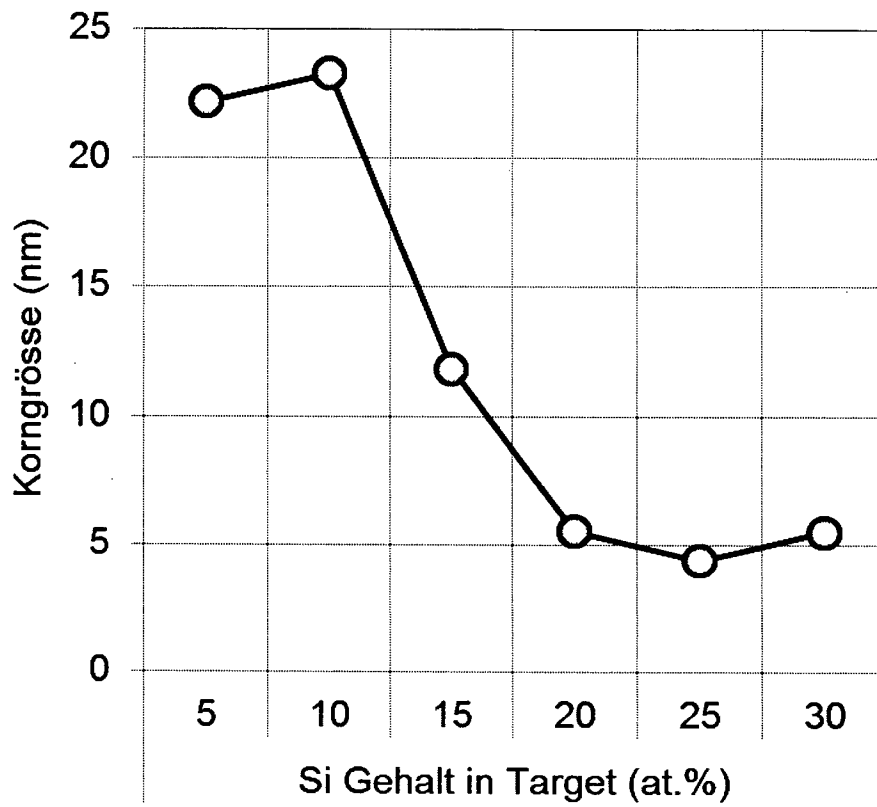
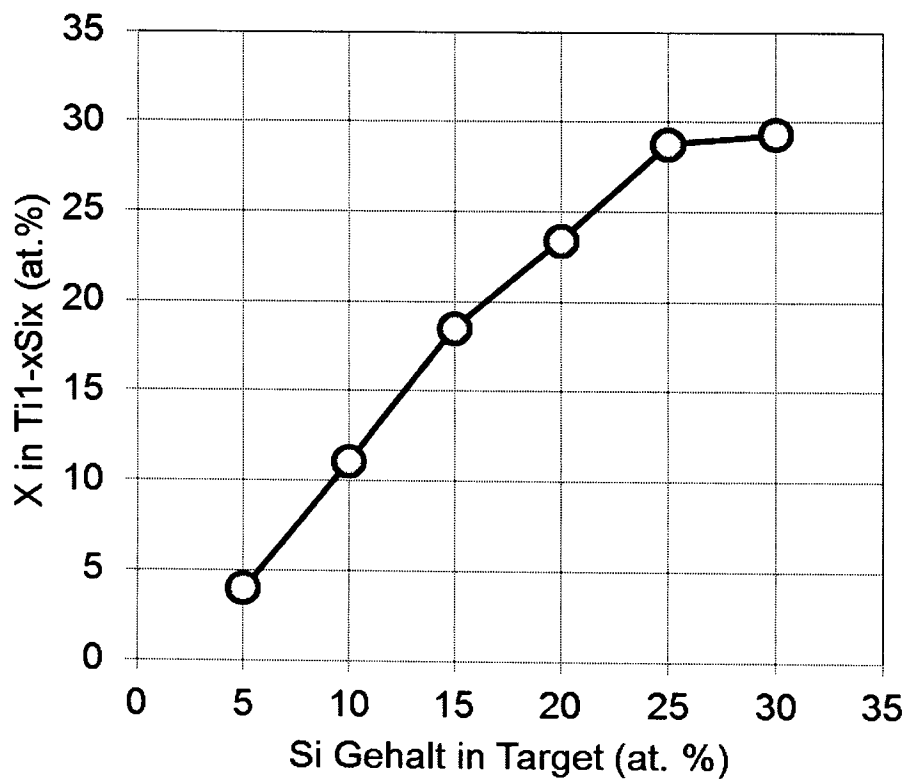


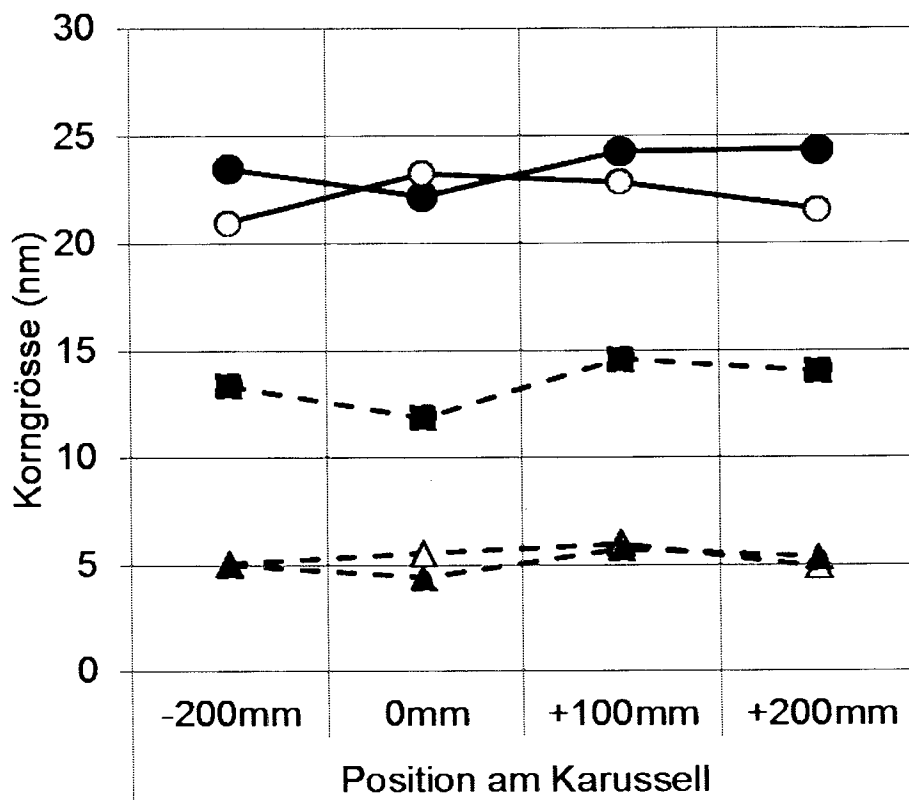
Figur 1



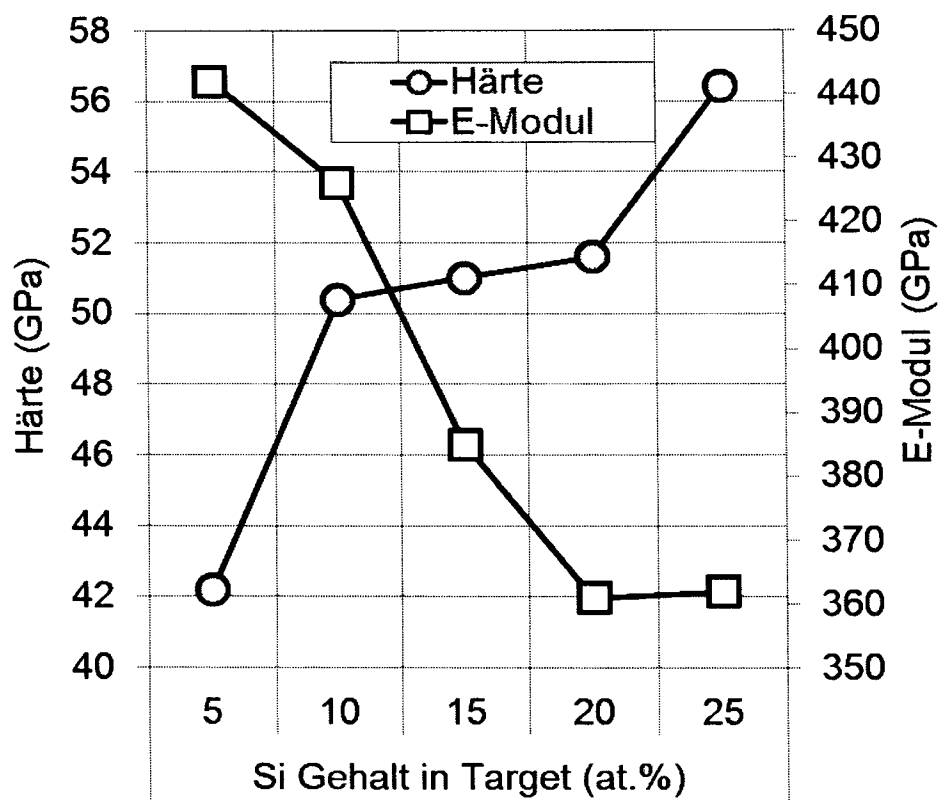
Figur 2



Figur 3



Figur 4



Figur 5

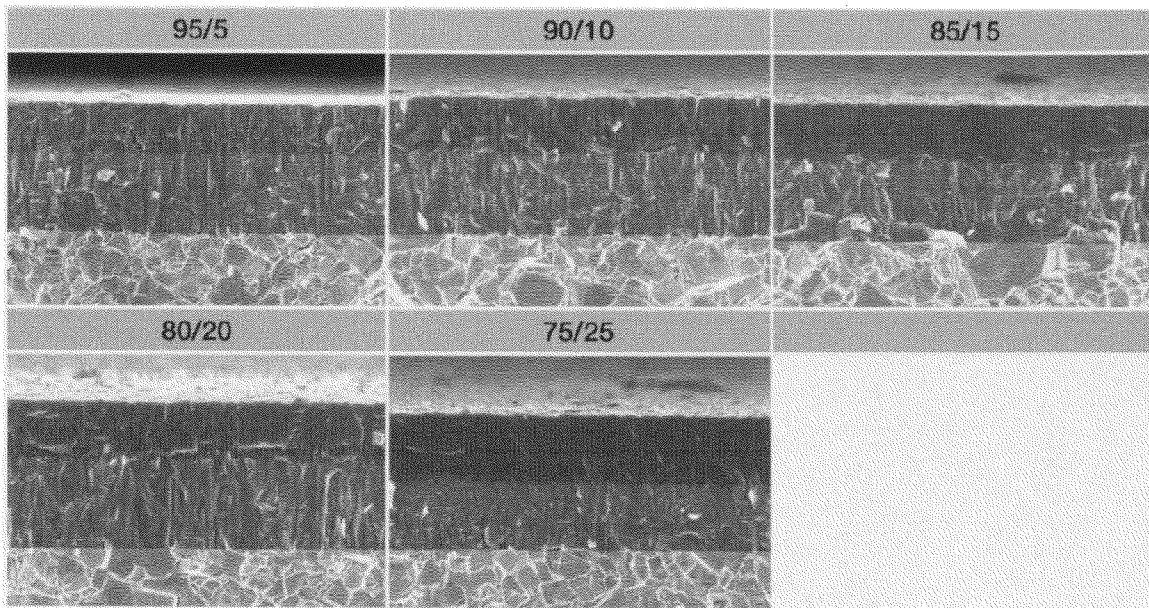
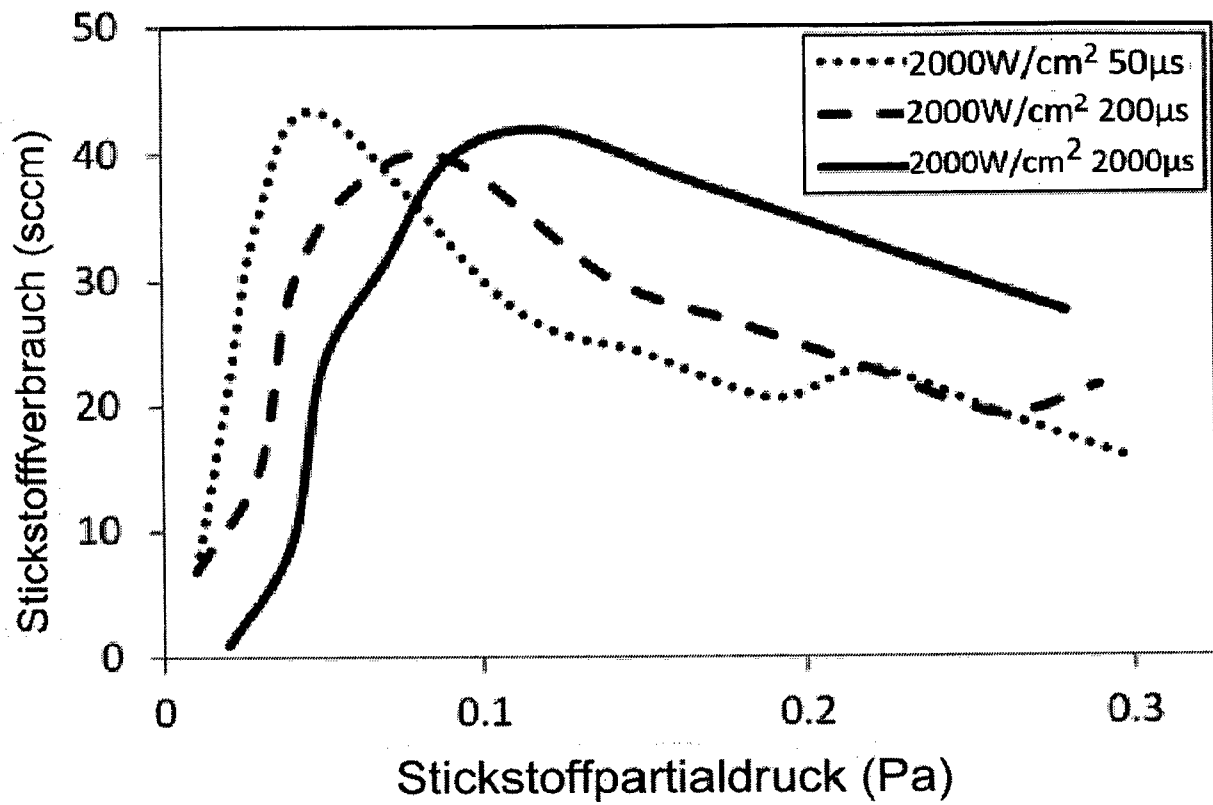


Tabelle 1

Beschichtung	Flankenverschleiss (μm)	Eckenverschleiss (μm)
Benchmark	53.7	80.6
TiAlN+TiSiN Ti/Si=90/10	45.5	61.7
TiAlN+TiSiN Ti/Si=70/30	33.1	49.6

Figur 6



Figur 7

