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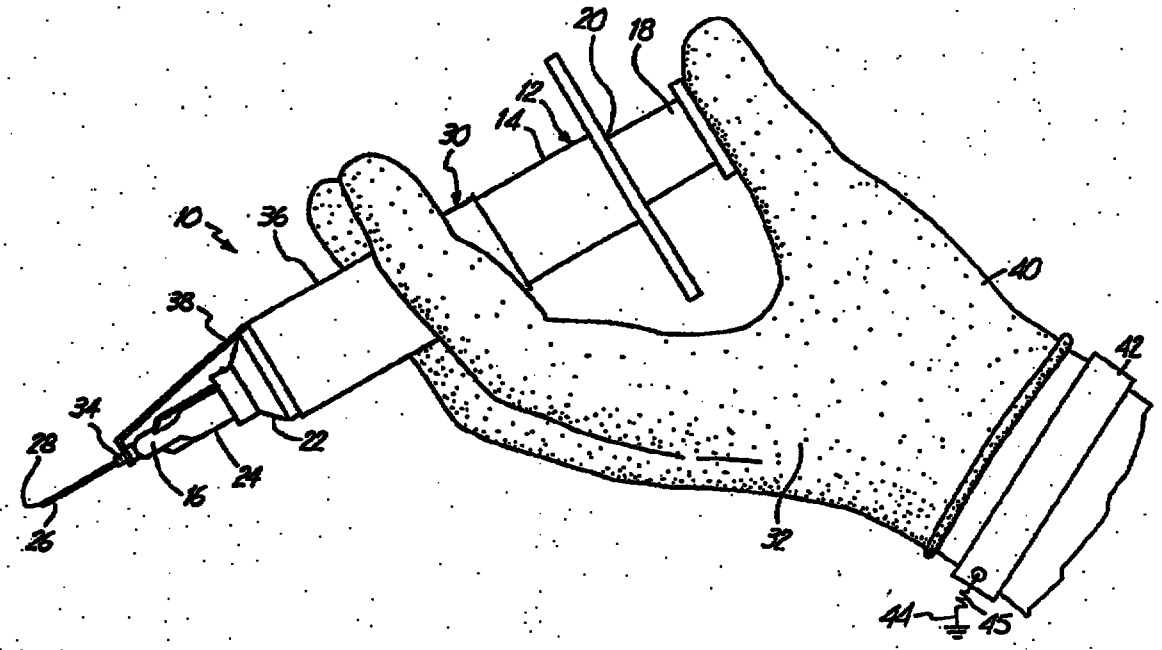
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(54) Title: ELECTRICAL GROUNDING SYSTEM FOR INSTRUMENTS USED IN ASSEMBLING DISC DRIVES



(57) Abstract

An instrument (12) separated from ground by a supradissipative resistance and having a surface (26) which is placed in electrical contact with a magnetic head of a disc drive assembly includes an electrically conductive receptacle (134) engaging and electrically connected proximate to the surface (26) of the instrument (12). The electrically conductive receptacle (134) is electrically coupled to ground for grounding the instrument (12) to prevent damage to the magnetic head caused by static discharge from the instrument (12).