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ACTION

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(54) Title: COLD ROLLING PROCESS FOR ROLLING HARD METAL OR METAL ALLOYS

(57) Abstract: The present invention relates to a cold rolling process for rolling hard metal or metal alloys, comprising applying an effective amount of an oil composition comprising a base stock oil and, based on the total weight of the composition, from 1 to 80 % by weight of di(2-ethylhexyl) adipate. Example of hard metals include steel and nickel.