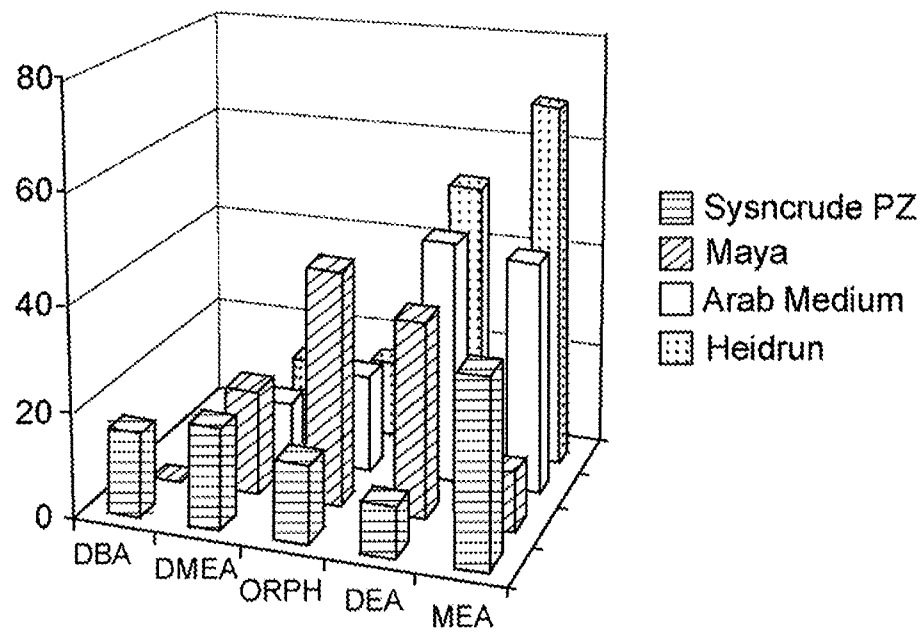


FIG. 1

Amine Extraction Enhancement (%) Over
Untreated Water Wash (pH 52W2151)

**FIG. 2**

Synergism of CA/MSA for Amine Extraction
PZ Syn crude

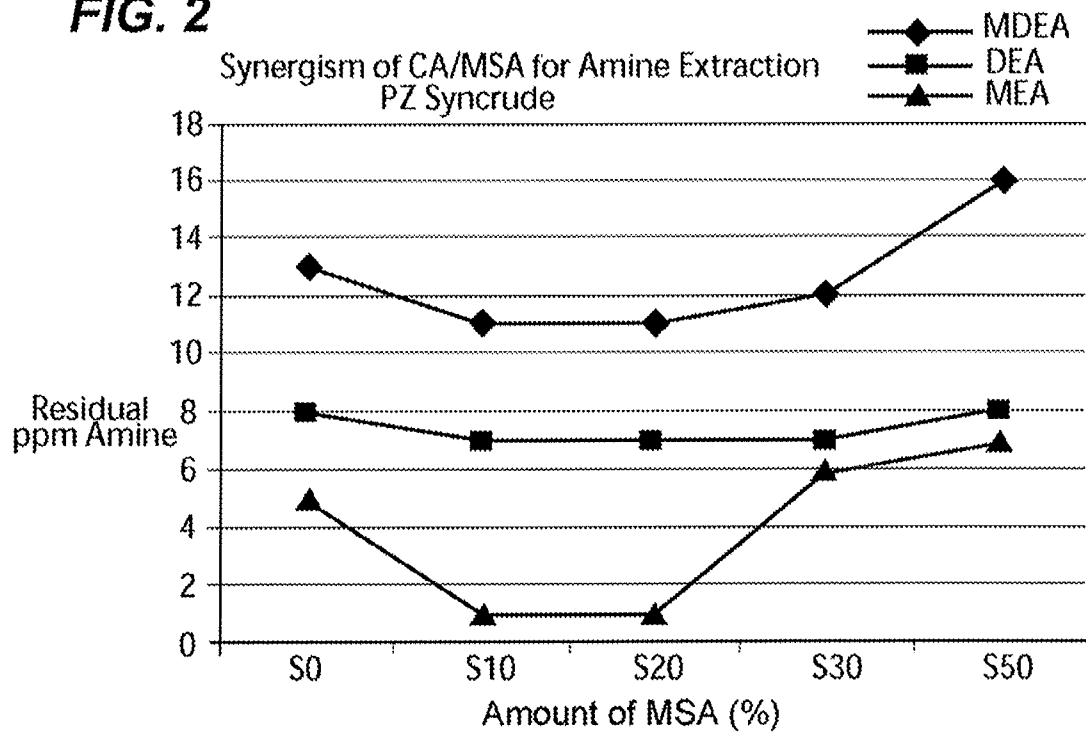


FIG. 3

