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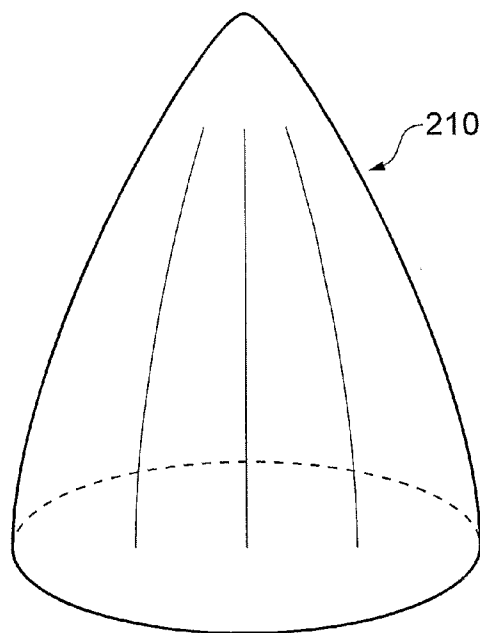


FIG. 3

(57) Abstract: A vibratory finishing medium element having at least a portion comprising a devitrified material.

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