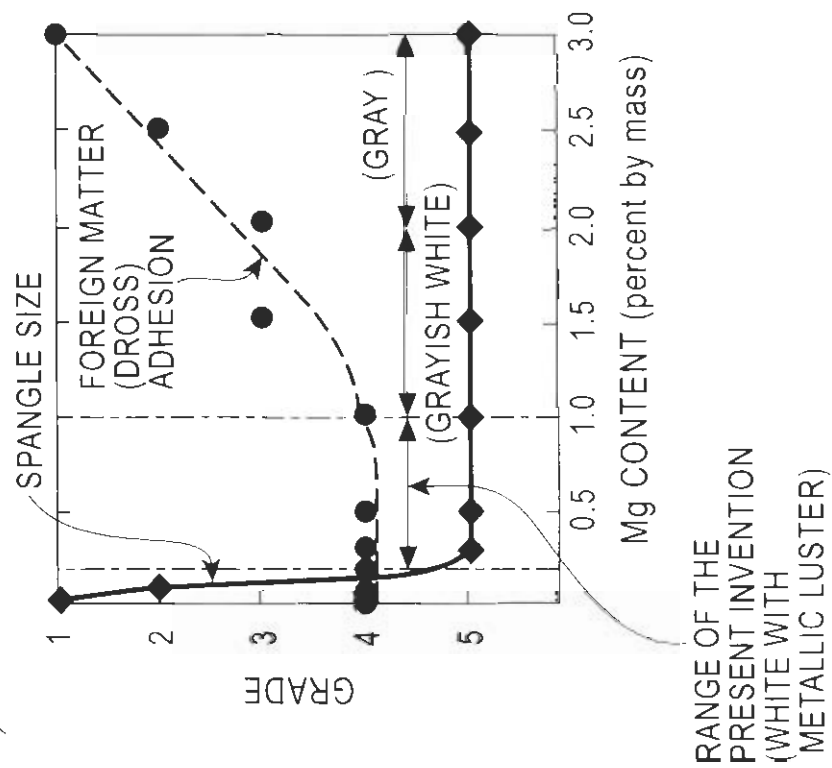


FIG. 1



★ SPANGLE SIZE

GRADE 5: NO SPANGLE

GRADE 4: SPANGLE SIZE IS 0.2 mm OR LESS

GRADE 3: SPANGLE SIZE IS MORE THAN 0.2 mm, AND 1.0 mm OR LESS

GRADE 2: SPANGLE SIZE IS MORE THAN 1.0 mm, AND 2.0 mm OR LESS

GRADE 1: SPANGLE SIZE IS MORE THAN 2.0 mm

★ FOREIGN MATTER (DROSS) ADHESION

GRADE 5: NO FOREIGN MATTER ADHERED

GRADE 4: 1 FOREIGN MATTER ADHERED

GRADE 3: 2 TO 3 FOREIGN MATTERS ADHERED

GRADE 2: 4 TO 6 FOREIGN MATTERS ADHERED

GRADE 1: 7 OR MORE FOREIGN MATTERS ADHERED

FIG. 2

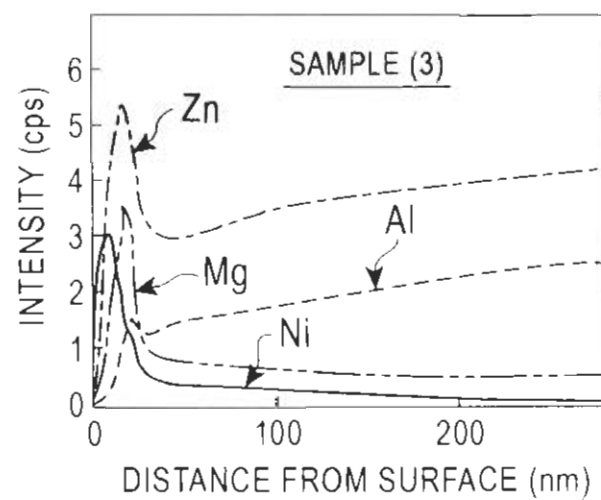
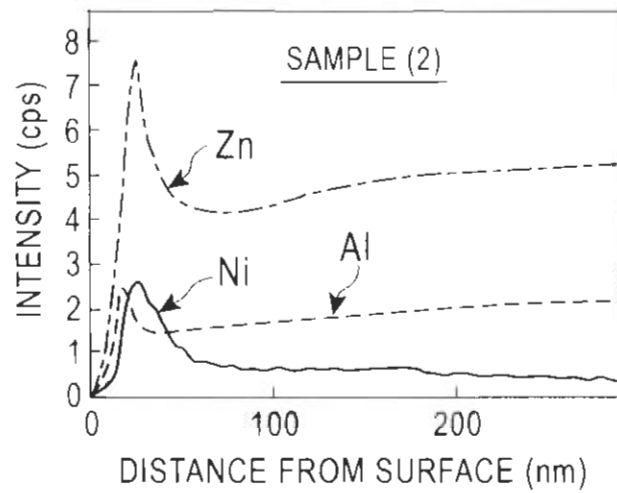
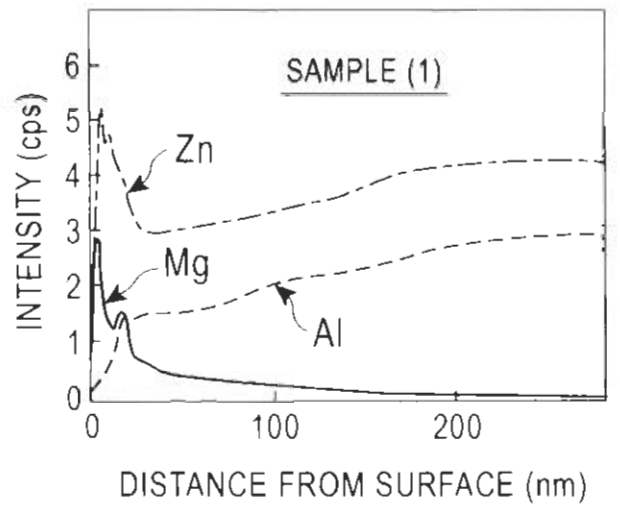


FIG. 3

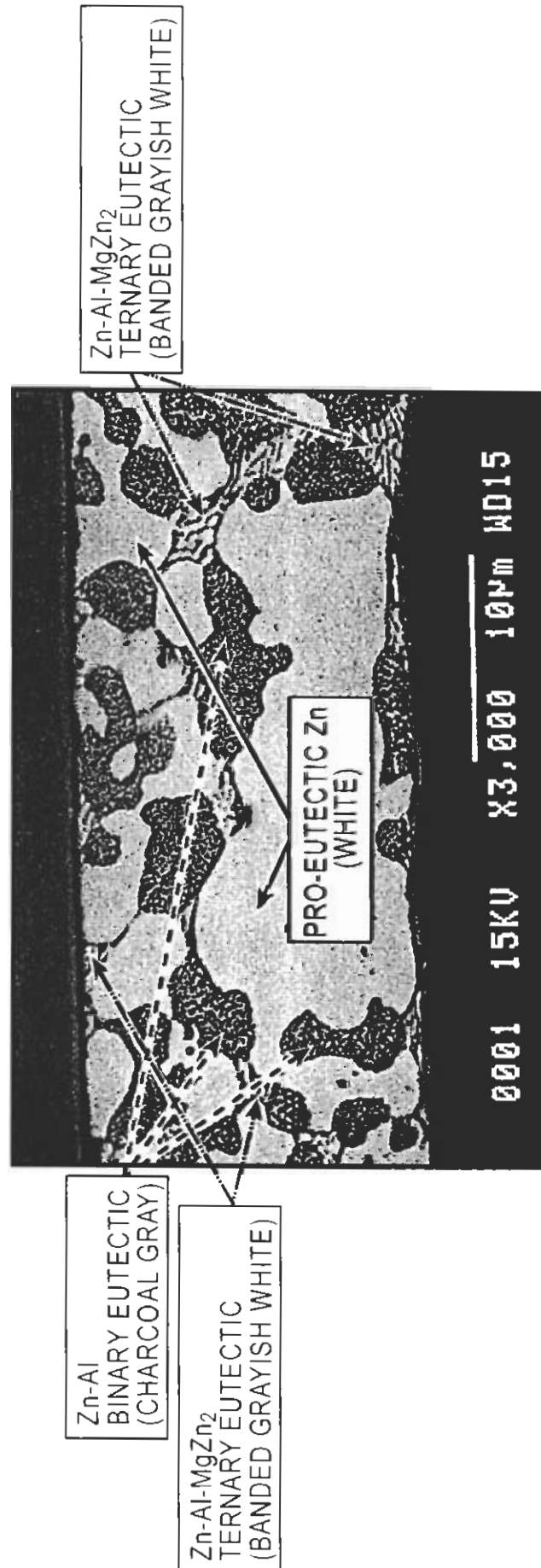


FIG. 4

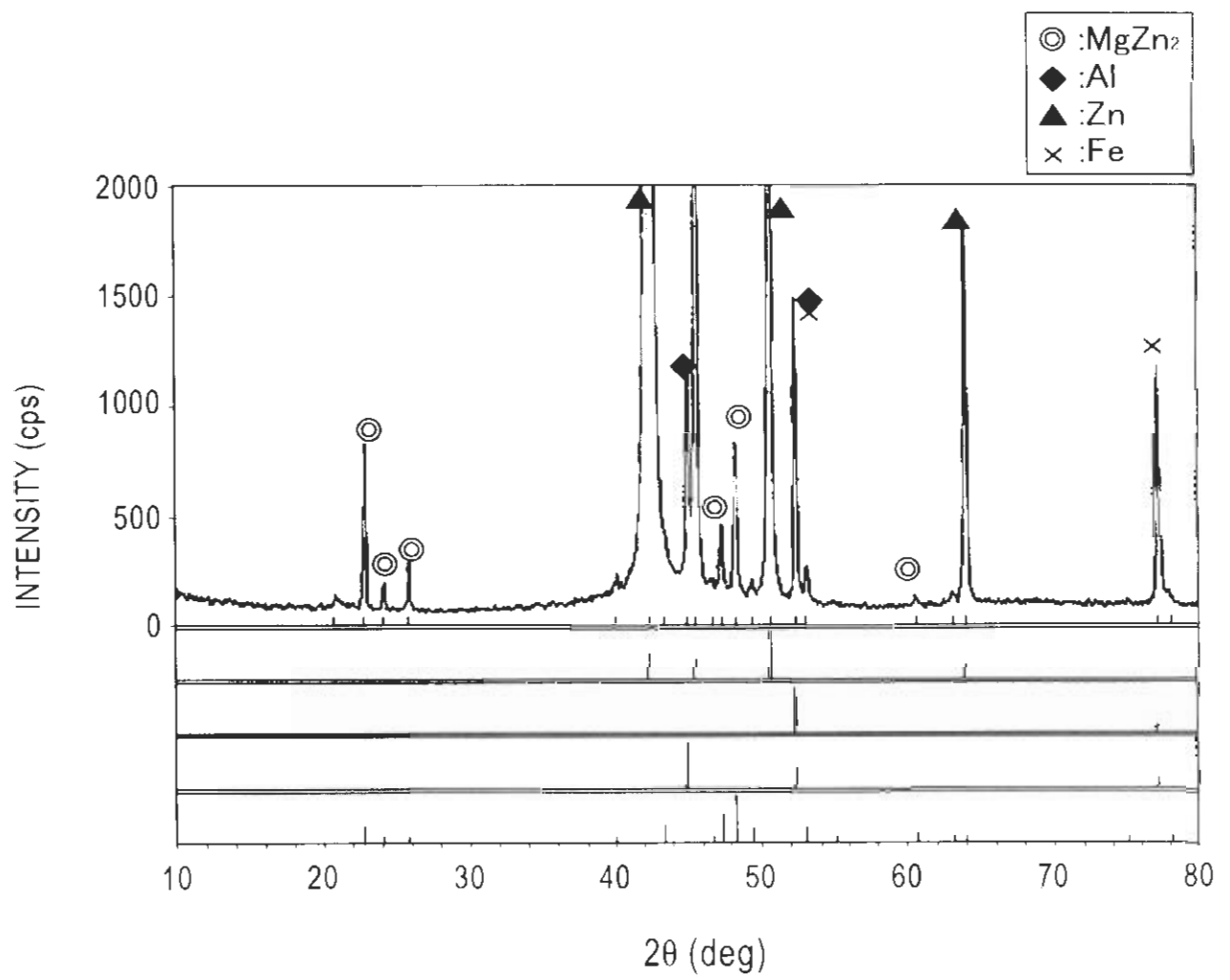


FIG. 5

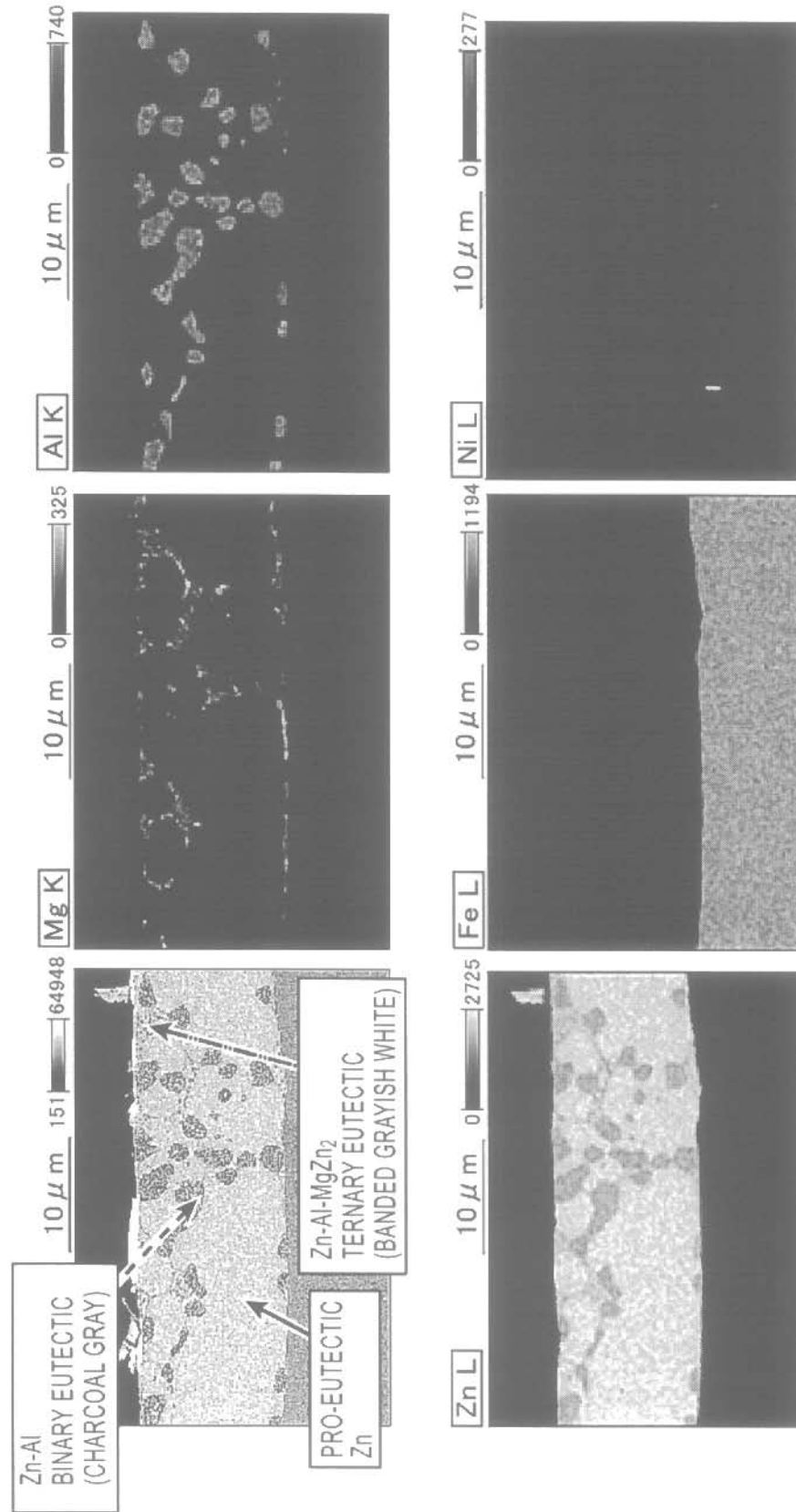


FIG. 6

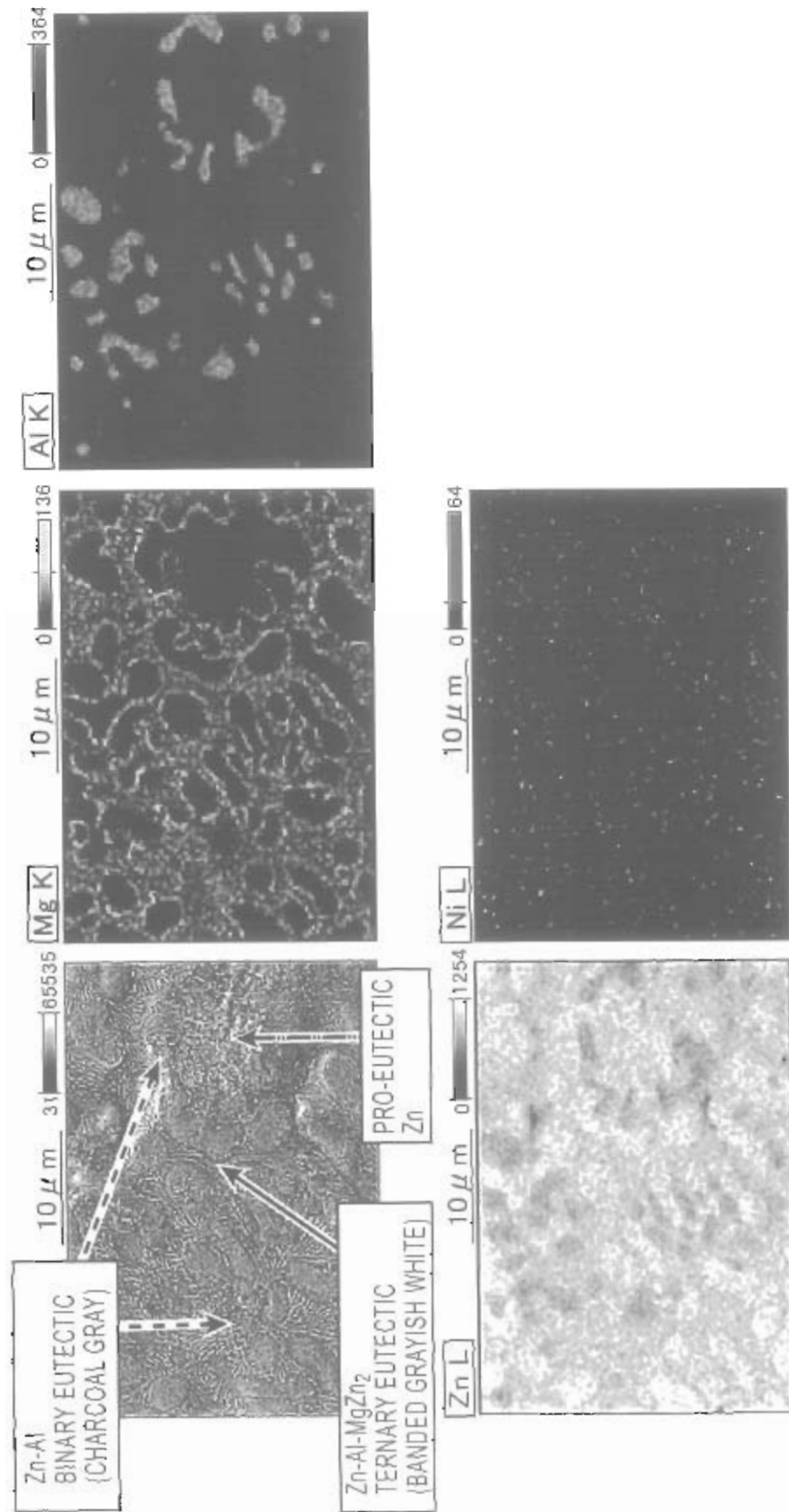


FIG. 7

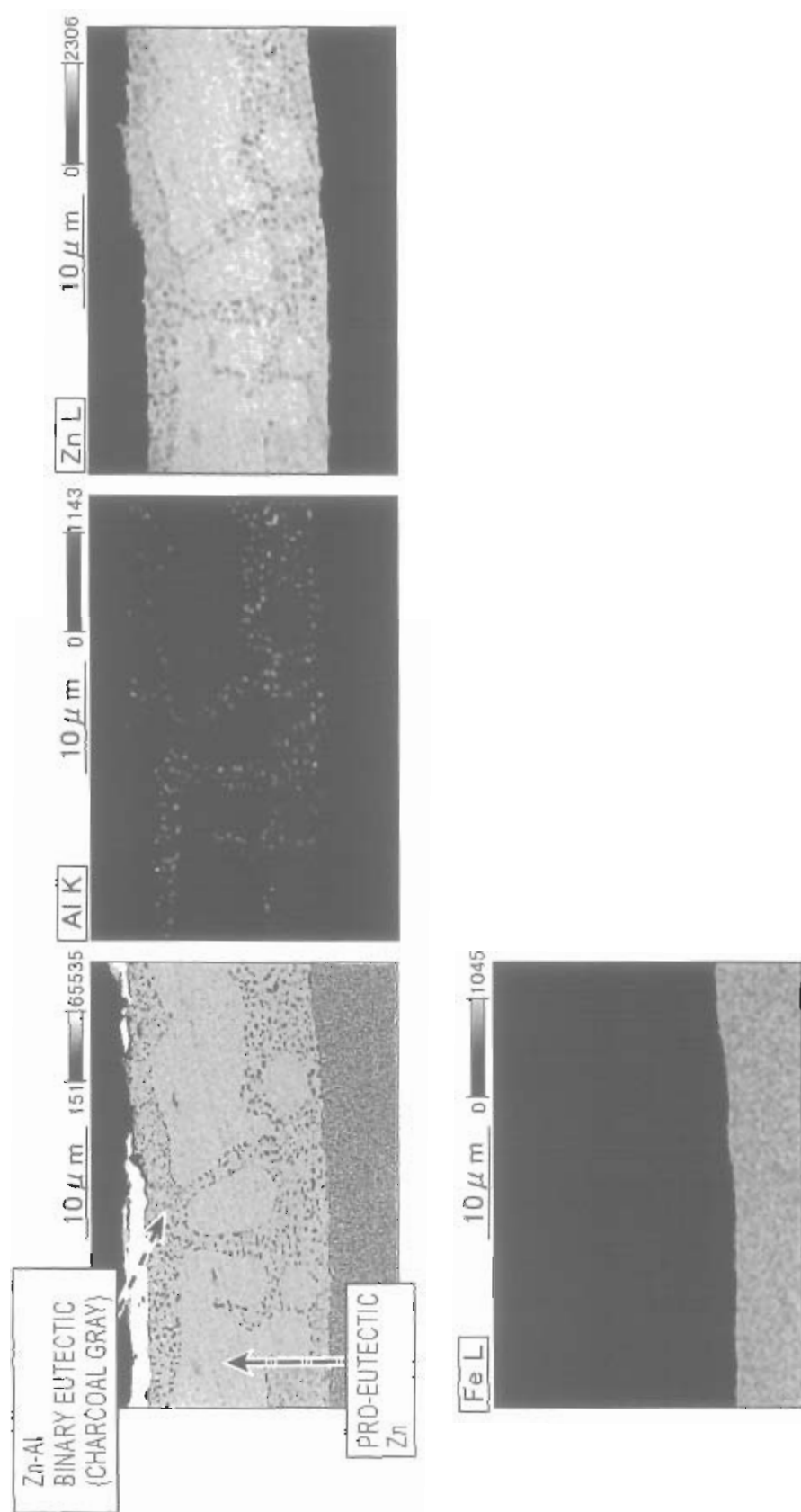


FIG. 8

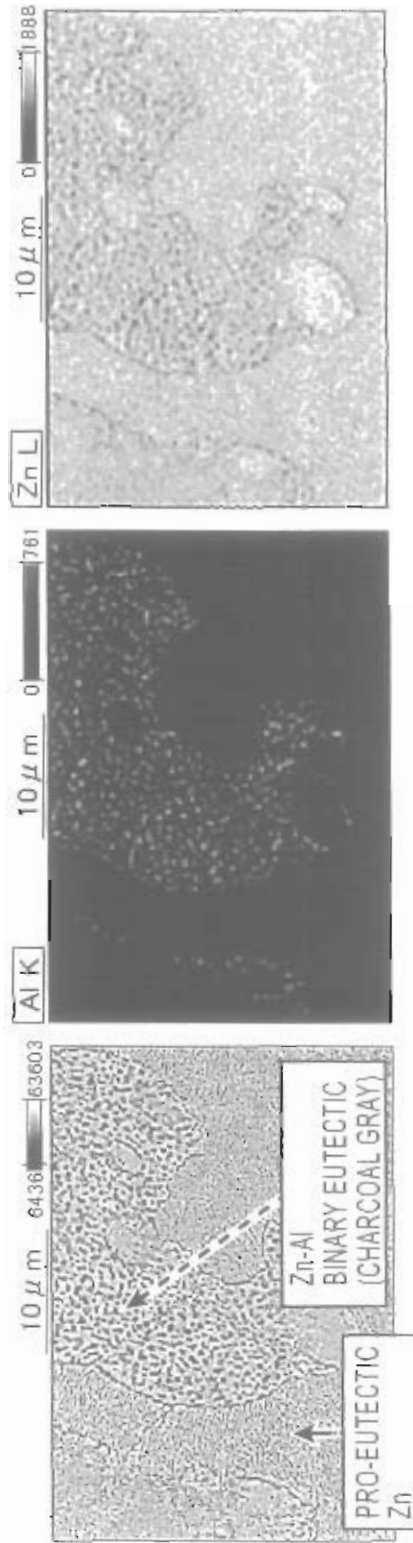


FIG. 9

