Solution to Problem

[0007]

A method for producing a compressed body of a powdered milk of the present invention is a method for producing a compressed body of a powdered milk having a solid form obtained by compression molding ~~a~~ the powdered milk, the method including a first compression step of compressing the powdered milk at a first compression speed; and a second compression step of changing the first compression speed to a second compression speed that is lower than the first compression speed to continuously compress~~ing~~ the compressed body of the powdered milk compressed in the first compression step at ~~a~~ the second compression speed ~~that is lower than the first compression speed~~ until the compressed body of the powdered milk has a final thickness in a predetermined compression state corresponding to a target thickness of the compressed body of the powdered milk from a state of being compressed in the first compression step.

Advantageous Effects of the Invention

[0008]

According to the present invention, since the second compression is performed at the second compression speed that is lower than the first

compression speed following the first compression performed at the first compression speed, the hardness

CLAIMS

1. A method for producing a compressed body of a powdered milk having a solid form obtained by compression molding ~~a~~ the powdered milk, the method comprising:

a first compression step of compressing the powdered milk at a first compression speed; and

a second compression step of changing the first compression speed to a second compression speed that is lower than the first compression speed to compress~~ing~~ the compressed body of the powdered milk compressed in the first compression step at ~~a~~ the second compression speed ~~that is lower than the first compression speed~~ until the compressed body of the powdered milk has a final thickness in a predetermined compression state corresponding to a target thickness of the compressed body of the powdered milk from a state of being compressed in the first compression step.

2. The method for producing a compressed body of a powdered milk according to claim 1, wherein a compression speed ratio V_1/V_2 is 5 or more, in which the first compression speed is V_1 and the second compression speed is V_2.

3. The method for producing a compressed body of a powdered milk according to claim 1 or 2,

wherein in the second compression step, a combination of a compression distance from the state of being compressed in the first compression step to the final thickness and the second compression speed is so set ~~so~~ that the compressed body of the powdered milk is compressed to a state where a rate of change in a hardness of the compressed body of the powdered milk relative to the compression distance decreases when the compressed body of the powdered milk is compressed from the state of being compressed in the first compression step.