

.15 MAY 2002

ABSTRACT

A filled-via structure multilayer printed wiring board is provided which exhibits excellent reliability of the connection between via holes. An opening 42 formed in a lower interlaminar resin insulating layer 40 is filled with plated metal 48 so that a lower via hole 50 having
5 a flat surface is formed. An opening 62 is formed in an interlaminar resin insulating layer 60 above the lower via hole 50 so that an upper via hole 70 is formed. Since the lower via hole 50 has a flat surface and resin is not residual on the surface, the reliability of the
10 connection between the lower via hole 50 and the upper via hole 70 can be maintained. Since the lower via hole 50 has a flat surface, the smoothness and flatness of the surface of the multilayer printed wiring board can be maintained even if the upper via hole 70 is superimposed on the lower via hole 50.



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