FIG. 1

Figure 1. Macroscopic product cake quality using accelerated cycle.

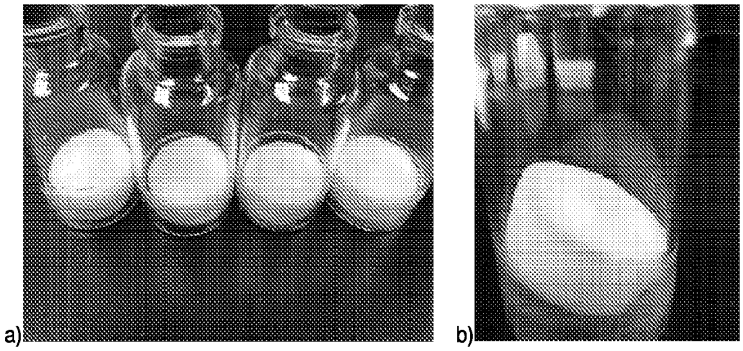


FIG. 2

Figure 2. Aggregate species of dried product cakes by SE-UHPLC.

