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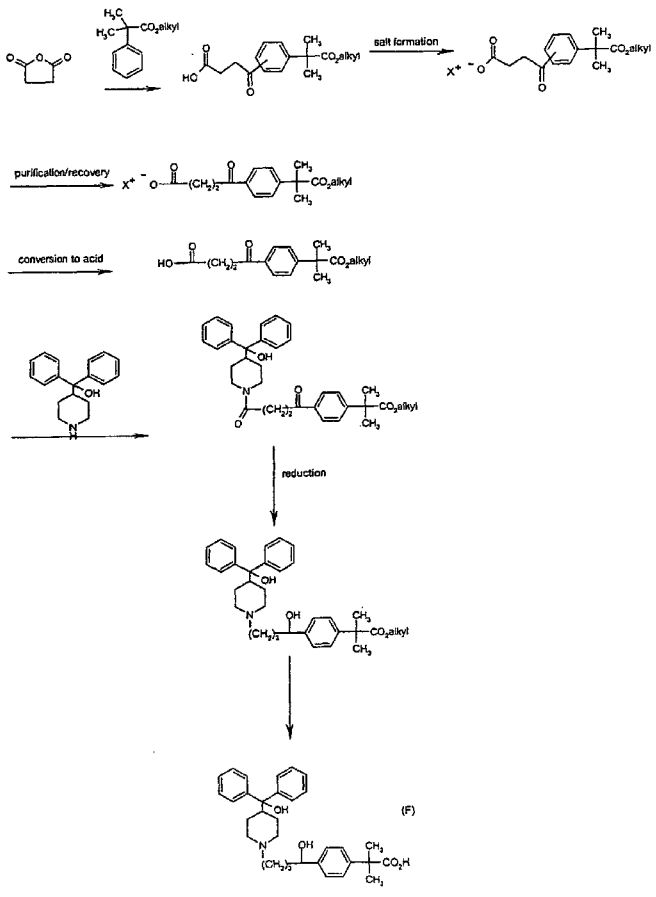
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(54) Title: PROCESS FOR THE PRODUCTION OF THE PIPERIDINE DERIVATIVE FEXOFENADINE



(57) Abstract: The present invention relates to processes for preparing certain piperidine derivatives, including fexofenadine (F) (see Scheme), the active ingredient in the non-sedating antihistamine sold in the U.S. under the designation "Allegra®". This invention also relates to novel synthetic intermediates useful in the processes of the present invention.

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