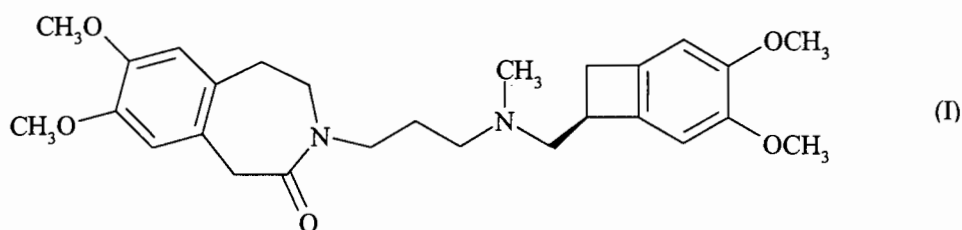


ABSTRACT

**NEW PROCESS FOR THE SYNTHESIS OF IVABRADINE
AND ADDITION SALTS THEREOF
WITH A PHARMACEUTICALLY ACCEPTABLE ACID**

5 Process for the synthesis of ivabradine of formula (I) :



addition salts thereof with a pharmaceutically acceptable acid, and hydrates thereof.

α crystalline form of ivabradine hydrochloride.

10 Medicaments.