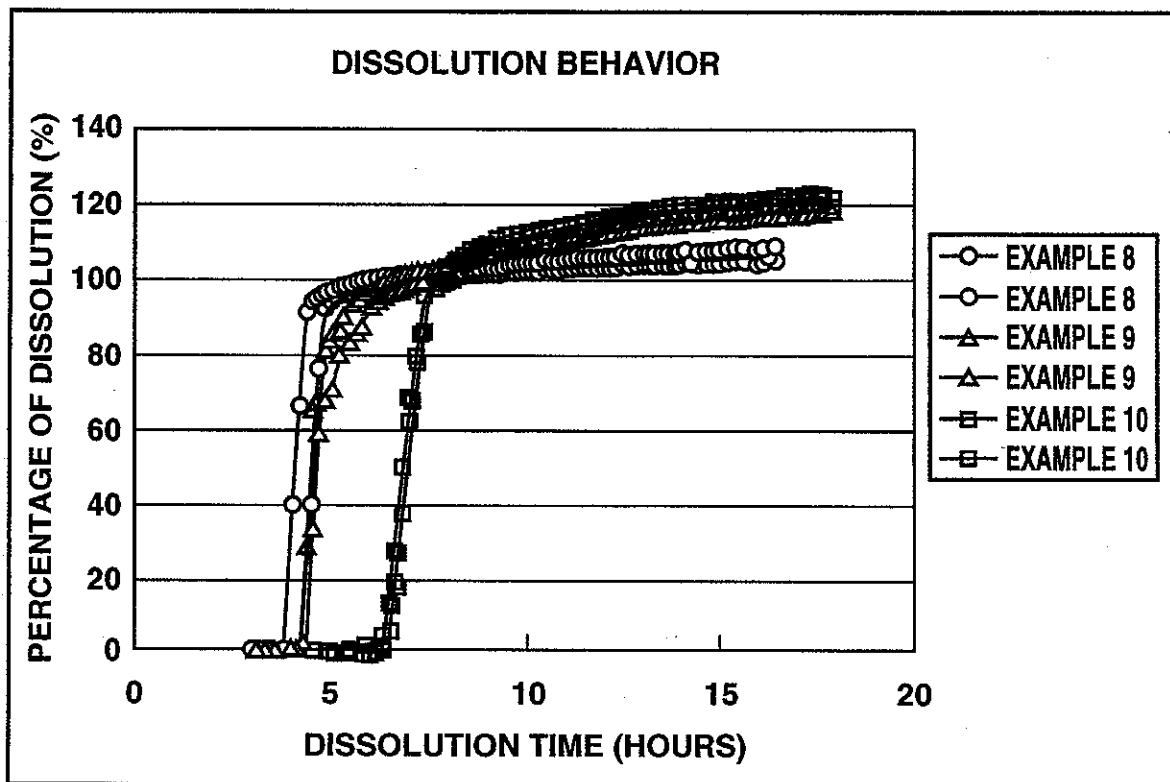
FIG.4

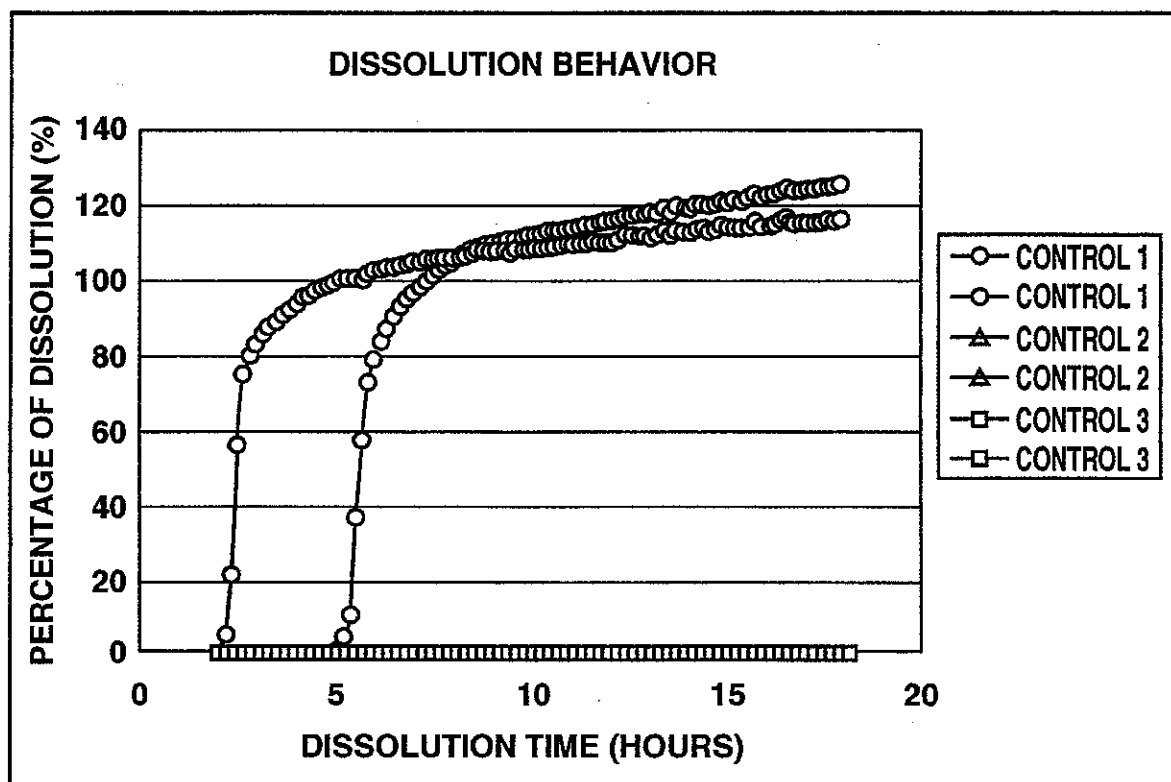
FIG.5

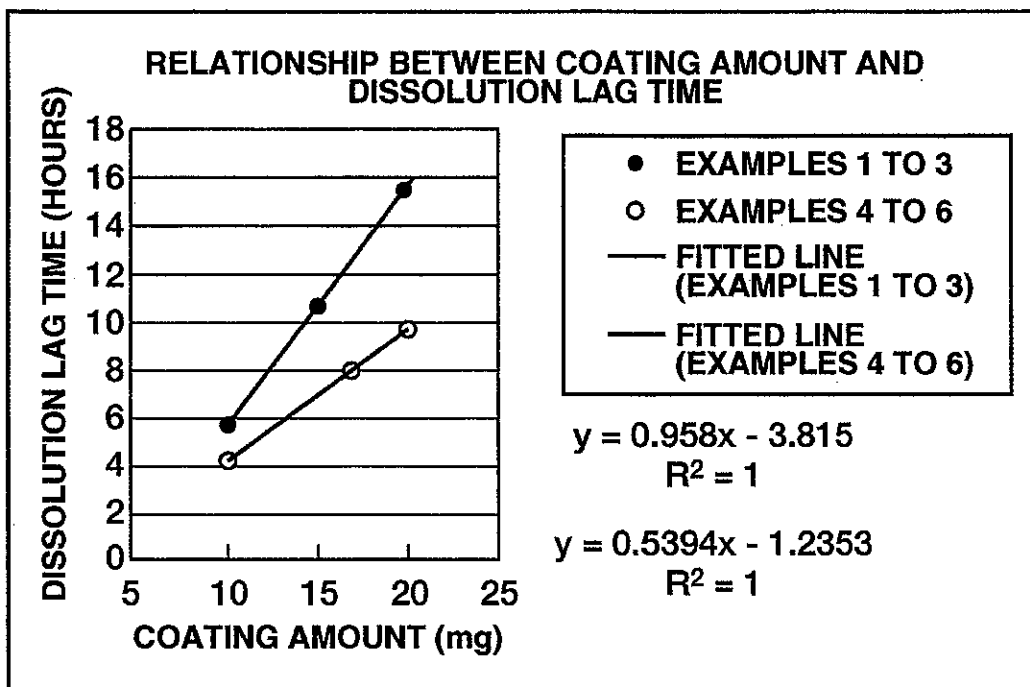
FIG.6

FIG.7**DISSOLUTION LAG TIME (HOURS)**

SAMPLE	EXAMPLE 11		EXAMPLE 12	
	DISSOLUTION TEST (2)	DISSOLUTION TEST (1)	DISSOLUTION TEST (2)	DISSOLUTION TEST (1)
1	4.17	1.67	3.33	1.17
2	4.17	1.67	3.33	1.00
3	4.17	1.83	3.50	1.00
4	4.33	1.83	3.33	1.17
5	4.17	1.67	3.33	1.00
6	4.17	1.83	3.33	1.17
MEAN	4.20	1.75	3.36	1.09

FIG.8

	EXAMPLE 1	EXAMPLE 2	EXAMPLE 3
DISSOLUTION LAG TIME BEFORE TEST COMMENCEMENT (HOURS)	5.75	10.59	15.33
DISSOLUTION LAG TIME AFTER STORING FOR 2 WEEKS AT 60°C (HOURS)	5.34	10.50	14.84

FIG.9

DISSOLUTION LAG TIME FOR CASES OF USING
DISSOLUTION TEST SOLUTION OF pH 6.8 AND pH 8 (HOURS)

	EXAMPLE 1	EXAMPLE 2	EXAMPLE 3	CONTROL 4	CONTROL 5	CONTROL 6	CONTROL 7
pH 6.8 TEST SOLUTION	5.8	10.6	15.3	5.1	10.1	14.8	17.1
pH 8 TEST SOLUTION	4.0	8.5	12.5	1.0	1.0	2.0	2.9

FIG.10

DISSOLUTION LAG TIME (HOURS)

SAMPLE	EXAMPLE 11		EXAMPLE 12	
	pH 6.8	pH 8	pH 6.8	pH 8
1	1.67	0.67	1.17	0.50
2	1.67	0.50	1.00	0.50
3	1.83	0.67	1.00	0.50
4	1.83	0.50	1.17	0.50
5	1.67	0.67	1.00	0.50
6	1.83	0.67	1.17	0.50
MEAN	1.75	0.61	1.09	0.50

FIG.11

	COATING AMOUNT	AFTER 3 DAYS	AFTER 5 DAYS	AFTER 7 DAYS	AFTER 10 DAYS	AFTER 14 DAYS
EXAMPLE 1	10mg					—
EXAMPLE 2	15mg					—
EXAMPLE 3	20mg					—
EXAMPLE 13	6mg	—	—	—	—	—
	10mg	—	—	—	—	—
	14mg	—	—	—	—	—
EXAMPLE 14	6mg	10T CRACKED	10T CRACKED	10T CRACKED	10T CRACKED	10T CRACKED
	10mg	—	10T CRACKED	10T CRACKED	10T CRACKED	10T CRACKED
	14mg	—	—	3T CRACKED	10T CRACKED	10T CRACKED
EXAMPLE 15	6mg	—	—	10T CRACKED	10T CRACKED	10T CRACKED
	10mg	—	—	—	6T CRACKED	6T CRACKED
	14mg	—	—	—	—	—

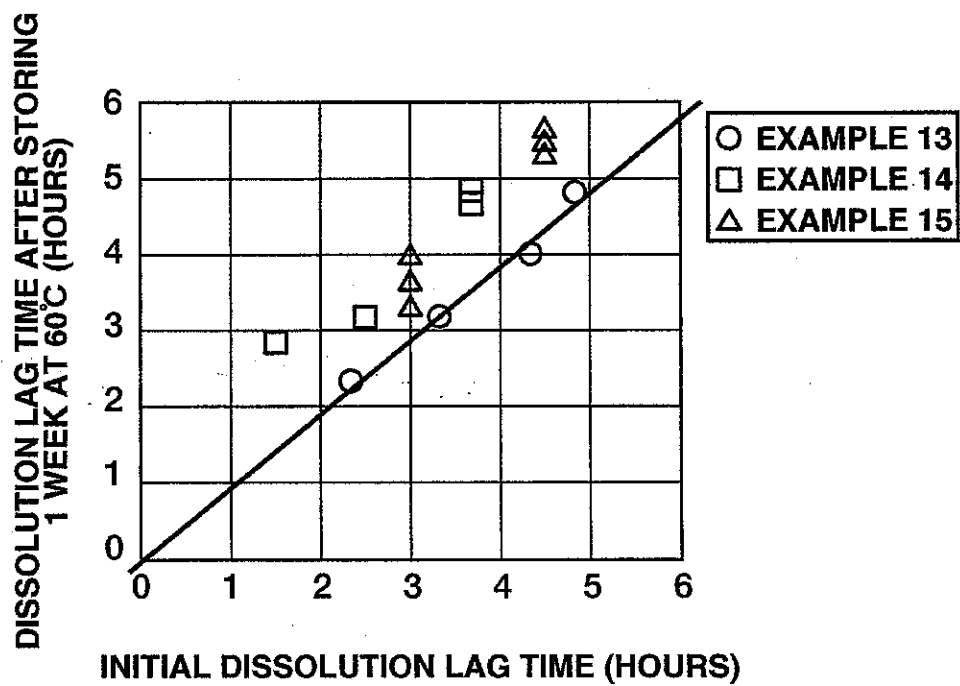
FIG.12

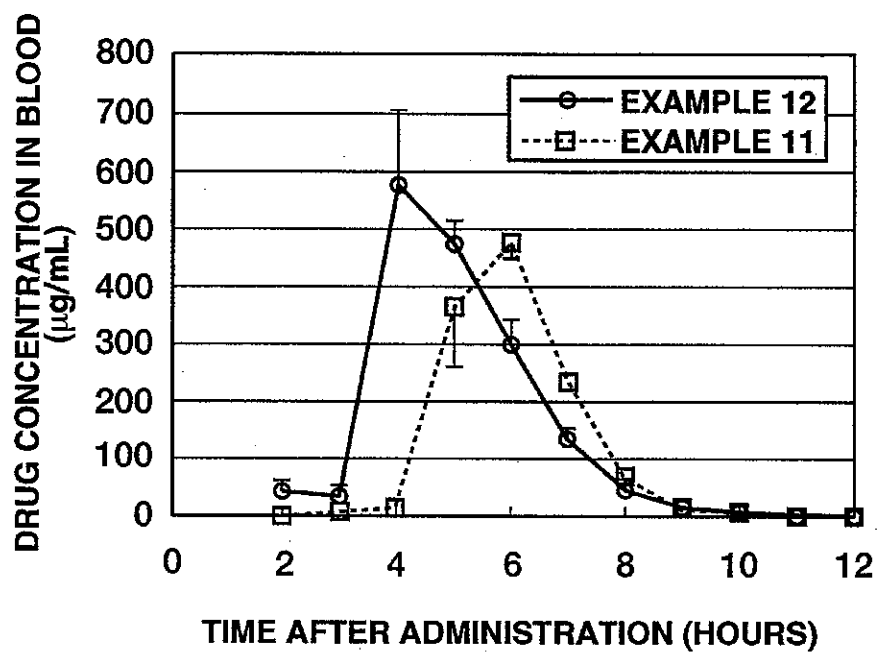
FIG.13

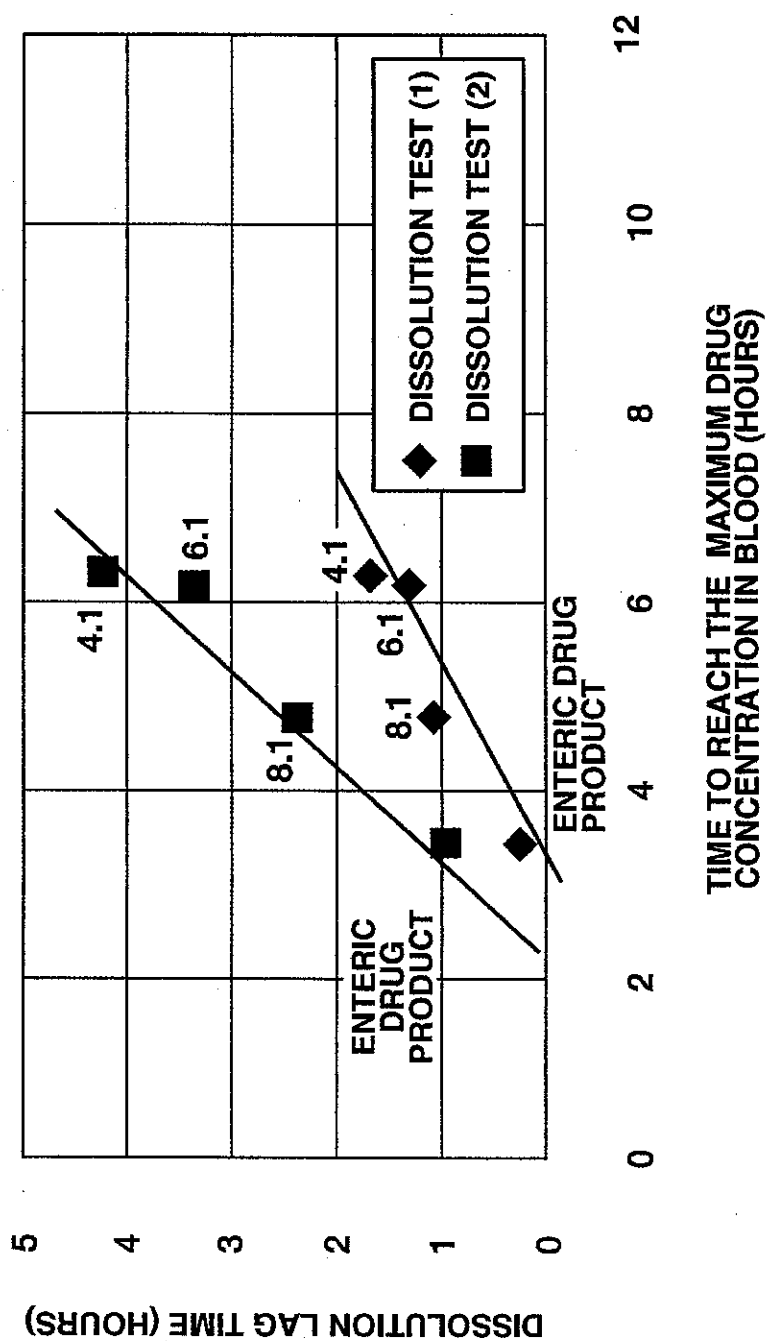
FIG.14

FIG.15**DISSOLUTION LAG TIME (HOURS)**

SAMPLE	EXAMPLE 16	
	DISSOLUTION TEST (2)	DISSOLUTION TEST (1)
1	0.92	0.08
2	0.92	0.08
3	—	0.08
MEAN	0.92	0.08

FIG.16